



GUNNISON VALLEY HOSPITAL NEGATIVE PRESSURE ROOMS REMODEL

PROJECT MANUAL CONSTRUCTION DOCUMENTS

SEPTEMBER 2020

design west | architects

**255 South 300 West
Logan, Utah 84321**

**GUNNISON VALLEY HOSPITAL
NEGATIVE PRESSURE ROOMS REMODEL**

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FOR INFORMATION ONLY

Geotechnical Report-RB&GT January 30, 2017

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END OF SECTION

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PROJECT FORMS**

USE AIA STANDARD DOCUMENTS

END OF SECTION

SECTION 00 7200
GENERAL CONDITIONS

1.01 GENERAL CONDITIONS:

- A. The General Conditions of this Contract is the American Institute of Architects Document A201, "General Conditions of the Contract for Construction", 2017 Edition, hereinafter referred to as the "General Conditions".
- B. Refer to CM/GC Bid Documents.
- C. The General Conditions shall apply to each and every Section of the Work as though written in full herein.

END OF SECTION

**SECTION 01 1000
SUMMARY**

PART 1 GENERAL

1.01 PROJECT

- A. Project Name: Gunnison Valley Hospital Negative Pressure Rooms Remodel
- B. The Project consists of the remodel of two existing Patient Rooms and work in one Emergency Exam Room.

New roof top mechanical equipment for the patient rooms with structural support for equipment.
New tapered insulation and roof membrane over the patient rooms. New ceilings in the patient rooms and lighting and power for mechanical systems.

1.02 CONTRACT DESCRIPTION

- A. Contract Type: A single prime contract (CM/GC) based on GMP as described in Document 00 5000 - Contracting Forms and Supplements.

1.03 OWNER OCCUPANCY

- A. Owner intends to continue to occupy adjacent portions of the existing building during the entire construction period.
- B. Owner intends to occupy the Project upon Substantial Completion.
- C. Cooperate with Owner to minimize conflict and to facilitate Owner's operations.
- D. Schedule the Work to accommodate Owner occupancy.

1.04 CONTRACTOR USE OF SITE AND PREMISES

- A. Construction Operations: Limited to areas noted on Drawings.
- B. Arrange use of site and premises to allow:
 - 1. Owner occupancy.
 - 2. Use of site and premises by the public.
- C. Provide access to and from site as required by law and by Owner:
 - 1. Emergency Building Exits During Construction: Keep all exits required by code open during construction period; provide temporary exit signs if exit routes are temporarily altered.
 - 2. Do not obstruct roadways, sidewalks, or other public ways without permit.

END OF SECTION

SECTION 01 2000
PRICE AND PAYMENT PROCEDURES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Procedures for preparation and submittal of applications for progress payments.

1.02 SCHEDULE OF VALUES

- A. Electronic media printout including equivalent information will be considered in lieu of standard form specified; submit draft to Architect for approval.
- B. Forms filled out by hand will not be accepted.

1.03 APPLICATIONS FOR PROGRESS PAYMENTS

- A. Payment Period: monthly or as per agreement w/ owner.
- B. Electronic media printout including equivalent information will be considered in lieu of standard form specified; submit sample to Architect for approval.
- C. Forms filled out by hand will not be accepted.
- D. Execute certification by signature of authorized officer.

1.04 APPLICATION FOR FINAL PAYMENT

- A. Prepare Application for Final Payment as specified for progress payments, identifying total adjusted Contract Sum, previous payments, and sum remaining due.

END OF SECTION

SECTION 01 3000
ADMINISTRATIVE REQUIREMENTS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Electronic document submittal service.
- B. Progress meetings.
- C. Submittals for review, information, and project closeout.
- D. Submittal procedures.

1.02 PROJECT COORDINATOR

- A. Project Coordinator: Construction Manager.
- B. Cooperate with the Project Coordinator in allocation of mobilization areas of site; for field offices and sheds, for _____ access, traffic, and parking facilities.
- C. During construction, coordinate use of site and facilities through the Project Coordinator.
- D. Comply with Project Coordinator's procedures for intra-project communications; submittals, reports and records, schedules, coordination drawings, and recommendations; and resolution of ambiguities and conflicts.
- E. Comply with instructions of the Project Coordinator for use of temporary utilities and construction facilities. Responsibility for providing temporary utilities and construction facilities is identified in Section 01 1000 - Summary.
- F. Coordinate field engineering and layout work under instructions of the Project Coordinator.
- G. Make the following types of submittals to Architect through the Project Coordinator:
 - 1. Requests for Interpretation.
 - 2. Shop drawings, product data, and samples.
 - 3. Test and inspection reports.
 - 4. Design data.
 - 5. Manufacturer's instructions and field reports.
 - 6. Applications for payment and change order requests.
 - 7. Progress schedules.
 - 8. Coordination drawings.
 - 9. Correction Punch List and Final Correction Punch List for Substantial Completion.
 - 10. Closeout submittals.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION

3.01 ELECTRONIC DOCUMENT SUBMITTAL SERVICE

- A. All documents transmitted for purposes of administration of the contract are to be in electronic (PDF, MS Word, or MS Excel) format, as appropriate to the document, and transmitted via an Internet-based submittal service that receives, logs and stores documents, provides electronic stamping and signatures, and notifies addressees via email.
 - 1. Besides submittals for review, information, and closeout, this procedure applies to Requests for Interpretation (RFIs), progress documentation, contract modification documents (e.g. supplementary instructions, change proposals, change orders), applications for payment, field reports and meeting minutes, Contractor's correction punchlist, and any other document any participant wishes to make part of the project record.
 - 2. Contractor and Architect are required to use this service.
 - 3. It is Contractor's responsibility to submit documents in allowable format.
 - 4. Subcontractors, suppliers, and Architect's consultants are to be permitted to use the service at no extra charge.

5. Users of the service need an email address, internet access, and PDF review software that includes ability to mark up and apply electronic stamps (such as Adobe Acrobat, www.adobe.com, or Bluebeam PDF Revu, www.bluebeam.com), unless such software capability is provided by the service provider.
 6. Paper document transmittals will not be reviewed; emailed electronic documents will not be reviewed.
 7. All other specified submittal and document transmission procedures apply, except that electronic document requirements do not apply to samples or color selection charts.
- B. Cost: The cost of the service is to be paid by Contractor; include the cost of the service in the Contract Sum.
- C. Training: One, one-hour, web-based training session will be arranged for all participants, with representatives of Architect and Contractor participating; further training is the responsibility of the user of the service.
- D. Project Closeout: Architect will determine when to terminate the service for the project and is responsible for obtaining archive copies of files for Owner.

3.02 PROGRESS MEETINGS

- A. Schedule and administer meetings throughout progress of the work at maximum bi-monthly intervals.
- B. Make arrangements for meetings, prepare agenda with copies for participants, preside at meetings.
- C. Attendance Required:
1. Contractor.
 2. Owner.
 3. Architect.
 4. Contractor's superintendent.
 5. Major subcontractors.
- D. Agenda:
1. Review minutes of previous meetings.
 2. Review of work progress.
 3. Field observations, problems, and decisions.
 4. Identification of problems that impede, or will impede, planned progress.
 5. Review of submittals schedule and status of submittals.
 6. Maintenance of progress schedule.
 7. Corrective measures to regain projected schedules.
 8. Planned progress during succeeding work period.
 9. Maintenance of quality and work standards.
 10. Effect of proposed changes on progress schedule and coordination.
 11. Other business relating to work.
- E. Record minutes and distribute copies within two days after meeting to participants, with two copies to Architect, Owner, participants, and those affected by decisions made.

3.03 SUBMITTALS FOR REVIEW

- A. When the following are specified in individual sections, submit them for review:
1. Product data.
 2. Shop drawings.
 3. Samples for selection.
 4. Samples for verification.
- B. Submit to Architect for review for the limited purpose of checking for compliance with information given and the design concept expressed in Contract Documents.
- C. Samples will be reviewed for aesthetic, color, or finish selection.

- D. After review, provide copies and distribute in accordance with SUBMITTAL PROCEDURES article below and for record documents purposes described in Section 01 7800 - Closeout Submittals.

3.04 SUBMITTALS FOR INFORMATION

- A. When the following are specified in individual sections, submit them for information:
 - 1. Design data.
 - 2. Certificates.
 - 3. Test reports.
 - 4. Inspection reports.
 - 5. Manufacturer's instructions.
 - 6. Manufacturer's field reports.
 - 7. Other types indicated.
- B. Submit for Architect's knowledge as contract administrator or for Owner.

3.05 SUBMITTALS FOR PROJECT CLOSEOUT

- A. Submit Correction Punch List for Substantial Completion.
- B. Submit Final Correction Punch List for Substantial Completion.
- C. When the following are specified in individual sections, submit them at project closeout in compliance with requirements of Section 01 7800 - Closeout Submittals:
 - 1. Project record documents.
 - 2. Operation and maintenance data.
 - 3. Warranties.
 - 4. Bonds.
 - 5. Other types as indicated.
- D. Submit for Owner's benefit during and after project completion.

3.06 NUMBER OF COPIES OF SUBMITTALS

- A. Electronic Documents: Submit one electronic copy in PDF format; an electronically-marked up file will be returned. Create PDFs at native size and right-side up; illegible files will be rejected.
- B. Samples: Submit the number specified in individual specification sections; one of which will be retained by Architect.
 - 1. After review, produce duplicates.
 - 2. Retained samples will not be returned to Contractor unless specifically so stated.

3.7 SUBMITTAL PROCEDURES

- A. For each submittal for review, allow 10 days excluding delivery time to and from the Contractor.

END OF SECTION

SECTION 01 4000
QUALITY REQUIREMENTS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Submittals.
- B. Quality assurance.
- C. Testing and inspection agencies and services.
- D. Control of installation.
- E. Defect Assessment.

1.02 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Design Data: Submit for Architect's knowledge as contract administrator for the limited purpose of assessing compliance with information given and the design concept expressed in the Contract Documents, or for Owner's information.

1.03 QUALITY ASSURANCE

1.04 TESTING AND INSPECTION AGENCIES AND SERVICES

- A. Owner will employ and pay for services of an independent testing agency to perform other specified testing.
- B. Employment of agency in no way relieves Contractor of obligation to perform Work in accordance with requirements of Contract Documents.

PART 3 EXECUTION

2.01 CONTROL OF INSTALLATION

- A. Monitor quality control over suppliers, manufacturers, products, services, site conditions, and workmanship, to produce work of specified quality.
- B. Comply with manufacturers' instructions, including each step in sequence.
- C. Should manufacturers' instructions conflict with Contract Documents, request clarification from Architect before proceeding.
- D. Comply with specified standards as minimum quality for the work except where more stringent tolerances, codes, or specified requirements indicate higher standards or more precise workmanship.
- E. Have work performed by persons qualified to produce required and specified quality.
- F. Verify that field measurements are as indicated on shop drawings or as instructed by the manufacturer.
- G. Secure products in place with positive anchorage devices designed and sized to withstand stresses, vibration, physical distortion, and disfigurement.

2.02 DEFECT ASSESSMENT

- A. Replace Work or portions of the Work not complying with specified requirements.
- B. If, in the opinion of Owner, it is not practical to remove and replace the work, Owner will direct an appropriate remedy or adjust payment.

END OF SECTION

SECTION 01 5000
TEMPORARY FACILITIES AND CONTROLS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Temporary Controls: Barriers and enclosures.
- C. Security requirements.
- D. Waste removal facilities and services.

1.03 BARRIERS

- A. Provide barriers to prevent unauthorized entry to construction areas, to prevent access to areas that could be hazardous to workers or the public, to allow for owner's use of site and to protect existing facilities and adjacent properties from damage from construction operations and demolition.

1.05 EXTERIOR ENCLOSURES

- A. Provide temporary insulated weather tight closure of exterior openings to accommodate acceptable working conditions and protection for Products, to allow for temporary heating and maintenance of required ambient temperatures identified in individual specification sections, and to prevent entry of unauthorized persons. Provide access doors with self-closing hardware and locks.

1.06 INTERIOR ENCLOSURES

- A. Provide temporary partitions and ceilings as indicated to separate work areas from Owner-occupied areas, to prevent penetration of dust and moisture into Owner-occupied areas, and to prevent damage to existing materials and equipment.
- B. Construction: Framing and reinforced polyethylene sheet materials with closed joints and sealed edges at intersections with existing surfaces:

1.07 SECURITY - SEE SECTION 01 3553

- A. Provide security and facilities to protect Work, existing facilities, and Owner's operations from unauthorized entry, vandalism, or theft.

1.08 VEHICULAR ACCESS AND PARKING - SEE SECTION 01 5500

- A. Coordinate access and haul routes with governing authorities and Owner.
- B. Provide and maintain access to fire hydrants, free of obstructions.
- C. Provide means of removing mud from vehicle wheels before entering streets.

1.09 WASTE REMOVAL

- A. Provide waste removal facilities and services as required to maintain the site in clean and orderly condition.
- B. Provide containers with lids. Remove trash from site weekly.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION - NOT USED

END OF SECTION

SECTION 01 5721
INDOOR AIR QUALITY CONTROLS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Construction procedures to promote adequate indoor air quality after construction.
- B. Building flush-out after construction and before occupancy.

1.02 PROJECT GOALS

- A. Dust and Airborne Particulates: Prevent deposition of dust and other particulates in HVAC ducts and equipment.
 - 1. Contractor shall bear the cost of cleaning required due to failure to protect ducts and equipment from construction dust.
- B. Airborne Contaminants: Procedures and products have been specified to minimize indoor air pollutants.
 - 1. Furnish products meeting the specifications.
 - 2. Avoid construction practices that could result in contamination of installed products leading to indoor air pollution.

PART 3 EXECUTION

2.01 CONSTRUCTION PROCEDURES

- A. Prevent the absorption of moisture and humidity by adsorptive materials by:
 - 1. Sequencing the delivery of such materials so that they are not present in the building until wet work is completed and dry.
 - 2. Delivery and storage of such materials in fully sealed moisture-impermeable packaging.
 - 3. Provide sufficient ventilation for drying within reasonable time frame.
- B. Begin construction ventilation when building is substantially enclosed.
- C. Use of HVAC equipment and ductwork for ventilation during construction is not permitted:
 - 1. Provide temporary ventilation equivalent to 1.5 air changes per hour, minimum.
 - 2. Exhaust directly to outside.
 - 3. Seal HVAC air inlets and outlets immediately after duct installation.
- D. Do not store construction materials or waste in mechanical or electrical rooms.
- E. Prior to use of return air ductwork without intake filters clean up and remove dust and debris generated by construction activities.
 - 1. Inspect duct intakes, return air grilles, and terminal units for dust.
 - 2. Clean plenum spaces, including top sides of lay-in ceilings, outsides of ducts, tops of pipes and conduit.
 - 3. Clean tops of doors and frames.
 - 4. Clean mechanical and electrical rooms, including tops of pipes, ducts, and conduit, equipment, and supports.
 - 5. Clean return plenums of air handling units.
 - 6. Remove intake filters last, after cleaning is complete.
- F. Do not perform dusty or dirty work after starting use of return air ducts without intake filters.
- G. Use other relevant recommendations of SMACNA (OCC) for avoiding unnecessary contamination due to construction procedures.

2.02 BUILDING FLUSH-OUT

- A. Perform building flush-out before occupancy.
- B. Do not start flush-out until:
 - 1. All construction is complete.
 - 2. HVAC systems have been tested, adjusted, and balanced for proper operation.

3. Inspection of inside of return air ducts and terminal units confirms that cleaning is not necessary.
 4. New HVAC filtration media have been installed.
- C. Building Flush-Out: Operate all ventilation systems at normal flow rates with 100 percent outside air until a total air volume of 14,000 cubic feet per square foot of floor area has been supplied.
1. Obtain Owner's concurrence that construction is complete enough before beginning flush-out.
 2. Maintain interior temperature of at least 60 degrees F and interior relative humidity no higher than 60 percent.
 3. If additional construction involving materials that produce particulates or any of the specified contaminants is conducted during flush-out, start flush-out over.
 4. If interior spaces must be occupied prior to completion of the flush-out, supply a minimum of 25 percent of the total air volume prior to occupancy, and:
 - a. Begin ventilation at least three hours prior to daily occupancy.
 - b. Continue ventilation during all occupied periods.
 - c. Provide minimum outside air volume of 0.30 cfm per square foot or design minimum outside air rate, whichever is greater.
- D. Install new HVAC filtration media after completion of flush-out and before occupancy or further testing.

2.03 AIR CONTAMINANT TESTING

- A. Perform air contaminant testing before occupancy.

END OF SECTION

SECTION 01 6000
PRODUCT REQUIREMENTS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. General product requirements.
- B. Transportation, handling, storage and protection.
- C. Product option requirements.
- D. Substitution limitations and procedures.
- E. Procedures for Owner-supplied products.

1.02 SUBMITTALS

- A. Product Data Submittals: Submit manufacturer's standard published data. Mark each copy to identify applicable products, models, options, and other data. Supplement manufacturers' standard data to provide information specific to this Project.
- B. Shop Drawing Submittals: Prepared specifically for this Project; indicate utility and electrical characteristics, utility connection requirements, and location of utility outlets for service for functional equipment and appliances.
- C. Sample Submittals: Illustrate functional and aesthetic characteristics of the product, with integral parts and attachment devices. Coordinate sample submittals for interfacing work.
 - 1. For selection from standard finishes, submit samples of the full range of the manufacturer's standard colors, textures, and patterns.

PART 2 PRODUCTS

2.01 NEW PRODUCTS

- A. Provide new products unless specifically required or permitted by the Contract Documents.
- B. DO NOT USE products having any of the following characteristics:
 - 1. Containing lead, cadmium, asbestos.

2.02 PRODUCT OPTIONS

- A. Products Specified by Reference Standards or by Description Only: Use any product meeting those standards or description.
- B. Products Specified by Naming One or More Manufacturers: Use a product of one of the manufacturers named and meeting specifications, no options or substitutions allowed.
- C. Products Specified by Naming One or More Manufacturers with a Provision for Substitutions: Submit a request for substitution for any manufacturer not named.

PART 3 EXECUTION

3.01 SUBSTITUTION PROCEDURES

- A. Document each request with complete data substantiating compliance of proposed substitution with Contract Documents.
- B. A request for substitution constitutes a representation that the submitter:
 - 1. Has investigated proposed product and determined that it meets or exceeds the quality level of the specified product.
 - 2. Agrees to provide the same warranty for the substitution as for the specified product.
 - 3. Agrees to coordinate installation and make changes to other Work that may be required for the Work to be complete with no additional cost to Owner.
 - 4. Waives claims for additional costs or time extension that may subsequently become apparent.

3.02 OWNER-SUPPLIED PRODUCTS

- A. Owner's Responsibilities:

1. Arrange for and deliver Owner reviewed shop drawings, product data, and samples, to Contractor.
 2. Arrange and pay for product delivery to site.
 3. On delivery, inspect products jointly with Contractor.
 4. Submit claims for transportation damage and replace damaged, defective, or deficient items.
 5. Arrange for manufacturers' warranties, inspections, and service.
- B. Contractor's Responsibilities:
1. Review Owner reviewed shop drawings, product data, and samples.
 2. Receive and unload products at site; inspect for completeness or damage jointly with Owner.
 3. Handle, store, install and finish products.
 4. Repair or replace items damaged after receipt.

3.03 STORAGE AND PROTECTION

- A. Designate receiving/storage areas for incoming products so that they are delivered according to installation schedule and placed convenient to work area in order to minimize waste due to excessive materials handling and misapplication.
- B. Store and protect products in accordance with manufacturers' instructions.
- C. Store with seals and labels intact and legible.
- D. Store sensitive products in weather tight, climate controlled, enclosures in an environment favorable to product.
- E. Protect products from damage or deterioration due to construction operations, weather, precipitation, humidity, temperature, sunlight and ultraviolet light, dirt, dust, and other contaminants.
- F. Comply with manufacturer's warranty conditions, if any.
- G. Cover products subject to deterioration with impervious sheet covering. Provide ventilation to prevent condensation and degradation of products.
- H. Prevent contact with material that may cause corrosion, discoloration, or staining.
- I. Provide equipment and personnel to store products by methods to prevent soiling, disfigurement, or damage.
- J. Arrange storage of products to permit access for inspection. Periodically inspect to verify products are undamaged and are maintained in acceptable condition.

END OF SECTION

SECTION 01 7000
EXECUTION AND CLOSEOUT REQUIREMENTS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Examination, preparation, and general installation procedures.
- B. Requirements for alterations work, including selective demolition, except removal, disposal, and/or remediation of hazardous materials and toxic substances.
- C. Cutting and patching.
- D. Cleaning and protection.
- E. Demonstration and instruction of Owner personnel.
- F. Closeout procedures, including Contractor's Correction Punch List, except payment procedures.

1.02 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Cutting and Patching: Submit written request in advance of cutting or alteration that affects:
 - 1. Structural integrity of any element of Project.
 - 2. Integrity of weather exposed or moisture resistant element.
 - 3. Efficiency, maintenance, or safety of any operational element.
 - 4. Visual qualities of sight exposed elements.

1.03 PROJECT CONDITIONS

- A. Use of explosives is not permitted.
- B. Ventilate enclosed areas to assist cure of materials, to dissipate humidity, and to prevent accumulation of dust, fumes, vapors, or gases.
- C. Dust Control: Execute work by methods to minimize raising dust from construction operations. Provide positive means to prevent air-borne dust from dispersing into atmosphere and over adjacent property.
 - 1. Provide dust-proof enclosures to prevent entry of dust generated outdoors.
 - 2. Provide dust-proof barriers between construction areas and areas continuing to be occupied by Owner.
- D. Erosion and Sediment Control: Plan and execute work by methods to control surface drainage from cuts and fills, from borrow and waste disposal areas. Prevent erosion and sedimentation.

1.04 COORDINATION

- A. See Section 01 1000 for occupancy-related requirements.
- B. Coordinate scheduling, submittals, and work of the various sections of the Project Manual to ensure efficient and orderly sequence of installation of interdependent construction elements, with provisions for accommodating items installed later.
- C. Notify affected utility companies and comply with their requirements.
- D. Verify that utility requirements and characteristics of new operating equipment are compatible with building utilities. Coordinate work of various sections having interdependent responsibilities for installing, connecting to, and placing in service, such equipment.
- E. Coordinate space requirements, supports, and installation of mechanical and electrical work that are indicated diagrammatically on Drawings. Follow routing shown for pipes, ducts, and conduit, as closely as practicable; place runs parallel with lines of building. Utilize spaces efficiently to maximize accessibility for other installations, for maintenance, and for repairs.
- F. In finished areas except as otherwise indicated, conceal pipes, ducts, and wiring within the construction. Coordinate locations of fixtures and outlets with finish elements.
- G. Coordinate completion and clean-up of work of separate sections.

- H. After Owner occupancy of premises, coordinate access to site for correction of defective work and work not in accordance with Contract Documents, to minimize disruption of Owner's activities.

PART 2 PRODUCTS

2.01 PATCHING MATERIALS

- A. New Materials: As specified in product sections; match existing products and work for patching and extending work.
- B. Type and Quality of Existing Products: Determine by inspecting and testing products where necessary, referring to existing work as a standard.
- C. Product Substitution: For any proposed change in materials, submit request for substitution described in Section 01 6000 - Product Requirements.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that existing site conditions and substrate surfaces are acceptable for subsequent work. Start of work means acceptance of existing conditions.
- B. Verify that existing substrate is capable of structural support or attachment of new work being applied or attached.
- C. Examine and verify specific conditions described in individual specification sections.
- D. Take field measurements before confirming product orders or beginning fabrication, to minimize waste due to over-ordering or misfabrication.
- E. Verify that utility services are available, of the correct characteristics, and in the correct locations.
- F. Prior to Cutting: Examine existing conditions prior to commencing work, including elements subject to damage or movement during cutting and patching. After uncovering existing work, assess conditions affecting performance of work. Beginning of cutting or patching means acceptance of existing conditions.

3.02 PREPARATION

- A. Clean substrate surfaces prior to applying next material or substance.
- B. Seal cracks or openings of substrate prior to applying next material or substance.
- C. Apply manufacturer required or recommended substrate primer, sealer, or conditioner prior to applying any new material or substance in contact or bond.

3.03 GENERAL INSTALLATION REQUIREMENTS

- A. Install products as specified in individual sections, in accordance with manufacturer's instructions and recommendations, and so as to avoid waste due to necessity for replacement.
- B. Make vertical elements plumb and horizontal elements level, unless otherwise indicated.
- C. Install equipment and fittings plumb and level, neatly aligned with adjacent vertical and horizontal lines, unless otherwise indicated.
- D. Make consistent texture on surfaces, with seamless transitions, unless otherwise indicated.
- E. Make neat transitions between different surfaces, maintaining texture and appearance.

3.04 ALTERATIONS

- A. Drawings showing existing construction and utilities are based on casual field observation and existing record documents only.
 - 1. Verify that construction and utility arrangements are as shown.
 - 2. Report discrepancies to Architect before disturbing existing installation.
 - 3. Beginning of alterations work constitutes acceptance of existing conditions.
- B. Remove existing work as indicated and as required to accomplish new work.
 - 1. Remove items indicated on drawings.

2. Relocate items indicated on drawings.
 3. Where new surface finishes are to be applied to existing work, perform removals, patch, and prepare existing surfaces as required to receive new finish; remove existing finish if necessary for successful application of new finish.
 4. Where new surface finishes are not specified or indicated, patch holes and damaged surfaces to match adjacent finished surfaces as closely as possible.
- C. Services (Including but not limited to HVAC, Plumbing, Fire Protection, Electrical, Remove, relocate, and extend existing systems to accommodate new construction.
1. Maintain existing active systems that are to remain in operation; maintain access to equipment and operational components; if necessary, modify installation to allow access or provide access panel.
 2. Where existing active systems serve occupied facilities but are to be replaced with new services, maintain existing systems in service until new systems are complete and ready for service.
 - a. Disable existing systems only to make switchovers and connections; minimize duration of outages.
 - b. Provide temporary connections as required to maintain existing systems in service.
 3. Remove abandoned pipe, ducts, conduits, and equipment, including those above accessible ceilings; remove back to source of supply where possible, otherwise cap stub and tag with identification; patch holes left by removal using materials specified for new construction.
- D. Protect existing work to remain.
1. Prevent movement of structure; provide shoring and bracing if necessary.
 2. Perform cutting to accomplish removals neatly and as specified for cutting new work.
 3. Repair adjacent construction and finishes damaged during removal work.
- C. Patching: Where the existing surface is not indicated to be refinished, patch to match the surface finish that existed prior to cutting. Where the surface is indicated to be refinished, patch so that the substrate is ready for the new finish.
- D. Refinish existing surfaces as indicated:
1. Where rooms or spaces are indicated to be refinished, refinish all visible existing surfaces to remain to the specified condition for each material, with a neat transition to adjacent finishes.
 2. If mechanical or electrical work is exposed accidentally during the work, re-cover and refinish to match.
- E. Clean existing systems and equipment.
- F. Remove demolition debris and abandoned items from alterations areas and dispose of off-site; do not burn or bury.
- G. Do not begin new construction in alterations areas before demolition is complete.
- H. Comply with all other applicable requirements of this section.

3.05 CUTTING AND PATCHING

- A. Whenever possible, execute the work by methods that avoid cutting or patching.
- B. See Alterations article above for additional requirements.
- C. Perform whatever cutting and patching is necessary to:
 1. Complete the work.
 2. Fit products together to integrate with other work.
 3. Provide openings for penetration of mechanical, electrical, and other services.
 4. Match work that has been cut to adjacent work.
 5. Repair areas adjacent to cuts to required condition.
 6. Repair new work damaged by subsequent work.
 7. Remove samples of installed work for testing when requested.
 8. Remove and replace defective and non-conforming work.

- D. Execute work by methods that avoid damage to other work and that will provide appropriate surfaces to receive patching and finishing. In existing work, minimize damage and restore to original condition.
- E. Employ original installer to perform cutting for weather exposed and moisture resistant elements, and sight exposed surfaces.
- F. Cut rigid materials using masonry saw or core drill. Pneumatic tools not allowed without prior approval.
- G. Restore work with new products in accordance with requirements of Contract Documents.
- H. Fit work air tight to pipes, sleeves, ducts, conduit, and other penetrations through surfaces.
- I. At penetrations of fire rated walls, partitions, ceiling, or floor construction, completely seal voids with fire rated material in accordance with Section 07 8400, to full thickness of the penetrated element.
- J. Patching:
 - 1. Finish patched surfaces to match finish that existed prior to patching. On continuous surfaces, refinish to nearest intersection or natural break. For an assembly, refinish entire unit.
 - 2. Match color, texture, and appearance.
 - 3. Repair patched surfaces that are damaged, lifted, discolored, or showing other imperfections due to patching work. If defects are due to condition of substrate, repair substrate prior to repairing finish.

3.06 PROGRESS CLEANING

- A. Maintain areas free of waste materials, debris, and rubbish. Maintain site in a clean and orderly condition.
- B. Remove debris and rubbish from pipe chases, plenums, attics, crawl spaces, and other closed or remote spaces, prior to enclosing the space.
- C. Broom and vacuum clean interior areas prior to start of surface finishing, and continue cleaning to eliminate dust.
- D. Collect and remove waste materials, debris, and trash/rubbish from site weekly and dispose off-site; do not burn or bury.

3.07 PROTECTION OF INSTALLED WORK

- A. Protect installed work from damage by construction operations.
- B. Provide special protection where specified in individual specification sections.
- C. Provide temporary and removable protection for installed products. Control activity in immediate work area to prevent damage.
- D. Provide protective coverings at walls, projections, jambs, sills, and soffits of openings.
- E. Protect finished floors, stairs, and other surfaces from traffic, dirt, wear, damage, or movement of heavy objects, by protecting with durable sheet materials.
- F. Prohibit traffic or storage upon waterproofed or roofed surfaces. If traffic or activity is necessary, obtain recommendations for protection from waterproofing or roofing material manufacturer.
- G. Remove protective coverings when no longer needed; reuse or recycle coverings if possible.

3.08 DEMONSTRATION AND INSTRUCTION

- A. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shutdown of each item of equipment at scheduled time, at equipment location.
- B. For equipment or systems requiring seasonal operation, perform demonstration for other season within six months.
- C. Provide a qualified person who is knowledgeable about the Project to perform demonstration and instruction of owner personnel.

3.10 ADJUSTING

- A. Adjust operating products and equipment to ensure smooth and unhindered operation.

3.10 FINAL CLEANING

- A. Use cleaning materials that are nonhazardous.
- B. Clean interior and exterior glass, surfaces exposed to view; remove temporary labels, stains and foreign substances, polish transparent and glossy surfaces, vacuum carpeted and soft surfaces.
- C. Remove all labels that are not permanent. Do not paint or otherwise cover fire test labels or nameplates on mechanical and electrical equipment.
- D. Clean equipment and fixtures to a sanitary condition with cleaning materials appropriate to the surface and material being cleaned.
- E. Clean filters of operating equipment.
- F. Clean debris from roofs, gutters, downspouts, scuppers, overflow drains, area drains, drainage systems, and _____.
- G. Clean site; sweep paved areas, rake clean landscaped surfaces.
- H. Remove waste, surplus materials, trash/rubbish, and construction facilities from the site; dispose of in legal manner; do not burn or bury.

3.11 CLOSEOUT PROCEDURES

- A. Make submittals that are required by governing or other authorities.
 - 1. Provide copies to Architect.
- B. Accompany Project Coordinator on preliminary inspection to determine items to be listed for completion or correction in the Contractor's Correction Punch List for Contractor's Notice of Substantial Completion.
- C. Notify Architect when work is considered ready for Architect's Substantial Completion inspection.
- D. Submit written certification containing Contractor's Correction Punch List, that Contract Documents have been reviewed, work has been inspected, and that work is complete in accordance with Contract Documents and ready for Architect's Substantial Completion inspection.
- E. Conduct Substantial Completion inspection and create Final Correction Punch List containing Architect's and Contractor's comprehensive list of items identified to be completed or corrected and submit to Architect.
- F. Correct items of work listed in Final Correction Punch List and comply with requirements for access to Owner-occupied areas.
- G. Notify Architect when work is considered finally complete and ready for Architect's Substantial Completion final inspection.
- H. Complete items of work determined by Architect listed in executed Certificate of Substantial Completion.

END OF SECTION

SECTION 01 7800
CLOSEOUT SUBMITTALS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Project Record Documents.
- B. Operation and Maintenance Data.
- C. Warranties and bonds.

1.02 RELATED REQUIREMENTS

- A. Individual Product Sections: Specific requirements for operation and maintenance data.
- B. Individual Product Sections: Warranties required for specific products or Work.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION

3.01 PROJECT RECORD DOCUMENTS

- A. Maintain on site one set of the following record documents; record actual revisions to the Work:
 - 1. Drawings.
 - 2. Specifications.
 - 3. Addenda.
 - 4. Change Orders and other modifications to the Contract.
- B. Ensure entries are complete and accurate, enabling future reference by Owner.
- C. Store record documents separate from documents used for construction.
- D. Record information concurrent with construction progress.
- E. Specifications: Legibly mark and record at each product section description of actual products installed, including the following:
 - 1. Changes made by Addenda and modifications.
- F. Record Drawings : Legibly mark each item to record actual construction including:
 - 1. Field changes of dimension and detail.
 - 2. Details not on original Contract drawings.

3.02 OPERATION AND MAINTENANCE DATA

- A. Source Data: For each product or system, list names, addresses and telephone numbers of Subcontractors and suppliers, including local source of supplies and replacement parts.
- B. Product Data: Mark each sheet to clearly identify specific products and component parts, and data applicable to installation. Delete inapplicable information.
- C. Drawings: Supplement product data to illustrate relations of component parts of equipment and systems, to show control and flow diagrams. Do not use Project Record Documents as maintenance drawings.
- D. Typed Text: As required to supplement product data. Provide logical sequence of instructions for each procedure, incorporating manufacturer's instructions.

3.03 OPERATION AND MAINTENANCE DATA FOR MATERIALS AND FINISHES

- A. For Each Product, Applied Material, and Finish:
- B. Instructions for Care and Maintenance: Manufacturer's recommendations for cleaning agents and methods, precautions against detrimental cleaning agents and methods, and recommended schedule for cleaning and maintenance.
- C. Where additional instructions are required, beyond the manufacturer's standard printed instructions, have instructions prepared by personnel experienced in the operation and maintenance of the specific products.

3.04 OPERATION AND MAINTENANCE DATA FOR EQUIPMENT AND SYSTEMS

- A. For Each Item of Equipment and Each System:
 - 1. Description of unit or system, and component parts.
 - 2. Identify function, normal operating characteristics, and limiting conditions.
 - 3. Include performance curves, with engineering data and tests.
 - 4. Complete nomenclature and model number of replaceable parts.
- B. Where additional instructions are required, beyond the manufacturer's standard printed instructions, have instructions prepared by personnel experienced in the operation and maintenance of the specific products.
- C. Operating Procedures: Include start-up, break-in, and routine normal operating instructions and sequences. Include regulation, control, stopping, shut-down, and emergency instructions. Include summer, winter, and any special operating instructions.
- D. Maintenance Requirements: Include routine procedures and guide for preventative maintenance and trouble shooting; disassembly, repair, and reassembly instructions; and alignment, adjusting, balancing, and checking instructions.
- E. Provide servicing and lubrication schedule, and list of lubricants required.
- F. Include manufacturer's printed operation and maintenance instructions.
- G. Include sequence of operation by controls manufacturer.
- H. Provide original manufacturer's parts list, illustrations, assembly drawings, and diagrams required for maintenance.
- I. Additional Requirements: As specified in individual product specification sections.

3.05 ASSEMBLY OF OPERATION AND MAINTENANCE MANUALS

- A. Assemble operation and maintenance data into durable manuals for Owner's personnel use, with data arranged in the same sequence as, and identified by, the specification sections.
- B. Where systems involve more than one specification section, provide separate tabbed divider for each system.
- C. Binders: Commercial quality, 8-1/2 by 11 inch three D side ring binders with durable plastic covers; 2 inch maximum ring size. When multiple binders are used, correlate data into related consistent groupings.
- D. Cover: Identify each binder with typed or printed title OPERATION AND MAINTENANCE INSTRUCTIONS; identify title of Project; identify subject matter of contents.
- E. Project Directory: Title and address of Project; names, addresses, and telephone numbers of Architect, Consultants, Contractor and subcontractors, with names of responsible parties.
- F. Tables of Contents: List every item separated by a divider, using the same identification as on the divider tab; where multiple volumes are required, include all volumes Tables of Contents in each volume, with the current volume clearly identified.
- G. Dividers: Provide tabbed dividers for each separate product and system; identify the contents on the divider tab; immediately following the divider tab include a description of product and major component parts of equipment.
- H. Text: Manufacturer's printed data, or typewritten data on 20 pound paper.
- I. Drawings: Provide with reinforced punched binder tab. Bind in with text; fold larger drawings to size of text pages.
- J. Arrangement of Contents: Organize each volume in parts as follows:
 - 1. Project Directory.
 - 2. Table of Contents, of all volumes, and of this volume.
 - 3. Operation and Maintenance Data: Arranged by system, then by product category.
 - a. Source data.
 - b. Operation and maintenance data.

- c. Field quality control data.
- d. Photocopies of warranties and bonds.

3.06 WARRANTIES AND BONDS

- A. Obtain warranties and bonds, executed in duplicate by responsible Subcontractors, suppliers, and manufacturers, within 10 days after completion of the applicable item of work. Except for items put into use with Owner's permission, leave date of beginning of time of warranty until Date of Substantial completion is determined.
- B. Verify that documents are in proper form, contain full information, and are notarized.
- C. Co-execute submittals when required.
- D. Retain warranties and bonds until time specified for submittal.

END OF SECTION

SECTION 02 4100
DEMOLITION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Selective demolition of built site elements.
- B. Selective demolition of building elements for alteration purposes.

1.02 RELATED REQUIREMENTS

- A. Section 01 1000 - Summary: Limitations on Contractor's use of site and premises.
- B. Section 01 1000 - Summary: Sequencing and staging requirements.

PART 2 PRODUCTS

2.01 MATERIALS

PART 3 EXECUTION

3.01 SCOPE

- A. Remove portions of existing buildings as indicated on drawings.

3.02 GENERAL PROCEDURES AND PROJECT CONDITIONS

- A. Comply with applicable codes and regulations for demolition operations and safety of adjacent structures and the public.
 - 1. Obtain required permits.
 - 3. Provide, erect, and maintain temporary barriers and security devices.
 - 4. Conduct operations to minimize effects on and interference with adjacent structures and occupants.
 - 5. Do not close or obstruct roadways or sidewalks without permit.
 - 6. Do not obstruct required exits at any time; protect persons using entrances and exits from removal operations.
- B. Do not begin removal until receipt of notification to proceed from Owner.
- C. Protect existing structures and other elements that are not to be removed.

3.03 EXISTING UTILITIES

- A. Coordinate work with utility companies; notify before starting work and comply with their requirements; obtain required permits.
- B. Protect existing utilities to remain from damage.
- C. Do not disrupt public utilities without permit from authority having jurisdiction.
- D. Do not close, shut off, or disrupt existing life safety systems that are in use without at least 7 days prior written notification to Owner.
- E. Do not close, shut off, or disrupt existing utility branches or take-offs that are in use without at least 3 days prior written notification to Owner.

3.04 SELECTIVE DEMOLITION FOR ALTERATIONS

- A. Drawings showing existing construction and utilities are based on casual field observation and existing record documents only.
 - 1. Verify that construction and utility arrangements are as shown.
 - 2. Report discrepancies to Architect before disturbing existing installation.
 - 3. Beginning of demolition work constitutes acceptance of existing conditions that would be apparent upon examination prior to starting demolition.
- B. Remove existing work as indicated and as required to accomplish new work.
 - 1. Remove items indicated on drawings.
- C. Services (Including but not limited to HVAC, Plumbing, Fire Protection, Electrical, Telecommunications, and _____): Remove existing systems and equipment as indicated.

1. Maintain existing active systems that are to remain in operation; maintain access to equipment and operational components.
 2. Where existing active systems serve occupied facilities but are to be replaced with new services, maintain existing systems in service until new systems are complete and ready for service.
 3. Verify that abandoned services serve only abandoned facilities before removal.
 4. Remove abandoned pipe, ducts, conduits, and equipment, including those above accessible ceilings; remove back to source of supply where possible, otherwise cap stub and tag with identification.
- D. Protect existing work to remain.
1. Prevent movement of structure; provide shoring and bracing if necessary.
 2. Perform cutting to accomplish removals neatly and as specified for cutting new work.
 3. Repair adjacent construction and finishes damaged during removal work.
 4. Patch as specified for patching new work.

3.05 DEBRIS AND WASTE REMOVAL

- A. Remove debris, junk, and trash from site.
- B. Leave site in clean condition, ready for subsequent work.
- C. Clean up spillage and wind-blown debris from public and private lands.

END OF SECTION

**SECTION 05 1200
STRUCTURAL STEEL FRAMING**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Structural steel framing members, support members and struts.
See Structural Drawings for Specifications.

END OF SECTION

**SECTION 05 5100
METAL GUARDRAILS**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Guardrails

1.02 REFERENCE STANDARDS

- A. ASTM A36/A36M - Standard Specification for Carbon Structural Steel; 2014.

1.03 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate profiles, sizes, connection attachments, reinforcing, anchorage, size and type of fasteners, and accessories.
 - 1. Indicate welded connections using standard AWS A2.4 welding symbols. Indicate net weld lengths.

PART 2 PRODUCTS

2.01 GUARDRAILS

- A. Guards:
 - 1. Top Rails: Tube rails unless otherwise indicated.
 - 2. Infill at Pipe Railings: Steel bars.
 - a. Vertical Spacing: Maximum 4 inches on center.
 - b. Jointing: Welded and ground smooth and flush.
 - 3. End and Intermediate Posts: as indicated on drawings
 - a. Horizontal Spacing: As indicated on drawings.
 - b. Mounting: Welded to top surface of stringer.

2.04 MATERIALS

- A. Steel Sections: ASTM A36/A36M.
- B. Steel Tubing: ASTM A500/A500M or ASTM A501/A501M structural tubing, round and shapes as indicated.
- C. Pipe: ASTM A53/A53M, Grade B Schedule 40, black finish.
- D. Concrete Fill: Portland cement Type I, 3000 psi 28 day strength, 2 to 3 inch slump.

2.05 ACCESSORIES

- A. Welding Materials: AWS D1.1/D1.1M; type required for materials being welded.
- B. Shop and Touch-Up Primer: SSPC-Paint 15, complying with VOC limitations of authorities having jurisdiction.

2.06 SHOP FINISHING

- A. Clean surfaces of rust, scale, grease, and foreign matter prior to finishing.
- B. Do not prime surfaces in direct contact with concrete or where field welding is required.
- C. Prime Painting: Use specified shop- and touch-up primer.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field conditions are acceptable and are ready to receive work.

3.02 INSTALLATION

- A. Install components plumb and level, accurately fitted, free from distortion or defects.
- B. Allow for erection loads, and for sufficient temporary bracing to maintain true alignment until completion of erection and installation of permanent attachments.

- C. Provide welded field joints where specifically indicated on drawings. Perform field welding in accordance with AWS D1.1/D1.1M.
- D. Other field joints may be either welded or bolted provided the result complies with the limitations specified for jointing quality levels.
- E. Obtain approval prior to site cutting or creating adjustments not scheduled.
- F. After erection, prime welds, abrasions, and surfaces not shop primed or galvanized, except surfaces to be in contact with concrete.

END OF SECTION

SECTION 07 2119
FOAMED-IN-PLACE INSULATION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Foamed-in-place insulation.
 - 1. In exterior framed walls.
- B. Protective intumescent coating.

1.02 ADMINISTRATIVE REQUIREMENTS

- A. Preinstallation Meeting: Convene one week prior to commencing work of this section.

1.03 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Foamed-In-Place Insulation: 2 lb/cu.ft.density,closed cell R-21 min polyurethane foam; foamed on-site. using blowing agent of water or non-ozone-depleting gas.
- B. Air Permeance (for 1/4 inch of material) ASTM 2178: 0.00151 L:/s.m.2 @75Pa
- C. Water Vapor Transmission (for 1.5 inches of material): ASTM E 96; 0.97 perm
- D. Resistance to fungal growth; STM C 1338: no growth
- E. Provide fire rated coating above ceilings where required by code whennot protected.
 - 1. Surface Burning Characteristics: Flame spread/Smoke developed index of 25/450, maximum, when tested in accordance with ASTM E84.

2.02 ACCESSORIES

- A. Overcoat: Intumescent coating of type recommended by insulation manufacturer and as required to comply with applicable codes.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify work within construction spaces or crevices is complete prior to insulation application.
- B. Verify that surfaces are clean, dry, and free of matter that may inhibit insulation or overcoat adhesion.

3.02 APPLICATION

- A. Apply insulation in accordance with manufacturer's instructions.
- B. Apply to achieve a thermal resistance R-value of 21.
- C. Apply overcoat to a uniform minimum thickness of ____ inch, to achieve fire rating required.
- D. Patch damaged areas.

3.03 PROTECTION

- A. Do not permit subsequent construction work to disturb applied insulation.

END OF SECTION

SECTION 07 5423

THERMOPLASTIC POLYOLEFIN (TPO) MEMBRANE ROOFING

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Mechanically attached thermoplastic polyolefin (TPO) roofing membrane.
- B. Insulation, flat and tapered.
- C. Roofing stack boots, roofing expansion joints, and walkway pads.

1.02 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's written information listed below.
 - 1. Product data indicating membrane materials, insulation and fasteners.
- C. Installer's Qualification Statement.
- D. Shop Drawings: Indicate joint or termination detail conditions, conditions of interface with other materials, and paver layout.
- E. Warranty:
 - 1. Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.
 - 2. Submit installer's certification that installation complies with all warranty conditions for the waterproof membrane.

1.03 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing the work of this section:
 - 1. Approved by membrane manufacturer.

1.04 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products in manufacturer's original containers, dry, undamaged, with seals and labels intact.
- B. Store products in weather protected environment, clear of ground and moisture.
- C. Protect foam insulation from direct exposure to sunlight.

1.05 WARRANTY

- A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.
- B. Material Warranty: Provide membrane manufacturer's warranty agreeing to replace material that shows manufacturing defects within 10 years after installation.
- C. System Warranty: Provide manufacturer's system warranty agreeing to repair or replace roofing that leaks or is damaged due to wind or other natural causes.
 - 1. Warranty Term: 20 years.
 - 2. For repair and replacement include costs of both material and labor in warranty.
 - 3. Include accidental punctures according to the manufacturer's standard warranty terms.
 - 4. Include hail damage according to the manufacturer's standard warranty terms.

PART 2 PRODUCTS

2.01 ROOFING APPLICATIONS

- A. TPO Membrane Roofing: One ply membrane, mechanically fastened, over insulation.
- B. Roofing Assembly Performance Requirements and Design Criteria:
 - 1. Roof Covering External Fire Resistance Classification: Class A when tested per UL 790.

2.02 ROOFING MEMBRANE AND ASSOCIATED MATERIALS

- A. Base Sheet: Manufacturer's standard, non-asphaltic, resin-bound, fiberglass-reinforced mat with mineral-filled fire-resistant coating.

- B. Membrane:
 - 1. Material: Thermoplastic Polyolefin (TPO) complying with ASTM D6878/D6878M.
 - 2. Reinforcing: Internal fabric.
 - 3. Thickness: 60 mils (0.060 inch), minimum.
 - 4. Sheet Width: Factory fabricated into largest sheets possible.
 - 5. Color: White.
 - 6. Product:
 - a. Carlisle Sure-Weld.
- C. Seaming Materials: As recommended by membrane manufacturer.
- D. Membrane Fasteners: As recommended and approved by membrane manufacturer.
- E. Flexible Flashing Material: Same material as membrane.
- F. Base Flashing: Provide waterproof, fully adhered base flashing system at all penetrations, plane transitions, and terminations.

2.03 INSULATION

- A. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, fiber reinforced felt both faces; Grade 2 and with the following characteristics:
 - 1. Compressive Strength: 20 pounds per square inch.
 - 2. Tapered Board: Slope as indicated; minimum thickness two inch; fabricate of fewest layers possible.

2.04 ACCESSORIES

- A. Prefabricated Roofing Expansion Joint Flashing: Sheet butyl over closed-cell foam backing seamed to galvanized steel flanges.
- B. Prefabricated Flashing Accessories:
 - 1. Corners and Seams: Same material as membrane, in manufacturer's standard thicknesses.
 - 2. Penetrations: Same material as membrane, with manufacturer's standard cut-outs, rigid inserts, clamping rings, and flanges.
 - 3. Sealant Pockets: Same material as membrane, with manufacturer's standard accessories, in manufacturer's standard configuration.
 - 4. Pressure Sensitive Cover Strips: 6 inch wide, 45 mils (0.045 inch) thick, non-reinforced TPO membrane laminated to 35 mils (0.035 inch) thick cured synthetic rubber with pressure sensitive adhesive.
 - 5. TPO Pressure Sensitive RUSS:
 - 6. Walkway Rolls: Sure-Flex Heat Weldable Walkway Rolls; 80 mils (0.080 inch) thick; gray membrane.
 - 7. Miscellaneous Flashing: Non-reinforced TPO membrane; 80 mils (0.080 inch) thick, in manufacturer's standard lengths and widths.
- C. Insulation Fasteners: Appropriate for purpose intended and approved by roofing manufacturer.
- D. Membrane Adhesive: As recommended by membrane manufacturer.
- E. Surface Conditioner for Adhesives: Compatible with membrane and adhesives.
- F. Sealants: As recommended by membrane manufacturer.
- G. Cleaner: Manufacturer's standard, clear, solvent-based cleaner.
- H. Edgings and Terminations: Manufacturer's standard edge and termination accessories.
 - 1. TPO Coated Sheet Metal.
 - 2. Termination Bar.

PART 3 EXECUTION

3.01 INSTALLATION - GENERAL

- A. Perform work in accordance with manufacturer's instructions.

- B. Do not apply roofing membrane during unsuitable weather.
- C. Do not apply roofing membrane when ambient temperature is outside the temperature range recommended by manufacturer.
- D. Do not apply roofing membrane to damp or frozen deck surface or when precipitation is expected or occurring.
- E. Do not expose materials vulnerable to water or sun damage in quantities greater than can be weatherproofed the same day.

3.02 EXAMINATION

- A. Verify that surfaces and site conditions are ready to receive work.
- B. Verify deck is supported and secure.
- C. Verify deck is clean and smooth, flat, free of depressions, waves, or projections, properly sloped and suitable for installation of roof system.
- D. Verify deck surfaces are dry and free of snow or ice.
- E. Verify that roof openings, curbs, and penetrations through roof are solidly set, and reglets are in place.

3.03 PREPARATION, GENERAL

- A. Clean substrate thoroughly prior to roof application.

3.04 INSULATION

- A. Attachment of Insulation:
 - 1. Mechanically fasten insulation to deck in accordance with roofing manufacturer's instructions and Factory Mutual requirements.
- B. Lay subsequent layers of insulation with joints staggered minimum 6 inch from joints of preceding layer.
- C. Lay boards with edges in moderate contact without forcing, and gap between boards no greater than 1/4 inch. Cut insulation to fit neatly to perimeter blocking and around penetrations through roof.
- D. Do not apply more insulation than can be completely waterproofed in the same day.

3.05 MEMBRANE APPLICATION

- A. Roll out membrane, free from wrinkles or tears. Place sheet into place without stretching.
- B. Shingle joints on sloped substrate in direction of drainage.
- C. Seam Welding:
 - 1. Seam Welding: Overlap edges and ends and seal seams by heat welding, minimum 2 inches.
 - 2. Cover all seams with manufacturer's recommended joint covers.
 - 3. Probe all seams once welds have thoroughly cooled. (Approximately 30 minutes.)
 - 4. Repair all deficient seams within the same day.
 - 5. Seal cut edges of reinforced membrane after seam probe is complete.
- D. Mechanical Attachment:
 - 1. Apply membrane and mechanical attachment devices in accordance with manufacturer's instructions.
- E. At intersections with vertical surfaces:
 - 1. Extend membrane over cant strips and up a minimum of 6 inches onto vertical surfaces.
 - 2. Fully adhere flexible flashing over membrane and up to reglets.
- F. Install roofing expansion joints where indicated. Make joints watertight.
- G. Install prefabricated joint components in accordance with manufacturer's instructions.
- H. Coordinate installation of roof drains and related flashings. Locate all field splices away from low areas and roof drains. Lap upslope sheet over downslope sheet.

- I. Install walkway pads at areas of concentrated traffic and as shown on Drawings. Space pad joints to permit drainage.
- J. Daily Seal: Install daily seal per manufacturers instructions at the end of each work day. Prevent infiltration of water at incomplete flashings, terminations, and at unfinished membrane edges.

3.06 CLEANING

- A. In areas where finished surfaces are soiled by work of this section, consult manufacturer of surfaces for cleaning advice and conform to their documented instructions.
- B. Repair or replace defaced or damaged finishes caused by work of this section.

END OF SECTION

SECTION 07 6200
SHEET METAL FLASHING AND TRIM

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Fabricated sheet metal items, including flashings, counterflashings..
- B. Sealants for joints within sheet metal fabrications.
- C. Roof expansion joint cover

1.02 REFERENCE STANDARDS

- A. SMACNA (ASMM) - Architectural Sheet Metal Manual; 2012.

1.03 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.

PART 2 PRODUCTS

2.01 SHEET MATERIALS

- A. Galvanized Steel: ASTM A653/A653M, with G90/Z275 zinc coating; minimum 24 gage (0.0239 inch) thick base metal.
- B. Pre-Finished Galvanized Steel: ASTM A653/A653M, with G90/Z275 zinc coating; minimum 24 gage (0.0239) inch thick base metal, shop pre-coated with PVDF coating.
 - 1. PVDF (Polyvinylidene Fluoride) Coating: Superior Performance Organic Finish, AAMA 2605; multiple coat, thermally cured fluoropolymer finish system.
 - 2. Color: As selected by Architect from manufacturer's standard colors.

2.02 ACCESSORIES

- A. Sealant to be Concealed in Completed Work: Non-curing butyl sealant.
- B. Sealant to be Exposed in Completed Work: ASTM C920; elastomeric sealant, 100 percent silicone with minimum movement capability of plus/minus 25 percent and recommended by manufacturer for substrates to be sealed; clear.
- C. Plastic Cement: ASTM D4586/D4586M, Type I.
- D. Roof expansion joint cover: Equivalent to JM Expand O Flash Expansion Joint Cover-Curb to Wall for 2" building expansion joint.

2.03 FABRICATION

- A. Form sections true to shape, accurate in size, square, and free from distortion or defects.
- B. Form pieces in longest possible lengths.
- C. Hem exposed edges on underside 1/2 inch; miter and seam corners.
- D. Form material with flat lock seams, except where otherwise indicated. At moving joints, use sealed lapped, bayonet-type or interlocking hooked seams.
- E. Fabricate corners from one piece with minimum 18 inch long legs; seam for rigidity, seal with sealant.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify roof openings, curbs, pipes, sleeves, ducts, and vents through roof are solidly set and nailing strips located.
- B. Verify roofing termination and base flashings are in place, sealed, and secure.

3.02 INSTALLATION

- A. Secure flashings in place using concealed fasteners. Use exposed fasteners only where permitted.

- B. Apply plastic cement compound between metal flashings and felt flashings.
- C. Fit flashings tight in place. Make corners square, surfaces true and straight in planes, and lines accurate to profiles.

END OF SECTION

**SECTION 07 9200
JOINT SEALANTS**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Nonsag gunnable joint sealants.
- B. Joint backings and accessories.

1.02 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data for Sealants: Submit manufacturer's technical data sheets for each product to be used, that includes the following.
 - 1. List of backing materials approved for use with the specific product.
 - 2. Substrates that product is known to satisfactorily adhere to and with which it is compatible.
 - 3. Substrates the product should not be used on.

1.03 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing the work of this section and with at least three years of documented experience.

1.04 WARRANTY

- A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.
- B. Correct defective work within a five year period after Date of Substantial Completion.
- C. Warranty: Include coverage for installed sealants and accessories that fail to achieve watertight seal, exhibit loss of adhesion or cohesion, or do not cure.

PART 2 PRODUCTS

2.01 JOINT SEALANT APPLICATIONS

- A. Scope:
 - 1. Exterior Joints: Seal open joints, whether or not the joint is indicated on drawings, unless specifically indicated not to be sealed. Exterior joints to be sealed include, but are not limited to, the following items.
 - a. Joints between different exposed materials.
 - b. Other joints indicated below.
 - 2. Interior Joints. Interior joints to be sealed include, but are not limited to, the following items.
 - a. Joints between door, window, and other frames and adjacent construction.
 - 3. Do not seal the following types of joints.
 - a. Joints indicated to be treated with manufactured expansion joint cover or some other type of sealing device.
 - b. Joints where sealant is specified to be provided by manufacturer of product to be sealed.
 - c. Joints where installation of sealant is specified in another section.
- B. Interior Joints: Use non-sag polyurethane sealant, Type ____, unless otherwise indicated.
 - 1. Wall and Ceiling Joints in Non-Wet Areas: Acrylic emulsion latex sealant; Type ____.
 - 2. Wall and Ceiling Joints in Wet Areas: Non-sag polyurethane sealant for continuous liquid immersion; Type ____.

2.02 NONSAG JOINT SEALANTS

- A. Type ____ - Mildew-Resistant Silicone Sealant: ASTM C920, Grade NS, Uses M and A; single component, mildew resistant; not expected to withstand continuous water immersion or traffic.
 - 1. Color: TBD.
- B. Type ____ - Polyurethane Sealant: ASTM C920, Grade NS, Uses M and A; single or multi-component; not expected to withstand continuous water immersion or traffic.

1. Movement Capability: Plus and minus 25 percent, minimum.
2. Color: To be selected by Architect from manufacturer's standard range.
- C. Type ____ - Acrylic Emulsion Latex: Water-based; ASTM C834, single component, non-staining, non-bleeding, non-sagging; not intended for exterior use.
 1. Color: To be selected by Architect from manufacturer's standard range.

2.03 ACCESSORIES

- A. Backer Rod: Cylindrical cellular foam rod with surface that sealant will not adhere to, compatible with specific sealant used, and recommended by backing and sealant manufacturers for specific application.
- B. Backing Tape: Self-adhesive polyethylene tape with surface that sealant will not adhere to and recommended by tape and sealant manufacturers for specific application.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that joints are ready to receive work.
- B. Verify that backing materials are compatible with sealants.
- C. Verify that backer rods are of the correct size.

3.02 PREPARATION

- A. Remove loose materials and foreign matter that could impair adhesion of sealant.
- B. Clean joints, and prime as necessary, in accordance with manufacturer's instructions.
- C. Perform preparation in accordance with manufacturer's instructions and ASTM C1193.
- D. Mask elements and surfaces adjacent to joints from damage and disfigurement due to sealant work; be aware that sealant drips and smears may not be completely removable.

3.03 INSTALLATION

- A. Perform work in accordance with sealant manufacturer's requirements for preparation of surfaces and material installation instructions.
- B. Perform installation in accordance with ASTM C1193.
- C. Install bond breaker backing tape where backer rod cannot be used.
- D. Install sealant free of air pockets, foreign embedded matter, ridges, and sags, and without getting sealant on adjacent surfaces.
- E. Do not install sealant when ambient temperature is outside manufacturer's recommended temperature range, or will be outside that range during the entire curing period, unless manufacturer's approval is obtained and instructions are followed.
- F. Nonsag Sealants: Tool surface concave, unless otherwise indicated; remove masking tape immediately after tooling sealant surface.

END OF SECTION

SECTION 08 1113
HOLLOW METAL DOOR FRAMES

PART 1 GENERAL

1.01 SECTION INCLUDES

- B. Hollow metal frames for (20 minute rated) wood doors.

1.02 RELATED REQUIREMENTS

- A. Section 08 7100 - Door Hardware.
- b. Section 09 9123 - Interior Painting: Field painting.

1.03 REFERENCE STANDARDS

- A. ADA Standards - Americans with Disabilities Act (ADA) Standards for Accessible Design; 2010.
- B. ANSI/SDI A250.8 - Specifications for Standard Steel Doors and Frames (SDI-100); 2014.

1.04 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Materials and details of design and construction, hardware locations, reinforcement type and locations, anchorage and fastening methods, and finishes; and one copy of referenced standards/guidelines.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Comply with NAAMM HMMA 840 or ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
- B. Protect with resilient packaging; avoid humidity build-up under coverings; prevent corrosion and adverse effects on factory applied painted finish.

PART 2 PRODUCTS

2.01 DESIGN CRITERIA

- A. Requirements for Hollow Metal Doors and Frames:
 - 1. Steel used for fabrication of doors and frames shall comply with one or more of the following requirements; Galvannealed steel conforming to ASTM A653/A653M, cold-rolled steel conforming to ASTM A1008/A1008M, or hot-rolled pickled and oiled (HRPO) steel conforming to ASTM A1011/A1011M, Commercial Steel (CS) Type B for each.
 - 2. Accessibility: Comply with ICC A117.1 and ADA Standards.

2.02 HOLLOW METAL FRAMES

- A. Comply with standards and/or custom guidelines as indicated for corresponding door in accordance with applicable door frame requirements.
- B. Frame Finish: Factory primed and field finished.
- C. Door Frames, Fire-Rated: Full profile/continuously welded type.
 - 1. Fire Rating: Same as door, labeled.
- D. Frames for Wood Doors: Comply with frame requirements in accordance with corresponding door.
- E. Temporary Frame Spreaders: Provide for factory- or shop-assembled frames.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Verify that finished walls are in plane to ensure proper door alignment.

3.02 INSTALLATION

- A. Install doors and frames in accordance with manufacturer's instructions and related requirements of specified door and frame standards or custom guidelines indicated.
- B. Coordinate frame anchor placement with wall construction.
- C. Coordinate installation of hardware.

3.03 TOLERANCES

- A. Maximum Diagonal Distortion: 1/16 in measured with straight edge, corner to corner.

3.04 ADJUSTING

- A. Adjust for smooth and balanced door movement.

END OF SECTION

SECTION 08 1416
FLUSH WOOD DOORS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Flush wood doors; flush configuration; 20 minute fire-rated.

1.02 RELATED REQUIREMENTS

- A. Section 08 1113 - Hollow Metal Doors and Frames.
- B. Section 08 7100 - Door Hardware.

1.03 REFERENCE STANDARDS

- A. AWI/AWMAC/WI (AWS) - Architectural Woodwork Standards; 2014.

1.04 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Indicate door core materials and construction; veneer species, type and characteristics.
- C. Warranty, executed in Owner's name.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Package, deliver and store doors in accordance with specified quality standard.
- B. Accept doors on site in manufacturer's packaging. Inspect for damage.
- C. Protect doors with resilient packaging sealed with heat shrunk plastic. Do not store in damp or wet areas; or in areas where sunlight might bleach veneer. Seal top and bottom edges with tinted sealer if stored more than one week. Break seal on site to permit ventilation.

1.07 WARRANTY

- A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.
- B. Interior Doors: Provide manufacturer's warranty for the life of the installation.
- C. Include coverage for delamination of veneer, warping beyond specified installation tolerances, defective materials, and telegraphing core construction.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Wood Veneer Faced Doors:
 - 1. Eggers Industries; ____: www.eggersindustries.com/#sle.
 - 2. Graham Wood Doors; ____: www.grahamdoors.com/#sle.
 - 3. Algoma
 - 4. VT Industries
 - 5. Weyerhaeuser
 - 6. Oshkosh
 - 7. Substitutions: See Section 01 6000 - Product Requirements.

2.02 DOORS

- A. Doors: Refer to drawings for locations and additional requirements.
 - 1. Quality Standard: Premium Grade, Extra Heavy Duty performance, in accordance with AWI/AWMAC/WI (AWS), unless noted otherwise.
 - 2. Wood Veneer Faced Doors: 5-ply or 7-ply unless otherwise indicated.
- B. Interior Doors: 1-3/4 inches thick unless otherwise indicated; flush construction.
 - 1. Provide solid core doors at each location.

2. Fire-Rated Doors: Tested to ratings as indicated on drawings in accordance with UL 10C - Positive Pressure; UL (DIR) or ITS (DIR) labeled without any visible seals when door is open.
3. Wood veneer facing with factory transparent finish.

2.03 DOOR AND PANEL CORES

- A. Non-Rated Solid Core and 20 Minute Rated Doors: Type particleboard core (PC), plies and faces as indicated.

2.04 DOOR FACINGS

- A. Veneer Facing for Transparent Finish: Red oak, HPVA Grade A, plain sliced (flat cut), with book match between leaves of veneer, running match of spliced veneer leaves assembled on door or panel face.
 1. Vertical Edges: Same species as face veneer.

2.05 DOOR CONSTRUCTION

- A. Fabricate doors in accordance with door quality standard specified.
- B. Cores Constructed with stiles and rails:
 1. Provide solid blocks at lock edge and top of door for closer for hardware reinforcement.
- C. Factory machine doors for hardware other than surface-mounted hardware, in accordance with hardware requirements and dimensions.
- D. Factory fit doors for frame opening dimensions identified on shop drawings, with edge clearances in accordance with specified quality standard.
- E. Provide edge clearances in accordance with the quality standard specified.

2.06 FACTORY FINISHING - WOOD VENEER DOORS

- A. Finish work in accordance with AWI/AWMAC/WI (AWS), Section 5 - Finishing for grade specified and as follows:
 1. Transparent:
 - a. System - 11, Polyurethane, Catalyzed.
 - b. Stain: As selected by Architect. as may be required to match existing doors
 - c. Sheen: Flat.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Do not install doors in frame openings that are not plumb or are out-of-tolerance for size or alignment.

3.02 INSTALLATION

- A. Install doors in accordance with manufacturer's instructions and specified quality standard.
 1. Install fire-rated doors in accordance with NFPA 80 requirements.
- B. Factory-Finished Doors: Do not field cut or trim; if fit or clearance is not correct, replace door.
- C. Use machine tools to cut or drill for hardware.
- D. Coordinate installation of doors with installation of frames and hardware.

END OF SECTION

SECTION 08 3100
ACCESS DOORS AND PANELS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Ceiling access door and frame units.

1.02 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide sizes, types, finishes, hardware, scheduled locations, and details of adjoining work.

PART 2 PRODUCTS

2.01 ACCESS DOORS AND PANELS ASSEMBLIES

- A. Ceiling-Mounted Units:
 - 1. Size - Other Ceilings: 24" inch by 24" inch. Or as indicated on drawings

2.02 CEILING-MOUNTED UNITS

- A. Manufacturers:
 - 1. Karp Associates, Inc; ____: www.karpinc.com/#sle.
 - 2. Milcor, Inc; ____: www.milcorinc.com/#sle.
 - 3. Nystrom, Inc; ____: www.nystrom.com/#sle.
 - 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Ceiling-Mounted Units: Factory fabricated door and frame, fully assembled units with corner joints welded, filled and ground flush; square and without rack or warp; coordinate requirements with type of installation assembly being used for each unit.
 - 1. Material: Steel.
 - 2. Door Style: Single thickness with rolled or turned in edges.
 - 3. Steel Finish: Primed.
 - 4. Door/Panel Size: As indicated on the drawings.
 - 5. Hardware:
 - a. Hinges for Non-Fire-Rated Units: Concealed, constant force closure spring type.
 - b. Latch/Lock: Screw driver slot for quarter turn cam latch.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install units in accordance with manufacturer's instructions.
- B. Install frames plumb and level in openings, and secure units rigidly in place.
- C. Position units to provide convenient access to concealed equipment when necessary.

END OF SECTION

SECTION 08 7100
DOOR HARDWARE

SECTION 087100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Commercial door hardware for the following:
 - a. Swinging doors – 20 minute fire rated.
- B. Related Sections include the following:
 - 1. Division 08 Section "Hollow Metal Doors and Frames"
 - 2. Division 08 Section "Flush Wood Doors"
- C. Products furnished, but not installed, under this Section include the following. Coordinating, purchasing, delivering, and scheduling remain requirements of this Section.

1.3 REFERENCED STANDARDS

- A. Provide hardware in accordance with the following standards in addition to those specified in Division 01 Section "References".
 - 1. American National Standards Institute (ANSI), A117.1: Accessible and Usable Buildings and Facilities, edition as adopted by local Authority Having Jurisdiction (AHJ).
 - 2. Builders Hardware Manufacturer's Association (BHMA)
 - 3. Door and Hardware Institute (DHI)
 - a. Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames, 2004 edition
 - b. Installation Guide for Doors and Hardware, 1994 edition
 - c. Sequence and Format for the Hardware Schedule, 2001 edition
 - 4. National Fire Protection Association (NFPA)
 - a. NFPA 70: National Electrical Code, edition as adopted by local AHJ.

SECTION 08 7100
DOOR HARDWARE

- b. NFPA 80: Standard for Fire Doors and Other Opening Protectives, edition as adopted by local AHJ.
- c. NFPA 252: Standard Methods of Fire Tests of Door Assemblies, edition as adopted by local AHJ.

1.4 SUBMITTALS

- A. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252 and UBC Standard 7-2.
 - 1. Test Pressure: After 5 minutes into the test, neutral pressure level in furnace shall be established at 40 inches (1016 mm) or less above the sill.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including excessive deflection, cracking, or breakage.
 - b. Faulty operation of operators and door hardware.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
 - 2. Warranty Period: Three (3) years from date of Substantial Completion, except as follows:
 - a. Continuous Hinges: Lifetime of Building
 - b. Grade 1 Cylindrical Locks: Ten (10) years from date of Substantial Completion.
 - c. Manual Closers: Thirty (30) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Hinges: Ives, Hager, Stanley, McKinney, Bommer
 - 2. Continuous Hinges: Ives, Stanley, Hager, Select,

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DOOR HARDWARE

3.	Operating Door Trim:	Ives, Rockwood, Hager, Trimco
4.	Locks and Latches:	Schlage, Owner's Standard
5.	Cylinders and Cores:	Match Existing
6.	Exit Devices:	Von Duprin, Owner's Standard
7.	Automatic Operators	LCN, Owner's Standard
8.	Mechanical Door Closers:	LCN, Owner's Standard
9.	Accessories and Trim:	Ives, Rockwood, Hager, Trimco
10.	Saddle and Panic Thresholds:	Zero, National Guard, Pemko
11.	Weather Strip and Gasket:	Zero, National Guard, Pemko
12.	Miscellaneous Hardware:	Ives, Rockwood, Hager, Trimco

2.2 FINISHES

- A. Match items to the manufacturer's standard color and texture finish for the latch and locksets (or push-pull units if no latch or locksets).
- B. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware.
- C. The designations used in schedules and elsewhere to indicate hardware finishes are those listed in ANSI/BHMA A156.18, "Materials and Finishes," including coordination with the traditional U.S. finishes shown by certain manufacturers for their products.
- D. The designations used in schedules and elsewhere to indicate hardware finishes are the industry-recognized standard commercial finishes, except as otherwise noted.
 - 1. Brushed Chrome and/or Stainless Steel Appearance
 - a. Brushed Stainless Steel, no coating: ANSI 630.
 - b. Satin Chrome, Clear Coated: ANSI 626, ANSI 652.

2.3 DOOR HARDWARE SET

HW SET NO: 01

SECTION 08 7100
DOOR HARDWARE

DOOR NUMBER: (Includes but is not limited to the following doors)
E1

6 EA	HINGE	3CB1 4.5 X 4.5 NRP	630	IVE
1 EA	AUTO FLUSH BOLT	FB41T	630	IVE
1 EA	STOREROOM LOCK	ND80PD RHO (MATCH EXISTING KEY SYSTEM)	626	SCH
1 EA	K-I-L CYLINDER	KEY-IN-LEVER CYLINDER		B/O
1 EA	COORDINATOR	COR X FL	628	IVE
2 EA	MOUNTING BRACKET	MB	689	IVE
2 EA	SURFACE CLOSER	4111 SHCUSH MC	689	LCN
2 EA	CUSH SHOE SUPPORT	4110-30	689	LCN
2 EA	ARMOR PLATE	8400 36" X 2" LDW B4E	630	IVE
1 EA	SECURITY ASTRAGAL	43SP		ZER
2 EA	SILENCER	SR64	GY	IVE

END OF SECTION

SECTION 09 2116
GYPSUM BOARD ASSEMBLIES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Performance criteria for gypsum board assemblies.
- B. Metal stud wall framing.
- C. Metal channel ceiling framing.
- D. Gypsum wallboard.
- E. Joint treatment and accessories.

1.02 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on metal framing, gypsum board, accessories, and joint finishing system.
- C. Product Data: Provide manufacturer's data on partition head to structure connectors, showing compliance with requirements.

PART 2 PRODUCTS

2.01 GYPSUM BOARD ASSEMBLIES

- A. Provide completed assemblies complying with ASTM C840 and GA-216.

2.02 METAL FRAMING MATERIALS

- A. Non-Loadbearing Framing System Components: ASTM C645; galvanized sheet steel, of size and properties necessary to comply with ASTM C754 for the spacing indicated, with maximum deflection of wall framing of L/120 at 5 psf.
- B. 22 Gauge studs minimum. 25 Gauge studs will not be permitted.
 - 1. Studs: "C" shaped with flat or formed webs with knurled faces.
 - 2. Runners: U shaped, sized to match studs.
 - 3. Ceiling Channels: C-shaped.
 - 4. Furring: Hat-shaped sections, minimum depth of 7/8 inch.
- C. Ceiling Hangers: Type and size as specified in ASTM C754 for spacing required.
- E. Partition Head To Structure Connections: Provide track fastened to structure with legs of sufficient length to accommodate deflection, for friction fit of studs cut short and fastened as indicated on drawings.

2.03 BOARD MATERIALS

- A. Gypsum Wallboard: Paper-faced gypsum panels as defined in ASTM C1396/C1396M; sizes to minimize joints in place; ends square cut.
 - 1. Application: Use for vertical surfaces and ceilings, unless otherwise indicated.
 - 2. Use Type X board
 - 3. Thickness:
 - a. Vertical Surfaces: 5/8 inch.
 - b. Ceilings: 5/8 inch.
 - 2) National Gypsum Company; Gold Bond eXP Tile Backer.
 - 3) Substitutions: See Section 01 6000 - Product Requirements.

2.04 ACCESSORIES

- A. Joint Materials: ASTM C475/C475M and as recommended by gypsum board manufacturer for project conditions.
 - 1. Tape: 2 inch wide, coated glass fiber tape for joints and corners.
 - 2. Ready-mixed vinyl-based joint compound.

- B. Screws for Fastening of Gypsum Panel Products to Cold-Formed Steel Studs Less than 0.033 inch in Thickness and Wood Members: ASTM C1002; self-piercing tapping screws, corrosion resistant.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that project conditions are appropriate for work of this section to commence.

3.02 FRAMING INSTALLATION

- A. Metal Framing: Install in accordance with ASTM C754 and manufacturer's instructions.
- B. Suspended Ceilings and Soffits: Space framing and furring members at 24 inches on center.
- C. Studs: Space studs at 16 inches on center.
 - 1. Extend partition framing to structure where indicated and to ceiling in other locations.
 - 2. Partitions Terminating at Ceiling: Attach ceiling runner securely to ceiling track in accordance with manufacturer's instructions.
 - 3. Partitions Terminating at Structure: Attach extended leg top runner to structure, maintain clearance between top of studs and structure, and brace both flanges of studs with continuous bridging.

3.03 BOARD INSTALLATION

- A. Comply with ASTM C840, GA-216, and manufacturer's instructions. Install to minimize butt end joints, especially in highly visible locations.
- B. Single-Layer Non-Rated: Install gypsum board in most economical direction, with ends and edges occurring over firm bearing.
 - 1. Exception: Tapered edges to receive joint treatment at right angles to framing.
- C. Installation on Metal Framing: Use screws for attachment of gypsum board except face layer of non-rated double-layer assemblies, which may be installed by means of adhesive lamination.

3.06 INSTALLATION OF TRIM AND ACCESSORIES

- A. Edge Trim: Install at locations where gypsum board abuts dissimilar materials.

3.07 JOINT TREATMENT

- A. Paper Faced Gypsum Board: Use fiberglass joint tape, bedded with ready-mixed vinyl-based joint compound and finished with ready-mixed vinyl-based joint compound.
- B. Finish gypsum board in accordance with levels defined in ASTM C840, as follows:
 - 1. Level 4: Walls and ceilings to receive paint finish or wall coverings, unless otherwise indicated.
- C. Tape, fill, and sand exposed joints, edges, and corners to produce smooth surface ready to receive finishes.
 - 1. Feather coats of joint compound so that camber is maximum 1/32 inch.

END OF SECTION

SECTION 09 9000
PAINTING AND COATING

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Surface preparation.
- B. Field application of paints.
- C. Scope: Finish all new interior and exterior surfaces exposed to view, unless fully factory-finished and unless otherwise indicated, including the following:
 - 1. Guardrails.
 - 2. Existing walls – where noted.
- D. Do Not Paint or Finish the Following Items:
 - 1. Items fully factory-finished unless specifically so indicated; materials and products having factory-applied primers are not considered factory finished.
 - 2. Items indicated to receive other finishes.
 - 3. Items indicated to remain unfinished.
 - 4. Fire rating labels, equipment serial number and capacity labels, and operating parts of equipment.
 - 5. Floors, unless specifically so indicated.
 - 6. Glass.
 - 7. Concealed pipes, ducts, and conduits.

1.02 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide complete list of all products to be used, with the following information for each:
 - 1. Manufacturer's name, product name and/or catalog number, and general product category (e.g. "alkyd enamel").
 - 2. Cross-reference to specified paint system(s) product is to be used in; include description of each system.
- C. Samples: Submit three paper "draw down" samples, 8-1/2 by 11 inches in size, illustrating range of colors available for each finishing product specified.
 - 1. Where sheen is specified, submit samples in only that sheen.
 - 2. Where sheen is not specified, submit each color in each sheen available.

1.03 QUALITY ASSURANCE

- A. Applicator Qualifications: Company specializing in performing the type of work specified with minimum 5 years experience.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Provide all paint and coating products from the same manufacturer to the greatest extent possible.
- B. Paints:
 - 1. Base Manufacturer: Sherwin-Williams.
 - 2. Benjamin Moore & Co: www.benjaminmoore.com/#sle.
 - 3. PPG Paints: www.ppgpaints.com/#sle.
 - 4. Pratt & Lambert Paints: www.prattandlambert.com/#sle.
- C. Primer Sealers: Same manufacturer as top coats.
- D. Substitutions: See Section 01 6000 - Product Requirements.

2.02 PAINTS AND COATINGS - GENERAL

- A. Paints and Coatings: Ready mixed, unless intended to be a field-catalyzed coating.
 - 1. Provide paints and coatings of a soft paste consistency, capable of being readily and uniformly dispersed to a homogeneous coating, with good flow and brushing properties, and capable of drying or curing free of streaks or sags.
 - 2. Supply each coating material in quantity required to complete entire project's work from a single production run.
 - 3. Do not reduce, thin, or dilute coatings or add materials to coatings unless such procedure is specifically described in manufacturer's product instructions.
- B. Primers: As follows unless other primer is required or recommended by manufacturer of top coats; where the manufacturer offers options on primers for a particular substrate, use primer categorized as "best" by the manufacturer.
- C. Volatile Organic Compound (VOC) Content: Equivalent to ProMar 200 Zero VOC.
- D. Sheens: Provide the sheens specified; where sheen is not specified, sheen will be selected later by Architect from the manufacturer's full line.
- E. Colors: As indicated on drawings

2.03 PAINT SYSTEMS - EXTERIOR

- A. Paint ME-OP-3A - Ferrous Metals, Unprimed, Alkyd, 3 Coat:
 - 1. One coat of alkyd primer.
 - 2. Semi-gloss: Two coats of alkyd enamel; ____.
- B. Paint ME-OP-2A - Ferrous Metals, Primed, Alkyd, 2 Coat:
 - 1. Touch-up with rust-inhibitive primer recommended by top coat manufacturer.
 - 2. Semi-gloss: Two coats of alkyd enamel; ____.
- C. Paint MgE-OP-3A - Galvanized Metals, Alkyd, 3 Coat:
 - 1. One coat galvanize primer.
 - 2. Semi-gloss: Two coats of alkyd enamel; ____.

2.04 PAINT SYSTEMS - INTERIOR

- A. Paint I-OP - All Interior Surfaces Indicated to be Painted, Unless Otherwise Indicated: Including gypsum board, concrete, shop primed steel.
 - 1. Two top coats and one coat primer.
 - 2. Semi-Gloss: MPI gloss level 5; use this sheen at all locations.
 - 3. Primer(s): As recommended by manufacturer of top coats.
- B. Paint I-OP-MD-DT - Medium Duty Door/Trim: For surfaces subject to frequent contact by occupants, including metals:
 - 1. Two top coats and one coat primer.

2.05 ACCESSORY MATERIALS

- A. Accessory Materials: Provide all primers, sealers, cleaning agents, cleaning cloths, sanding materials, and clean-up materials required to achieve the finishes specified whether specifically indicated or not; commercial quality.
- B. Patching Material: Latex filler.
- C. Fastener Head Cover Material: Latex filler.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that surfaces are ready to receive work as instructed by the product manufacturer.
- B. Examine surfaces scheduled to be finished prior to commencement of work. Report any condition that may potentially affect proper application.

3.02 PREPARATION

- A. Clean surfaces thoroughly and correct defects prior to coating application.

- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- C. Remove or mask surface appurtenances, including electrical plates, hardware, light fixture trim, escutcheons, and fittings, prior to preparing surfaces or finishing.
- D. Seal surfaces that might cause bleed through or staining of topcoat.
- E. Remove mildew from impervious surfaces by scrubbing with solution of tetra-sodium phosphate and bleach. Rinse with clean water and allow surface to dry.
- F. Gypsum Board Surfaces to be Painted: Fill minor defects with filler compound. Spot prime defects after repair.

3.03 APPLICATION

- A. Apply products in accordance with manufacturer's instructions.
- B. Do not apply finishes to surfaces that are not dry. Allow applied coats to dry before next coat is applied.
- C. Apply each coat to uniform appearance.
- D. Sand wood and metal surfaces lightly between coats to achieve required finish.
- E. Vacuum clean surfaces of loose particles. Use tack cloth to remove dust and particles just prior to applying next coat.
- F. Reinstall electrical cover plates, hardware, light fixture trim, escutcheons, and fittings removed prior to finishing.

3.04 CLEANING

- A. Collect waste material that could constitute a fire hazard, place in closed metal containers, and remove daily from site.

END OF SECTION

SPECIFICATION INDEX

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SECTION 211000 - WATER-BASED FIRE-SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following fire-suppression piping inside the building:

1. Wet-pipe sprinkler systems.
2. Description: Project is a remodel of an existing space. Scope includes relocating/adding sprinkler locations with new sprinkler heads for the remodeled space and rerouting existing sprinkler piping as necessary for the installation of other disciplines.

- B. Related Sections include the following:

1. Division 10 Section "Fire Extinguisher Cabinets" and "Fire Extinguishers" for cabinets and fire extinguishers.
2. Division 22 Section "Facility Water Distribution Piping" for piping outside the building.
3. Division 28 Section "Fire Detection and Alarm" for alarm devices not specified in this Section.

- C. All black steel sprinkler pipe shall have a wall thickness less than or equal to schedule 40 and greater than schedule 10.

1. Exception: Pipe with a nominal pipe size of 6 inches and greater may be schedule 10.

- D. Summary Table:

Item	Summary
Underground service entrance piping	Existing to remain.
Interior pipe type	Mains: Schedule 40 Branchlines: Threadable thinwall or schedule 40
Sprinkler Finish	Flat Plate Concealed, except uprights and storage
Extended Coverage	Not Allowed
Center of Tile	Required, Center thirds are acceptable for rectangular tiles
Flexible Sprinkler Drops	Not Allowed
FM Global	No
Calculations	Not required.
Alarm Device	Horn/Strobe
FDC	Existing to remain.

Special Items	Negative pressure room sprinklers shall have gasketed sprinkler plate covers listed for use in clean rooms to aid with pressurization.
Seismic	

1.3 DEFINITIONS

- A. CPVC: Chlorinated polyvinyl chloride plastic.
- B. CR: Chlorosulfonated polyethylene synthetic rubber.
- C. High-Pressure Piping System: Fire-suppression piping system designed to operate at working pressure higher than standard 175 psig.
- D. PE: Polyethylene plastic.
- E. Underground Service-Entrance Piping: Underground service piping below the building.

1.4 SYSTEM DESCRIPTIONS

- A. Wet-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing water and that is connected to water supply. Water discharges immediately from sprinklers when they are opened. Sprinklers open when heat melts fusible link or destroys frangible device. Hose connections are included if indicated.

1.5 PERFORMANCE REQUIREMENTS

- A. Standard Piping System Component Working Pressure: Listed for at least 175 psig.
- B. High-Pressure Piping System Component Working Pressure: Listed for 250 psig minimum 300 psig.
- C. Fire-suppression standpipe system design shall be approved by authorities having jurisdiction.
 - 1. Minimum residual pressure at each hose-connection outlet is the following:
 - a. NPS 1-1/2 Hose Connections: 65 psig.
 - b. NPS 2-1/2 Hose Connections: 100 psig.
 - 2. Unless otherwise indicated, the following is maximum residual pressure at required flow at each hose-connection outlet:
 - a. NPS 1-1/2 Hose Connections: 100 psig.
 - b. NPS 2-1/2 Hose Connections: 175 psig.
- D. Design sprinkler piping according to 10% reduced flow data if hydraulic demand is added to the system and obtain approval from engineer, prior to submitting to other authorities having jurisdiction:

1. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
 2. Sprinkler Occupancy Hazard Classifications:
 - a. Building Service Areas: Ordinary Hazard, Group 1.
 - b. General Storage Areas: Ordinary Hazard, Group 1.
 - c. Office and Public Areas: Light Hazard.
 3. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
 - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft. area.
 - c. Ordinary-Hazard, Group 2 Occupancy: 0.20 gpm over 1500-sq. ft. area.
 - d. Special Occupancy Hazard: As determined by authorities having jurisdiction.
 4. Maximum Protection Area per Sprinkler: Per UL listing.
 5. Maximum Protection Area per Sprinkler:
 - a. Office Spaces: 225 sq. ft..
 - b. Storage Areas: 130 sq. ft..
 - c. Mechanical Equipment Rooms: 130 sq. ft..
 - d. Electrical Equipment Rooms: 130 sq. ft..
 - e. Other Areas: According to NFPA 13 recommendations, unless otherwise indicated.
 6. Total Combined Hose-Stream Demand Requirement: According to NFPA 13, unless otherwise indicated:
 - a. Light-Hazard Occupancies: 100 gpm for 30 minutes.
 - b. Ordinary-Hazard Occupancies: 250 gpm for 60 to 90 minutes.
 7. Sprinklers are to be installed throughout the premises, as required by NFPA 13.
- E. Seismic Performance: Fire-suppression piping shall be capable of withstanding the effects of earthquake motions determined according to NFPA 13.

1.6 SUBMITTALS

- A. Product Data: For the following:
1. Piping materials, including dielectric fittings, flexible connections, and sprinkler specialty fittings.
 2. Pipe hangers and supports, including seismic restraints.
 3. Valves, including listed fire-protection valves, unlisted general-duty valves, and specialty valves and trim.
 4. Air compressors, including electrical data.
 5. Sprinklers, escutcheons, and guards. Include sprinkler flow characteristics, mounting, finish, and other pertinent data.
 6. Hose connections, including size, type, and finish.
 7. Fire department connections, including type; number, size, and arrangement of inlets; caps and chains; size and direction of outlet; escutcheon and marking; and finish.
 8. Alarm devices, including electrical data.
- B. Shop Drawings: Diagram power, signal, and control wiring.

- C. Fire-hydrant flow test report.
- D. Seismic Calculations.
- E. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations, if applicable. Drawings are to be approved by Engineer prior to submission to State Fire Marshal.
- F. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13 and NFPA 14. Include "Contractor's Material and Test Certificate for Aboveground Piping" and "Contractor's Material and Test Certificate for Underground Piping."
- G. Welding certificates.
- H. Field quality-control test reports.
- I. Operation and Maintenance Data: For standpipe and sprinkler specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

A. Installer Qualifications:

1. An experienced installer who has designed and installed fire-suppression piping similar to that indicated for this Project and obtained design approval and inspection approval from authorities having jurisdiction. The Engineer requires evidence to support the ability of the contractor to perform work in the scope and volume as specified. A contractor, who cannot show such experience, may be found not suitable to perform the work. The following are the approved contractors for this project:

a. PRE-APPROVED CONTRACTORS LIST

- 1) Alta Fire
- 2) Certified Fire
- 3) Chaparral Fire (A-1 National)
- 4) Delta Fire
- 5) Kimco Fire
- 6) Preferred Fire Protection
- 7) Quality Fire Protection
- 8) FireTrol
- 9) FireFly Fire Protection
- 10) Simplex-Grinnell
- 11) State Fire DC Specialties
- 12) The Safety Team
- 13) Western Automatic
- 14) Or prior approved equal

- b. A contractor not listed in the "PRE-APPROVED CONTRACTORS LIST" must receive prior approval from the engineer to bid this project.

- B. Installer's responsibilities include designing, fabricating, and installing fire-suppression systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.

1. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer or NICET Level III technician.
- C. Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
- D. NFPA Standards: Fire-suppression-system equipment, specialties, accessories, installation, and testing shall comply with the following:
 1. NFPA 13, "Installation of Sprinkler Systems."
 2. NFPA 13R, "Installation of Sprinkler Systems in Residential Occupancies up to and Including Four Stories in Height."
 3. NFPA 14, "Installation of Standpipe, Private Hydrant, and Hose Systems."
 4. NFPA 24, "Installation of Private Fire Service Mains and Their Appurtenances."
- E. International Conference of Building Code Officials codes and standards complying with the following:
 1. IBC-2018, "International Building Code."
 2. IFC-2018, "International Fire Code."
- F. Utah Amendments
 1. Title 15A

1.8 COORDINATION

- A. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.

1.9 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Sprinkler Cabinets: Finished, wall-mounting, steel cabinet with hinged cover, with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler on Project.

1.10 General Engineering Quality

- A. Unless noted otherwise the following applies:
 1. The maximum water velocity shall not exceed 32-fps.
 2. Submit the calculations using the reduced flow data.
 3. When calculating flexible drops, the contractor shall use the maximum number of bends for the associated length. The value is to be taken from the UL tests (unless the material is only FM approved).
 4. In the event of multiple (3) submittal rejections (including revise and resubmit) a meeting shall be held at the engineer's office at the engineer time of choosing and the designer, fire sprinkler contractor, and general contractor shall be physically in attendance to discuss the required modifications to the design.

1.11 Contract Completion

A. Incomplete and Unacceptable work:

1. If additional site visits or design work is required by the Engineer or Architect because of the use of incomplete or unacceptable work by the Contractor, then the Contractor shall reimburse the Engineer and Architect for all additional time and expenses involved.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 DUCTILE-IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell end and plain end.

1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, Class 53, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron gland, rubber gasket, and steel bolts and nuts.

B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell end and plain end.

1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Gaskets: AWWA C111, rubber.

2.3 STEEL PIPE AND FITTINGS

A. Threaded-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795, hot-dip galvanized where indicated and with factory- or field-formed threaded ends.

1. Cast-Iron Threaded Flanges: ASME B16.1.
2. Malleable-Iron Threaded Fittings: ASME B16.3.
3. Gray-Iron Threaded Fittings: ASME B16.4.
4. Steel Threaded Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, seamless steel pipe hot-dip galvanized where indicated. Include ends matching joining method.
5. Steel Threaded Couplings: ASTM A 865 hot-dip galvanized-steel pipe where indicated.

- B. Plain-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795 hot-dip galvanized-steel pipe where indicated.
 - 1. Locking-Lug Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn to secure pipe in fitting not allowed.
- C. Plain-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795 hot-dip galvanized-steel pipe where indicated.
 - 1. Steel Welding Fittings: ASTM A 234/A 234M, and ASME B16.9 or ASME B16.11.
 - 2. Steel Flanges and Flanged Fittings: ASME B16.5.
- D. Grooved-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795, hot-dip galvanized where indicated and with factory- or field-formed, roll-grooved ends.
 - 1. Grooved-Joint Piping Systems:
 - a. Manufacturers:
 - 1) Anvil International, Inc.
 - 2) Central Sprinkler Corp.
 - 3) Victaulic Co. of America.
 - 4) Ward Manufacturing.
 - b. Grooved-End Fittings: UL-listed, ASTM A 536, ductile-iron casting with OD matching steel-pipe OD.
 - c. Grooved-End-Pipe Couplings: UL 213 and AWWA C606, rigid pattern, unless otherwise indicated; gasketed fitting matching steel-pipe OD. Include ductile-iron housing with keys matching steel-pipe and fitting grooves, prelubricated rubber gasket listed for use with housing, and steel bolts and nuts.
- E. Threaded-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10, and with factory- or field-formed threaded ends.
 - 1. Cast-Iron Threaded Flanges: ASME B16.1.
 - 2. Malleable-Iron Threaded Fittings: ASME B16.3.
 - 3. Gray-Iron Threaded Fittings: ASME B16.4.
 - 4. Steel Threaded Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, seamless steel pipe.
 - 5. Steel Threaded Couplings: ASTM A 865.
- F. Plain-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10.
 - 1. Locking-Lug Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn to secure pipe in fitting not allowed.
- G. Plain-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10.
 - 1. Steel Welding Fittings: ASTM A 234/A 234M, and ASME B16.9 or ASME B16.11.
 - 2. Steel Flanges and Flanged Fittings: ASME B16.5.

- H. Grooved-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10, and with factory- or field-formed, roll-grooved ends.

1. Grooved-Joint Piping Systems:

a. Manufacturers:

- 1) Anvil International, Inc.
- 2) Central Sprinkler Corp.
- 3) Victaulic Co. of America.
- 4) Ward Manufacturing.

- b. Grooved-End Fittings: UL-listed, ASTM A 536, ductile-iron casting with OD matching steel-pipe OD.

- c. Grooved-End-Pipe Couplings: UL 213 and AWWA C606, rigid pattern, unless otherwise indicated; gasketed fitting matching steel-pipe OD. Include ductile-iron housing with keys matching steel-pipe and fitting grooves, prelubricated rubber gasket listed for use with housing, and steel bolts and nuts.

- I. Plain-End, Schedule 10 Steel Pipe: ASTM A 135 or ASTM A 795, Schedule 10 is not allowed.

- J. Plain-End, Nonstandard OD, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 10 is not allowed.

- K. Plain-End, Hybrid Steel Pipe: ASTM A 135 or ASTM A 795, lightwall, with wall thickness less than Schedule 10 and greater than Schedule 5 is not allowed.

- L. Grooved-End, Hybrid Steel Pipe: ASTM A 135 or ASTM A 795, lightwall, with wall thickness less than Schedule 10 and greater than Schedule 5; with factory- or field-formed, roll-grooved ends are not allowed.

- M. Schedule 5 Steel Pipe: ASTM A 135 or ASTM A 795, lightwall, with plain ends is not allowed.

2.4 CPVC TUBE AND FITTINGS

- A. CPVC pipe is produced to the specifications of ASTM F442; Complete system in accordance with its listing limitations, including installation instructions. CPVC is not allowed on this project.

2.5 FLEXIBLE PIPE CONNECTORS (SEISMIC)

- A. Flexible connectors shall be FM approved with exterior wire braid and have materials suitable for system fluid. Include 175-psig minimum working-pressure rating and ends according to the following:

1. NPS 2 and Smaller: Threaded.
2. NPS 2-1/2 and Larger: Flanged.
3. Option for NPS 2-1/2 and Larger: Grooved for use with grooved-end-pipe couplings.

B. Manufacturers:

1. Flexicraft Industries.

2. Flex-Pression, Ltd.
 3. Metraflex, Inc.
- C. Bronze-Hose, Flexible Connectors: Corrugated, bronze, inner tubing covered with bronze wire braid. Include copper-tube ends or bronze flanged ends, braze welded to hose.
 - D. Stainless-Steel-Hose/Steel Pipe, Flexible Connectors: Corrugated, stainless-steel, inner tubing covered with stainless-steel wire braid. Include steel nipples or flanges, welded to hose.
 - E. Stainless-Steel-Hose/Stainless-Steel Pipe, Flexible Connectors: Corrugated, stainless-steel, inner tubing covered with stainless-steel wire braid. Include stainless-steel nipples or flanges, welded to hose.

2.6 CORROSION-PROTECTIVE ENCASUREMENT FOR PIPING

- A. Encasement for Underground Metal Piping: ASTM A 674 or AWWA C105, PE film, 0.008-inch minimum thickness, tube or sheet.

2.7 SPRINKLER SPECIALTY FITTINGS

- A. Sprinkler specialty fittings shall be FMG approved with 175-psig minimum working-pressure rating, and made of materials compatible with piping. Sprinkler specialty fittings shall have 250-psig minimum working-pressure rating if fittings are components of high-pressure piping systems.
- B. Sprinkler Drain and Alarm Test Fittings: Cast- or ductile-iron body, with threaded or locking-lug inlet and outlet, test valve, and orifice and sight glass.
 1. Manufactures:
 - a. Central Sprinkler Corp.
 - b. Fire-End and Croker Corp.
 - c. Viking Corp.
 - d. Victaulic Co. of America.
- C. Sprinkler Branch-Line Test Fittings: Brass body with threaded inlet, capped drain outlet, and threaded outlet for sprinkler.
- D. Sprinkler Inspector's Test Fitting: Cast- or ductile-iron housing with threaded inlet and drain outlet and sight glass.
- E. Drop-Nipple Fittings: UL 1474, adjustable with threaded inlet and outlet, and seals.
- F. Dry-Pipe-System Fittings: UL listed for dry-pipe service.

2.8 LISTED FIRE-PROTECTION VALVES

- A. Valves shall be FMG approved, with 175-psig minimum pressure rating. Valves shall have 250-psig minimum pressure rating if valves are components of high-pressure piping system.

B. Gate Valves with Wall Indicator Posts:

1. Gate Valves: UL 262, cast-iron body, bronze mounted, with solid disc, nonrising stem, operating nut, and flanged ends.
2. Indicator Posts: UL 789, horizontal-wall type, cast-iron body, with hand wheel, extension rod, locking device, and cast-iron barrel.
3. Manufacturers:
 - a. Grinnell Fire Protection.
 - b. McWane, Inc.; Kennedy Valve Div.
 - c. NIBCO.
 - d. Stockham.

C. Ball Valves: Comply with UL 1091, except with ball instead of disc.

1. NPS 1-1/2 and Smaller: Bronze body with threaded ends.
2. NPS 2 and NPS 2-1/2: Bronze body with threaded ends or ductile-iron body with grooved ends.
3. NPS 3: Ductile-iron body with grooved ends.
4. Manufacturers:
 - a. NIBCO.
 - b. Victaulic Co. of America.

D. Butterfly Valves: UL 1091.

1. NPS 2 and Smaller: Bronze body with threaded ends.
 - a. Manufacturers:
 - 1) Global Safety Products, Inc.
 - 2) Milwaukee Valve Company.
2. NPS 2-1/2 and Larger: Bronze, cast-iron, or ductile-iron body; wafer type or with flanged or grooved ends.
 - a. Manufacturers:
 - 1) Central Sprinkler Corp.
 - 2) McWane, Inc.; Kennedy Valve Div.
 - 3) Mueller Company.
 - 4) NIBCO.
 - 5) Victaulic Co. of America.

E. Check Valves NPS 2 and Larger: UL 312, swing type, cast-iron body with flanged or grooved ends.

1. Manufacturers:
 - a. American Cast Iron Pipe Co.; Waterous Co.
 - b. Central Sprinkler Corp.
 - c. Clow Valve Co.
 - d. Crane Co.; Crane Valve Group; Crane Valves.
 - e. Crane Co.; Crane Valve Group; Jenkins Valves.

- f. Fivalco
- g. Globe Fire Sprinkler Corporation.
- h. Grinnell Fire Protection.
- i. Hammond Valve.
- j. McWane, Inc.; Kennedy Valve Div.
- k. Mueller Company.
- l. NIBCO.
- m. Potter-Roemer; Fire Protection Div.
- n. Reliable Automatic Sprinkler Co., Inc.
- o. Star Sprinkler Inc.
- p. Stockham.
- q. United Brass Works, Inc.
- r. Victaulic Co. of America.
- s. Watts Industries, Inc.; Water Products Div.

F. Gate Valves: UL 262, OS&Y type.

1. NPS 2 and Smaller: Bronze body with threaded ends.

a. Manufacturers:

- 1) Crane Co.; Crane Valve Group; Crane Valves.
- 2) Fivalco.
- 3) Hammond Valve.
- 4) NIBCO.
- 5) United Brass Works, Inc.

2. NPS 2-1/2 and Larger: Cast-iron body with flanged ends.

a. Manufacturers:

- 1) Clow Valve Co.
- 2) Crane Co.; Crane Valve Group; Crane Valves.
- 3) Crane Co.; Crane Valve Group; Jenkins Valves.
- 4) Fivalco
- 5) Hammond Valve.
- 6) Milwaukee Valve Company.
- 7) Mueller Company.
- 8) NIBCO.
- 9) United Brass Works, Inc.

G. Indicating Valves: UL 1091, with integral indicating device and ends matching connecting piping.

- 1. Indicator: Electrical, 115-V ac, prewired, single-circuit, supervisory switch and Visual.
- 2. NPS 2 and Smaller: Ball or butterfly valve with bronze body and threaded ends.

a. Manufacturers:

- 1) Milwaukee Valve Company.
- 2) NIBCO.
- 3) Victaulic Co. of America.

3. NPS 2-1/2 and Larger: Butterfly valve with cast- or ductile-iron body; wafer type or with flanged or grooved ends.

- a. Manufacturers:

- 1) Central Sprinkler Corp.
- 2) Grinnell Fire Protection.
- 3) McWane, Inc.; Kennedy Valve Div.
- 4) Milwaukee Valve Company.
- 5) NIBCO.
- 6) Victaulic Co. of America.

H. Supervised Normally Closed Valve

1. Indicator: Electrical, 115-V ac, prewired, single-circuit, supervisory switch and visual to send signal on partial close.

- a. Manufactures:

- 1) NIBCO.
- 2) Victaulic Co. of America.

2.9 UNLISTED GENERAL-DUTY VALVES

- A. Ball Valves NPS 2 and Smaller: MSS SP-110, 2-piece copper-alloy body with chrome-plated brass ball, 600-psig minimum CWP rating, blowout-proof stem, and threaded ends.
- B. Check Valves NPS 2 and Smaller: MSS SP-80, Type 4, Class 125 minimum, swing type with bronze body, nonmetallic disc, and threaded ends.
- C. Gate Valves NPS 2 and Smaller: MSS SP-80, Type 2, Class 125 minimum, with bronze body, solid wedge, and threaded ends.
- D. Globe Valves NPS 2 and Smaller: MSS SP-80, Type 2, Class 125 minimum, with bronze body, nonmetallic disc, and threaded ends.

2.10 SPECIALTY VALVES

- A. Sprinkler System Control Valves: FMG approved, cast- or ductile-iron body with flanged or grooved ends, and 175-psig minimum pressure rating. Control valves shall have 250-psig minimum pressure rating if valves are components of high-pressure piping system.

1. Manufacturers:

- a. Globe Fire Sprinkler Corporation.
- b. Reliable Automatic Sprinkler Co., Inc.
- c. Victaulic Co. of America.
- d. Viking Corp.

- B. Automatic Drain Valves: UL 1726, NPS 3/4, ball-check device with threaded ends.

1. Manufacturers:

- a. Grinnell Fire Protection.

2.11 SPRINKLERS

- A. Sprinklers shall be UL listed or FMG approved, with 175-psig minimum pressure rating. Sprinklers shall have 250-psig minimum 300-psig pressure rating if sprinklers are components of high-pressure piping system.
- B. Sprinklers shall have 250-psig minimum 300-psig pressure rating if sprinklers are components of high-pressure piping system.
- C. Manufacturers:
 - 1. Globe Fire Sprinkler Corporation.
 - 2. Reliable Automatic Sprinkler Co., Inc.
 - 3. Victaulic Co. of America.
 - 4. Viking Corp.
 - 5. Tyco Fire
- D. Automatic Sprinklers: With heat-responsive element complying with the following:
 - 1. UL 199, for nonresidential applications.
 - 2. UL 1626, for residential applications.
- E. Sprinkler Types and Categories: Nominal 1/2-inch orifice for "Ordinary" temperature classification rating, unless otherwise indicated or required by application.
 - 1. Open Sprinklers: UL 199, without heat-responsive element.
 - a. Orifice: 1/2 inch, with discharge coefficient K between 5.3 and 5.8.
 - b. Orifice: 17/32 inch, with discharge coefficient K between 7.4 and 8.2.
- F. Sprinkler types, features, and options as follows:
 - 1. Concealed ceiling sprinklers, including cover plate.
 - 2. Extended-coverage sprinklers, not allowed unless approved in writing prior to bidding.
 - 3. Flush ceiling sprinklers, including escutcheon, not allowed.
 - 4. Pendent sprinklers.
 - 5. Pendent, dry-type sprinklers.
 - 6. Quick-response sprinklers.
 - 7. Recessed sprinklers, including escutcheon.
 - 8. Sidewall sprinklers.
 - 9. Sidewall, dry-type sprinklers.
 - 10. Upright sprinklers.
- G. Sprinkler Finishes: Chrome plated, bronze, and painted.
- H. Special Coatings: Wax, lead, and corrosion-resistant paint.
- I. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.

1. Ceiling Mounting: Flat plate concealed, white.
2. Sidewall Mounting: Semi-Recessed, white.

J. Sprinkler Guards: Wire-cage type, including fastening device for attaching to sprinkler.

2.12 ALARM DEVICES

A. Alarm-device types shall match piping and equipment connections.

B. Electrically Operated Alarm: UL 464, with 8-inch- minimum- diameter, vibrating-type, metal alarm bell with red-enamel factory finish and suitable for outdoor use.

1. Manufacturers:

- a. Potter Electric Signal Company.
- b. System Sensor.

C. Electrically Operated Alarm: Horn/Strobe, NEMA 3R minimum suitable for outdoor use.

1. Manufacturers:

- a. Potter Electric Signal Company.
- b. System Sensor.

D. Water-Flow Indicator: UL 346, electrical-supervision, paddle-operated-type, water-flow detector with 250-psig pressure rating and designed for horizontal or vertical installation. Include two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.

1. Manufacturers:

- a. ADT Security Services, Inc.
- b. Grinnell Fire Protection.
- c. ITT McDonnell & Miller.
- d. Potter Electric Signal Company.
- e. System Sensor.
- f. Viking Corp.
- g. Watts Industries, Inc.; Water Products Div.

E. Pressure Switch: UL 753, electrical-supervision-type, water-flow switch with retard feature. Include single-pole, double-throw, normally closed contacts and design that operates on rising pressure and signals water flow.

1. Manufacturers:

- a. Grinnell Fire Protection.
- b. Potter Electric Signal Company.
- c. System Sensor.
- d. Viking Corp.

- F. Valve Supervisory Switch: UL 753, electrical, single-pole, double-throw switch with normally closed contacts. Include design that signals controlled valve is in other than fully open position.

1. Manufacturers:

- a. McWane, Inc.; Kennedy Valve Div.
- b. Potter Electric Signal Company.
- c. System Sensor.

- G. Indicator-Post Supervisory Switch: UL 753, electrical, single-pole, double-throw switch with normally closed contacts. Include design that signals controlled indicator-post valve is in other than fully open position.

1. Manufacturers:

- a. Potter Electric Signal Company.
- b. System Sensor.

2.13 PRESSURE GAGES

A. Manufacturers:

1. Brecco Corporation.
2. Dresser Equipment Group; Instrument Div.
3. Marsh Bellofram.
4. WIKA Instrument Corporation.

- B. Description: UL 393, 3-1/2- to 4-1/2-inch- diameter, dial pressure gage with range of 0 to 250 psig minimum.

1. Water System Piping: Include caption "WATER" or "AIR/WATER" on dial face.
2. Air System Piping: Include retard feature and caption "AIR" or "AIR/WATER" on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Obtain Engineer's Water Analysis or fire-hydrant flow test. Use results for system design calculations required in "Quality Assurance" Article in Part 1 of this Section.
- B. Engineer's Water Analysis. See Flow Analysis provided by Van Boerum & Frank Associates.

3.2 EARTHWORK

- A. Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.3 EXAMINATION

- A. Examine roughing-in for hose connections and stations to verify actual locations of piping connections before installation.
- B. Examine walls and partitions for suitable thicknesses, fire- and smoke-rated construction, framing for hose-station cabinets, and other conditions where hose connections and stations are to be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.4 PIPING APPLICATIONS

- A. Shop weld pipe joints where welded piping is indicated.
- B. Do not use welded joints for galvanized-steel pipe.
- C. Flanges, flanged fittings, unions, nipples, and transition and special fittings with finish and pressure ratings same as or higher than system's pressure rating may be used in aboveground applications, unless otherwise indicated.
- D. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with grooved ends; grooved-end fittings; grooved-end-pipe couplings; and grooved joints.
- E. Underground Service-Entrance Piping: Ductile-iron, push-on or mechanical-joint pipe and fittings and restrained joints. Include corrosion-protective encasement.
- F. Sprinkler Main Piping: Use the following:
 - 1. NPS 6 and Smaller: Standard-weight steel pipe with threaded ends, or grooved ends. No plain ends allowed.
 - 2. Outlets shall be welded.
 - a. Victaulic Brand Mechanical tee fittings may be used in lieu of welded outlets.
- G. Branch line piping: Use the following:
 - 1. NPS 1-1/4 and Smaller: Threadable steel pipe with threaded ends; cast- or malleable-iron threaded fittings; and threaded joints.
 - a. Victaulic Brand Mechanical tee fittings may be used
- H. Standpipes and mains: Use the following:
 - 1. NPS 4 to NPS 6: Schedule 40 steel pipe with grooved ends & Welded outlets.
 - 2. NPS 3 and Smaller: Schedule 40 steel pipe with threaded ends, or grooved ends. No plain ends allowed.

3.5 VALVE APPLICATIONS

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Fire-Protection-Service Valves: UL listed and FM approved for applications where required by NFPA 13 and NFPA 14.
 - 2. General-Duty Valves: For applications where UL-listed and FM-approved valves are not required by NFPA 13 and NFPA 14.
 - a. Shutoff Duty: Use gate, ball, or butterfly valves.
 - b. Throttling Duty: Use globe, ball, or butterfly valves.

3.6 JOINT CONSTRUCTION

- A. Refer to Division 23 Section "Common Work Result for HVAC" for basic piping joint construction.
- B. Ductile-Iron-Piping, Grooved Joints: Use ductile-iron pipe with radius-cut-grooved ends; ductile-iron, grooved-end fittings; and ductile-iron, keyed couplings. Assemble joints with couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions.
- C. Steel-Piping, Grooved Joints: Use Schedule 40 steel pipe with cut or roll-grooved ends and Schedule 30 or thinner steel pipe with roll-grooved ends; steel, grooved-end fittings; and steel, keyed couplings. Assemble joints with couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions. Use gaskets listed for dry-pipe service for dry piping.

3.7 WATER-SUPPLY CONNECTION

- A. Install shutoff Backflow preventions assemblies, valve, pressure gage's, drain, and other accessories at connection to water service.

3.8 PIPING INSTALLATION

- A. Refer to Division 23 Section "Common Work Result for HVAC" for basic piping installation.
- B. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
- C. Install underground service-entrance piping according to NFPA 24 and with restrained joints.
- D. Make connections between underground and above-ground piping using bolted flange.
- E. Install mechanical sleeve seal at pipe penetrations in basement and foundation walls. Refer to Division 23 Section "Common Work Result for HVAC."

- F. Use approved fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- G. Install unions adjacent to each valve in pipes NPS 2 and smaller. Unions are not required on flanged devices or in piping installations using grooved joints.
- H. Install flanges or flange adapters on valves, apparatus, and equipment having NPS 2-1/2 and larger connections.
- I. Install "Inspector's Test Connections" in sprinkler piping, complete with shutoff valve, sized and located according to NFPA 13.
- J. Install sprinkler piping with drains for complete system drainage.
- K. Install sprinkler zone control valves, check valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- L. Install drain valves on standpipes.
- M. Install ball drip valves to drain piping between fire department connections and check valves. Drain to floor drain or outside building.
- N. Install alarm devices in piping systems.
- O. Hangers and Supports: Comply with NFPA 13 for hanger materials. Install according to NFPA 13 for sprinkler piping and to NFPA 14 for standpipes.
 - 1. No powder driven studs allowed.
 - 2. Wrap-around braces are to be provided at end of branch lines.
- P. Earthquake Protection: Install piping according to NFPA 13-9.3 requirements, to protect from earthquake damage. Seismic Bracing shall be designed to withstand vertical forces and movement.
- Q. Install piping with grooved joints according to manufacturer's written instructions. Construct rigid piping joints, unless otherwise indicated, or required by NFPA 13 for flexibility in seismic zones.
- R. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they will not be subject to freezing.
- S. When a fire pipe crosses a seismic expansion joint it shall have a Metraflex fire loop installed at the joint in accordance with NFPA 13 chapter 9.

3.9 SPECIALTY SPRINKLER FITTING INSTALLATION

- A. Install specialty sprinkler fittings according to manufacturer's written instructions.

3.10 VALVE INSTALLATION

- A. Refer to Division 23 Section "Valves" for installing general-duty valves. Install fire-protection specialty valves, trim, fittings, controls, and specialties according to NFPA 13 and NFPA 14, manufacturer's written instructions, and authorities having jurisdiction.
- B. Valves: Install fire-protection-service valves supervised-open, located to control sources of water supply except from fire department connections. Provide permanent identification signs indicating portion of system controlled by each valve.
- C. Double Check Valve Assemblies: Install valves in vertical up or horizontal position, per listings and for proper direction of flow.
- D. Deluge Valves: Install in vertical position, in proper direction flow, in main supply to deluge system.

3.11 SPRINKLER APPLICATIONS

- A. General: All sprinklers are to be quick response type. Sprinkler heads shall be of the latest design closed spray type for 155°F unless specified otherwise or required by code. Extended coverage heads shall not be used. Orifices larger than 1/2" may be used as required by density and spacing demands. Use sprinklers according to the following applications:
 - 1. Rooms without Ceilings: Upright and/or pendent sprinklers. Provide mechanical guards on all heads at or below 7'-0" height above the floor or where damage from room occupant use may occur.
 - 2. Rooms with Ceilings: Semi-Recessed sprinklers.
 - 3. Rooms with Ceilings: Concealed sprinklers, where indicated.
 - 4. Wall Mounting: Sidewall sprinklers with recessed escutcheon.
 - 5. Institutional sprinklers shall be installed in areas of detention, correctional or mental health care facilities.
 - 6. Spaces Subject to Freezing: Upright; pendent, dry-type; and sidewall, dry-type sprinklers.
 - 7. Provide freeze proof type automatic sprinkler heads serving unconditioned spaces, areas subject to freezing and in other areas requiring their use.
 - 8. Heads located within the air streams of unit heaters or other heat-emitting equipment shall be selected for proper temperature rating.
 - 9. Sprinkler Finishes: Use sprinklers with the following finishes:
 - a. Upright, Pendent, and Sidewall Sprinklers: Chrome in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view.
 - b. Concealed Sprinklers: Rough brass, with White cover plate to match ceiling color.
 - c. Semi-Recessed Sprinklers: White, with FMG approved white escutcheon.
- B. Sprinklers: Use the following:
 - 1. All sprinklers shall be listed, quick response type.
 - 2. Sprinkler in future finish spaces (shelled) 10' x 10' spacing shall be pendants/uprights installed with 1 x 1/2" bushing, to accommodate future finishes.
 - 3. Finish ceiling spaces shall have semi-recessed type escutcheon.

3.12 SPRINKLER INSTALLATION

- A. Every effort shall be required to ensure that the heads form a symmetrical pattern in the ceiling with the ceiling grid if included, as well as lights, diffusers and grilles. Offsets shall be made in piping to accommodate ductwork in the ceiling. Heads shall be symmetrical in all ceilings and all piping run parallel or perpendicular to building lines. Heads shall be linearly aligned in corridors.
 - 1. In no case shall sprinkler heads be installed closer than approved distances from ceiling obstructions and HVAC ductwork.
 - 2. Sprinkler heads shall not conflict with tile grids.
 - 3. Sprinkler heads shall be located near center of corridors.
- B. Where layout of sprinkler heads is shown on reflected ceiling plans the locations shall be followed unless approval is obtained from the Architect or such locations shown do not meet the requirements of NFPA-13. In either case, approval of the Architect shall be obtained in writing before sprinkler head locations are changed. If the installation of additional heads is needed to conform to NFPA 13 requirements in areas where heads are shown on reflected ceiling plans, they shall be included in the contract price.
- C. Install sprinklers in patterns indicated.
- D. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing. Use dry-type sprinklers with water supply from heated space.
- E. Future finish shelled and tenant finish; Shell spaces shall be piped to accommodate future. Install sprinklers with 1" x 1/2" bushings, and space heads at a maximum spacing of 100 sq. ft. per head. Occupancy shall be Ordinary-Hazard Group 1 Design.
- F. Concealed type sprinkler shall be installed in the following areas:
 - 1. Procedure, Operating & Sterile rooms
 - 2. Communications rooms
 - 3. CT Scan Control/computer room
 - 4. Cat scan/control/computer room
 - 5. All Pre-action sprinkler systems, where ceilings are provided.
 - 6. Other areas as indicated on drawings.

3.13 HOSE-CONNECTION INSTALLATION

- A. Install hose connections adjacent to standpipes, unless otherwise indicated.
- B. Install freestanding hose connections for access and minimum passage restriction.
- C. Install NPS 2-1/2 hose connections with quick-disconnect NPS 2-1/2 by NPS 1-1/2 reducer adapter, cap and chain.

3.14 CONNECTIONS

- A. Connect water-supply piping and standpipes and sprinklers where indicated.

- B. Connect piping to specialty valves, hose valves, specialties, fire department connections, and accessories.
- C. Electrical Connections: Power wiring is specified in Division 28.
- D. Connect alarm devices to fire alarm.

3.15 LABELING AND IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13 and NFPA 14 and in Division 23 Section "Common Work Result for HVAC."

3.16 FIELD QUALITY CONTROL

- A. Flush, test, and inspect sprinkler piping according to NFPA 13, "System Acceptance" Chapter.
- B. Flush, test, and inspect standpipes according to NFPA 14, "Tests and Inspection" Chapter.
- C. Replace piping system components that do not pass test procedures and retest to demonstrate compliance. Repeat procedure until satisfactory results are obtained.
- D. When making a mechanical tee connection the coupon shall be attached at the mechanical tee.
- E. Report test results promptly and in writing to Architect and authorities having jurisdiction.
- F. Whether the underground serving the sprinkler system is done by this contractor or another, this contractor will be responsible to assure and have in his possession a certificate that the underground has been flushed and tested by the contractor who installed it in accordance with NFPA-24 prior to connection of the underground piping to the overhead sprinkler system.

3.17 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Remove and replace sprinklers having paint other than factory finish.

3.18 PROTECTION

- A. Protect sprinklers from damage until Substantial Completion.

3.19 COMMISSIONING

- A. Verify that specialty valves, trim, fittings, controls, and accessories are installed and operate correctly.
- B. Verify that specified tests of piping are complete and that "Material Test Certificates" are complete.

- C. Verify that damaged sprinklers and sprinklers with paint or coating not specified are replaced with new, correct type.
- D. Verify that sprinklers are correct types, have correct finishes and temperature ratings, and have guards as required for each application.
- E. Verify that hose connections and fire department connections have threads compatible with local fire department equipment.
- F. Fill wet-pipe sprinkler piping with water.
- G. Fill standpipes with water.
- H. Verify that hose connections are correct type and size.
- I. Coordinate with fire alarm tests. Operate as required.

3.20 DEMONSTRATION & TESTS

- A. Demonstrate equipment, specialties, and accessories. Review operating and maintenance information.
- B. All tests will be conducted as required by the local authority having jurisdiction, and in no case less than those required by NFPA standards. As a minimum, piping in the sprinkler system shall be tested at a water pressure at 200 psi for a period of not less two hours, or at 50 psi in excess of the normal pressure when the normal pressure is above 150 psi. Bracing shall be in place, and air shall be removed from the system through the hydrants and drain valves before the test pressure is applied. No apparent leaks will be permitted on interior or underground piping.
- C. The local jurisdiction having authority and the Utah State Fire Marshal's office (where required) shall be notified at least three working days in advance of all tests and flushing. This includes any flushing of underground, hydrostatic testing, or flow testing that may be required.
- D. This contractor shall make all the required tests to the sprinkler system as required by code. He shall be responsible to assure that the Contractor Test Certificates for the overhead, backflow and underground work are completed and delivered to the owner's insurance underwriter to assure proper insurance credit.
- E. All tests requiring the witnessing by local authorities will be the responsibility of this contractor. If tests are not run or do not have the proper witness, then they will be run later and all damage caused by the system, or caused in uncovering the system for such test, will be borne by this contractor.

3.21 WARRANTY

- A. This contractor shall warranty the sprinkler system and all its components for one year from the date of acceptance by the owner. Any costs incurred to extend any warranties of materials to assure this time frame shall be borne by this contractor.

- B. Provide Operation and Maintenance Manuals with correct as-builts test certificates and warranties included. A minimum 6 sets to be provided in red 3-ring binders. Include a current adopted version of NFPA 25 softbound copy left with owner.
- C. Electronic copy of AutoCAD as-built drawings shall also be provided on CD, with each O&M Manual.

3.22 FIELD QUALITY CONTROL

- A. Flush, test and inspect sprinkler piping according to NFPA 13, "System Acceptance" Chapter.
- B. Replace piping system components that do not pass test procedures and retest to demonstrate compliance. Repeat procedure until satisfactory results are obtained.
- C. Report test results promptly and in writing to Architect and authorities having jurisdiction.

END OF SECTION 211000

SECTION 220513 - COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to **600 V** and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when the requirements in plumbing equipment schedules, other specification sections, drawing notes or in other contract documents are more stringent.
- B. Comply with **NEMA MG 1** unless otherwise indicated.
- C. Comply with **IEEE 841** for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of and at altitude of **3300 feet** above sea level.

- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: **NEMA MG 1, Design B**, medium induction motor.
- B. Efficiency: Energy efficient, as defined in **NEMA MG 1**.
- C. Service Factor: **1.15**.
- D. Rotor: Random-wound, squirrel cage.
- E. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- F. Temperature Rise: Match insulation rating.
- G. Insulation: **Class F**.
- H. Code Letter Designation:
 - 1. Motors **15 HP** and Larger: NEMA starting Code F or Code G.
 - 2. Motors smaller than **15 HP**: Manufacturer's standard starting characteristic.
- I. Enclosure Material: Cast iron for motor frame sizes **324T** and larger; rolled steel for motor frame sizes smaller than **324T**.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: **Class B** temperature rise; **Class F** insulation.
 - 3. Inverter-Duty Motors: **Class F** temperature rise; **Class H** insulation.
 - 4. Thermal Protection: Comply with **NEMA MG 1** requirements for thermally protected motors.
 - 5. Shaft Grounding Ring: Microfiber type.
 - a. Provide grounded discharge path for VFD induced voltage in the shaft to prevent arching in the motor bearings.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than **1/20** hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors **1/20 HP** and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 220513

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Advance Products & Systems, Inc.
2. CALPICO, Inc.
3. Link-Seal
4. Metraflex Company (The).
5. Pipeline Seal and Insulator, Inc.
6. Proco Products, Inc.

B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: **EPDM-rubber** interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: **Carbon steel**.
3. Connecting Bolts and Nuts: **Carbon steel, with corrosion-resistant coating**, length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: **5000-psi, 28-day** compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide **1-inch** annular clear space between piping and concrete slabs and walls.
 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas **2 inches** above finished floor level.

3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide **1/4-inch** annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Division 07 Section "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than **NPS 6**: **Cast-iron wall sleeves.**
 - b. Piping **NPS 6** and Larger: **Cast-iron wall sleeves.**
 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than **NPS 6**: **Cast-iron wall sleeves with sleeve-seal system.**
 - 1) Select sleeve size to allow for **1-inch** annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping **NPS 6** and Larger: **Cast-iron wall sleeves with sleeve-seal system.**
 - 1) Select sleeve size to allow for **1-inch** annular clear space between piping and sleeve for installing sleeve-seal system.
 3. Concrete Slabs-on-Grade:

- a. Piping Smaller Than **NPS 6: Cast-iron wall sleeves with sleeve-seal system.**
 - 1) Select sleeve size to allow for **1-inch** annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping **NPS 6** and Larger: **Cast-iron wall sleeves with sleeve-seal system.**
 - 1) Select sleeve size to allow for **1-inch** annular clear space between piping and sleeve for installing sleeve-seal system.
4. Concrete Slabs above Grade:
- a. Piping Smaller Than **NPS 6: Galvanized-steel-pipe sleeves.**
 - b. Piping **NPS 6** and Larger: **Galvanized-steel-pipe sleeves.**
5. Interior Partitions:
- a. Piping Smaller Than **NPS 6: Galvanized-steel-pipe sleeves.**
 - b. Piping **NPS 6** and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 220517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With **polished, chrome-plated** finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to 2 inch (50mm), tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type with polished, chrome-plated finish.

- b. Chrome-Plated Piping: One-piece, **cast-brass** type with polished, chrome-plated finish.
- c. Insulated Piping: One-piece, **stamped-steel type with chrome-plated finish.**
- d. Bare Piping **2 inch** and Smaller at Wall and Floor Penetrations in Finished Spaces: **One-piece, cast-brass** type with polished, chrome-plated finish.
- e. Bare Piping Larger than **2 inch** at Wall and Floor Penetrations in Finished Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish.**
- f. Bare Piping **2 inch** and Smaller at Ceiling Penetrations in Finished Spaces: **One-piece, cast-brass** type with polished, chrome-plated finish.
- g. Bare Piping Larger than **2 inch** at Ceiling Penetrations in Finished Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish.**
- h. Bare Piping **2 inch** and Smaller in Unfinished Service Spaces: **One-piece, cast-brass** type with polished, chrome-plated or rough-brass finish.
- i. Bare Piping Larger than **2 inch** in Unfinished Service Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish.**
- j. Bare Piping **2 inch** and Smaller in Equipment Rooms: **One-piece, cast-brass** type with polished, chrome-plated or rough-brass finish.
- k. Bare Piping in Equipment Rooms Larger than **2 inch**: **One-piece, stamped-steel type with chrome- or cadmium-plated finish.**

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 220518

SECTION 220523 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Bronze angle valves.
2. Bronze ball valves.
3. Iron, single-flange butterfly valves.
4. Bronze lift check valves.
5. Bronze swing check valves.
6. Iron swing check valves.
7. Bronze globe valves.
8. Iron globe valves.

B. Related Sections:

1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
3. Division 33 water distribution piping Sections for general-duty and specialty valves for site construction piping.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.

D. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
2. Handwheel: For valves other than quarter-turn types.
3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.

E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:

1. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
2. Butterfly Valves: With extended neck.

F. Valve-End Connections:

1. Flanged: With flanges according to ASME B16.1 for iron valves.
2. Solder Joint: With sockets according to ASME B16.18.
3. Threaded: With threads according to ASME B1.20.1.

G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE ANGLE VALVES

A. Class 125, Bronze Angle Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hammond Valve.
 - b. Milwaukee Valve Company.
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded.
 - e. Stem and Disc: Bronze.
 - f. Packing: Asbestos free.
 - g. Handwheel: Malleable iron, bronze, or aluminum.

2.3 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. American Valve, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Crane Co.; Crane Valve Group; Crane Valves.
- d. Hammond Valve.
- e. Lance Valves; a division of Advanced Thermal Systems, Inc.
- f. Milwaukee Valve Company.
- g. NIBCO INC.
- h. Red-White Valve Corporation.
- i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

B. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Conbraco Industries, Inc.; Apollo Valves.
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Hammond Valve.
- d. Lance Valves; a division of Advanced Thermal Systems, Inc.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

C. Three-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. DynaQuip Controls.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Red-White Valve Corporation.
2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Three piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Bronze.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.

D. Three-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Hammond Valve.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Three piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Stainless steel.
 - i. Ball: Stainless steel, vented.
 - j. Port: Full.

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

- A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- d. Crane Co.; Crane Valve Group; Jenkins Valves.
- e. Crane Co.; Crane Valve Group; Stockham Division.
- f. DeZurik Water Controls.
- g. Flo Fab Inc.
- h. Hammond Valve.
- i. Kitz Corporation.
- j. Milwaukee Valve Company.
- k. NIBCO INC.
- l. Norriseal; a Dover Corporation company.
- m. Red-White Valve Corporation.
- n. Spence Strainers International; a division of CIRCOR International, Inc.
- o. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

B. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Milwaukee Valve Company.
- l. Mueller Steam Specialty; a division of SPX Corporation.
- m. NIBCO INC.
- n. Norriseal; a Dover Corporation company.
- o. Spence Strainers International; a division of CIRCOR International, Inc.

- p. Sure Flow Equipment Inc.
- q. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or -coated ductile iron.

C. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Milwaukee Valve Company.
- l. Mueller Steam Specialty; a division of SPX Corporation.
- m. NIBCO INC.
- n. Norriseal; a Dover Corporation company.
- o. Red-White Valve Corporation.
- p. Spence Strainers International; a division of CIRCOR International, Inc.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

2.5 BRONZE LIFT CHECK VALVES

A. Class 125, Lift Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

2.6 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Valve, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Hammond Valve.
 - f. Kitz Corporation.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.
 - i. Powell Valves.
 - j. Red-White Valve Corporation.
 - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - l. Zy-Tech Global Industries, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

B. Class 150, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Valve, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Kitz Corporation.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Red-White Valve Corporation.
 - i. Zy-Tech Global Industries, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 300 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

2.7 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Kitz Corporation.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Powell Valves.
 - i. Red-White Valve Corporation.
 - j. Sure Flow Equipment Inc.
 - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - l. Zy-Tech Global Industries, Inc.
2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.

- f. Trim: Bronze.
- g. Gasket: Asbestos free.

B. Class 250, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 500 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.

2.8 BRONZE GLOBE VALVES

A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. Kitz Corporation.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Powell Valves.
 - h. Red-White Valve Corporation.
 - i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - j. Zy-Tech Global Industries, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.

- e. Stem and Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron, bronze, or aluminum.

2.9 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Kitz Corporation.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Powell Valves.
 - i. Red-White Valve Corporation.
 - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - k. Zy-Tech Global Industries, Inc.
2. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.

B. Class 250, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 500 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.

- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Shutoff Service: Ball or butterfly valves.
2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
3. Throttling Service Globe, angle, ball or butterfly valves.
4. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
 - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring or iron, center-guided, metal or resilient-seat check valves.
 - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.

B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.

C. Select valves, except wafer types, with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG OR LESS)

A. Pipe NPS 2 and Smaller:

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: One, Two, or Three piece, full, regular or reduced port, with brass, bronze or stainless-steel trim.
3. Bronze Lift Check Valves: Class 125, bronze disc.
4. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, aluminum-bronze, ductile-iron or stainless-steel disc.
3. Iron Swing Check Valves: Class 125, metal seats.

3.6 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125 or Class 150, bronze disc.
3. Ball Valves: One, Two or Three piece, full or, regular port, bronze with bronze or stainless-steel trim.
4. Bronze Swing Check Valves: Class 125 or Class 150, bronze disc.
5. Bronze Globe Valves: Class 125 or Class 150, bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Ball Valves: One, Two or Three piece, full or, regular port, bronze with bronze or stainless-steel trim.
3. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze, ductile-iron or stainless-steel disc.
4. Iron Swing Check Valves: Class 125 or Class 250, metal seats.
5. Iron Globe Valves: Class 125 or Class 250.

END OF SECTION 220523

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following hangers and supports for plumbing system piping and equipment:
 - 1. Steel pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Thermal-hanger shield inserts.
 - 5. Fastener systems.
 - 6. Pipe stands.
 - 7. Pipe positioning systems.
 - 8. Equipment supports.
- B. Related Sections include the following:
 - 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
 - 2. Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-suppression piping.
 - 3. Division 22 Section "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
 - 4. Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.4 SEISMIC REQUIREMENTS

- A. Component Importance Factor. All plumbing components shall be assigned a component importance factor. The component importance factor, I_p , shall be taken as 1.5 if any of the following conditions apply:

1. The component is required to function for life-safety purposes after an earthquake.
2. The component contains hazardous materials.
3. The component is in or attached to an Occupancy Category IV structure and it is needed for continued operation of the facility or its failure could impair the continued operation of the facility.

B. All other components shall be assigned a component importance factor, I_p , equal to 1.0.

1.5 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Seismic Performance: Plumbing equipment, hangers and supports shall withstand the effects of earthquake motions determined according to SEI/ASCE 7 and with the requirements specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
 1. For components with a seismic importance factor of 1.0 the term "withstand" means "the system will remain in place without separation of any parts when subjected to the seismic forces specified."
 2. For components with a seismic importance factor of 1.5 the term "withstand" means "the system will remain in place without separation of any parts when subjected to the seismic forces specified and the system will be fully operational after the seismic event."

1.6 SUBMITTALS

A. Product Data: For the following:

1. Steel pipe hangers and supports.
2. Thermal-hanger shield inserts.
3. Powder-actuated fastener systems.
4. Pipe positioning systems.
5. Mechanical Anchors: ICC-ES Evaluation Reports validating 'Cracked Concrete' testing per A.C. 193 must be provided for anchors resisting seismic loads and/or supporting life-safety systems including fire sprinkler systems.

B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:

1. Trapeze pipe hangers. Include Product Data for components.
2. Metal framing systems. Include Product Data for components.
3. Pipe stands. Include Product Data for components.
4. Equipment supports.

C. Welding certificates.

D. Delegated-Design Submittal:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors and alignment guides and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Seismic calculations and detailed analysis: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices. Project specific design documentation and calculations shall be prepared and stamped by a registered professional engineer who is responsible for the seismic restraint design and who is licensed in the state where the project is being constructed (ASCE 7, 13.2.1.1).

1.7 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel.", AWS D1.4, "Structural Welding Code--Reinforcing Steel." and ASME Boiler and Pressure Vessel Code: Section IX.
- B. Welding: Qualify procedures and personnel according to the following:
1. AWS D1.1, "Structural Welding Code--Steel."
 2. AWS D1.2, "Structural Welding Code--Aluminum."
 3. AWS D1.4, "Structural Welding Code--Reinforcing Steel."
 4. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Manufacturers:

1. Anvil International.
2. AAA Technology & Specialties Co., Inc.
3. Bergen-Power Pipe Supports.
4. B-Line Systems, Inc.; a division of Cooper Industries.
5. Carpenter & Paterson, Inc.
6. Empire Industries, Inc.
7. ERICO/Michigan Hanger Co.
8. FNW/Ferguson Enterprises
9. Globe Pipe Hanger Products, Inc.
10. Grinnell Corp.
11. GS Metals Corp.
12. National Pipe Hanger Corporation.
13. PHD Manufacturing, Inc.
14. PHS Industries, Inc.
15. Piping Technology & Products, Inc.
16. Tolco Inc.
17. Simpson Strong-Tie Co.

C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

2.3 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.

B. Manufacturers:

1. Anvil International.
2. B-Line Systems, Inc.; a division of Cooper Industries.
3. ERICO/Michigan Hanger Co.; ERISTRUT Div.
4. FNW/Ferguson Enterprises
5. GS Metals Corp.
6. Hilti, Inc.
7. Power-Strut Div.; Tyco International, Ltd.
8. Thomas & Betts Corporation.
9. Tolco Inc.
10. Unistrut Corp.; Tyco International, Ltd.

C. Coatings: Manufacturer's standard finish unless bare metal surfaces are indicated.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.5 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig- minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Manufacturers:
 - 1. Carpenter & Paterson, Inc.
 - 2. ERICO/Michigan Hanger Co.
 - 3. PHS Industries, Inc.
 - 4. Pipe Shields, Inc.
 - 5. Rilco Manufacturing Company, Inc.
 - 6. Value Engineered Products, Inc.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers:
 - a. Hilti, Inc.
 - b. MKT Fastening, LLC.
 - c. Powers Fasteners.
 - d. Simpson Strong-Tie Co.
- B. Mechanical-Expansion Anchors and Concrete Screws: Insert-wedge-type stainless steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used. For anchors resisting seismic loads and/or supporting life- safety systems including fire sprinkler systems, Anchors shall have been tested for 'Cracked Concrete' per A.C. 193 per a valid ICC-ES Evaluation Report. Manufacturers with these anchors have been designated below with: '*'

1. Manufacturers:

- a. B-Line Systems, Inc.; a division of Cooper Industries.
- b. Empire Industries, Inc.
- c. Hilti, Inc.
- d. ITW Ramset/Red Head.
- e. MKT Fastening, LLC.
- f. Powers Fasteners.
- g. Simpson Strong-Tie Co. *

2.7 PIPE STAND FABRICATION

A. Pipe Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.

B. Compact Pipe Stand: One-piece plastic unit with integral-rod-roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.

1. Manufacturers:

- a. Anvil International.
- b. ERICO/Michigan Hanger Co.
- c. MIRO Industries.

C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.

1. Manufacturers:

- a. MIRO Industries.

D. High-Type, Single-Pipe Stand: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.

1. Manufacturers:

- a. Anvil International.
- b. ERICO/Michigan Hanger Co.
- c. MIRO Industries.
- d. Portable Pipe Hangers.

2. Base: Stainless steel.

3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.

4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.

E. High-Type, Multiple-Pipe Stand: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.

1. Manufacturers:
 - a. Anvil International.
 - b. Portable Pipe Hangers.
 2. Bases: One or more plastic.
 3. Vertical Members: Two or more protective-coated-steel channels.
 4. Horizontal Member: Protective-coated-steel channel.
 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- F. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe support made from structural-steel shape, continuous-thread rods, and rollers for mounting on permanent stationary roof curb.

2.8 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, system of metal brackets, clips, and straps for positioning piping in pipe spaces for plumbing fixtures for commercial applications.
- B. Manufacturers:
1. C & S Mfg. Corp.
 2. HOLDRITE Corp.; Hubbard Enterprises.
 3. Samco Stamping, Inc.

2.9 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

2.10 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
1. Properties: Nonstaining, noncorrosive, and nongaseous.
 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.

- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS 1/2 to NPS 24, if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2.
 - 10. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
 - 11. Extension Hinged or 2-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 3.
 - 12. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
 - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
 - 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange and with U-bolt to retain pipe.
 - 16. Adjustable, Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes, NPS 2-1/2 to NPS 36, if vertical adjustment is required, with steel pipe base stanchion support and cast-iron floor flange.
 - 17. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.

18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes, NPS 2-1/2 to NPS 20, from single rod if horizontal movement caused by expansion and contraction might occur.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes, NPS 2 to NPS 24, if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes, NPS 2 to NPS 30, if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18 or Simpson Blue Banger Concrete insert with UL & FM approvals): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.

10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.

- c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- O. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Comply with SEI/ASCE 7 and with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- C. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- E. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- F. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Powder actuated fasteners shall not be used for seismic bracing attachments.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. For anchors resisting seismic loads and/or supporting life-safety systems including fire sprinkler systems, anchors shall have been tested for 'Cracked Concrete' per A.C. 193 and shall have a valid ICC-ES Evaluation Report

G. Pipe Stand Installation:

1. Pipe Stand Types except Curb-Mounting Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
2. Curb-Mounting-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. Refer to Division 07 Section "Roof Accessories" for curbs.

H. Pipe Positioning System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. Refer to Division 22 Section "Plumbing Fixtures" for plumbing fixtures.

I. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.

J. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

K. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

L. Install lateral bracing with pipe hangers and supports to prevent swaying.

M. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

N. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

O. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.9 (for building services piping) are not exceeded.

P. Insulated Piping: Comply with the following:

1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits according to ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood inserts.
6. Insert Material: Length at least as long as protective shield.
7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports. For applications where seismic bracing is required, 'Cracked Concrete' expansion anchors or concrete screws tested per A.C. 193 must be provided for seismic bracing anchorage where post-installed anchors are required.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches .

3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touch Up: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 220529

SECTION 220548 - VIBRATION AND SEISMIC CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following restraints and vibration isolation as defined in Section 230548 "Vibration Isolation and Seismic Controls for HVAC" for the following:
 - 1. Plumbing Piping.
 - 2. Plumbing Equipment.

PART 2 - PRODUCTS

2.1 (NOT USED)

PART 3 - EXECUTION

3.1 (NOT USED)

END OF SECTION 220548

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Stencils.
5. Valve tags.
6. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
2. Letter Color: White.
3. Background Color: Blue.
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.

B. Letter Color: Black.

C. Background Color: Yellow.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Material: Fiberboard or metal.
 - 2. Stencil Paint: Exterior, gloss, alkyd enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
 - 3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room

or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 1. Size: 3 by 5-1/4 inches minimum.
 2. Fasteners: Brass grommet and wire.
 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09.
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, on each piping system.
 1. Identification Paint: Use for contrasting background.
 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

D. Pipe Label Color Schedule:

1. Low-Pressure, Compressed-Air Piping:
 - a. Background Color: Comply with ASME A13.1.
 - b. Letter Color: Comply with ASME A13.1.
2. Medium-Pressure, Compressed-Air Piping:
 - a. Background Color: Comply with ASME A13.1.
 - b. Letter Color: Comply with ASME A13.1.
3. Domestic Water Piping:
 - a. Background Color: Comply with ASME A13.1.
 - b. Letter Color: Comply with ASME A13.1.
4. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: Comply with ASME A13.1.
 - b. Letter Color: Comply with ASME A13.1.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 1. Valve-Tag Size and Shape:
 - a. Cold Water: 1-1/2 inches, round.
 - b. Hot Water: 1-1/2 inches, round.
 - c. Low-Pressure Compressed Air: 1-1/2 inches, round.
 - d. High-Pressure Compressed Air: 1-1/2 inches, round.

2. Valve-Tag Color:

- a. Cold Water: Comply with ASME A13.1.
- b. Hot Water: Comply with ASME A13.1.
- c. Low-Pressure Compressed Air: Comply with ASME A13.1.
- d. High-Pressure Compressed Air: Comply with ASME A13.1.

3. Letter Color:

- a. Cold Water: Comply with ASME A13.1.
- b. Hot Water: Comply with ASME A13.1.
- c. Low-Pressure Compressed Air: Comply with ASME A13.1.
- d. High-Pressure Compressed Air: Comply with ASME A13.1.

3.5 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 220553

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.

1.3 SEISMIC REQUIREMENTS

- A. Component Importance Factor: All plumbing components shall be assigned a component importance factor. The component importance factor, I_p , shall be taken as 1.5 if any of the following conditions apply:
 - 1. The component is required to function for life-safety purposes after an earthquake.
 - 2. The component contains hazardous materials.
 - 3. The component is in or attached to an Occupancy Category IV structure and it is needed for continued operation of the facility or its failure could impair the continued operation of the facility.
- B. All other components shall be assigned a component importance factor, I_p , equal to 1.0.

1.4 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. PVC: Polyvinyl chloride plastic.

1.5 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: **10-foot head of water.**

- B. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to **SEI/ASCE 7** and with the requirements specified in Section 230548 "Vibration and Seismic Controls for HVAC".
 - 1. For piping with a seismic importance factor of 1.0 the term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - 2. For piping with a seismic importance factor of 1.5 the term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.6 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal:
 - 1. Design calculations and detailed fabrication and assembly of hangers and supports for multiple pipes, and attachments of the same to the building structure.
 - 2. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
 - 3. Seismic calculations and detailed analysis: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices. Project specific design documentation and calculations shall be prepared and stamped by a registered professional engineer who is responsible for the seismic restraint design and who is licensed in the state where the project is being constructed (ASCE 7, 13.2.1.1).

1.7 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.
- B. Field quality-control reports.

1.8 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent

piping; "NSF-sewer" for plastic sewer piping; "NSF-drain" for plastic drain piping, and "NSF-tubular" for plastic continuous waste piping.

1.9 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify **Owner** no fewer than seven days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without **Owner's** written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: All cast-iron waste, vent and sewer pipe and fittings shall conform to the requirements of CISPI Standard 301 and ASTM A 888. All products shall be marked with the collective trademark of the Cast Soil Pipe Institute and shall be listed by NSF International or receive prior approval of the engineer. All cast-iron pipe and fittings shall be American made and tested. Non-compliant import cast-iron products will not be permitted. Any non-compliant cast-iron product installed by the contractor on this project will be replaced at the contractor's expense and shall include all repairs, patching, painting and other incidental work required to return the project to its pre-remediation state.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AB&I Foundry
 - b. Charlotte Pipe
 - c. Tyler Pipe
- B. CISPI, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ANACO.
 - b. Ideal
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
 - d. Tyler Pipe.

2. Standards: ASTM C 1277 and CISPI 310.
3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
4. Listing: Couplings shall be listed by NSF International. Each coupling shall be embossed with the NSF seal.

C. Heavy-Duty, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Husky SD 4000.
 - b. Clamp-All Corp HI-TORQ 125.
2. Standards: ASTM C 1277 and ASTM C 1540.
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.3 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- C. Adhesive Primer: ASTM F 656.
 1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Solvent Cement: ASTM D 2564.
 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Division 31 Section "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Install seismic restraints on piping. Comply with SEI/ASCE 7 and with requirements for seismic-restraint devices specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- K. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- L. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- M. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Drain: **2 percent downward in direction of flow for piping.**
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.

- N. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.
- O. Install underground **PVC** piping according to ASTM D 2321.
- P. Install engineered soil and waste drainage and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 - 2. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- Q. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with requirements for cleanouts specified in Division 22 Section "Sanitary Waste Piping Specialties."
 - 2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Division 22 Section "Sanitary Waste Piping Specialties."
 - 3. Install cleanout fitting with closure plug inside the building in sanitary force-main piping.
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- B. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install **carbon-steel** pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install **stainless-steel** pipe hangers for horizontal piping in corrosive environments.
 - 3. Install **carbon-steel** pipe support clamps for vertical piping in noncorrosive environments.
 - 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 - 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 6. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support horizontal piping and tubing within 12 inches of each **fitting and coupling or valve and coupling**.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
 - 6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Comply with requirements for **cleanouts and drains** specified in Division 22 Section "Sanitary Waste Piping Specialties."
 - 6. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make fixture and equipment connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.6 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than **10-foot head of water**. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of **1-inch wg**. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 6. Prepare reports for tests and required corrective action.

3.8 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.9 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping **NPS 3** and smaller shall be **any of** the following:
 1. Hubless, cast-iron soil pipe and fittings **CISPI** hubless-piping couplings; and coupled joints.
 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, soil and waste piping **NPS 4** and larger shall be **any of** the following:
 1. Hubless, cast-iron soil pipe and fittings **heavy-duty** hubless-piping couplings; and coupled joints.
 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

- D. Aboveground, vent piping **NPS 3** and smaller shall be **any of** the following:
1. Hubless, cast-iron soil pipe and fittings **CISPI** hubless-piping couplings; and coupled joints.
 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- E. Aboveground, vent piping **NPS 4** and larger shall be **any of** the following:
1. Hubless, cast-iron soil pipe and fittings **CISPI** hubless-piping couplings; and coupled joints.
 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- F. Underground, soil, waste, and vent piping **NPS 3** and smaller shall be **any of** the following:
1. Hubless, cast-iron soil pipe and fittings **CISPI** hubless-piping couplings; and coupled joints.
 2. **Solid-wall** PVC pipe, PVC socket fittings, and solvent-cemented joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- G. Underground, soil and waste piping **NPS 4** and larger shall be **any of** the following:
1. Hubless, cast-iron soil pipe and fittings **heavy-duty** hubless-piping couplings; and coupled joints.
 2. **Solid-wall** PVC pipe, PVC socket fittings, and solvent-cemented joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- H. Mechanical Rooms & Kitchen Underground soil, waste, and vent piping any size shall be the following:
1. NPS 3 and smaller: Hubless, cast-iron soil pipe and fittings CISPI hubless-piping couplings; and coupled joints.
 2. NPS 4 and larger: Hubless, cast-iron soil pipe and fittings heavy-duty hubless-piping couplings; and coupled joints.

END OF SECTION 221316

SECTION 23 0100 - MECHANICAL REQUIREMENTS

PART 1 - GENERAL

1.1 GENERAL CONDITIONS

- A. The General Conditions of the Contract, with the amendments, supplements, forms and requirements in Division 1, and herewith made a part of this Division.
- B. All sections of Division 21, 22, & 23 shall comply with the Mechanical General Requirements. The standards established in this section as to quality of materials and equipment, the type and quality of workmanship, mode of operations, safety rules, code requirements, etc., shall apply to all sections of this Division as though they were repeated in each Division.
- C. Mechanical equipment that is pre-purchased if any will be assigned to the Mechanical Contractor. By assignment to the Mechanical Contractor, the Mechanical Contractor shall accept and installed the equipment and provide all warranties and guarantees as if the Mechanical Contractor had purchased the equipment.
- D. Construction Indoor-Air Quality Management
 - 1. Comply with SMACNA's "SMACNA IAQ Guideline for Occupied Buildings under Construction."
 - a. If Owner authorizes use of permanent heating, cooling, and ventilating systems during construction period as specified in Division 01 Section "Temporary Facilities and Controls," install filter media having a MERV 8 according to ASHRAE 52.2 at each return-air inlet for the air-handling system used during construction.
 - b. Replace all air filters immediately prior to occupancy.

1.2 SCOPE OF WORK

- A. The project described herein is the Gunnison Valley Hospital Negative Pressure Rooms Remodel. This work shall include all labor, materials, equipment, fixtures, and devices for the entire mechanical work and a complete operating and tested installation as required for this project.
- B. This Division will schedule the boiler inspection and pay for all costs associated with certifying the boiler with the state.

1.3 CODES & ORDINANCES

- A. All work shall be executed in accordance with all underwriters, public utilities, local and state rules and regulations applicable to the trade affected. Should any change in the plans and Specifications be required to comply with these regulations, the Contractor shall notify the Architect before the time of submitting his bid. After entering into contract, the Contractor will

be held to complete all work necessary to meet these requirements without extra expense to the Owner. Where work required by drawings or specifications is above the standard required, it shall be done as shown or specified.

B. Applicable codes:

1. Utah Boiler and Pressure Vessel Rules and Regulations-2019 Edition
2. International Building code- 2018 Edition
3. International Mechanical Code- 2018 Edition
4. International Plumbing Code- 2018 Edition
5. International Fire Code- 2018 Edition
6. International Energy Code- 2018 Edition
7. International Fuel Gas Code- 2018 Edition
8. National Electrical Code- 2017 Edition

1.4 INDUSTRY STANDARDS

A. All work shall comply with the following standards.

1. Associated Air Balance council (AABC)
2. Air Conditioning and Refrigeration Institute (ARI)
3. Air Diffusion council (ADC)
4. Air Movement and Control Association (AMCA)
5. American Gas Association (AGA)
6. American National Standards Institute (ANSI)
7. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
8. American Society of Mechanical Engineers (ASME)
9. American Society of Testing Materials (ASTM)
10. American Water Works Association (AWWA)
11. Cooling Tower Institute (CTI)
12. ETL Testing Laboratories (ETL)
13. Institute of Electrical and Electronic Engineers (IEEE)
14. Hydronics Institute (HI)
15. Manufacturers Standardization Society of the Valve and Fitting Industry (MSS)
16. National Fire Protection Association (NFPA)
17. National Electrical Code (NEC)
18. National Electrical Manufacturers Association (NEMA)
19. National Electrical Safety code (NESC)
20. Utah safety Standard (OSHA), Utah State Industrial Council.
21. Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
22. Underwriters Laboratories (UL)
23. Tubular Exchanger Manufacturers Association, Inc. (TEMA)
24. Heat Exchanger Institute (HEI)
25. Hydraulic Institute (HI)
26. Thermal Insulation Manufacturer=s Association (TIMA)
27. Scientific Apparatus Makers Association (SAMA)

B. Compliance Verification:

1. All items required by code or specified to conform to the ASME code shall be stamped with the ASME seal.

2. Form U-1, the manufacturer's data report for pressure vessels, is to be included in the Operation and Maintenance Manuals. National Board Register (NBR) numbers shall be provided where required by code.
3. Manufactured equipment which is represented by a UL classification and/or listing, shall bear the UL or equivalent ETL label.

1.5 UTILITIES & FEES

- A. All fees for permits required by this work will be paid by this division. The contractor shall obtain the necessary permits to perform this work. Unless noted otherwise, all systems furnished and or installed by this Contractor, shall be complete with all utilities, components, commodities and accessories required for a fully functioning system. This Contractor shall furnish smoke generators when required for testing, furnish glycol for glycol piping systems, full load of salt to fill brine tank for water softening system, furnish cleaners and water treatment additives.

1.6 SUBMITTALS AND SHOP DRAWINGS

- A. General: As soon as possible after the contract is awarded, but in no case more than 45 calendar days thereafter, the Contractor shall submit to the Architect manufacturer's data on products and materials to be used in the installation of mechanical systems for this project. The review of the submitted data will require a minimum of **14 days**. The first day starts after the day they are received in the engineer's office to which the project is being constructed from. If the Contractors schedule requires return of submitted literature in less than the allotted time, the Contractor shall accelerate his submittal delivery date. The Contractor shall resubmit all items requiring re-review within **14 days** of returned submittals. Refer to each specification section for items requiring submittal review. **If the re-submittal is returned a 2nd time for correction the Contractor will provide the specific equipment that is specified on the drawings and/or the specifications.** Written approval of the Owner's Representative shall be obtained before installing any such equipment or materials for the project.
- B. Review by the Owner's Representative is for general conformance of the submitted equipment to the project specification. **In no way** does such review relieve this Contractor of his obligation to furnish equipment and materials that comply in detail to the specification **nor does it relieve** the Contractor of his obligation to determine actual field dimensions and conditions that may affect his work. **Regardless of any items overlooked** by the submittal review, the requirements of the contract drawings and specifications **must be followed** and are not waived or superseded **in any way** by the review.
- C. By description, catalog number, and manufacturer's names, standards of quality have been established by the Architect and the Engineer for certain manufactured equipment items and specialties that are to be furnished by this Division. Alternate products and equipment may be proposed for use only if specifically named in the specifications or if given written prior approval in published addenda. Design equipment is the equipment listed on the drawings or if not listed on the drawings is the equipment first named in the specifications.
- D. If the Engineer is required to do additional design work to incorporate changes caused by submitting equipment or products, different than the design equipment specified, as defined

above, the contractor shall reimburse the engineer for additional time and expenses at the engineer's current, recognized, hourly rates.

E. Submittal Format: At the contractor's discretion, project submittals may be in either of the formats described in the following paragraphs, but mixing the two formats is not acceptable.

1. Hardcopy Submittal Format: **Six (6)** copies of the descriptive literature covering products and materials to be used in the installation of mechanical systems for this project will be provided for review. The submittals shall be prepared in an orderly manner, contained in a 3-ring loose-leaf binder with index and identification tab for each item or group of items and for each specification section. All items shall be submitted at one time except automatic temperature control drawings and seismic restraint drawings which may be submitted separately within **120 days** of the contract award date. Partial submittals will not be reviewed until the complete submittal is received.
 - a. Submitted literature shall bear the Contractor's stamp, indicating that he has checked all equipment being submitted; that each item will fit into the available space with the accesses shown on the drawings; and, further, that each item conforms to the capacity and quality standards given in the contract documents.
 - b. Submitted literature shall clearly indicate performance, quality, and utility requirements; shall show dimension and size of connection points; and shall include derating factors that were applied for each item of equipment to provide capacity at job site elevation. Temperature control submittals shall include piping and wiring diagrams, sequence of operation and equipment. Equipment must fit into the available space with allowance for operation, maintenance, etc. Factory piped and wired equipment shall include shop drawings for all internal wiring and piping furnished with the unit.
 - c. Submitted literature shall clearly show all required field install wiring, piping, and accessory installations required by the Contractor to provide a complete operating system.
2. Electronic Submittal Format: Identify and incorporate information in each electronic submittal file as follows:
 - a. All items shall be submitted at one time except automatic temperature control drawings and seismic restraint drawings which may be submitted separately within **120 days** of the contract award date. Partial submittals will not be reviewed until the complete submittal is received.
 - b. Submitted electronic file shall bear the Contractor's stamp, indicating that he has checked all equipment being submitted; that each item will fit into the available space with the accesses shown on the drawings; and, further, that each item conforms to the capacity and quality standards given in the contract documents.
 - c. Submitted electronic file shall clearly indicate performance, quality, and utility requirements; shall show dimension and size of connection points; and shall include derating factors that were applied for each item of equipment to provide capacity at job site elevation. Temperature control submittals shall include piping and wiring diagrams, sequence of operation and equipment. Equipment must fit into the available space with allowance for operation, maintenance, etc. Factory piped and wired equipment shall include shop drawings for all internal wiring and piping furnished with the unit.

- d. Submitted electronic file shall clearly show all required field install wiring, piping, and accessory installations required by the Contractor to provide a complete operating system.
- e. Assemble complete submittal package into a single indexed file incorporating submittal requirements of a single Specification Section and transmittal form with links enabling navigation to each item.
- f. Name file with submittal number or other unique identifier, including revision identifier.
- g. **Electronic file shall be completely electronically searchable or it will be rejected.**
- h. Provide means for insertion to permanently record Contractor's review and approval markings and action taken by:

1) Architect.

- i. Transmittal Form for Electronic Submittals:
 - 1) Use one of the following options acceptable to the Owner;
 - a) **Software-generated form from electronic project management software.**
 - b) **Electronic form.**
 - 2) The Electronic Submittal shall contain the following information:
 - a) Project name.
 - b) Date.
 - c) Name and address of Architect.
 - d) Name of Construction Manager.
 - e) Name of Contractor.
 - f) Name of firm or entity that prepared submittal.
 - g) Names of subcontractor, manufacturer, and supplier.
 - h) Category and type of submittal.
 - i) Submittal purpose and description.
 - j) Specification Section number and title.
 - k) Specification paragraph number or drawing designation and generic name for each of multiple items.
 - l) Drawing number and detail references, as appropriate.
 - m) Location(s) where product is to be installed, as appropriate.
 - n) Related physical samples submitted directly.
 - o) Indication of full or partial submittal.
 - p) Transmittal number[, numbered consecutively].
 - q) Submittal and transmittal distribution record.
 - r) Other necessary identification.
 - s) Remarks.
- j. Metadata: Include the following information as keywords in the electronic submittal file metadata:
 - 1) Project name.
 - 2) Number and title of appropriate Specification Section.
 - 3) Manufacturer name.
 - 4) Product name.

1.7 DRAWINGS AND MEASUREMENTS

- A. Construction Drawings: The contract document drawings show the general design, arrangements, and extent of the system. In certain cases, the drawings may include details that show more nearly exact locations and arrangements; however, the locations, as shown diagrammatically, are to be regarded as general.
- B. It shall be the work of this Section to make such slight alterations as may be necessary to make adjustable parts fit to fixed parts, leaving all complete and in proper shape when done. All dimensions given on the drawings shall be verified as related to this work and with the Architect's office before work is started.
- C. This Section shall carefully study building sections, space, clearances, etc., and then provide offsets in piping or ductwork as required to accommodate the building structure without additional cost to the Owner. In any case and at any time during the construction process, a change in location required by obstacles or the installation of other trades not shown on the mechanical plans shall be made without charge.
- D. The drawings shall not be scaled for roughing in measurements nor shall they be used as shop drawings. Where drawings are required for these purposes or where drawings must be made from field measurements, the Contractor shall take the necessary measurements and prepare the drawings. Shop drawings of the various subcontractors shall be coordinated to eliminate all interferences and to provide sufficient space for the installation of all equipment, piping, ductwork, etc.
- E. The drawings and specifications have been prepared to supplement each other and they shall be interpreted as an integral unit with items shown on one and not the other being furnished and installed as though shown and called out on both.
- F. Coordination Drawings: The contractor shall provide coordination drawings for mechanical rooms, fan rooms, equipment rooms, and congested areas to eliminate conflicts with equipment, piping, or work of other trades. The drawings shall be a minimum scale of 1/4 inch= 1 foot and of such detail as may be required by the Engineer to fully illustrate the work. These drawings shall include all piping, conduit, valves, equipment, and ductwork.
- G. Sheet-metal shop drawings will be required for all ductwork in the entire building. These drawings will show all ductwork in the entire building and shall be coordinated with architectural, structural and electrical portions of the project. The contractor shall specifically obtain copies of the structural shop drawings and shall coordinate the ductwork shop drawings with approved structural members. These drawings shall be submitted to the engineer for review prior to any fabrication. The contractor is responsible for all modifications necessary to accommodate duct installation within the structural, architectural and electrical restrictions. These drawings, once reviewed by the engineer, will be made available to all mechanical, electrical, and fire sprinkler subcontractors to coordinate installation of their work.

1.8 CONTRACTOR'S USE OF BUILDING EQUIPMENT

- A. The Contractor may use equipment such as electric motors, fans, heat exchangers, filters, etc., with the written permission of the Owner. As each piece of equipment is used (such as electric

motors and fans), maintenance procedures approved by the manufacturer are to be followed. A careful record is to be kept of the length of the time the equipment is used, maintenance procedures followed, and any difficulty encountered. The record is to be submitted to the Owner upon acceptance. All fan belts and filter media (such as bearings) shall be carefully inspected just prior to acceptance. Any excessive wear noted shall require replacement. New filter media shall be installed in air handlers at the time systems are turned over to the owner.

1.9 EXISTING CONDITIONS

- A. The Contractor shall carefully examine all existing conditions that might affect the mechanical system and shall compare these conditions with all drawings and specifications for work included under this contract. He shall, at such time, ascertain and check all conditions that may affect his work. No allowance shall subsequently be made in his behalf for an extra expense incurred as a result of his failure or neglect to make such examination. This Contractor shall include in his bid proposal all necessary allowances to repair or replace any item that will remain or will be removed, and any item that will be damaged or destroyed by new construction.
- B. The Contractor shall remove all abandoned piping, etc., required by new construction and cap or plug openings. No capping, etc., shall be exposed in occupied areas. All openings of items removed shall be sealed to match adjacent surfaces.
- C. The Contractor shall verify the exact location of all existing services, utilities, piping, etc., and make connections to existing systems as required or as shown on the drawings. The exact location of each utility line, together with size and elevation, shall be established before any on-site lines are installed. Should elevation or size of existing main utility lines make connections to them impossible as shown on drawings, then notification of such shall immediately be given to the Owners Representative for a decision.

1.10 EQUIPMENT CAPACITIES

- A. Capacities shown for equipment in the specifications and on the drawings are the minimum acceptable. No equipment shall be considered as an alternate that has capacities or performance less than that of design equipment.
- B. All equipment shall give the specified capacity and performance at the job-site elevation. Manufacturers' standard ratings shall be adjusted accordingly. All capacities and performances listed on drawings or in specifications are for job-site conditions.

1.11 SEISMIC REQUIREMENTS FOR EQUIPMENT

- A. All equipment shall be furnished structurally adequate to withstand seismic forces as outlined in the International Building Code. Refer to section Mechanical Vibration Controls and Seismic Restraints. Equipment bases shall be designed for direct attachment of seismic snubbers and/or seismic anchors.

1.12 COOPERATION WITH OTHER TRADES

- A. The Contractor shall refer to other drawings and parts of this specification that cover work of other trades that is carried on in conjunction with the mechanical work such that all work can proceed without interference resulting from lack of coordination.
- B. The Contractor shall properly size and locate all openings, chases, sleeves, equipment bases, and accesses. He shall provide accurate wiring diagrams to the Electrical Contractor for all equipment furnished under this Division.
- C. The ceiling cavity must be carefully reviewed and coordinated with all trades. In the event of conflict, the installation of the mechanical equipment and piping shall be in the following order: plumbing, waste, and soil lines; supply, return, and exhaust ductwork; water piping; medical gases; fire protection piping; and pneumatic control piping.
- D. The mechanical Contractor shall insure that the installation of all piping, ducts and equipment is in compliance with Articles 110-16 and 384-4 of the National Electrical Code relative to proper clearances in front of and over all electrical panels and equipment. No piping or ductwork will be allowed to run over electrical panel.

1.13 RESPONSIBILITY OF CONTRACTOR

- A. The Contractor is responsible for the installation of a satisfactory piece of work in accordance with the true intent of the drawings and specifications. He shall provide, as a part of his work and without expense, all incidental items required even though these items are not particularly specified or indicated. The installation shall be made so that its several component parts will function together as a workable system and shall be left with all equipment properly adjusted and in working order. The Contractor shall familiarize the Owner's Representative with maintenance and lubrication instructions as prepared by the Contractor and shall explain and fully instruct him relative to operating, servicing, and maintenance of them.
- B. If a conflict arises between the drawings and the specifications the most stringent procedure/action shall be followed. A clarification to the engineer will help to determine the course of action to be taken. If a conflict arises between specification sections the engineer will determine which course of action is to be followed.

1.14 PIPE AND DUCT OPENINGS AND EQUIPMENT RECESSES

- A. Pipe and duct chases, openings, and equipment recesses shall be provided by others only if shown on architectural or structural drawings. All openings for the mechanical work, except where plans and specifications indicate otherwise, shall be provided as work of this Division. Include openings information with coordination drawings.
- B. Whether chases, recesses, and openings are provided as work of this Division or by others, this Contractor shall supervise their construction and be responsible for the correct size and location even though detailed and dimensioned on the drawings. This Contractor shall pay for all necessary cutting, repairing, and finishing if any are left out or incorrectly made. All necessary

openings thru existing walls, ceilings, floors, roofs, etc. shall be provided by this Contractor unless indicated otherwise by the drawing and/or specifications.

1.15 UNFIT OR DAMAGED WORK

- A. Any part of this installation that fails, is unfit, or becomes damaged during construction, shall be replaced or otherwise made good. The cost of such remedy shall be the responsibility of this Division.

1.16 WORKMANSHIP

- A. Workmanship shall be the best quality of its kind for the respective industries, trades, crafts, and practices, and shall be acceptable in every respect to the Owner's representative. Nothing contained herein shall relieve the Contractor from making good and perfect work in all details in construction.

1.17 SAFETY REGULATION

- A. The Contractor shall comply with all local, Federal, and OSHA safety requirements in performance with this work. (See General Conditions). This Contractor shall be required to provide equipment, supervision, construction, procedures, and all other necessary items to assure safety to life and property.

1.18 ELECTRICAL SERVICES

- A. All equipment control wiring and all automatic temperature control wiring including all necessary contacts, relays, and interlocks, whether low or line voltage, except power wiring, shall be furnished and installed as work of this Division unless shown to be furnished by Division 26. All such wiring shall be in conduit as required by electrical codes. Wiring in the mechanical rooms, fans rooms and inaccessible ceilings and walls shall be installed in conduit as well. Installation of any and all wiring done under Division 21, 22 and 23 shall be in accordance with the requirements of Division 26, Electrical.
- B. All equipment that requires an electrical connection shall be furnished so that it will operate properly and deliver full capacity on the electrical service available.
- C. Refer to the electrical control equipment and wiring shown on the diagrams. Any changes or additions required by specific equipment furnished shall be the complete responsibility of the Contractor furnishing the equipment.
- D. The Mechanical Contractor must coordinate with the Electrical Contractor to insure that all required components of control work are included and fully understood. No additional cost shall accrue to the Owner as a result of lack of such coordination.

1.19 WORK, MATERIALS, AND QUALITY OF EQUIPMENT

- A. Unless otherwise specified, all materials shall be new and of the best quality of their respective kinds and all labor shall be done in a most thorough and workmanlike manner.
- B. Products or equipment of any of the manufacturers cited herein or any of the products approved by the Addenda may be used. However, where lists of products are cited herein, the one first listed in the design equipment used in drawings and schedules to establish size, quality, function, and capacity standards. If other than design equipment is used, it shall be carefully checked for access to equipment, electrical and control requirements, valving, and piping. Should changes or additions occur in piping, valving, electrical work, etc., or if the work of other Contractors would be revised by the alternate equipment, the cost of all changes shall be borne as work of this Division.
- C. The Execution portions of the specifications specify what products and materials may be used. Any products listed in the Product section of the specification that are not listed in the Execution portion of the specification may not be used without written approval by the Engineer.
- D. The access to equipment shown on the drawings is the minimum acceptable space requirements. No equipment that reduces or restricts accessibility to this or any other equipment will be considered.
- E. All major items of equipment are specified in the equipment schedules on the drawings or in these specifications and shall be furnished complete with all accessories normally supplied with the catalog item listed and all other accessories necessary for a complete and satisfactory installation.
- F. All welders shall be certified in accordance with Section IX of the ASME Boiler and Pressure Vessel Code, latest Edition.

1.20 PROTECTION AGAINST WEATHER AND STORING OF MATERIALS

- A. All equipment and materials shall be properly stored and protected against moisture, dust, and wind. Coverings or other protection shall be used on all items that may be damaged or rusted or may have performance impaired by adverse weather or moisture conditions. Damage or defect developing before acceptance of the work shall be made good at the Contractor's expense.
- B. All open duct and pipe openings shall be adequately covered at all times.

1.21 INSTALLATION CHECK

- A. An experienced, competent, and authorized representative of the manufacturer or supplier of each item of equipment indicated in the equipment schedule and the seismic supplier shall visit the site of the work and inspect, check, adjust if necessary, and approve the equipment installation. In each case, the equipment supplier's representative shall be present when the equipment is placed in operation. The equipment supplier's representative shall revisit the job

site as often as necessary until all trouble is corrected and the equipment installation and operation is satisfactory to the Engineer.

- B. Each equipment supplier's representative shall furnish to the Owner, through the Engineer, a written report certifying that the equipment (1) has been properly installed and lubricated; (2) is in accurate alignment; (3) is free from any undue stress imposed by connecting piping or anchor bolts; and, (4) has been operated under full load conditions and that it operated satisfactorily.
- C. All costs for this work shall be included in the prices quoted by equipment suppliers.

1.22 EQUIPMENT LUBRICATION

- A. The Contractor shall properly lubricate all pieces of equipment before turning the building over to the Owner. A linen tag shall be attached to each piece of equipment, showing the date of lubrication and the lubricant used. No equipment shall be started until it is properly lubricated.
- B. Necessary time shall be spent with the Owner's Representative to thoroughly familiarize him with all necessary lubrications and maintenance that will be required of him.
- C. Detergent oil as used for automotive purposes shall not be used for this work.

1.23 CUTTING AND PATCHING

- A. No cutting or drilling in structural members shall be done without written approval of the Architect. The work shall be carefully laid out in advance, and cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces necessary for the mechanical work shall be carefully done. Any damage to building, piping, or equipment shall be repaired by professional plasterers, masons, concrete workers, etc., and all such work shall be paid for as work of this Division.
- B. When concrete, grading, etc., is disturbed, it shall be restored to original condition as described in the applicable Division of this Specification.

1.24 EXCAVATION AND BACKFILLING

- A. All necessary excavations and backfilling for the Mechanical phase of this project shall be provided as work of this Division. Trenches for all underground pipelines shall be excavated to the required depths. The bottom of trenches shall be compacted hard and graded to obtain required fall. Backfill shall be placed in horizontal layers, not exceeding 12 inches in thickness, and properly moistened. Each layer shall be compacted, by suitable equipment, to a density of not less than 95 percent as determined by ASTM D-1557. After pipelines have been tested, inspected, and approved, the trench shall be backfilled with selected material. Excess earth shall be hauled from the job site. Fill materials approved by the Architect shall be provided as work of this Division.
- B. No trenches shall be cut near or under any footings without consultation first with the Architect's office. Any trenches or excavations more than 30 inches deep shall be tapered,

shored, covered, or otherwise made absolutely safe so that no vehicle or persons can be injured by falling into such excavations, or in any way be harmed by cave-ins, shifting earth, rolling rocks, or by drowning. This protection shall be extended to all persons approaching excavation related to this work whether or not such persons are authorized to be in the vicinity of the construction.

1.25 ACCESS

- A. Provide access doors in walls, ceilings and floors by this division unless otherwise noted. For access to mechanical equipment such as valves, dampers, VAV boxes, fans, controls, etc. Refer to Division 8 for door specifications. All access doors shall be 24" x 24" unless otherwise indicated or required. Coordinate location of doors with the Architect prior to installation. . If doors are not specified in Division 8, provide the following: Doors in ceilings and wall shall be equal to JR Smith No. 4760 bonderized and painted. Doors in tile walls shall be equal to JR Smith No. 4730 chrome plated. Doors in floors shall be equal to JR Smith No. 4910
- B. Valves: Valve must be installed in locations where access is readily available. If access is compromised, as judged by the Mechanical Engineer, these valves shall be relocated where directed at the Contractors expense.
- C. Equipment: Equipment must be installed in locations and orientations so that access to all components requiring service or maintenance will not be compromised. If access is compromised, as judged by the Mechanical Engineer, the contractor shall modify the installation as directed by the Engineer at the Contractors expense.
- D. It is the responsibility of this division to install terminal boxes, valves and all other equipment and devices so they can be accessed. If any equipment or devices are installed so they cannot be accessed on a ladder a catwalk and ladder system shall be installed above the ceiling to access and service this equipment.

1.26 CONCRETE BASES AND INSERTS

- A. Bases: The concrete bases shall be provided and installed as work by this division. This Division shall be responsible for the proper size and location of bases and shall furnish all required anchor bolts and sleeves with templates to be installed as work of Division 3, Concrete.
- B. All floor-mounted mechanical equipment shall be set on 6-inch high concrete bases, unless otherwise noted or shown on drawings. Such bases shall extend 6 inches beyond equipment or mounting rails on all sides or as shown on the drawings and shall have a 1-inch beveled edge all around.
- C. Inserts: Where slotted or other types of inserts required for this work are to be cast into concrete, they shall be furnished as work of this Division
- D. Concrete inserts and pipe support systems shall be equal to Unistrut P3200 series for all piping where more than one pipe is suspended at a common location. Spacing of the inserts shall

match the size and type of pipe and of ductwork being supported. The Unistrut insert and pipe support system shall include all inserts, vertical supports, horizontal support members, clamps, hangers, rollers, bolts, nuts, and any other accessory items for a complete pipe-supporting system.

1.27 CLEANING AND PAINTING

- A. Cleaning: After all tests and adjustments have been made and all systems pronounced satisfactory for permanent operation, this Contractor shall clean all exposed piping, ductwork, insulated members, fixture, and equipment installed under this Section and leave them ready for painting. He shall refinish any damaged finish and leave everything in proper working order. The Contractor shall remove all stains or grease marks on walls, floors, glass, hardware, fixtures, or elsewhere, caused by his workman or for which he is responsible. He shall remove all stickers on plumbing fixtures, do all required patching up and repair all work of others damaged by this division of the work, and leave the premises in a clean and orderly condition.
- B. Painting: Painting of exposed pipe, insulated pipe, ducts, or equipment is work of Division 9, Painting.
- C. Mechanical Contractor: All equipment which is to be furnished in factory prefinished conditions by the mechanical Contractor shall be left without mark, scratch, or impairment to finish upon completion of job. Any necessary refinishing to match original shall be done. Do not paint over nameplates, serial numbers, or other identifying marks.
- D. Removal of Debris, Etc: Upon completion of this division of the work, remove all surplus material and rubbish resulting from this work, and leave the premises in a clean and orderly condition.

1.28 CONTRACT COMPLETION

- A. Incomplete and Unacceptable Work: If additional site visits or design work is required by the Engineer or Architect because of the use of incomplete or unacceptable work by the Contractor, then the Contractor shall reimburse the Engineer and Architect for all additional time and expenses involved.
- B. Maintenance Instructions: The Contractor shall furnish the Owner complete printed and illustrated operating and maintenance instructions covering all units of mechanical equipment, together with parts lists.
- C. Instructions To Owner's Representatives: In addition to any detailed instructions called for, the mechanical Contractor must provide, without expense to the Owner, competent instructors to train the Owner's representatives who will be in charge of the apparatus and equipment, in the care, adjustment, and operation of all parts on the heating, air conditioning, ventilating, plumbing, fire protection, and automatic temperature control equipment. Instruction dates shall be scheduled at time of final inspection. A written report specifying times, dates, and name of personnel instructed shall be forwarded to the Architect. A minimum of four 8-hour instruction periods shall be provided. The instruction periods will be broken down to shorter periods when requested by the Owner. The total instruction hours shall not reduced. The ATC Contractor

shall provide 4 hours of instructions. The remaining hours shall be divided between the mechanical and sheet metal Contractor.

- D. Guarantee: By the acceptance of any contract award for the work herein described or shown on the drawings, the Contractor assumes the full responsibility imposed by the guarantee as set forth herein and in the General Conditions, and should protect himself through proper guarantees from equipment and special equipment Contractors and from subcontractors as their interests may appear.
- E. The guarantee so assumed by the Contractor and as work of this Section is as follows:
 - 1. That the entire mechanical system, including plumbing, heating, and air-conditioning system shall be quiet in operation.
 - 2. That the circulation of water shall be complete and even.
 - 3. That all pipes, conduit, and connections shall be perfectly free from foreign matter and pockets and that all other obstructions to the free passage of air, water, liquid, sewage, and vent shall be removed.
 - 4. That he shall make promptly and free of charge, upon notice from the Owner, any necessary repairs due to defective workmanship or materials that may occur during a period of one year from date of Substantial Completion.
 - 5. That all specialties, mechanical, and patent devices incorporated in these systems shall be adjusted in a manner that each shall develop its maximum efficiency in the operation of the system; i.e., diffusers shall deliver the designed amount of air shown on drawings, thermostats shall operate to the specified limits, etc.
 - 6. All equipment and the complete mechanical, ductwork, piping and plumbing systems shall be guaranteed for a period of one year from the date of the Architect's Certificate of Substantial Completion, this includes all mechanical, ductwork, piping and plumbing equipment and products and is not limited to boiler, chillers, coils, fans, filters etc. Any equipment supplier not willing to comply with this guarantee period shall not submit a bid price for this project. The Contractor shall be responsible for a 100-percent guarantee for the system and all items of equipment for this period. If the contractor needs to provide temporary heating or cooling to the building and or needs to insure systems are installed properly and or to meet the project schedule the guaranteed of all systems and equipment shall be as indicated above, on year from the date of the Architect's Certificate of Substantial Completion.
 - 7. All filters used during construction shall be replaced just before equipment is turned over to the Owner, and all required equipment and parts shall be oiled. Any worn parts shall also be replaced.
 - 8. If any systems or equipment is used for temporary heating or cooling the systems shall be protected so they remain clean. I.e. if the ductwork systems are used temporary filters and a filter holder (not duct-taped to ducts or grilles) shall be installed to insure the systems and the equipment remain clean.

1.29 CURBS

- A. Unless otherwise noted in these specifications or on the documents all roof curbs for all equipment are to be provided by Division 22 and 23.

1.30 TEST RUN

- A. The Mechanical Contractor shall operate the mechanical system for a minimum of 30 days to prove the operation of the system.

1.31 EQUIPMENT STARTUP AND CHECKOUT:

- A. Each major piece of equipment shall be started and checked out by an authorized representative of the equipment manufacturer. A certificate indicating the equipment is operating to the satisfaction of the manufacturer shall be provided and shall be included in the commissioning report.
- B. This contractor shall coordinate commissioning procedures and activities with the commissioning agent.

1.32 DEMOLITION

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
- B. Proceed with demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
- C. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.
- D. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
- E. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
- F. Maintain adequate ventilation when using cutting torches.
- G. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
- H. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
- I. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.

- J. Dispose of demolished items and materials promptly.
- K. Return elements of construction and surfaces that are to remain to condition existing before selective demolition operations began.
- L. Existing Facilities: Comply with building manager's requirements for using and protecting elevators, stairs, walkways, loading docks, building entries, and other building facilities during selective demolition operations.
- M. Concrete: Demolish in sections. Cut concrete full depth at junctures with construction to remain and at regular intervals, using power-driven saw, then remove concrete between saw cuts.
- N. Masonry: Demolish in small sections. Cut masonry at junctures with construction to remain, using power-driven saw, and then remove masonry between saw cuts.
- O. Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, then break up and remove.
- P. Air-Conditioning Equipment: Remove equipment without releasing refrigerants.

END OF SECTION 23 0100

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Transition fittings.
 - 3. Dielectric fittings.
 - 4. Mechanical sleeve seals.
 - 5. Sleeves.
 - 6. Escutcheons.
 - 7. Grout.
 - 8. Equipment installation requirements common to equipment sections.
 - 9. Painting and finishing.
 - 10. Concrete bases.
 - 11. Supports and anchorages.
 - 12. Link-Seal

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, and crawlspaces.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces, mechanical equipment rooms, accessible pipe shafts, accessible plumbing chases, and accessible tunnels.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:

1. CPVC: Chlorinated polyvinyl chloride plastic.
2. PVC: Polyvinyl chloride plastic.

G. The following are industry abbreviations for rubber materials:

1. EPDM: Ethylene-propylene-diene terpolymer rubber.
2. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

A. Product Data: For the following:

1. Transition fittings.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Escutcheons.

B. Welding certificates.

1.5 QUALITY ASSURANCE

A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.

- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, **1/8-inch** maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, **1/8 inch** thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAgl, silver alloy for refrigerant piping, unless otherwise indicated.

- F. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

- 1. Manufacturers:

- a. Eslon Thermoplastics.

- B. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

- 1. Manufacturers:

- a. Thompson Plastics, Inc.

2.5 DIELECTRIC FITTINGS

- A. General: Assembly or fitting with insulating material isolating joined dissimilar metals, to prevent galvanic action and stop corrosion.

- B. Description: Combination of copper alloy and ferrous; threaded, solder, plain, and weld-neck end types and matching piping system materials.

- C. Insulating Material: Suitable for system fluid, pressure, and temperature.

- D. Dielectric Unions: Factory-fabricated, union assembly, for **250-psig** minimum working pressure at **180 deg F**.

- E. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for **150-** or **300-psig** minimum working pressure as required to suit system pressures.

- F. Dielectric-Flange Insulation Kits: Field-assembled, companion-flange assembly, full-face or ring type. Components include neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.

- 1. Provide separate companion flanges and steel bolts and nuts for **150-** or **300-psig** minimum working pressure as required to suit system pressures.

- G. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and **300-psig** minimum working pressure at **225 deg F**.

- H. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and **300-psig** minimum working pressure at **225 deg F**.

- 1. Manufacturers:

- a. Capitol Manufacturing Co.
- b. Central Plastics Company.
- c. Watts Industries, Inc.; Water Products Div

2.6 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 3. Pressure Plates: Stainless steel. Include two for each sealing element.
 - 4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.7 SLEEVES

- A. Galvanized-Steel Sheet: **0.0239-inch** minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.

2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.

- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated and rough brass.
- D. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.
- E. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.

2.9 GROUT

- A. Description: ASTM C 1107, Grade B, non-shrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, non-staining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: **5000-psi**, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

2.10 LINK-SEAL MODULAR SEAL PRESSURE PLATES

- A. Link-Seal® modular seal pressure plates shall be molded of glass reinforced Nylon Polymer with the following properties:
 - 1. Izod Impact - Notched = **2.05ft-lb/in.** per ASTM D-256
 - 2. Flexural Strength @ Yield = **30,750 psi** per ASTM D-790
 - 3. Flexural Modulus = **1,124,000 psi** per ASTM D-790
 - 4. Elongation Break = 11.07% per ASTM D-638
 - 5. Specific Gravity = 1.38 per ASTM D-792
- B. Models LS200-275-300-315 shall incorporate the most current Link-Seal® Modular Seal design modifications and shall include an integrally molded compression assist boss on the top (bolt entry side) of the pressure plate, which permits increased compressive loading of the rubber sealing element. Models 315-325-340-360-400-410-425-475-500-525-575-600 shall incorporate an integral recess known as a “Hex Nut Interlock” designed to accommodate commercially available fasteners to insure proper thread engagement for the class and service of metal hardware. All pressure plates shall have a permanent identification of the manufacturer’s name molded into it.
- C. For fire service, pressure plates shall be steel with 2-part Zinc Dichromate Coating.
- D. Link-Seal® Modular Seal Hardware: All fasteners shall be sized according to latest Link-Seal® modular seal technical data. Bolts, flange hex nuts shall be:
 - 1. 316 Stainless Steel per ASTM F593-95, with a **85,000 psi** average tensile strength.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.

- g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge and set screw.
- M. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- N. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas **2 inches** above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 - 3. Install sleeves that are large enough to provide **1/4-inch** annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. PVC Steel Pipe Sleeves: For pipes smaller than **NPS 6**.
 - b. Steel Sheet Sleeves: For pipes **NPS 6** and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to **2 inches** above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
 - 1) Seal space outside of sleeve fittings with grout.
 - 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- O. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Install steel pipe for sleeves smaller than **6 inches** in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves **6 inches** and larger in diameter.
 - 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for **1-inch** annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble

mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

- Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- R. Verify final equipment locations for roughing-in.
- S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:

1. Install unions, in piping **NPS 2** and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping **NPS 2-1/2** and larger, adjacent to flanged valves and at final connection to each piece of equipment.
3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 PAINTING

- A. Painting of HVAC systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on **18-inch** centers around the full perimeter of the base.
 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

5. Install anchor bolts to elevations required for proper attachment to supported equipment.
6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
7. Use **3000-psi**, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete."

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 5 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.8 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

3.9 LINK SEAL

- A. Provide Link Seal at all piping penetrations from the outside.

END OF SECTION 230500

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when the requirements in equipment schedules, other specification sections, drawing notes or in other contract documents are more stringent.
- B. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 104 deg F and at altitude of **5200 feet** above sea level.

- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- C. Motors **3/4 HP** and larger: Polyphase.
- D. Motors smaller than **3/4 HP**: Single phase.
- E. All motors shall have ASTM Grade 5 hardware that is Yellow Zinc-dichromate plated.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Rotor: Random-wound, squirrel cage.
- E. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- F. Temperature Rise: Match insulation rating.
- G. Insulation: **Class F**.
- H. Code Letter Designation:
 - 1. Motors **15 HP** and Larger: NEMA starting Code F or Code G.
 - 2. Motors smaller than **15 HP** : Manufacturer's standard starting characteristic.
- I. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.

4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
5. Shaft Grounding Ring: Microfiber type.
 - a. Provide grounded discharge path for VFD induced voltage in the shaft to prevent arcing in the motor bearings.

C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 Electronically Commutated Motor (ECM)

1. Motor enclosures: Open type
2. Motor to be a DC electronic commutation type motor (ECM).
 - a. AC induction type motors are not acceptable.
3. Permanently lubricated motor with heavy duty ball bearing
4. Internal motor circuitry to convert AC power supplied to the fan to DC power to operate the motor.
5. Speed controllable to 20% of full speed (80% turndown).
 - a. Potentiometer dial mounted at the motor speed controller
 - b. 0-10 VDC signal.
6. 85% efficient at all speeds minimum.
7. Motors smaller than 2.0 hp.

2.6 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 1. Permanent-split capacitor.
 2. Split phase.
 3. Capacitor start, inductor run.
 4. Capacitor start, capacitor run.
- B. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- C. Motors **1/20 HP** and Smaller: Shaded-pole type.
- D. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range, unless otherwise indicated.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230517 - SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Advance Products & Systems, Inc.
 - 2. CALPICO, Inc.

3. Metraflex Company (The).
4. Pipeline Seal and Insulator, Inc.
5. Proco Products, Inc.

- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 2. Pressure Plates: Stainless steel.
 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves.
 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

- b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
- 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 23 0517

SECTION 230518 - ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated or rough-brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:

- a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type with polished, chrome-plated finish.
- b. Chrome-Plated Piping: **One-piece, cast-brass** type with polished, chrome-plated finish.
- c. Insulated Piping: **One-piece, stamped-steel type with chrome-plated finish.**
- d. Bare Piping 2 inch and Smaller at Wall and Floor Penetrations in Finished Spaces: **One-piece, cast-brass** type with polished, chrome-plated finish.
- e. Bare Piping Larger than 2 inch at Wall and Floor Penetrations in Finished Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish.**
- f. Bare Piping 2 inch and Smaller at Ceiling Penetrations in Finished Spaces: **One-piece, cast-brass** type with polished, chrome-plated finish.
- g. Bare Piping Larger than 2 inch at Ceiling Penetrations in Finished Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish.**
- h. Bare Piping 2 inch and Smaller in Unfinished Service Spaces: **One-piece, cast-brass** type with **polished, chrome-plated** finish.
- i. Bare Piping Larger than 2 inch in Unfinished Service Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish.**
- j. Bare Piping 2 inch and Smaller in Equipment Rooms: **One-piece, cast-brass** type with **polished, chrome-plated** finish.
- k. Bare Piping in Equipment Rooms Larger than 2 inch: **One-piece, stamped-steel type with chrome- or cadmium-plated finish.**

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 230518

SECTION 230519 - METERS AND GAGES FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Liquid-in-glass thermometers.
 - 2. Thermowells.
 - 3. Pressure gages.
 - 4. Gage attachments.
 - 5. Test plugs.
 - 6. Test-plug kits.
 - 7. Flowmeters.
- B. Related Sections:
 - 1. Division 23 Section "Facility Natural-Gas Piping" for gas meters.
 - 2. Division 23 Section "Steam and Condensate Heating Piping" for steam and condensate meters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage, from manufacturer.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Palmer Wahl Instrumentation Group.
 - b. Trerice, H. O. Co.
 - c. Weiss Instruments, Inc.
 - d. Weksler.
2. Standard: ASME B40.200.
3. **Case:** Die Cast aluminum or brass; nominal size unless otherwise indicated.
4. Case Form: **Adjustable angle** type unless otherwise indicated, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.
5. **Tube:** Glass with magnifying lens and **blue** organic liquid.
6. Tube Background: Satin faced, nonreflective aluminum with permanently etched scale markings graduated in **deg F**.
7. Window: **Glass**.
8. **Stem:** Copper-plated steel, aluminum, stainless steel, or brass designed for thermowell installation. Stem shall be of length to match thermowell insertion length.
 - a. **Design for Thermowell Installation:** Bare stem.
9. Connector: **1-1/4 inches**, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.2 THERMOWELLS

A. Thermowells:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge Div.
 - b. Ashcroft Commercial Instrument Operations; Dresser Industries; Instrument Div.
 - c. Ernst Gage Co.
 - d. Marsh Bellofram.
 - e. Miljoco Corp.
 - f. NANMAC Corporation.
 - g. Noshok, Inc.
 - h. Palmer - Wahl Instruments Inc.
 - i. REO TEMP Instrument Corporation.
 - j. Tel-Tru Manufacturing Company.
 - k. Trerice, H. O. Co.

- l. Weiss Instruments, Inc.
 - m. Weksler
 - n. WIKA Instrument Corporation.
 - o. Winters Instruments.
2. Manufacturers: Same as manufacturer of thermometer being used.
 3. Standard: ASME B40.200.
 4. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
 5. **Material for Use with Copper Tubing: Brass.**
 6. **Material for Use with Steel Piping: Brass.**
 7. Type: Stepped shank unless straight or tapered shank is indicated.
 8. External Threads: **NPS 1/2, NPS 3/4, NPS 1 or NPS 1-1/4** ASME B1.20.1 pipe threads.
 9. Internal Threads: **1/2, 3/4, and 1 inch** with ASME B1.1 screw threads.
 10. Bore: Diameter required to match thermometer bulb or stem.
 11. Insertion Length: Length required to match thermometer bulb or stem.
 12. Lagging Extension: Include on thermowells for insulated piping and tubing.
 13. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. KOBOLD Instruments, Inc.
 - e. Marsh Bellofram.
 - f. Miljoco Corporation.
 - g. Noshok.
 - h. Palmer Wahl Instrumentation Group.
 - i. REOTEMP Instrument Corporation.
 - j. Terice, H. O. Co.
 - k. Weiss Instruments, Inc.
 - l. Weksler
 - m. WIKA Instrument Corporation.
 - n. Winters Instruments - U.S.
2. Standard: ASME B40.100.
3. **Case:** Liquid-filled type; cast aluminum or drawn steel; **4-1/2-inch** nominal diameter.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated. **NPS 1/4 or NPS 1/2.**
6. Movement: Mechanical, with link to pressure element and connection to pointer.

7. Dial: Satin faced, nonreflective aluminum with permanently etched scale markings graduated in **psi** .
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. **Ring: Stainless steel.**
11. **Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.**

B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. KOBOLD Instruments, Inc.
 - e. Marsh Bellofram.
 - f. Miljoco Corporation.
 - g. Noshok.
 - h. Palmer Wahl Instrumentation Group.
 - i. REOTEMP Instrument Corporation.
 - j. Trerice, H. O. Co.
 - k. Weiss Instruments, Inc.
 - l. Weksler
 - m. WIKA Instrument Corporation.
 - n. Winters Instruments - U.S.
2. Standard: ASME B40.100.
3. **Case: Liquid-filled, cast aluminum or drawn steel;** diameter with **back** flange for panel surface mounting or front flange for panel recessed mounting. Flanges to include pre-drilled screw holes.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated. **NPS 1/4 or NPS 1/2.**
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Satin faced, nonreflective aluminum with permanently etched scale markings graduated in **psi** .
8. Pointer: Dark-colored metal.
9. Window: **Glass.**
10. **Ring: Stainless steel.**
11. **Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.**

2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with ASME B1.20.1 pipe threads. Include extension for use on insulated piping. **NPS 1/4 or NPS 1/2 .**
 1. **Surge-dampening device: porous-metal-type.**
- B. Siphons:
 1. **Loop-shaped section: Brass** pipe with pipe threads. **NPS 1/4 or NPS 1/2.**

- C. Valves:
1. **Needle: Brass**, with **NPS 1/4 or NPS 1/2** ASME B1.20.1 pipe threads.

2.5 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Flow Design, Inc.
 2. MG Piping Products Co.
 3. National Meter, Inc.
 4. Peterson Equipment Co., Inc.
 5. Sisco Manufacturing Company, Inc.
 6. Trerice, H. O. Co.
 7. Twin City Hose.
 8. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 9. Welsler.
- B. Description: Test-station fitting made for insertion into piping tee fitting.
- C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- D. Thread Size: or , ASME B1.20.1 pipe thread.
- E. Minimum Pressure and Temperature Rating:
- F. Core Inserts: Self-sealing synthetic rubber;
1. EPDM (Nordel) for air, water or glycol operation between **30 and 275 deg F**.
 2. CR (Neoprene) for air, water, glycol, oil, or gas operation between **-30 to 200 deg F**.

2.6 TEST-PLUG KITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Flow Design, Inc.
 2. MG Piping Products Co.
 3. National Meter, Inc.
 4. Peterson Equipment Co., Inc.
 5. Sisco Manufacturing Company, Inc.
 6. Trerice, H. O. Co.
 7. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 8. Weiss Instruments, Inc.
- B. Furnish the number of test-plug kits given below with the number of thermometers given below, with each kit having one pressure gage and adapter, and carrying case. Thermometer sensing

elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.

1. Low-Range Thermometer: Small, bimetallic insertion type with **1- to 2-inch** diameter dial and tapered-end sensing element. Dial range shall be at least **25 to 125 deg F**.
2. High-Range Thermometer: Small, bimetallic insertion type with **1- to 2-inch** diameter dial and tapered-end sensing element. Dial range shall be at least **0 to 220 deg F**.
3. Pressure Gage: Small, Bourdon-tube insertion type with **2- to 3-inch** diameter dial and probe. Dial range shall be at least **to 200 psig**.
4. Carrying Case: Metal or plastic, with formed instrument padding.
5. **One test-plug kit with:**
 - a. **Two** thermometers.

2.7 FLOWMETERS

A. Orifice Flowmeters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ABB; Instrumentation and Analytical.
 - b. Armstrong Pumps Inc.; S. A. Armstrong Limited.
 - c. Badger Meter, Inc.; Industrial Div.
 - d. Bell & Gossett; ITT Industries.
 - e. Meriam Process Technologies.
 - f. Spirax Sarco
2. Description: Flowmeter with sensor, hoses or tubing, quick connect hose fittings, valves, indicator, and conversion chart.
3. Flow Range: Sensor and indicator shall cover operating range of equipment or system served.
4. Sensor: Wafer-orifice-type, calibrated, flow-measuring element; for installation between pipe flanges.
 - a. Design: Differential-pressure-type measurement:
 - 1) For HVAC hot and chilled **water**.
 - b. Construction: Cast-iron body, brass valves with integral check valves and caps, and calibrated nameplate.
 - c. Minimum Pressure Rating: **300 psig**.
 - d. Minimum Temperature Rating: **250 deg F**.
5. Portable Indicators: Hand-held, differential-pressure type, calibrated for connected sensor and having two **12-foot** hoses, with carrying case.
 - a. Scale: **Gallons per minute**.
 - b. Accuracy: Plus or minus 2 percent between 20 and 80 percent of scale range .
6. Conversion Chart: Flow rate data compatible with sensor and indicator.
7. Operating Instructions: Include complete instructions with each flowmeter.

B. Venturi Flowmeters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pump
 - b. Badger Meter, Inc.; Industrial Division
 - c. Bailey-Fischer & Porter Co.
 - d. Flow Design, Inc.
 - e. Gerand Engineering Co.
 - f. Hyspan Precision Products, Inc.
 - g. Leeds & Northrup.
 - h. McCrometer, Inc.
 - i. Preso Meters; a division of Racine Federated Inc.
 - j. Victaulic Company.
 - k. Spirax Sarco
2. Description: Flowmeter with calibrated flow-measuring element, hoses or tubing, quick connect hose fittings, valves, indicator, and conversion chart.
3. Flow Range: Sensor and indicator shall cover operating range of equipment or system served.
4. Sensor: Venturi-type, calibrated, flow-measuring element; for installation in piping.
 - a. **Design:** Differential-pressure-type measurement for **water**.
 - b. Construction: Bronze, brass, or factory-primed steel, with brass fittings and attached tag with flow conversion data.
 - c. Minimum Pressure Rating: **250 psig** .
 - d. Minimum Temperature Rating: **250 deg F** .
 - e. End Connections for **NPS 2** and Smaller: Threaded.
 - f. End Connections for **NPS 2-1/2** and Larger: Flanged or welded.
 - g. Flow Range: Flow-measuring element and flowmeter shall cover operating range of equipment or system served.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. **Install thermowells:** with socket extending **one-third of pipe diameter** and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions to most readable position.

- F. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- G. Install needle-valve and snubber in piping for each pressure gage for fluids. Exception: Steam.
- H. Install test plugs in piping tees.
- I. Install thermometers in the following locations:
 - 1. Inlet and outlet of each hydronic boiler.
 - 2. Two inlets and two outlets of each chiller.
 - 3. Inlet and outlet of each hydronic coil in air-handling units.
 - 4. Two inlets and two outlets of each hydronic heat exchanger.
 - 5. Inlet and outlet of each thermal-storage tank.
 - 6. Inlet and outlet of each piece of steam equipment.
 - 7. Outside-air and exhaust-air ducts just before an RTU or exhaust fan.
- J. Install pressure gages in the following locations:
 - 1. Inlet and discharge of each pressure-reducing valve.
 - 2. Inlet and outlet of each chiller chilled-water and condenser-water connection.
 - 3. Suction and discharge of each pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each hydronic zone shall be **one of** the following:
 - 1. **Test plug:** With EPDM self-sealing rubber inserts.
- B. Thermometers at inlet and outlet of each hydronic boiler shall be **one of** the following:
 - 1. **Industrial**-style, liquid-in-glass type.
- C. Thermometers at inlets and outlets of each chiller shall be **one of** the following:
 - 1. **Industrial**-style, liquid-in-glass type.
- D. Thermometers at inlet and outlet of each hydronic coil in air-handling units and built-up central systems shall be **one of** the following:

1. **Industrial**-style, liquid-in-glass type.
- E. Thermometers at inlet and outlet of each hydronic coil at fan coils, cabinet heaters, unit heaters and reheat coils and as shown on details shall be the following:
1. **Industrial**-style, liquid-in-glass type.
 2. Test plug with **[CR] [chlorosulfonated polyethylene synthetic]** self-sealing rubber inserts.
 3. Test plug with **EPDM** self-sealing rubber inserts.
- F. Thermometers at inlets and outlets of each hydronic heat exchanger shall be the **one of** following:
1. **Industrial**-style, liquid-in-glass type.
- G. Thermometers at inlet and outlet of each hydronic heat-recovery unit shall be the **one of** following:
1. **Industrial**-style, liquid-in-glass type.
- H. Thermometers at inlet and outlet of each thermal-storage tank shall be **one of** the following:
1. **Industrial**-style, liquid-in-glass type.
- I. Thermometers at outside-air and mixed-air ducts shall be the following:
1. **Industrial**-style, liquid-in-glass type.
- J. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Chilled-Water Piping: **0 to 100 deg F** .
- B. Scale Range for Condenser-Water Piping: **0 to 150 deg F**.
- C. Scale Range for Heating, Hot-Water Piping: **30 to 240 deg F**.
- D. Scale Range for Steam and Steam-Condensate Piping: **30 to 240 deg F**.
- E. Scale Range for Air Ducts: **Minus 40 to plus 110 deg F**.
- F. Scale Range for Air Ducts: **Minus 40 to plus 160 deg F**.

3.6 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at inlet and discharge of each pressure-reducing valve shall be the **one of** following:
 1. Dry-case type, direct-mounted, metal case.

- B. Pressure gages at inlet and outlet of each chiller chilled-water and condenser-water connection shall be **one of** the following:
 - 1. Liquid-filled, **direct**-mounted, metal case.
- C. Pressure gages at suction and discharge of each pump shall be **one of** the following:
 - 1. **Liquid-filled**, direct-mounted, metal case.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Chilled-Water, Condenser-Water, Heating, Hot-Water, Steam and Condensate Piping shall be twice the normal operating pressure of the measured system with gage ranges as follows:
 - 1. **30 in. Hg to 15 psi .**
 - 2. **0 to 30 psi .**
 - 3. **0 to 100 psi .**
 - 4. **0 to 160 psi .**
 - 5. **0 to 200 psi .**
 - 6. **0 to 300 psi .**
 - 7. **0 to 600 psi .**

3.8 FLOWMETER SCHEDULE

- A. Flowmeters for Chilled-Water Piping: **Venturi** type.
- B. Flowmeters for Condenser-Water Piping: **Venturi** type.
- C. Flowmeters for Heating, Hot-Water Piping: **Venturi** type.

END OF SECTION 230519

SECTION 230523 - GENERAL-DUTY VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Bronze ball valves.
 - 2. Iron, single-flange butterfly valves.
 - 3. Bronze lift check valves.
 - 4. Bronze swing check valves.
 - 5. Iron swing check valves.
 - 8. Bronze globe valves.
 - 9. Iron globe valves.
 - 10. Lubricated plug valves.

- B. Related Sections:

- 1. Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve indicated. Body material, valve design, pressure and temperature classification, end connection details, seating materials, trim material and arrangement, dimensions and required clearances, and installation instructions. Include list indicating valve and its application.
- B. Maintenance data for valves to be included in the operation and maintenance data specified in Division 1. Include detailed manufacturer's instructions on adjusting, servicing, disassembling, and repairing.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve as listed in SUMMARY from a single source and from a single manufacturer.
- B. Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
 - 4. MSS Compliance: Comply with the various MSS Standard Practice documents referenced.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and weld ends.
 - 3. Set angle, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to HVAC valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
 - 2. Handwheel: For valves other than quarter-turn types.
 - 3. Handlever: For quarter-turn valves NPS 6 and smaller.
 - 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every **10** plug valves, for each size square plug-valve head.
 - 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Solder Joint: With sockets according to ASME B16.18.
 - a. **Caution:** Where soldered end connections are used, use solder having a melting point below 840 deg. For, globe, and check valves: below 421 deg. F for ball valves.
 - 3. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 MANUFACTURERS

- A. Subject to compliance with requirements, provide products by one of the following:
 - 1. APCO Willamette Valve and Primer Corp.
 - 2. Babbitt Steam Specialty Company.
 - 3. Bray Controls.
 - 4. Center Line.
 - 5. Cla-Val Company.
 - 6. Conbraco Industries Inc.

7. Crane Co.; Crane Valve Group.
8. Fisher Valve by Emerson.
9. Flo Fab Inc.
10. Flow-Tek Inc.
11. Grinnell Corporation.
12. Hammond Valve.
13. Jamesbury; a subsidiary of Metso Automation.
14. Jomar International LTD.
15. Keystone Valve USA, Inc.
16. Kitz Corp.
17. Metraflex Company.
18. Milwaukee Valve Company.
19. Mueller Steam Specialty.
20. NIBCO Inc.
21. Red-White Valve Corp.
22. Spence Strainers International.
23. Stockham Valves and Fittings, Inc.
24. Tyco Fire/Shurjoint Piping Products.
25. Tyco/Pentair LTD.
26. Val-Matic Valve & Mfg. Corp.
27. Victaulic Company.
28. Watts Regulator Company.

2.4 BRONZE BALL VALVES

C. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Stainless steel.
 - i. Ball: Stainless steel, vented.
 - j. Port: Full.

2.5 VALVES

A. 150 CWP, Iron, Single-Flange (Lug) Butterfly Valves:

1. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 150 psig.

- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. **Disc: Stainless Steel.**
- B. 175 CWP, Iron, Single-Flange (Lug) Butterfly Valves:
 - 1. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 175 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. **Disc: Stainless Steel.**
- C. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and **Stainless Steel** disc:
 - 1. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. **Disc: Stainless Steel.**
- D. 250 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and **Stainless Steel** disc:
 - 1. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 250 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. **Disc: Stainless Steel.**

2.6 BRONZE LIFT CHECK VALVES

A. Class 125, Lift Check Valve:

1. Description:

- a. Standard: MSS SP-80.
- b. CWP Rating: 200 psig.
- c. Body Design: Vertical flow.
- d. Body Material: ASTM B 61, ASTM B 62, bronze.
- e. **Ends: Threaded.**
- f. **Disc: Bronze, Type 1.**

2.7 BRONZE SWING CHECK VALVES

A. Class 150, Bronze Swing Check Valves with Bronze Disc:

1. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

2.8 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Description:

- a. Standard: MSS SP-71, Type I.
- b. **NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.**
- c. Body Design: Clear or full waterway.
- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
- e. Ends: Flanged.
- f. Trim: Bronze.
- g. Gasket: Asbestos free.

2.9 BRONZE GLOBE VALVES

A. Class 150, Bronze Globe Valves with Nonmetallic Disc:

1. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. **Ends: Threaded.**
- e. Stem: Bronze.
- f. Disc: PTFE or TFE.
- g. Packing: Teflon impregnated, asbestos free.
- h. **Handwheel: Malleable iron.**

2.10 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

1. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Stem: Brass alloy. OS &Y.
- f. Disc: Renewable bronze seat.
- g. Trim: Bronze.
- h. Packing and Gasket: Teflon impregnated, asbestos free.
- i. Handwheel: Cast iron

2.11 LUBRICATED PLUG VALVES

A. Class 125, Regular-Gland, Lubricated Plug Valves with Threaded Ends:

1. Description:

- a. Standard: MSS SP-78, Type II.
- b. **NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.**
- c. **Pattern: Regular or short.**
- d. Body Material: ASTM A 48 or ASTM A 126, cast iron with lubrication-sealing system.
- e. Plug: Cast iron or bronze with sealant groove.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine piping system for compliance³ with requirements for installation tolerances and other conditions affecting performance of valves. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- C. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- D. Examine threads on valve and mating pipe for form and cleanliness.
- E. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

- F. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves as indicated, according to manufacturer's written instructions.
- B. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of piping, fittings, and specialties.
- C. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- D. Locate valves for easy access and provide separate support where necessary.
- E. Install valves in horizontal piping with stem at or above center of pipe.
- F. Install valves in position to allow full stem movement.
- G. **Extend** the chainwheels for chains to **60 inches** above finished floor.
- H. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Check Valves: In horizontal or vertical position, between flanges.
 - 3. Lift Check Valves: With stem upright and plumb.
 - 4. Install all check valves a minimum of five pipe diameters downstream of pump discharge or elbow to avoid flow turbulence. In extreme cases add flow straighteners as required to correct the turbulence.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. **Shutoff Service: Ball or butterfly** valves.
 - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
 - 3. **Throttling Service except Steam: Globe** valves.
 - 4. **Throttling Service, Steam: Globe** valves.
 - 5. Pump-Discharge Check Valves:
 - a. **NPS 2 and Smaller:** Bronze swing check valves with **bronze** disc.
 - b. **NPS 2-1/2 and Larger:** Iron swing check valves with lever and weight or with spring or iron, **metal**-seat check valves.
 - 6. Drain Service (except Steam): Two-Piece, Full Port Bronze Ball Valves with Bronze Trim. To be installed with NPS 3/4 hose thread outlet and hose cap with chain.

- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 CHILLED-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. **Bronze Valves:** May be provided with solder-joint ends instead of threaded ends.
 - 3. Ball Valves:
 - a. **Piece: Two**
 - b. **Port: Full.**
 - c. **Material/Trim: Bronze with:**
 - 1) **Bronze** trim.
 - 4. Bronze Swing Check Valves:
 - a. **Class 150**
 - b. **Bronze** disc.
 - 6. Bronze Globe Valves:
 - a. **Class 125**
 - b. **Bronze** disc.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
 - 2. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12:
 - a. 200 CWP,
 - b. **Seat: EPDM.**
 - c. **Disc: Stainless-Steel** disc.
 - 3. **Iron Swing Check Valves: Class 125**, metal seats.
 - 4. **Iron Globe Valves: Class 125.**
 - 5. **Lubricated Plug Valves: Class 125, regular gland, flanged.**

3.6 CONDENSER-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. **Bronze Valves:** May be provided with solder-joint ends instead of threaded ends.

3. Ball Valves:
 - a. **Piece: Two**
 - b. **Port: Full.**
 - c. **Material/Trim: Bronze with:**
 - 1) **Stainless Steel** trim.
4. Bronze Swing Check Valves:
 - a. **Class 150**
 - b. **Bronze** disc.
6. Bronze Globe Valves:
 - a. **Class 125**
 - b. **Bronze** disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12:
 - a. 200 CWP,
 - b. **Seat: EPDM.**
 - c. **Disc: Stainless-Steel** disc.
3. **Iron Swing Check Valves: Class 125, metal** seats.
4. Iron Swing Check Valves with Closure Control, NPS 2-1/2 to NPS 12: Class 125, lever and **spring.**
6. **Iron Globe Valves: Class 125.**
7. **Lubricated Plug Valves: Class 125, regular gland, flanged.**

3.7 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. **Bronze Valves:** May be provided with solder-joint ends instead of threaded ends.
3. Ball Valves:
 - a. **Piece: Two**
 - b. **Port: Full.**
 - c. **Material/Trim: Bronze with:**
 - 1) **Stainless Steel** trim.
4. Bronze Swing Check Valves:
 - a. **Class 150**
 - b. **Bronze** disc.
6. Bronze Globe Valves:
 - a. **Class 125**
 - b. **Bronze** disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12:
 - a. 200 CWP,
 - b. **Seat: EPDM.**

- c. **Disc: Stainless-Steel** disc.
- 3. **Iron Swing Check Valves: Class 125**, metal seats.
- 4. **Iron Globe Valves: Class 125.**

END OF SECTION 230523

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Pipe stands.
5. Equipment supports.

B. Related Sections:

1. **Division 05** for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 230516 "Expansion Fittings and Loops for HVAC Piping" for pipe guides and anchors.
3. Section 230548 "Vibration and Seismic Controls for HVAC" for vibration isolation devices.
4. Section 233113 "Metal Ducts" for duct hangers and supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to **ASCE/SEI 7**.
 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.

2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: **Signed and sealed by a qualified professional engineer.** Show fabrication and installation details and include calculations for the following; include Product Data for components:
 1. Trapeze pipe hangers.
 2. Metal framing systems.
 3. Pipe stands.
 4. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 1. Detail fabrication and assembly of trapeze hangers.
 2. Design Calculations: Calculate requirements for designing trapeze hangers.

1.6 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.7 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.

5. Hanger Rods: Continuous-thread rod, nuts, and washer made of **carbon steel**.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO/Michigan Hanger Co. ; ERISTRUT Div.
 - d. FNW/Ferguson Enterprises
 - e. GS Metals Corp.
 - f. Hilti, Inc.insert manufacturer's name.
 - g. Power-Strut Div. Tyco International.
 - h. Thomas & Betts Corporation.
 - i. Tolco Inc.
 - j. Unistrut; an Atkore International company.
2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
3. Standard: MFMA-4.
4. Channels: Continuous slotted steel channel with inturned lips.
5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of **carbon steel**.
7. Metallic Coating:
 - a. **Electroplated zinc.**

- B. Non-MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International; a subsidiary of Mueller Water Products, Inc.
 - b. Empire Industries, Inc.
 - c. ERICO International Corporation.
 - d. FNW/Ferguson Enterprises
 - e. Haydon Corporation.
 - f. NIBCO INC.
 - g. PHD Manufacturing, Inc.

- h. PHS Industries, Inc.
- 2. Description: Shop- or field-fabricated pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
- 3. Standard: Comply with MFMA-4.
- 4. Channels: Continuous slotted steel channel with inturred lips.
- 5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
- 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of **carbon steel**.
- 7. Coating:
 - a. **Zinc.**

2.4 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carpenter & Paterson, Inc.
 - 2. Clement Support Services.
 - 3. ERICO International Corporation.
 - 4. National Pipe Hanger Corporation.
 - 5. PHS Industries, Inc.
 - 6. Pipe Shields Inc.
 - 7. Piping Technology & Products, Inc.
 - 8. Rilco Manufacturing Co., Inc.
 - 9. Value Engineered Products, Inc.
- B. Insulation-Insert Material for Cold Piping:
 - 1. **Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig minimum compressive strength.**
- C. Insulation-Insert Material for Hot Piping:
 - 1. **Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig minimum compressive strength.**
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.

- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece **plastic** base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
 - 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 - 2. Base: **Plastic**.
 - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: One or more; plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- F. Curb-Mounted-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.6 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.7 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: **5000-psi**, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Comply with SEI/ASCE 7 and with requirements for seismic-restraint devices in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- C. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- E. Pipe Stand Installation:
 - 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 - 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 077200 "Roof Accessories" for curbs.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, **NPS 2-1/2** and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

M. Insulated Piping:

1. Attach clamps and spacers to piping.
 - a. Piping Operating **above** Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating **below** Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for **trapeze pipe hangers**.

- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to **1-1/2 inches**.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in **Division 09**.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

- E. Use carbon-steel **pipe hangers and supports** and attachments for general service applications.
- F. Use padded hangers for piping that is subject to scratching.
- G. Use thermal-hanger shield inserts for insulated piping and tubing.
- H. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes **NPS 1/2 to NPS 30**.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes **NPS 4 to NPS 24**, requiring up to **4 inches** of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes **NPS 3/4 to NPS 36**, requiring clamp flexibility and up to **4 inches** of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes **NPS 1/2 to NPS 24** if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes **NPS 1/2 to NPS 4**, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes **NPS 3/4 to NPS 8**.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes **NPS 1/2 to NPS 8**.
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes **NPS 1/2 to NPS 8**.
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes **NPS 1/2 to NPS 8**.
 - 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes **NPS 3/8 to NPS 8**.
 - 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes **NPS 3/8 to NPS 3**.
 - 12. U-Bolts (MSS Type 24): For support of heavy pipes **NPS 1/2 to NPS 30**.
 - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes **NPS 4 to NPS 36**, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes **NPS 4 to NPS 36**, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes **NPS 2-1/2 to NPS 36** if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 - 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes **NPS 1 to NPS 30**, from two rods if longitudinal movement caused by expansion and contraction might occur.
 - 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes **NPS 2-1/2 to NPS 24**, from single rod if horizontal movement caused by expansion and contraction might occur.
 - 19. Complete Pipe Rolls (MSS Type 44): For support of pipes **NPS 2 to NPS 42** if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.

20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes **NPS 2 to NPS 24** if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes **NPS 2 to NPS 30** if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- I. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers **NPS 3/4 to NPS 24**.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers **NPS 3/4 to NPS 24** if longer ends are required for riser clamps.
- J. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- K. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:

- a. Light (MSS Type 31): **750 lb.**
 - b. Medium (MSS Type 32): **1500 lb.**
 - c. Heavy (MSS Type 33): **3000 lb.**
- 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
- 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- L. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- M. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 - 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed **1-1/4 inches**.
 - 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 - 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 - 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to **25 percent** to allow expansion and contraction of piping system from hanger.
 - 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to **25 percent** to allow expansion and contraction of piping system from base support.
 - 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to **25 percent** to allow expansion and contraction of piping system from trapeze support.
 - 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- N. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- O. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

- P. Use **powder-actuated fasteners** instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230548 - VIBRATION AND SEISMIC CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SCOPE

- A. Provide engineered vibration isolation and restraint systems in accordance with the requirements of this section including design, engineering, materials, testing, inspections and reports.
- B. Mechanical equipment with moving parts shall be mounted on or suspended from vibration isolators to reduce the transmission of vibration and mechanically transmitted sound to the building structure.
- C. All mechanical equipment, piping and ductwork shall be restrained as required by Federal, State and Local building codes to preserve the integrity of nonstructural building components during **seismic** events to minimize hazards to occupants and reduce property damage.

1.3 SUMMARY

- A. This Section includes the following:
 - 1. Elastomeric isolation pads.
 - 2. Elastomeric isolation mounts.
 - 3. Restrained elastomeric isolation mounts.
 - 4. Open-spring isolators.
 - 5. Housed-spring isolators.
 - 6. Restrained-spring isolators.
 - 7. Housed-restrained-spring isolators.
 - 8. Pipe-riser resilient supports.
 - 9. Resilient pipe guides.
 - 10. Air-spring isolators.
 - 11. Restrained-air-spring isolators.
 - 12. Elastomeric hangers.
 - 13. Spring hangers.
 - 14. Snubbers.
 - 15. Restraint channel bracings.
 - 16. Restraint cables.
 - 17. Seismic-restraint accessories.
 - 18. Mechanical anchor bolts.
 - 19. Adhesive anchor bolts.
 - 20. Vibration isolation equipment bases.

21. Restrained isolation roof-curb rails.
22. Certification of **seismic** restraint designs.
23. Installation supervision.
24. Design of attachment of housekeeping pads.
25. All components requiring IBC compliance and certification.
26. All inspection and test procedures for components requiring IBC compliance.
27. Restraint of all mechanical equipment, pipe and ductwork, within, on, or outdoors of the building and entry of services to the building, up to but not including, the utility connection, is part of this Specification.
28. Seismic certification of equipment

B. Related Requirements:

1. Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for devices for plumbing equipment and systems.

1.4 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. ASCE: American Society of Civil Engineers
- D. OSHPD: Office of Statewide Health Planning and Development for the State of California.
- E. Ip: Importance Factor.

F. ESSENTIAL FACILITIES, (Occupancy Category IV, IBC-2018)

1. Buildings and other structures that are intended to remain operational in the event of extreme environmental loading from flood, wind, snow or earthquakes.

G. LIFE SAFETY

1. All systems involved with fire protection, including sprinkler piping, jockey pumps, fire pumps, control panels, service water supply piping, water tanks, fire dampers, smoke exhaust systems and fire alarm panels.
2. All mechanical, electrical, plumbing or fire protection systems that support the operation of, or are connected to, emergency power equipment, including all lighting, generators, transfer switches and transformers.
3. All medical and life support systems.
4. Hospital heating systems and air conditioning systems for maintaining normal ambient temperature.
5. Automated supply, exhaust, fresh air and relief air systems on emergency control sequence, including air handlers, duct, dampers, etc., or manually-operated systems used for smoke evacuation, purge or fresh air relief by the fire department.

6. Heating systems in any facility with Occupancy Category IV, IBC-2009 where the ambient temperature can fall below 32 degrees Fahrenheit.

H. HIGH HAZARD

1. All gases or fluids that must be contained in a closed system which are flammable or combustible. Any gas that poses a health hazard if released into the environment and vented Fuel Cells.

1.5 REFERENCE CODES AND STANDARDS

- A. Codes and Standards: The following shall apply and conform to good engineering practices unless otherwise directed by the Federal, State or Local authorities having jurisdiction.

1. IBC
2. ASCE 7
3. NFPA 13 (National Fire Protection Association)
4. IBC 2018 replaces all references to IBC 2006, 2009, 2012.

- B. The following guides may be used for supplemental information on typical seismic installation practices. Where a conflict exists between the guides and these construction documents, the construction documents will preside.

1. FEMA (Federal Emergency Management Agency) manuals 412, Installing Seismic Restraints for Mechanical Equipment and 414, Installing Seismic Restraints for Ductwork and Pipe.
2. SMACNA (Sheet Metal and Air-conditioning Contractors' National Association) Seismic Restraint Manual Guidelines for Mechanical Systems, 3rd ed.
3. ASHRAE (American Society for Heating, Refrigerating and Air-conditioning Engineers) A Practical Guide to Seismic Restraint
4. MSS (Manufacturers Standardization Society of the Valve and Fittings Industry) MSS SP-127, Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application.

1.6 ISOLATOR AND RESTRAINT MANUFACTURER'S RESPONSIBILITIES:

- A. Provide project specific vibration isolation and seismic restraint design prepared by a registered design professional in the state where the project is being constructed, and manufacturer certifications that the components are seismically qualified.

1. Provide calculations to determine restraint loads resulting from seismic forces as required by IBC, Chapter 16 and ASCE 7, latest editions. Seismic calculations shall be certified by an engineer licensed in the state where the project is being constructed.

- B. Provide installation instructions and shop drawings for all materials supplied under this section of the specifications.

1. Provide seismic restraint details with specific information relating to the materials, type, size, and locations of anchorages; materials used for bracing; attachment requirements of bracing to structure and component; and locations of transverse and longitudinal sway bracing and rod stiffeners.
2. Provide seismic bracing layout drawings indicating the location of all seismic restraints.
 - a. Each piece of rotating isolated equipment shall be tagged to clearly identify quantity and size of vibration isolators and seismic restraints.
- C. Provide, in writing, the special inspection requirements for all Designated Seismic Systems as indicated in Chapter 17 of the IBC.
- D. Provide training for installation, operation and maintenance of isolation and restraint systems.

1.7 PERFORMANCE REQUIREMENTS

- A. Wind-Restraint Loading: Per the structural drawings and specifications.
- B. Flood-Restraint Loading: Per the structural drawings and specifications.
- C. Seismic-Restraint Loading:
 1. Site Class as Defined in the IBC: Per the structural drawings and specifications.
 2. Assigned Occupancy Category as Defined in the IBC: Per the structural drawings and specifications.
 - a. Component Importance Factor: 1.5.
 - 1) Life safety components required to function after an earthquake.
 - 2) Components containing hazardous or flammable materials in quantities that exceed the exempted amounts for an open system listed in Chapter 4.
 - 3) For structures with an Occupancy Category IV, components needed for continued operation of the facility or whose failure could impair the continued operation of the facility.
 - 4) Storage racks in occupancies open to the general public (e.g., warehouse retail stores).
 - b. Component Importance Factor: 1.0.
 - 1) All other components
 - c. Component Response Modification Factor: Per the structural drawings and specifications.
 - d. Component Amplification Factor: Per the structural drawings and specifications.
 3. Design Spectral Response Acceleration at Short Periods: Per the structural drawings and specifications.
 4. Design Spectral Response Acceleration at 1-Second Period: Per the structural drawings and specifications.

1.8 ACTION SUBMITTALS

- A. Product Data: For the following:

1. Submittals shall include catalog cut sheets and installation instructions for each type of anchor and seismic restraint used on equipment or components being isolated and/or restrained.
 2. Submittals for mountings and hangers incorporating springs shall include spring diameter and free height, rated load, rated deflection, and overload capacity for each vibration isolation device.
 3. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an **evaluation service member of ICC-ES**.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
 4. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Shop Drawings:
1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- C. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. “Basis for Design” report: Statement from the registered design professional that the design complies with the requirements of the ASCE 7-10 Chapter 13, IBC 2018 chapter 1908 and ACI 318. In addition, the basis for compliance must also be noted, as listed below:
 - a. Project specific design documentation prepared and submitted by a registered design professional (ASCE 7, 13.2.1.1)
 - b. Submittal of the manufacturer’s certification that the isolation equipment is seismically qualified by:
 - c. An engineered analysis conforming to the requirements of Chapter 13 of ASCE 7.
 - d. Testing by a nationally recognized testing standard procedure such as ICC-ES AC 156. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
 - e. Experience data conforming to a nationally recognized procedure. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
 2. Seismic restraint load ratings must be certified and substantiated by testing or calculations under direct control of a registered professional engineer. Copies of testing and calculations must be submitted as part of submittal documents. OSHPD pre-approved

restraint systems are exempt from this requirement if their pre-approval is current and based upon the IBC 2009 (i.e. OPA-07 pre-approval numbers).

3. Include design calculations and details for selecting vibration isolators, seismic restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
4. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, **seismic** forces required to select vibration isolators, **seismic** restraints, and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Division 23 Sections for equipment mounted outdoors.
5. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system has been examined for excessive stress and that none will exist.
6. Vibration Isolation Base Details: Detail overall dimensions, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, base weights, equipment static loads, power transmission, component misalignment, and cantilever loads.
7. **Seismic-Restraint Details:**
 - a. Design Analysis: To support selection and arrangement of **seismic** restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with flood restraint and wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Division 23 Sections for equipment mounted outdoors.
 - d. Preapproval and Evaluation Documentation: By **an evaluation service member of ICC-ES**, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.9 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and seismic restraints.
 1. Submittal drawings and calculations must be stamped by a registered professional engineer in the State where the project is being constructed who is responsible for the seismic restraint design.

2. Calculations and restraint device submittal drawings shall specify anchor bolt type, embedment, concrete compressive strength, minimum spacing between anchors, and minimum distances of anchors from concrete edges. Concrete anchor locations shall not be near edges, stress joints, or an existing fracture. All bolts shall be ASTM A307 or better.

B. Qualification Data: For professional engineer and testing agency.

C. Welding certificates.

D. Field quality-control test reports.

1.10 QUALITY ASSURANCE

A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.

B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.

C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

1.11 SEISMIC CERTIFICATION OF EQUIPMENT

A. Component Importance Factor. All plumbing and mechanical components shall be assigned a component importance factor. The component importance factor, I_p , shall be taken as 1.5 if any of the following conditions apply:

1. The component is required to function for life-safety purposes after an earthquake.
2. The component contains hazardous materials.
3. The component is in or attached to an Occupancy Category IV structure and it is needed for continued operation of the facility or its failure could impair the continued operation of the facility.

B. All other components shall be assigned a component importance factor, I_p , equal to 1.0.

C. For equipment or components where $I_p = 1.0$.

1. Submit manufacturer's certification that the equipment is seismically qualified by:

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- a. An engineered analysis conforming to the requirements of Chapter 13 of ASCE 7.
 - b. Testing by a nationally recognized testing standard procedure such as ICC-ES AC 156. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
 - c. Experience data conforming to a nationally recognized procedure. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
2. The equipment and components listed below are considered rugged and shall not require Special Seismic Certification:
- a. Valves (not in cast-iron housings, except for ductile cast iron).
 - b. Pneumatic operators.
 - c. Hydraulic operators.
 - d. Motors and motor operators.
 - e. Horizontal and vertical pumps (including vacuum pumps).
 - f. Air compressors
 - g. Refrigerators and freezers.
 - h. Elevator cabs.
 - i. Underground tanks.
 - j. Equipment and components weighing not more than 20 lbs. supported directly on structures (and not mounted on other equipment or components) with supports and attachments in accordance with Chapter 13, ASCE 7.
3. Rugged equipment and components in this section are for factory assembled discrete equipment and components only and do not apply to site assembled or field assembled equipment or equipment anchorage. The list is based in part on OSHPD Code Application Notice 2-1708A.5.
- D. Special Certification requirements for Designated Seismic Systems (i.e. $I_p = 1.5$): Seismic Certificates of Compliance supplied by manufacturers shall be submitted for all components that are part of Designated Seismic Systems. In accordance with the ASCE 7, certification shall be via one of the following methods:
- 1. For active mechanical and electrical equipment that must remain operable following the design earthquake:
 - a. Testing as detailed by part C.1.b above.
 - b. Experience data as detailed by part C.1.c above.
 - c. Equipment that is considered “rugged” per part C.2 above.
 - 2. Components with hazardous contents shall be certified by the manufacturer as maintaining containment following the design earthquake by:
 - a. Testing as detailed by part C.1.b above.
 - b. Experience data as detailed by part C.1.c above.
 - c. Engineering analysis utilizing dynamic characteristics and forces. Tanks (without vibration isolators) designed by a registered design professional in accordance with ASME Boiler and Pressure Vessel Code, and satisfying the force and displacement requirements of Sections 13.3.1 and 13.3.2 of ASCE 7 having an importance

factor, $I_p = 1.0$ shall be considered to satisfy the Special Seismic Certification requirements on the basis of ASCE 7 Section 13.6.9.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Amber/Booth Company, Inc.
 2. CalDyn (California Dynamics Corporation).
 3. ISAT (International Seismic Application Technology).
 4. Kinetics Noise Control.
 5. Mason Industries.
 6. Vibro-Acoustics
 7. VMC (Vibration Mountings & Controls, Inc.)
- B. Elastomeric Isolation Pads **P1**:
1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
 2. Size: Factory or field cut to match requirements of supported equipment.
 3. Pad Material: Oil and water resistant with elastomeric properties.
 4. Surface Pattern: **Ribbed** pattern.
 5. Load-bearing metal plates adhered to pads.
- C. Double-Deflection, Elastomeric Isolation Mounts **M1**:
1. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded, or with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.
 2. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.
- D. Restrained Elastomeric Isolation Mounts **M2**:
1. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

E. Spring Isolators **S1**: Freestanding, laterally stable, open-spring isolators.

1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch-thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig.
6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

F. Restrained Spring Isolators **S2**: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.

1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch-thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation. Baseplates shall limit floor load to 500 psig.
2. Restraint: Seismic or limit stop as required for equipment and authorities having jurisdiction.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

G. Housed Restrained Spring Isolators **S3**: Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing:

1. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with **adjustable** snubbers to limit vertical movement.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.
2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Elastomeric pad: For high frequency absorption at the base of the spring.

H. Elastomeric Hangers **H1**:

1. Description: Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods
 - a. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 - b. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

I. Spring Hangers **H2**: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.

1. Description: Combination Coil-Spring and Elastomeric-Insert Hanger with spring and Insert in Compression.
 - a. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 - b. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - c. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - d. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - e. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - f. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 - g. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

J. Spring Hangers with Vertical-Limit Stop **H3**: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.

1. Description: Combination Coil-Spring and Elastomeric-Insert Hanger with spring and insert in Compression and vertical limit stop.
 - a. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 - b. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - c. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - d. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - e. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - f. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 - g. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.

- h. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

K. Pipe Riser Resilient Support **R1**:

- 1. Description: All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2-inch-thick neoprene.
 - a. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 - b. Maximum Load Per Support: 500 psig on isolation material providing equal isolation in all directions.

L. Resilient Pipe Guides **R2**:

- 1. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch-thick neoprene.
 - a. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

M. Horizontal Thrust Restraints **T1**: Modified specification S2 isolator.

- 1. Horizontal thrust restraints shall consist of a modified specification S2 spring mounting. Restraint springs shall have the same deflection as the isolator springs.
- 2. The assembly shall be preset at the factory and fine tuned in the field to allow for a maximum of 1/4" movement from stop to maximum thrust.
- 3. The assemblies shall be furnished with rod and angle brackets for attachment to both the equipment and duct work or the equipment and the structure.
- 4. Restraints shall be attached at the center line of thrust and symmetrically on both sides of the unit.

2.2 RESTRAINED VIBRATION ISOLATION ROOF-CURB RAILS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1. Amber/Booth Company, Inc.
- 2. CalDyn (California Dynamics Corporation).
- 3. ISAT (International Seismic Application Technology).
- 4. Kinetics Noise Control.
- 5. Mason Industries.
- 6. Vibro-Acoustics
- 7. VMC (Vibration Mountings & Controls, Inc.)

B. Restrained Vibration Isolation Roof-Curb Rails: **RC1**:

C. Description: Factory-assembled, fully enclosed, insulated, air- and watertight curb rail designed to resiliently support equipment and to withstand seismic and wind forces.

- D. Upper Frame: The upper frame shall provide continuous support for equipment and shall be captive to resiliently resist **seismic** forces.
- E. Lower Support Assembly: The lower support assembly shall be a formed sheet-metal section containing adjustable and removable steel springs that support upper frame. Lower support assembly shall have a means for attaching to building structure and a wood nailer for attaching roof materials, and shall be insulated with a minimum of 2 inches of rigid, glass-fiber insulation on inside of assembly.
- F. Spring Isolators: Adjustable, restrained spring isolators shall be mounted on 1/4-inch-thick, elastomeric vibration isolation pads and shall have access ports, for level adjustment, with removable waterproof covers at all isolator locations. Isolators shall be located so they are accessible for adjustment at any time during the life of the installation without interfering with the integrity of the roof.
 - 1. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic and wind restraint.
 - a. Housing: Steel with resilient vertical-limit stops and adjustable equipment mounting and leveling bolt.
 - b. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - c. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - d. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - e. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- G. Snubber Bushings: All-directional, elastomeric snubber bushings at least 1/4 inch-thick.
- H. Water Seal: Galvanized sheet metal with EPDM seals at corners, attached to upper support frame, extending down past wood nailer of lower support assembly, and counterflashed over roof materials.
- I. All roof curbs shall be at least 8-inches (MIN) above the roof membrane.

2.3 VIBRATION ISOLATION EQUIPMENT BASES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Amber/Booth Company, Inc.
 - 2. CalDyn (California Dynamics Corporation).
 - 3. ISAT (International Seismic Application Technology).
 - 4. Kinetics Noise Control.
 - 5. Mason Industries.
 - 6. Vibro-Acoustics
 - 7. VMC (Vibration Mountings & Controls, Inc.)
- B. Steel Bases and Rails **SB1**: Factory-fabricated, welded, structural-steel bases and rails.

1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
- C. Inertia Base **IB1**: Factory-fabricated, welded, structural-steel bases and rails ready for placement of cast-in-place concrete.
1. Design Requirements: Lowest possible mounting height with not less than **1-inch** 2-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
 4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

2.4 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Amber/Booth Company, Inc.
 2. CalDyn (California Dynamics Corporation).
 3. ISAT (International Seismic Application Technology).
 4. Kinetics Noise Control.
 5. Mason Industries.
 6. Vibro-Acoustics
 7. VMC (Vibration Mountings & Controls, Inc.)
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by **an evaluation service member of ICC-ES**.
1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Snubbers: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.

1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 3. Maximum 1/4-inch air gap, and minimum 1/4-inch-thick resilient cushion.
- D. Channel Support System: MFMA-4, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- E. Restraint Cables: ASTM A 603 galvanized or ASTM A 492 stainless-steel cables with end connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement. Cables located in exterior or other wet locations such as wash-down areas shall be stainless steel.
- F. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or reinforcing steel angle clamped to hanger rod.
- G. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings and restraint cables.
- H. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- I. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.
- J. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- K. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.
- L. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.
- M. All post installed anchors utilized in the seismic design must be qualified for use in cracked concrete and approved for use with seismic loads.
- N. Expansion anchors shall not be used for anchorage of equipment with motors rated over 10 HP with the exception of undercut expansion anchors. Spring or internally isolated equipment are exempt from this requirement.

O. All beam clamps utilized for vertical support must also incorporate retention straps.

- P. All seismic brace arm anchorages to include concrete anchors, beam clamps, truss connections, etc., must be approved for use with seismic loads.

2.5 FACTORY FINISHES

- A. Finish: Manufacturer's standard paint applied to factory-assembled and tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and **seismic** control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and **seismic** control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 COORDINATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in **Divison 03 Section "Cast-in-Place Concrete."**
- B. Coordinate size, shape, reinforcement and attachment of all housekeeping pads supporting vibration/seismically rated equipment. Concrete shall have a minimum compressive strength of 4,000 psi or as specified by the project engineer. Coordinate size, thickness, doweling, and reinforcing of concrete equipment housekeeping pads and piers with vibration isolation and seismic restraint device manufacturer to ensure adequate space, embedment and prevent edge breakout failures. Pads and piers must be adequately doweled in to structural slab.
- C. Housekeeping pads shall have adequate space to mount equipment and seismic restraint devices.
- D. Housekeeping Pads must be adequately reinforced and adequately sized for proper installation of equipment anchors and shall also be large enough and thick enough to ensure adequate edge distance and embedment depth for restraint anchor bolts to avoid housekeeping pad breakout failure. Refer seismic restraint manufacturer's written instructions.

- E. Coordinate with vibration/seismic restraint manufacturer and the structural engineer of record to locate and size structural supports underneath vibration/seismically restrained equipment (e.g. roof curbs, cooling towers and other similar equipment). Installation of all seismic restraint materials specified in this section shall be accomplished as per the manufacturer's written instructions. Adjust isolators and restraints after piping systems have been filled and equipment is at its operating weight, following the manufacturer's written instructions.

3.3 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by **an evaluation service member of ICC-ES** and per the seismic restraint manufacturer's design.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.4 VIBRATION-CONTROL DEVICE INSTALLATION

- A. Comply with requirements in Division 07 Section "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- B. Comply with requirements in Division 23 Section "Hydronic Piping" for piping flexible connections.
- C. Isolate all mechanical equipment 0.75 hp and over per the isolator and seismic restraint schedule and these specifications. Vibration isolators shall be selected in accordance with the equipment, pipe or duct weight distribution so as to produce reasonably uniform deflections
- D. All isolation materials and seismic restraints shall be of the same vendor and shall be selected and certified using published or factory certified data
- E. Installation of all vibration isolation materials, flexible connectors and supplemental equipment bases specified in this section shall be accomplished as per the manufacturer's written instructions with mountings adjusted to level equipment. Any variance or non-compliance with the manufacturer's instructions shall be reviewed and approved in writing by the manufacturer or corrected by the contractor in an approved manner.
- F. Installation of vibration isolators must not cause any change of position of equipment, piping or duct work resulting in stresses or misalignment.
- G. Locate isolation hangers as near to the overhead support structure as possible.
- H. No rigid connections between isolated components and the building structure shall be made that degrades the noise and vibration control system herein specified. "Building" includes, but is not

limited to, slabs, beams, columns, studs and walls. "Components" includes, but is not limited to, mechanical equipment, piping and ducts.

- I. Coordinate work with other trades to avoid rigid contact with the building.
- J. Any conflicts with other trades which will result in rigid contact with equipment or piping due to inadequate space or other unforeseen conditions should be brought to the architects/engineers attention prior to installation. Corrective work necessitated by conflicts after installation shall be at the responsible contractor's expense.
- K. Bring to the architects/engineers attention any discrepancies between the specifications and the field conditions or changes required due to specific equipment selection, prior to installation. Corrective work necessitated by discrepancies after installation shall be at the responsible contractor's expense.
- L. Correct, at no additional cost, all installations which are deemed defective in workmanship and materials at the contractor's expense.
- M. Use horizontal thrust restraints **T1** to protect Air handling equipment and centrifugal fans against excessive displacement which results from high air thrust when thrust forces exceed 10% of the equipment weight.
- N. Isolated equipment, duct and piping located on roofs must be attached to the structure. Supports (e.g., sleepers) that are not attached to the structure will not be acceptable.
- O. On completion of installation of all isolation materials and before startup of isolated equipment all debris shall be cleared from areas surrounding and from beneath all isolated equipment, leaving equipment free to move on the isolation supports.
- P. All floor mounted isolated equipment shall be protected with specification M1, M2, S1, S2 or S3 isolator.
- Q. Horizontal Pipe Isolation: All HVAC pumped water, pumped condensate, glycol, and refrigerant piping size 1-1/4" and larger within mechanical rooms shall be isolated. Outside equipment rooms this piping shall be isolated for the greater of 50' or 100 pipe diameters from rotating equipment. For the first three (3) support locations from externally isolated equipment provide specification H2 or H3 hangers or specification S1, S2 or S3 mounts with the same deflection as equipment isolators (max 2"). All other piping within the equipment rooms shall be isolated with the same specification isolators with a 3/4" minimum deflection. Steam piping size 1-1/4" and larger which is within an equipment room and connected to rotating equipment shall be isolated for three (3) support locations from the equipment. Provide specification H2 or H3 hangers, or specification S1 or S2 mounts with the same deflection as equipment isolators but a minimum of 3/4".
- R. Install full line size flexible pipe connectors at the inlet and outlet of each pump, cooling tower, condenser, chiller, coiling connections and where shown on the drawings. All connectors shall be suitable for use at the temperature, pressure, and service encountered at the point of installation and operation. End fitting connectors shall conform to the pipefitting schedule. Control rods or protective braid must be used to limit elongation to 3/8". Flexible connectors shall not be required for suspended in-line pumps.

- S. All plumbing pumped water, piping size 1-1/4" and larger within mechanical rooms shall be isolated the same as HVAC piping above. Isolators are not required for any plumbing pumped water, pumped condensate, and steam piping outside of mechanical rooms unless listed in the isolation schedule.
- T. Pipe Riser Isolation: The operating weight of all variable temperature vertical pipe risers 1-1/4" and larger, requiring isolation where specifically shown and detailed on riser drawings shall be fully supported by specification M1, M2 or R1 supports. S1, S2, S3, H2 or H3 steel spring deflection isolators with minimum 3/4-inch minimum shall be in those locations where added deflection is required due to pipe expansion and contraction. Spring deflection shall be a minimum of 4 times the anticipated deflection change. Springs shall be selected to keep the riser in tension. Height saving brackets used with isolators having 2.5" deflection or greater shall be of the precompression type to limit exposed bolt length. Specification R1 riser supports shall be installed near the center point of the riser to anchor the riser when spring isolation is used. Specification R2 riser guides may be used in conjunction with spring isolators per design calculations. Pipe risers up through 16" shall be supported at intervals of every third floor of the building. Pipe risers 18" and over, every second floor. Wall sleeves for take-offs from riser shall be sized for insulation O.D. plus two times the anticipated movement to prevent binding. Horizontal take-offs and at upper and lower elbows shall be supported with spring isolators as required to accommodate anticipated movement. In addition to submittal data requirements previously outlined, riser diagrams and calculations shall be submitted for approval. Calculations must show anticipated expansion and contraction at each support point, initial and final loads on the building structure, and spring deflection changes. Submittal data shall include certification that the riser system has been examined for excessive stresses and that none will exist if installed per design proposed.
- U. Where riser pipes pass through cored holes, core diameters shall be a maximum of 2" larger than pipe O.D. including insulation. Cored holes must be packed with resilient material or firestop as provided by other sections of this specification or local codes. Where seismic restraint is required specification isolator S3 shall support risers and provide longitudinal restraint at floors where thermal expansion is minimal and will not bind isolator restraints.
- V. Duct Isolation: Isolate all duct work with a static pressure 2" W.C. and over in equipment rooms and to minimum of 50 feet from the fan or air handler. Use specification type H2 or H3 hangers or type S1 or S2 floor mounts.

3.5 SEISMIC-RESTRAINT DEVICE INSTALLATION

A. Equipment Restraints:

1. On projects with Seismic Site Class A or B, seismic design or restraint is not required.
2. On projects with Seismic Design Category C: Components with an importance factor of 1.0 do not require seismic design or restraint.
3. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.

4. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
5. Install seismic-restraint devices using methods approved by **an evaluation service member of ICC-ES** providing required submittals for component.
6. Suspended Equipment: All suspended equipment that meets any of the following conditions requires seismic restraints as specified by the supplier:
 - a. Rigidly attached to pipe or duct that is 75 lbs. and greater,
 - b. Items greater than 20 lbs and distribution systems weighing more than 5 lbs/lineal foot, with an importance factor of 1.0 hung independently or with flexible connections.
 - c. Possibility of consequential damage.
 - d. For importance factors greater than 1.0 all suspended equipment requires seismic restraint regardless of the above notes.
 - e. Wall mounted equipment weighing more than 20 lbs.
 - f. Exemptions:
 - 1) Equipment weighing less than 20 lbs and distribution systems weighing less than 5 lbs/lineal foot, with an $I_p = 1.0$ and where flexible connections exist between the component and associated ductwork, piping or conduit.
7. Base Mounted Equipment: All base mounted equipment that meets any of the following conditions requires attachments and seismic restraints as specified by the supplier:
 - a. Connections to or containing hazardous material,
 - b. With an overturning moment.
 - c. Weight greater than 400 lbs.
 - d. Mounted on a stand 4 ft. or more from the floor
 - e. Possibility of consequential damage.
 - f. For importance factors greater than 1.0 all base mounted items require seismic restraints regardless of the above notes.
 - g. For equipment with high center of gravity additional cable restraints shall be furnished, as required by isolation manufacturer, to limit forces and motion caused by rocking.
 - h. Exemptions:
 - 1) Floor or curb-mounted equipment weighing less than 400 lbs and not resiliently mounted, where the Importance Factor, $I_p = 1.0$, the components are mounted at 4 feet or less above a floor level, flexible connections between the components and associated duct work, piping and conduit are provided and there is no possibility of consequential damage.
8. Roof Mounted Equipment:
 - a. To be installed on a structural frame, seismically rated roof curb, or structural curb frame mechanically connected to the structure. Items shall not be mounted onto sleepers or pads that are not mechanically and rigidly attached to the structure. Restraint must be adequate to resist both seismic and wind forces.

- b. Roof curbs shall be installed directly to building structural steel or concrete roof deck and not to top of steel deck or roofing material.
- c. Exemptions:
 - 1) Curb-mounted mushroom, exhaust and vent fans with curb area less than nine square feet are excluded.

9. Rigid Mounted Equipment:

- a. Anchor floor and wall mounted equipment to the structure as per the stamped seismic certifications / drawings.
- b. For equipment with high center of gravity additional cable restraints shall be furnished, as required by isolation manufacturer, to limit forces and motion caused by rocking.
- c. Suspended equipment shall be restrained using seismic cable restraints, or struts, and hanger rods as per the stamped seismic certifications / drawings.

10. Vibration Isolated Equipment:

- a. Seismic control shall not compromise the performance of noise control, vibration isolation or fire stopping systems.
- b. Equipment supported by vibration-isolation hangers shall be detailed and installed with approximately a 1/8" gap between the isolation hangers and the structure. Isolators at restraint locations must be fitted with uplift limit stops.

B. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.

C. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.

D. Install seismic-restraint devices using methods approved by **an evaluation service member of ICC-ES** providing required submittals for component.

E. Installation and adjustment of all seismic restraints specified in this section shall be accomplished as per the manufacturer's written instructions. Any deviation from the manufacturer's instructions shall be reviewed and approved by the manufacturer.

F. Piping Restraints:

- 1. Comply with requirements in ASCE 7-10 Chapter 13.
- 2. Branch lines may not be used to brace main lines.
- 3. All piping requires restraint unless it meets any of the exemptions listed below.
- 4. Exemptions:
 - a. All high deformability pipe 3" or less in diameter suspended by individual hanger rods where $I_p = 1.0$.
 - b. High deformability pipe or conduit in Seismic Design Category C, 2" or less in diameter suspended by individual hanger rods where $I_p = 1.5$.
 - c. High deformability pipe in Seismic Design Category D, E or F, 1" or less in diameter suspended by individual hanger rods where $I_p = 1.5$.

- d. All clevis supported pipe runs installed less than 12" from the top of the pipe to the underside of the support point and trapeze supported pipe suspended by hanger rods having a distance less than 12" in length from the underside of the pipe support to the support point of the structure.
 - e. Piping systems, including their supports, designed and constructed in accordance with ASME B31.
 - f. Piping systems, including their supports, designed and constructed in accordance with NFPA, provided they meet the force and displacement requirements of Section 13.3.1 and 13.3.2 (ASCE 7).
- G. Install flexible metal hose loops in piping which crosses building seismic joints, sized for the anticipated amount of movement.
- H. Install flexible piping connectors where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment.
- I. Where pipe sizes reduce below dimensions required for seismic, the final restraint shall be installed at the transition location.
- J. Restraint Spacing For Piping: Sizes shown are maximum. Actual spacing determined by calculation.
 - 1. For non-ductile piping (e.g., cast iron, PVC) space transverse supports a maximum of 20' o.c., and longitudinal supports a maximum of 40' o.c.
 - 2. For piping with hazardous material inside (e.g., natural gas, medical gas) space Transverse supports a maximum of 20' o.c., and longitudinal supports a maximum of 40' o.c.
 - 3. For pipe risers, restrain the piping at floor penetrations using the same spacing requirements as above.
 - 4. For all other ductile piping see Table "A" below
- K. Seismic Restraint of Ductwork: Seismically restrain per specific code requirements, all ductwork listed below (unless otherwise indicated on the drawings), using seismic cable restraints: (Ductwork not meeting criteria listed below is to be "Exempt")
 - 1. Restrain rectangular ductwork with cross sectional area of 6 square feet or larger. Duct with and an importance factor of 1.5 must be braced with no exceptions regardless of size or distance requirements.
 - 2. Restrain round ducts with diameters of 33" or larger. Duct with an importance factor of 1.5 must be braced with no exceptions regardless of size or distance requirements.
 - 3. Restrain flat oval ducts the same as rectangular ducts of the same nominal size.
 - 4. Duct must be reinforced at the restraint locations. Reinforcement shall consist of an additional angle on top of the ductwork that is attached to the support hanger rods. Ductwork is to be attached to both upper angle and lower trapeze. Additional reinforcing is not required if duct sections are mechanically fastened together with frame bolts and positively fastened to the duct support suspension system.

5. A group of ducts may be combined in a larger frame so that the combined weights and dimensions of the ducts are less than or equal to the maximum weight and dimensions of the duct for which bracing details are selected.
6. Walls, including gypsum board non-bearing partitions, which have ducts running through them, may replace a typical transverse brace. Provide channel framing around ducts and solid blocking between the duct and frame.
7. If ducts are supported by angles, channels or struts, ducts shall be fastened to it at seismic brace locations in lieu of duct reinforcement.
8. All ductwork weighing more than 17 lb/ft.
9. Exemptions:
 - a. Duct runs supported at locations by two rods less than 12 inches in length from the structural support to the structural connection to the ductwork. This exemption does not apply to ducts with an importance factor of 1.5.
10. See Table "A" below for restraint spacing.

L. Exemptions do not apply for:

1. Life Safety or High Hazard Components
 - a. Including gas, fire protection, medical gas, fuel oil and compressed air needed for the continued operation of the facility or whose failure could impair the facility's continued operation, Occupancy Category IV, IBC-2009 as listed in Section 1.3 B regardless of governing code for HVAC, Plumbing, Electrical piping or equipment. (A partial list is illustrated.) High Hazard is additionally classified as any system handling flammable, combustible or toxic material. Typical systems not excluded are additionally listed below.
2. Piping
 - a. Fuel oil, gasoline, natural gas, medical gas, steam, compressed air or any piping containing hazardous, flammable, combustible, toxic or corrosive materials. Fire protection standpipe, risers and mains. Fire Sprinkler Branch Lines must be end tied.
3. Duct
 - a. Smoke evacuation duct or fresh air make up connected to emergency system, emergency generator exhaust, boiler breeching or as used by the fire department on manual override.
4. Equipment
 - a. Previously excluded non life safety duct mounted systems such as fans, variable air volume boxes, heat exchangers and humidifiers having a weight greater than 75 lbs require independent seismic bracing.

M. Spacing Chart For Suspended Components:

Table "A" Seismic Bracing (Maximum Allowable Spacing Shown- Actual Spacing to Be Determined by Calculation)			
Equipment	On Center Transverse	On Center Longitudinal	Change Of Direction
Duct			
All Sizes	30 Feet	60 Feet	4 Feet
Pipe Threaded, Welded, Soldered Or Grooved			
To 16"	40 Feet	80 Feet	4 Feet
18" – 28"	30 Feet	60 Feet	4 Feet
30" – 40"	20 Feet	60 Feet	4 Feet
42" & Larger	10 Feet	30 Feet	4 Feet

- N. Roof mounted duct is to be installed on sleepers or frames mechanically connected to the building structure. Roof anchors and seismic cables or frames shall be used to resist seismic and wind loading. Wind loading factors shall be determined by the registered design professional.
- O. Where duct sizes reduce below dimensions required for seismic restraint the final restraint shall be installed at the transition location.
- P. Install cables so they do not bend across edges of adjacent equipment or building structure.
- Q. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- R. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- S. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- T. Seismically Rated Beam Clamps are required where welding to or penetrations to steel beams are not approved.
- U. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole

and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.

5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.6 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Division 23 Section "Hydronic Piping" for piping flexible connections.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
 1. A representative of the vibration isolation system manufacturer shall review the project installation and provide documentation indicating conformance to vibration isolation design intent
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.
 1. The installing contractor shall submit a report upon request to the building architect and/or engineer, including the manufacturer's representative's final report, indicating that all seismic restraint material has been properly installed, or steps that are to be taken by the contractor to properly complete the seismic restraint work as per the specifications.

3.8 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust leveling devices as required to distribute loading uniformly on isolators. Shim units as required where leveling devices cannot be used to distribute loading properly.
 1. Adjust active height of spring isolators.
- C. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

EQUIPMENT ISOLATION SCHEDULE									
LOCATION EQUIPMENT (1)	A' CRITICAL (35'-50' SPAN)			B' UPPER STORY (20'-35' SPAN)			C' GRADE		
	ISOLATOR TYPE	MINIMUM DEFLECTION (IN)	BASE TYPE	ISOLATOR TYPE	MINIMUM DEFLECTION (IN)	BASE TYPE	ISOLATOR TYPE	MINIMUM DEFLECTION (IN)	BASE TYPE
AIR HANDLING UNITS									
FLOOR MOUNTED									
UP TO 15 HP	S3	1.5		S3	0.75		S3	0.75	
20 HP & OVER	S3	2.5	SB1	S3	1.5		S3	0.75	
SUSPENDED									
UP TO 15 HP	H3	1.75		H3	1		H3	1	
20 HP & OVER	H3	2.5	SB1	H3	1.75		H3	1	
HIGH PRESSURE FAN SECTIONS									
UP TO 30 HP	S1	2.5	IB1	S3	1.5	IB1	S3	0.75	IB1
40 HP & OVER	S1	3.5	IB1	S3	2.5	IB1	S3	1.5	IB1
CENTRIFUGAL FANS									
CL. I & II UP TO 54-112" W.D.									
UPT015HP	S3	1.5	SB1	S3	0.75	SB1	S3	0.75	SB1
20-50 HP	S1	2.5	IB1	S3	1.5	IB1	S3	0.75	SB1
60 HP & OVER	S1	3.5	IB1	S1	2.5	IB1	S3	1.5	SB1
CL. I & II 60" W.D. & OVER I ALL CL. III FANS									
UPT015HP	S1	2.5	IB1	S3	1.5	IB1	S3	0.75	IB1
20-50 H P	S1	2.5	IB1	S1	2.5	IB1	S3	1.5	IB1
60 HP & OVER	S1	3.5	IB1	S1	2.5	IB1	S3	1.5	IB1
AXIAL FLOWFANS									
FLOOR MTD.									
UP TO 15 HP	S3	1.5	SB1	S3	0.75		S3	0.75	
20 HP & OVER	S1	3.5	IB1	S3	1.5		S3	0.75	
SUSPENDED									
UP TO 15 HP	H3	1.75	SB1	H3	1		H3	1	
20 HP & OVER	H3	2.5	SB1	H3	1.75	SB1	H3	1.5	
VENT (UTILITY SETS)									
FLOOR MTD	S3	1.5	SB1	S3	0.75		S3	0.75	
SUSPENDED	H3	1.75	SB1	H3	1		H3	0.75	
CABINET FANS, FANS SECTIONS									
FLOOR MTD.									
UP TO 15 HP	S3	1.5		S3	0.75		S3	0.75	
20 HP & OVER	S1	2.5	IB1	S3	1.5		S3	0.75	
SUSPENDED									
UP TO 15 HP	H3	1.75		H3	1		H3	0.75	
20 HP & OVER	H3	2.5	SB1	H3	1.75		H3	1.75	
PUMPS									
FLOOR MTD.									
UP TO 15 HP	S3	0.75	IB1	S3	0.75	IB1	SRVD	0.4	IB1
7-112 HP & OVER	S3	1.5	IB1	S3	1.5	IB1	S3	0.75	IB1
SUSPENDED INLINE	H3	1.75		H3	1.75		H3	1	
REFRIGERATION UNITS									
RECIPROCATING COMPRESSORS	S1	2.5	IB1	S3	1.5	IB1	S3	0.75	IB1
RECIPROCATING COND. UNITS & CHILLERS	S1	2.5	IB1	S3	1.5		S3	0.75	
HERMETIC CENTRIFUGALS	S3	2.5		S3	1.5		P1	0.15	
OPEN CENTRIFUGALS	S1	2.5	IB1	S3	1.5	IB1	P1	0.15	
ABSORPTION MACHINES	S3	1.5		S3	0.75		P1	0.15	
AIR COMPRESSORS									
TANK TYPE (HORIZONTAL TANK)	S1	2.5	IB1	S3	1.5		S3	0.75	
TANK TYPE (VERTICAL TANK)	S1	2.5	IB1	S3	1.5	IB1	S3	0.75	
COOLING TOWERS & CLOSED CIRCUIT COOLERS									
UP TO 500 TONS	S3	2.5		S3	0.75		P1	0.15	
OVER 500 TONS	S3	4.5		S3	2.5		P1	0.15	
AIR COOLED CONDENSERS									
UP TO 50 TONS	S3	1.5		S3	0.75		P1	0.15	
OVER 50 TONS	S3	2.5		S3	1.5		P1	0.15	
ROOFTOP AIR CONDITIONING UNITS									
REQUIRING WEATHER SEAL									
UP TO 5000 CFM (12 TON)	S1	1.5	RC1	S1	0.75	RC1			
OVER 5000 CFM (12 TON)	S3	2.5	RC1	S3	1.5	RC1			
OTHER TYPES									
UP TO 25 TONS	S3	1.5		S3	1.5				

OVER 25 TONS	S3	2.5		S3	1.5				
BOILER (PACKAGE TYPE)									
ALL SIZES	S3	1.5		S3	0.75		P1	0.15	
ENGINE DRIVEN GENERATORS									
UP TO 60 HP	S1	2.5	IB1	S3	1.5	IB1	S3	0.75	
75 HP & OVER	S1	3.5	IB1	S3	2.5	IB1	S3	0.75	

NOTES:

1) Thrust restraints required on all high-pressure fan section, suspended axial-flow fans and on floor-mounted axial fans operating at 3.0" S.P. or greater.

END OF SECTION 230548

SECTION 230550 - OPERATION AND MAINTENANCE OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. All pertinent sections of Division 21, 22, & 23 Mechanical General Requirements, are part of the work of this Section. Division 1 is part of this and all other sections of these specifications.
 - 1. Testing and Balancing is specified in section 230594.
 - 2. Training and Instructions to Owner's Representative is specified in section 230100.

1.2 SCOPE OF WORK

- A. Submission of Operating and Maintenance Manuals complete with Balancing reports. (Coordinate with Division 1).
- B. Coordination of work required for system commissioning.
- C. **Provide an electronic copy on CD of the O and M manual fully searchable in PDF format.**

1.3 SUBMITTALS

- A. Submit product data in accordance with Division 1 and Section 230100. Submit the following:
 - 1. Sample of O and M manual outline.
 - 2. An electronic copy of the O and M manual fully searchable in PDF format. The electronic copy is to be fully indexed. The electronic copy shall also have a linked index.

PART 2 - PRODUCTS

2.1 O & M MANUALS

- A. The operating and maintenance manuals shall be as follows:
 - 1. Title pages shall be as follows: (coordinate with **Division 01**)

OPERATING AND MAINTENANCE
MANUAL
FOR THE

(INSERT PROJECT NAME)

(INSERT PROJECT COMPLETION YEAR)

VOLUME No. ()

VAN BOERUM & FRANK ASSOCIATES, INC.
MECHANICAL ENGINEER

(INSERT ARCHITECT)

PART 3 - EXECUTION

3.1 OPERATING AND MAINTENANCE MANUALS:

- A. Work under this section shall be performed in concert with the contractor performing the system testing and balancing. Copies of the manuals shall be furnished to the Architect for distribution to the owner.
- B. The "Start-Up and Operation" section is one of the most important in the manual. Information in this section shall be complete and accurately written and shall be verified with the actual equipment on the job, such as switches, starters, relays, automatic controls, etc. A step-by-step start-up procedure shall be described.
- C. The manuals shall include air and water-balancing reports, system commissioning procedures, start-up tests and reports, equipment and system performance test reports, warranties, and certificates of training given to the owner's representatives.

An index sheet shall be provided. The manual shall include the following:

SYSTEM DESCRIPTIONS

START-UP PROCEDURE AND OPERATION OF SYSTEM

MAINTENANCE AND LUBRICATION TABLE

OPERATION AND MAINTENANCE BULLETINS

AUTOMATIC TEMPERATURE CONTROL DESCRIPTION OF OPERATION,
INTERLOCK AND CONTROL DIAGRAMS, AND CONTROL PANELS.

AIR AND WATER SYSTEM BALANCING REPORTS

EQUIPMENT WARRANTIES AND TRAINING CERTIFICATES

SYSTEM COMMISSIONING REPORTS

EQUIPMENT START-UP CERTIFICATES
END OF SECTION

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Danger, Warning and Caution signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.
 - 5. Stencils.
 - 6. Valve tags.
 - 7. Danger tags.
 - 8. Warning tags.
 - 9. Caution tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- C. Valve numbering scheme.
- D. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Minimum Thickness, predrilled or stamped holes for attachment hardware:
 - a. **Brass, 0.032-inch .**
2. Minimum Label Size: Length and width vary for required label content, but not less than **2-1/2 by 3/4 inch.**
3. Minimum Letter Size: **1/4 inch** for name of units if viewing distance is less **than 24 inches**, **1/2 inch** for viewing distances up to **72 inches**, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless-steel;
 - a. **Rivets or self-tapping screws**
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, and having predrilled holes for attachment hardware, **1/16 inch** thick.
2. Letter Color:
 - a. **Black.**
3. Background Color:
 - a. **White.**
4. Maximum Temperature: Able to withstand temperatures up to **160 deg F.**
5. Minimum Label Size: Length and width vary for required label content, but not less than **2-1/2 by 3/4 inch.**
6. Minimum Letter Size: **1/4 inch** for name of units if viewing distance is less than **24 inches**, **1/2 inch** for viewing distances up to **72 inches**, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel;
 - a. **Rivets or self-tapping screws**
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 DANGER, WARNING AND CAUTION SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, having predrilled holes for attachment hardware; **1/16 inch** thick.
- B. Danger signs, colors:
 - 1. Letter Color:
 - a. **White.**
 - 2. Background Color:
 - a. **Red.**
- C. Warning signs, colors:
 - 1. Letter Color:
 - a. **Black.**
 - 2. Background Color:
 - a. **Orange.**
- D. Caution signs, colors:
 - 1. Letter Color:
 - a. **Black.**
 - 2. Background Color:
 - a. **Yellow.**
- E. Maximum Temperature: Able to withstand temperatures up to **160 deg F.**
- F. Minimum Label Size: Length and width vary for required label content, but not less **than 2-1/2 by 3/4 inch.**
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- H. Fasteners: Stainless-steel;
 - 1. Rivets or self-tapping screws
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to **partially cover** circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, having predrilled holes for attachment hardware; **1/16 inch** thick.
- B. Letter Color:
 - 1. **White.**
- C. Background Color:
 - 1. **Black.**
- D. Maximum Temperature: Able to withstand temperatures up to **160 deg F.**
- E. Minimum Label Size: Length and width vary for required label content, but not less than **2-1/2 by 3/4 inch.**
- F. Minimum Letter Size: **1/4 inch** for name of units if viewing distance is less than **24 inches**, **1/2 inch** for viewing distances up to **72 inches**, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel;
 - 1. Rivets or self-tapping screws
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
 - 2. Lettering Size: At least **1-1/2 inches** high.

2.5 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; minimum letter height of **1-1/4 inches** for ducts; and minimum letter height of **3/4 inch** for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Material:
 - a. **Aluminum .**
 - 2. Stencil Paint:
 - a. Exterior, gloss, **alkyd enamel** black unless otherwise indicated.

- b. Paint may be in pressurized spray-can form.
- 3. Identification Paint:
 - a. Exterior, **alkyd enamel** in colors according to ASME A13.1 unless otherwise indicated.

2.6 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material, predrilled or stamped holes for attachment hardware, minimum thickness:
 - a. **Brass, 0.032-inch**
 - 2. Fasteners: Brass;
 - a. **Wire-link or beaded chain; or S-hook**
- B. Valve Schedules:
 - 1. For each piping system, on **8-1/2-by-11-inch** bond paper, tabulate;
 - a. Valve number.
 - b. Piping system.
 - c. System abbreviation (as shown on valve tag).
 - d. Location of valve (room or space).
 - e. Normal-operating position (open, closed, or modulating).
 - f. Variations for identification.
 - g. Mark valves for emergency shutoff and similar special uses.
 - 2. Valve-tag schedule:
 - a. Shall be included in operation and maintenance data.

2.7 DANGER TAGS

- A. Danger Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size:
 - a. **3 by 5-1/4 inches minimum**
 - 2. Fasteners:
 - a. **Brass grommet and wire.**
 - 3. Nomenclature: Large-size primary caption such as "DANGER," and "DO NOT OPERATE."
 - 4. Color: Red background with white lettering.

2.8 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size:

- a. **3 by 5-1/4 inches minimum**
2. Fasteners:
 - a. **Brass grommet and wire.**
3. Nomenclature: Large-size primary caption such as "WARNING" and "DO NOT OPERATE."
4. Color: Yellow background with black lettering.

2.9 CAUTION TAGS

- A. Caution Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 1. Size:
 - a. **3 by 5-1/4 inches minimum**
 2. Fasteners:
 - a. **Brass grommet and wire.**
 3. Nomenclature: Large-size primary caption such as "CAUTION," and "DO NOT OPERATE."
 4. Color: Orange background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in **Division 09**.
- B. Stenciled Pipe Label Option:
 1. Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option.
 2. Install stenciled pipe labels **with painted, color-coded bands or rectangles** on each piping system.
 - a. Identification Paint: Use for contrasting background.
 - b. Stencil Paint: Use for pipe marking.

- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of **50 feet** along each run. Reduce intervals to **25 feet** in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Pipe Label Color Schedule: (See Drawing Schedules)

3.4 DUCT LABEL INSTALLATION

- A. Install **plastic-laminated** duct labels with permanent adhesive on air ducts in the following color codes:
1. **Blue** : For cold-air supply ducts.
 2. **Yellow** : For hot-air supply ducts.
 3. **Green** : For exhaust-, outside-, relief-, return-, and mixed-air ducts.
 4. ASME A13.1 Colors and Designs: For hazardous material exhaust.
- B. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of **50 feet** in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION (See Drawing Schedules.)

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
 - 2. Balancing Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.
 - c. Primary-secondary hydronic systems.
 - 3. Various HVAC Equipment.
 - a. Motors.
 - b. Condensing Units.
 - 4. Existing Systems.
 - 5. Domestic Heater Systems.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: Within the following number of days of the Contractor's Notice to Proceed, submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article;

1. **30 days.**

B. Certified TAB reports.

C. Instrument calibration reports, to include the following:

1. Instrument type and make.
2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration.

1.5 QUALITY ASSURANCE

A. TAB Contractor Qualifications: Engage a TAB entity certified by **AABC** or **NEBB**.

1. TAB Field Supervisor: Employee of the TAB contractor and certified by **AABC** or **NEBB** and shall be the same as the TAB Contractor.
2. TAB Technician: Employee of the TAB contractor and who is certified by **AABC** or **NEBB** as a TAB technician and shall be the same as the TAB Contractor.

B. Certify TAB field data reports and perform the following:

1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.

C. TAB Report Forms: Use standard TAB contractor's forms approved by:

1. **Architect .**

D. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

1.6 PROJECT CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

A. Notice: Provide **[seven]** days' advance notice for each test. Include scheduled test dates and times.

- B. Perform TAB after leakage and pressure tests on the following distribution systems have been satisfactorily completed:
1. **Air .**
 2. **Water .**
 3. **Air and water .**

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

- A. Subject to compliance with requirements, **engage one of the following:**

1. Bonneville Test and Balance
2. BTC Service.
3. Certified Test & Balance.
4. Diamond Test & Balance.
5. RS Analysis.
6. Test & Balance Inc.
7. Payson Sheetmetal.
8. QT&B Inc.

3.2 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine:
1. Ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in:
 - a. **Section 233113 "Metal Ducts"**
 2. Verify ceiling plenums and underfloor air plenums used for supply, return or relief air are properly separated from adjacent areas.
 3. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.
- L. Examine three-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.3 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
1. Permanent electrical-power wiring is complete.
 2. Hydronic systems are filled, clean, and free of air.
 3. Automatic temperature-control systems are operational.
 4. Equipment and duct access doors are securely closed.
 5. Balance, smoke, and fire dampers are open.
 6. Isolating and balancing valves are open and control valves are operational.
 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.

8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.4 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in this section and:
 1. AABC's "**National Standards for Total System Balance**"
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in **inch-pound (IP)** .

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.

- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 - 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 - 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 6. Obtain approval from one of the following entities for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance:
 - a. **Engineer of Record.**
 - 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.

1. Measure airflow of submain and branch ducts.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.7 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a minimum set-point airflow with the remainder at maximum-airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set outdoor-air dampers at minimum, and set return- and exhaust-air dampers at a position that simulates full-cooling load.
 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 3. Measure total system airflow. Adjust to within indicated airflow.
 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.

5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
 6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
 8. Record final fan-performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Balance variable-air-volume systems the same as described for constant-volume air systems.
 2. Set terminal units and supply fan at full-airflow condition.
 3. Adjust inlet dampers of each terminal unit to indicated airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 4. Readjust fan airflow for final maximum readings.
 5. Measure operating static pressure at the sensor that controls the supply fan if one is installed, and verify operation of the static-pressure controller.
 6. Set supply fan at minimum airflow if minimum airflow is indicated. Measure static pressure to verify that it is being maintained by the controller.
 7. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
 8. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
- D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
 2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.
 3. Set terminal units at full-airflow condition.

4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
5. Adjust terminal units for minimum airflow.
6. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.

3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports with pertinent design data, and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against the approved pump flow rate. Correct variations that exceed plus or minus 5 percent.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:
 1. Open all manual valves for maximum flow.
 2. Check liquid level in expansion tank.
 3. Check makeup water-station pressure gage for adequate pressure for highest vent.
 4. Check flow-control valves for specified sequence of operation, and set at indicated flow.
 5. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type unless several terminal valves are kept open.
 6. Set system controls so automatic valves are wide open to heat exchangers.
 7. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
 8. Check air vents for a forceful liquid flow exiting from vents when manually operated.

3.9 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Measure water flow at pumps. Use the following procedures except for positive-displacement pumps:
 1. Verify impeller size by operating the pump with the discharge valve closed. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - a. If impeller sizes must be adjusted to achieve pump performance, obtain approval from the following entity and comply with requirements in Section 232123 "Hydronic Pumps." :
 - 1) **Engineer of Record.**

2. Check system resistance. With all valves open, read pressure differential across the pump and mark pump manufacturer's head-capacity curve. Adjust pump discharge valve until indicated water flow is achieved.
 - a. Monitor motor performance during procedures and do not operate motors in overload conditions.
 3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
 4. Report flow rates that are not within plus or minus 10 percent of design.
- B. Measure flow at all automatic flow control valves to verify that valves are functioning as designed.
 - C. Measure flow at all pressure-independent characterized control valves, with valves in fully open position, to verify that valves are functioning as designed.
 - D. Set calibrated balancing valves, if installed, at calculated presettings.
 - E. Measure flow at all stations and adjust, where necessary, to obtain first balance.
 1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.
 - F. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than indicated flow.
 - G. Adjust balancing stations to within specified tolerances of indicated flow rate as follows:
 1. Determine the balancing station with the highest percentage over indicated flow.
 2. Adjust each station in turn, beginning with the station with the highest percentage over indicated flow and proceeding to the station with the lowest percentage over indicated flow.
 3. Record settings and mark balancing devices.
 - H. Measure pump flow rate and make final measurements of pump amperage, voltage, rpm, pump heads, and systems' pressures and temperatures including outdoor-air temperature.
 - I. Measure the differential-pressure-control-valve settings existing at the conclusion of balancing.
 - J. Check settings and operation of each safety valve. Record settings.

3.10 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals and proceed as specified above for hydronic systems.

3.11 PROCEDURES FOR PRIMARY-SECONDARY HYDRONIC SYSTEMS

- A. Balance the primary circuit flow first and then balance the secondary circuits.

3.12 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.13 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.14 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each water coil:
 - 1. Entering- and leaving-water temperature.
 - 2. Water flow rate.
 - 3. Water pressure drop.
 - 4. Dry-bulb temperature of entering and leaving air.
 - 5. Wet-bulb temperature of entering and leaving air for cooling coils.
 - 6. Airflow.
 - 7. Air pressure drop.
- B. Measure, adjust, and record the following data for each electric heating coil:
 - 1. Nameplate data.
 - 2. Airflow.
 - 3. Entering- and leaving-air temperature at full load.
 - 4. Voltage and amperage input of each phase at full load and at each incremental stage.
 - 5. Calculated kilowatt at full load.

6. Fuse or circuit-breaker rating for overload protection.
- C. Measure, adjust, and record the following data for each steam coil:
1. Dry-bulb temperature of entering and leaving air.
 2. Airflow.
 3. Air pressure drop.
 4. Inlet steam pressure.
- D. Measure, adjust, and record the following data for each refrigerant coil:
1. Dry-bulb temperature of entering and leaving air.
 2. Wet-bulb temperature of entering and leaving air.
 3. Airflow.
 4. Air pressure drop.
 5. Refrigerant suction pressure and temperature.

3.15 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
1. Measure and record the operating speed, airflow, and static pressure of each fan.
 2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
 3. Check the refrigerant charge.
 4. Check the condition of filters.
 5. Check the condition of coils.
 6. Check the operation of the drain pan and condensate-drain trap.
 7. Check bearings and other lubricated parts for proper lubrication.
 8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:
1. New filters are installed.
 2. Coils are clean and fins combed.
 3. Drain pans are clean.
 4. Fans are clean.
 5. Bearings and other parts are properly lubricated.
 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.

2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
3. If calculations increase or decrease the air flow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
4. Balance each air outlet.

3.16 DOMESTIC HEATER SYSTEMS

- A. Test domestic heater system per Engineer's instructions.

3.17 TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
 1. Supply, Return, and Exhaust Fans and Equipment with Fans: **Plus or minus 10 percent .**
 2. Air Outlets and Inlets: **Plus or minus 10 percent .**
 3. Heating-Water Flow Rate: **Plus or minus 10 percent .**
 4. Cooling-Water Flow Rate: **Plus or minus 10 percent .**

3.18 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare progress reports on the following interval to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors;
 1. **Weekly.**

3.19 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Fan curves.
3. Manufacturers' test data.
4. Field test reports prepared by system and equipment installers.
5. Other information relative to equipment performance; do not include Shop Drawings and product data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB contractor.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.

6. Balancing stations.
7. Position of balancing devices.

E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:

1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
3. Test Data (Indicated and Actual Values):
 - a. Total air flow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Preheat-coil static-pressure differential in inches wg.
 - g. Cooling-coil static-pressure differential in inches wg.
 - h. Heating-coil static-pressure differential in inches wg.
 - i. Outdoor airflow in cfm.
 - j. Return airflow in cfm.
 - k. Outdoor-air damper position.
 - l. Return-air damper position.
 - m. Vortex damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:
 - a. System identification.
 - b. Location.

- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft..
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Air flow rate in cfm.
- b. Average face velocity in fpm.
- c. Air pressure drop in inches wg.
- d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.
- k. Leaving-water temperature in deg F.
- l. Refrigerant expansion valve and refrigerant types.
- m. Refrigerant suction pressure in psig.
- n. Refrigerant suction temperature in deg F.
- o. Inlet steam pressure in psig.

G. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and unit size.
- e. Manufacturer's serial number.
- f. Fuel type in input data.
- g. Output capacity in Btu/h.
- h. Ignition type.
- i. Burner-control types.
- j. Motor horsepower and rpm.
- k. Motor volts, phase, and hertz.
- l. Motor full-load amperage and service factor.
- m. Sheave make, size in inches, and bore.
- n. Center-to-center dimensions of sheave, and amount of adjustments in inches.

2. Test Data (Indicated and Actual Values):

- a. Total air flow rate in cfm.

- b. Entering-air temperature in deg F.
- c. Leaving-air temperature in deg F.
- d. Air temperature differential in deg F.
- e. Entering-air static pressure in inches wg.
- f. Leaving-air static pressure in inches wg.
- g. Air static-pressure differential in inches wg.
- h. Low-fire fuel input in Btu/h.
- i. High-fire fuel input in Btu/h.
- j. Manifold pressure in psig.
- k. High-temperature-limit setting in deg F.
- l. Operating set point in Btu/h.
- m. Motor voltage at each connection.
- n. Motor amperage for each phase.
- o. Heating value of fuel in Btu/h.

H. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:

1. Unit Data:

- a. System identification.
- b. Location.
- c. Coil identification.
- d. Capacity in Btu/h.
- e. Number of stages.
- f. Connected volts, phase, and hertz.
- g. Rated amperage.
- h. Air flow rate in cfm.
- i. Face area in sq. ft..
- j. Minimum face velocity in fpm.

2. Test Data (Indicated and Actual Values):

- a. Heat output in Btu/h.
- b. Air flow rate in cfm.
- c. Air velocity in fpm.
- d. Entering-air temperature in deg F.
- e. Leaving-air temperature in deg F.
- f. Voltage at each connection.
- g. Amperage for each phase.

I. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and size.
- e. Manufacturer's serial number.

- f. Arrangement and class.
- g. Sheave make, size in inches, and bore.
- h. Center-to-center dimensions of sheave, and amount of adjustments in inches.

2. Motor Data:

- a. Motor make, and frame type and size.
- b. Horsepower and rpm.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
- g. Number, make, and size of belts.

3. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.
- e. Suction static pressure in inches wg.

J. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:

1. Report Data:

- a. System and air-handling-unit number.
- b. Location and zone.
- c. Traverse air temperature in deg F.
- d. Duct static pressure in inches wg.
- e. Duct size in inches.
- f. Duct area in sq. ft..
- g. Indicated air flow rate in cfm.
- h. Indicated velocity in fpm.
- i. Actual air flow rate in cfm.
- j. Actual average velocity in fpm.
- k. Barometric pressure in psig.

K. Air-Terminal-Device Reports:

1. Unit Data:

- a. System and air-handling unit identification.
- b. Location and zone.
- c. Apparatus used for test.
- d. Area served.
- e. Make.
- f. Number from system diagram.
- g. Type and model number.

- h. Size.
- i. Effective area in sq. ft..

2. Test Data (Indicated and Actual Values):

- a. Air flow rate in cfm.
- b. Air velocity in fpm.
- c. Preliminary air flow rate as needed in cfm.
- d. Preliminary velocity as needed in fpm.
- e. Final air flow rate in cfm.
- f. Final velocity in fpm.
- g. Space temperature in deg F.

L. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:

1. Unit Data:

- a. System and air-handling-unit identification.
- b. Location and zone.
- c. Room or riser served.
- d. Coil make and size.
- e. Flowmeter type.

2. Test Data (Indicated and Actual Values):

- a. Air flow rate in cfm.
- b. Entering-water temperature in deg F.
- c. Leaving-water temperature in deg F.
- d. Water pressure drop in feet of head or psig.
- e. Entering-air temperature in deg F.
- f. Leaving-air temperature in deg F.

M. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:

1. Unit Data:

- a. Unit identification.
- b. Location.
- c. Service.
- d. Make and size.
- e. Model number and serial number.
- f. Water flow rate in gpm.
- g. Water pressure differential in feet of head or psig.
- h. Required net positive suction head in feet of head or psig.
- i. Pump rpm.
- j. Impeller diameter in inches.
- k. Motor make and frame size.
- l. Motor horsepower and rpm.
- m. Voltage at each connection.

- n. Amperage for each phase.
- o. Full-load amperage and service factor.
- p. Seal type.

2. Test Data (Indicated and Actual Values):

- a. Static head in feet of head or psig.
- b. Pump shutoff pressure in feet of head or psig.
- c. Actual impeller size in inches.
- d. Full-open flow rate in gpm.
- e. Full-open pressure in feet of head or psig.
- f. Final discharge pressure in feet of head or psig.
- g. Final suction pressure in feet of head or psig.
- h. Final total pressure in feet of head or psig.
- i. Final water flow rate in gpm.
- j. Voltage at each connection.
- k. Amperage for each phase.

N. Instrument Calibration Reports:

1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.20 INSPECTIONS

A. Initial Inspection:

- 1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
- 2. Check the following for each system:
 - a. Measure airflow of at least **10** percent of air outlets.
 - b. Measure water flow of at least **5** percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Verify that balancing devices are marked with final balance position.
 - e. Note deviations from the Contract Documents in the final report.

B. Final Inspection:

- 1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by:
 - a. **Construction Manager.**

2. The TAB contractor's test and balance engineer shall conduct the inspection in the presence of:
 - a. Owner.
 3. The following entity shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day:
 - a. **Owner.**
 4. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
 5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:
1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 2. If the second final inspection also fails, Owner may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.
- D. Prepare test and inspection reports.

3.21 ADDITIONAL TESTS

- A. Within **90 days** of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 - 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
 - 7. Outdoor, concealed supply and return.
 - 8. Outdoor, exposed supply and return.
- B. Related Sections:
 - 1. Section 230716 "HVAC Equipment Insulation."
 - 2. Section 230719 "HVAC Piping Insulation."
 - 3. Section 233113 "Metal Ducts" for duct liners.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application of field-applied jackets.
 - 4. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of **25** or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of **75** or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Sheet, K-Flex Gray Duct Liner, and K-FLEX LS.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, **Type III with factory-applied FSK jacket**. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.
- H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation **with factory-applied ASJ**. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. FibreX Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.

- e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- I. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Insulation; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.

2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Board: Structural-grade, press-molded, xonolite calcium silicate, fireproofing board suitable for operating temperatures up to **1700 deg F**. Comply with ASTM C 656, Type II, Grade 6. Tested and certified to provide a:
- a. 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction
- 1. Products: Subject to compliance with requirements, provide the following :
 - a. Johns Manville; Super Firetemp M.
- B. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a:
- a. 2-hour fire rating by an NRTL acceptable to authorities
- 1. Products: Subject to compliance with requirements, provide one of the following :
 - a. CertainTeed Corp.; FlameChek.
 - b. Johns Manville; Firetemp Wrap.
 - c. Nelson Fire Stop Products; Nelson FSB Flameshield Blanket.
 - d. Thermal Ceramics; FireMaster Duct Wrap.
 - e. 3M; Fire Barrier Wrap Products.
 - f. Unifrax Corporation; FyreWrap.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; AeroSeal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. FSK Jacket Adhesive, and ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, **provide one of the following**:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of **50** g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, **0.013 perm** at **43-mil** dry film thickness.

3. Service Temperature Range: **Minus 20 to plus 180 deg F.**
4. Solids Content: ASTM D 1644, **58 percent** by volume and **70 percent** by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, **1.8 perms** at **0.0625-inch** dry film thickness.
3. Service Temperature Range: **Minus 20 to plus 180 deg F.**
4. Solids Content: **60 percent** by volume and **66 percent** by weight.
5. Color: White.

2.5 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.

1. For indoor applications, use lagging adhesives that have a VOC content of **50 g/L** or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimasco Corporation; 713 and 714.
3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
4. Service Temperature Range: **0 to plus 180 deg F.**
5. Color: White.

2.6 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.

- b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
- 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: **Minus 40 to plus 250 deg F.**
 - 5. Color: Aluminum.
 - 6. For indoor applications, sealants shall have a VOC content of **420 g/L** or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. Metal Jacket:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 - 2. Aluminum Jacket: Comply with **ASTM B 209**, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. **Sheet and roll stock ready for shop or field sizing**
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: **3-mil-thick, heat-bonded polyethylene and kraft paper.**
 - d. Moisture Barrier for Outdoor Applications: **3-mil-thick, heat-bonded polyethylene and kraft.**

2.9 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
2. Width: **3 inches**.
3. Thickness: **6.5 mils**.
4. Adhesion: **90 ounces force/inch** in width.
5. Elongation: **2** percent.
6. Tensile Strength: **40 lbf/inch** in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

- B. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
2. Width: **2 inches**.
3. Thickness: **3.7 mils**.
4. Adhesion: **100 ounces force/inch** in width.
5. Elongation: **5** percent.
6. Tensile Strength: **34 lbf/inch** in width.

2.10 SECUREMENTS

- A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
2. Aluminum: **ASTM B 209**, Alloy 3003, 3005, 3105, or 5005; Temper H-14, **0.020 inch** thick, **3/4 inch** wide with **wing seal**.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

- B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, **0.135-inch**-diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, **0.135-inch**- diameter shank, length to suit depth of insulation indicated with integral **1-1/2-inch** galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CHP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, **0.030 inch** thick by **2 inches** square.
 - c. Spindle: **Copper- or zinc-coated, low-carbon steel** fully annealed, **0.106-inch**-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.

- b. Baseplate: Perforated, nylon sheet, **0.030 inch** thick by **1-1/2 inches** in diameter.
 - c. Spindle: Nylon, **0.106-inch-** diameter shank, length to suit depth of insulation indicated, up to **2-1/2 inches**.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers.
 - 2) GEMCO; Peel & Press.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, **0.030 inch** thick by **2 inches** square.
 - c. Spindle: **Copper- or zinc-coated, low-carbon steel**, fully annealed, **0.106-inch-** diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with **3-inch**- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced **4 inches** o.c.
 - 3. Overlap jacket longitudinal seams at least **1-1/2 inches**. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at:
 - a. **2 inches** o.c.
 - b. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least **4 inches** beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least **2 inches** below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least **2 inches**.
 - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least **2 inches**.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" firestopping and fire-resistive joint sealers.
- E. Insulation Installation at Floor Penetrations:
 - 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least **2 inches**.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for:
 - a. **100 percent** coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions **18 inches** and smaller, place pins along longitudinal centerline of duct. Space **3 inches** maximum from insulation end joints, and **16 inches** o.c.
 - b. On duct sides with dimensions larger than **18 inches**, place pins **16 inches** o.c. each way, and **3 inches** maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing **2 inches** from one edge and one end of insulation segment. Secure laps to adjacent insulation section with **1/2-inch** outward-clinching staples, **1 inch** o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below **50 deg F** at **18-foot** intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than **3 inches**.
 - 5. Overlap unfaced blankets a minimum of **2 inches** on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of **18 inches** o.c.

6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with **6-inch-** wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced **6 inches** o.c.

B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for:
 - a. 50 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions **18 inches** and smaller, place pins along longitudinal centerline of duct. Space **3 inches** maximum from insulation end joints, and **16 inches** o.c.
 - b. On duct sides with dimensions larger than **18 inches**, space pins **16 inches** o.c. each way, and **3 inches** maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing **2 inches** from one edge and one end of insulation segment. Secure laps to adjacent insulation section with **1/2-inch** outward-clinching staples, **1 inch** o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with **6-inch-** wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced **6 inches** o.c.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 - 1. Draw jacket smooth and tight to surface with **2-inch** overlap at seams and joints.
 - 2. Embed glass cloth between two **0.062-inch-** thick coats of lagging adhesive.
 - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with **1-1/2-inch** laps at longitudinal seams and **3-inch-** wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with **1-inch** overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturers recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with **2-inch** overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands **12 inches** o.c. and at end joints.

3.8 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 - 1. Flat Acrylic Finish: **Two** finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

- a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency:
 - a. Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to **one** location (s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 - 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
 - 7. Outdoor, concealed supply and return.
 - 8. Outdoor, exposed supply and return.
- B. Items Not Insulated:
 - 1. Fibrous-glass ducts.
 - 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
 - 3. Factory-insulated flexible ducts.
 - 4. Factory-insulated plenums and casings.
 - 5. Flexible connectors.
 - 6. Vibration-control devices.
 - 7. Factory-insulated access panels and doors.

3.12 Insulation shall have an R value that meets the minimum requirements of the latest International Energy Conservation Code (IECC).

3.13 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. All supply and return ducts and plenums shall be insulated with not less than R-6 insulation.
- B. Concealed, round and flat-oval, supply-air duct insulation shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- C. Concealed, round and flat-oval, return-air duct insulation shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- D. Concealed, round and flat-oval, outdoor-air and combustion-air duct insulation shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- E. Concealed, round and flat-oval, exhaust-air duct insulation shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- F. Concealed, rectangular, supply-air duct insulation shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- G. Concealed, rectangular, return-air duct insulation shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- H. Concealed, rectangular, outdoor-air and combustion-air duct insulation shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- I. Concealed, rectangular, exhaust-air duct insulation between isolation damper and penetration of building exterior shall be **one of** the following:
 - 1. Flexible Elastomeric: **1-1/2 inch** thick.
 - 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- J. Concealed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation:

- a. Fire-rated **blanket**; thickness as required to achieve 2-hour fire rating.
 1. Ductwork is to be wrapped with two layers of approved fire wrap that meets ASTM E-2336.
- K. Concealed, supply-air plenum insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- L. Concealed, return-air plenum insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- M. Concealed, outdoor-air plenum insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
- N. Concealed, exhaust-air plenum insulation shall be **one of** the following:
1. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 2. Mineral-Fiber Board: **1-1/2 inches** thick and **0.75lb/cu. Ft.** nominal density.
- O. Exposed, round and flat-oval, supply-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **3-lb/cu. ft.** nominal density.
- P. Exposed, round and flat-oval, return-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **3-lb/cu. ft.** nominal density.
- Q. Exposed, round and flat-oval, outdoor-air and combustion-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **3-lb/cu. ft.** nominal density.
- R. Exposed, round and flat-oval, exhaust-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 Inches** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. Ft.** nominal density.
- S. Exposed, rectangular, supply-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.

3. Mineral-Fiber Board: **1-1/2 inches** thick and **3-lb/cu. ft.** nominal density.
- T. Exposed, rectangular, return-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **3-lb/cu. ft.** nominal density.
- U. Exposed, rectangular, outdoor-air and combustion-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **3-lb/cu. ft.** nominal density.
- V. Exposed, rectangular, exhaust-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 Inches** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. Ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **3-lb/cu. ft.** nominal density.
- W. Exposed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation:
- a. Fire-rated **blanket**; thickness as required to achieve 2-hour fire rating.
- X. Exposed, supply-air plenum insulation shall be[**one of**] the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **2-lb/cu. ft.** nominal density.
- Y. Exposed, return-air plenum insulation shall be **one of** the following:
1. Flexible Elastomeric: **1-1/2 inch** thick.
 2. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 3. Mineral-Fiber Board: **1-1/2 inches** thick and **2-lb/cu. ft.** nominal density.
- Z. Exposed, outdoor-air plenum insulation shall be **one of** the following:
1. Mineral-Fiber Blanket: **3 inches** thick and **0.75-lb/cu. Ft.** nominal density.
 2. Mineral-Fiber Board: **3 inches** thick and **3-lb/cu. ft.** nominal density.
- AA. Exposed, exhaust-air plenum insulation shall be[**one of**] the following:
1. Mineral-Fiber Blanket: **2 inches** thick and **0.75-lb/cu. ft.** nominal density.
 2. Mineral-Fiber Board: **3 inches** thick and **3-lb/cu. ft.** nominal density.

3.14 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.

- B. All outdoor supply and return ducts and plenums shall be insulated with not less than R-12 insulation.
- C. Exposed, round and flat-oval, supply-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- D. Exposed, round and flat-oval, return-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- E. Exposed, round and flat-oval, exhaust-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- F. Exposed, rectangular, supply-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- G. Exposed, rectangular, return-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- H. Exposed, rectangular, exhaust-air duct insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- I. Exposed, supply-air plenum insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- J. Exposed, return-air plenum insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.
- K. Exposed, exhaust-air plenum insulation shall be **one of** the following:
1. Flexible Elastomeric: **3 inch** thick.
 2. Polyolefin: **3 inch** thick.

3.15 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
 - 1. Aluminum, Corrugated: **0.032 inch** thick.
- D. Ducts and Plenums, Exposed, up to **48 Inches** in Diameter or with Flat Surfaces up to **72 Inches**:
 - 1. Aluminum, **Corrugated**: **0.032 inch** thick.
- E. Ducts and Plenums, Exposed, Larger Than **48 Inches** in Diameter or with Flat Surfaces Larger Than **72 Inches**:
 - 1. Aluminum, with **1-1/4-Inch- Deep Corrugations**: **0.032 inch** thick.

END OF SECTION 230713

SECTION 230716 - HVAC EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC equipment that is not factory insulated:
 - 1. Heat-recovery pumps and equipment.
 - 2. Expansion/compression tanks.
 - 3. Air separators.
- B. Related Sections:
 - 1. Section 230713 "Duct Insulation."
 - 2. Section 230719 "HVAC Piping Insulation."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance, thickness, and jackets (both factory- and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail removable insulation at equipment connections.
 - 4. Detail application of field-applied jackets.
 - 5. Detail application at linkages of control devices.
 - 6. Detail field application for each equipment type.

1.4 INFORMATIONAL SUBMITTALS

- A. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate clearance requirements with equipment Installer for equipment insulation application.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Breeching Insulation Schedule" and "Equipment Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Calcium Silicate:
1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Industrial Insulation Group (IIG); Thermo-12 Gold.
 2. Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
- G. Mineral-Fiber Blanket Insulation:
1. Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290;
 - a. **Type II with factory-applied vinyl jacket.**
 2. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 3. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.
- H. Mineral-Fiber Board Insulation:
1. Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. Provide insulation:
 - a. **With factory-applied ASJ or with factory-applied FSK jacket.**
 2. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 3. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; CertaPro Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- I. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied **ASJ** or **FSK jacket** complying with

ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is **2.5 lb/cu. ft.** or more. Thermal conductivity (k-value) at **100 deg F** is **0.29 Btu x in./h x sq. ft. x deg F** or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. CertainTeed Corp.; CrimpWrap.
- b. Johns Manville; MicroFlex.
- c. Knauf Insulation; Pipe and Tank Insulation.
- d. Manson Insulation Inc.; AK Flex.
- e. Owens Corning; Fiberglas Pipe and Tank Insulation.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

1. Products: Subject to compliance with requirements:

a. **Provide the following :**

- 1) Ramco Insulation, Inc.; Super-Stik.

B. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

1. Products: Subject to compliance with requirements:

a. **Provide the following**

- 1) Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of **50 to 800 deg F**.

1. Products: Subject to compliance with requirements, Subject to compliance with requirements, provide one of the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-97.
- b. Eagle Bridges - Marathon Industries; 290.
- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-27.
- d. Mon-Eco Industries, Inc.; 22-30.
- e. Vimasco Corporation; 760.

2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H .B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96, Procedure B, **0.013 perm** at **43-mil** dry film thickness.
 3. Service Temperature Range: **Minus 20 to plus 180 deg F**.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
 - b. Eagle Bridges - Marathon Industries; 501.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
 - d. Mon-Eco Industries, Inc.; 55-10.
 2. Water-Vapor Permeance: ASTM F 1249, **0.05 perm** at **35-mil** dry film thickness.
 3. Service Temperature Range: **0 to 180 deg F**.
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
 - b. Eagle Bridges - Marathon Industries; 570.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
- 2. Water-Vapor Permeance: ASTM F 1249, **0.05 perm** at **30-mil** dry film thickness.
- 3. Service Temperature Range: **Minus 50 to plus 220 deg F**.
- 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
- 5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimasco Corporation; 713 and 714.
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over equipment insulation.
 - 3. Service Temperature Range: **0 to plus 180 deg F**.
 - 4. Color: White.

2.6 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: **Minus 40 to plus 250 deg F**.
 - 5. Color: Aluminum.
 - 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: **Minus 40 to plus 250 deg F**.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. PVDC Jacket for Indoor Applications: **4-mil-** thick, white PVDC biaxially oriented barrier film with a permeance at **0.02 perm** when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements:
 - 1) Provide the following :
 - a) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
6. PVDC Jacket for Outdoor Applications: **6-mil-** thick, white PVDC biaxially oriented barrier film with a permeance at **0.01 perm** when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements:
 - 1) **Provide the following :**
 - a) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

7. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. Products: Subject to compliance with requirements:
 - 1) **Provide the following :**
 - a) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
8. Vinyl Jacket: White vinyl with a permeance of **1.3 perms** when tested according to ASTM E 96, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.8 FIELD-APPLIED CLOTHS

- A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of **8 oz./sq. yd.**.
 1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Alpha Associates, Inc.; Alpha-Maritex 84215 and 84217/9485RW, Luben 59.

2.9 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: **White**:
 4. Factory-fabricated tank heads and tank side panels.
- D. Metal Jacket:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.

- b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
- 2. Aluminum Jacket: Comply with **ASTM B 209**, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. **Sheet and roll stock ready for shop or field sizing.**
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications:
 - 1) **1-mil-** thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications:
 - 1) **3-mil-** thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- E. Self-Adhesive Outdoor Jacket: **60-mil-** thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with:
 - 1. Facing:
 - a. **White** aluminum-foil.
 - 2. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Polyguard Products, Inc.; Alumaguard 60.
- F. PVDC Jacket for Indoor Applications: **4-mil-** thick, white PVDC biaxially oriented barrier film with a permeance at **0.02 perm** when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
 - 1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Dow Chemical Company (The), Saran 540 Vapor Retarder Film.
- G. PVDC Jacket for Outdoor Applications: **6-mil-** thick, white PVDC biaxially oriented barrier film with a permeance at **0.01 perm** when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - 1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**

- 1) Dow Chemical Company (The), Saran 560 Vapor Retarder Film.
- H. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

2.10 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: **3 inches**.
 3. Thickness: **11.5 mils**.
 4. Adhesion: **90 ounces force/inch** in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: **40 lbf/inch** in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 2. Width: **3 inches**.
 3. Thickness: **6.5 mils**.
 4. Adhesion: **90 ounces force/inch** in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: **40 lbf/inch** in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Subject to compliance with requirements, provide one of the following:

- a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 2. Width: **2 inches**.
 3. Thickness: **6 mils**.
 4. Adhesion: **64 ounces force/inch** in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: **18 lbf/inch** in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
 2. Width: **2 inches**.
 3. Thickness: **3.7 mils**.
 4. Adhesion: **100 ounces force/inch** in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: **34 lbf/inch** in width.
- E. PVDC Tape for Indoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Tape.
 2. Width: **3 inches**.
 3. Film Thickness: **4 mils**.
 4. Adhesive Thickness: **1.5 mils**.
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: **55 lbf/inch** in width.
- F. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
 2. Width: **3 inches**.
 3. Film Thickness: **6 mils**.
 4. Adhesive Thickness: **1.5 mils**.
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: **55 lbf/inch** in width.

2.11 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
2. Stainless Steel:
 - a. ASTM A 167 or ASTM A 240,
 - b. Type:
 - 1) **Grade 316.**
 - c. **0.015 inch** thick
 - d. Width:
 - 1) **3/4 inch .**
 - e. Seal:
 - 1) **Wing seal.**
3. Aluminum: **ASTM B 209**, Temper H-14;
 - a. Alloy; 3003, 3005, 3105, or 5005;
 - b. **0.020 inch** thick.
 - c. Width;
 - 1) **3/4 inch.**
 - d. Seal;
 - 1) **Wing seal .**
4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins:
 - a. Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, length to suit depth of insulation indicated. Shank diameter;
 - 1) **0.135-inch-.**
 - b. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
2. Cupped-Head, Capacitor-Discharge-Weld Pins:
 - a. Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, length to suit depth of insulation indicated with integral **1-1/2-inch** galvanized carbon-steel washer. Shank diameter;
 - 1) **0.135-inch-.**
 - b. Products: Subject to compliance with requirements, provide one of the following:

- 1) AGM Industries, Inc.; CHP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, **0.030 inch** thick by **2 inches** square.
 - c. Spindle: Fully annealed, **0.106-inch-** diameter shank, length to suit depth of insulation indicated. Material:
 - 1) **Copper- or zinc-coated, low-carbon steel.**
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, **0.030 inch** thick by **1-1/2 inches** in diameter.
 - c. Spindle: Nylon, **0.106-inch-** diameter shank, length to suit depth of insulation indicated, up to **2-1/2 inches**.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers, Series.
 - 2) GEMCO; Peel & Press.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, **0.030 inch** thick by **2 inches** square.

- c. Spindle: Fully annealed, **0.106-inch-** diameter shank, length to suit depth of insulation indicated. Material;
 - 1) **Copper- or zinc-coated, low-carbon steel.**
 - d. Adhesive-backed base with a peel-off protective cover.
 - 6. Insulation-Retaining Washers:
 - a. Self-locking washers formed from **0.016-inch-** thick sheet, with beveled edge sized as required to hold insulation securely in place but not less than **1-1/2 inches** in diameter. Material;
 - 1) **Galvanized-steel sheet.**
 - b. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - c. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
 - 7. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from **0.016-inch-** thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than **1-1/2 inches** in diameter.
 - a. Manufacturers: Subject to compliance with requirements, provide one of the following:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
 - C. Staples: Outward-clinching insulation staples, nominal **3/4-inch-** wide, stainless steel or Monel.
 - D. Wire:
 - 1. Material;
 - a. **0.080-inch** nickel-copper alloy.
 - 1. Manufacturers: Subject to compliance with requirements:
 - a. **Provide the following :**
 - 1) C & F Wire.
- 2.12 CORNER ANGLES
- A. PVC Corner Angles: **30 mils** thick, minimum **1 by 1 inch**, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
 - B. Aluminum Corner Angles: **0.040 inch** thick, minimum **1 by 1 inch**, aluminum according to **ASTM B 209**, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

- C. Stainless-Steel Corner Angles: **0.024 inch** thick, minimum **1 by 1 inch**, stainless steel according to ASTM A 167 or ASTM A 240, Material Type:
 - 1. **Grade 316 .**

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with **3-inch-** wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced **4 inches** o.c.
 - 3. Overlap jacket longitudinal seams at least **1-1/2 inches**. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at:
 - a. **2 inches o.c.**
 - b. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least **4 inches** beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.

6. Cleanouts.

3.4 Insulation shall have a k value that meets the minimum requirements of the latest International Energy Conservation Code (IECC).

3.5 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

A. Mineral-Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for the following coverage of tank and vessel surfaces;
 - a. **100** percent .
2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
3. Protect exposed corners with secured corner angles.
4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is **3 inches** from insulation end joints, and **16 inches** o.c. in both directions.
 - d. Do not overcompress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately **6 inches** from each end. Install wire or cable between two circumferential girdles **12 inches** o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of **48 inches** o.c. Use this network for securing insulation with tie wire or bands.
7. Stagger joints between insulation layers at least **3 inches**.
8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.

9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.

B. Insulation Installation on Pumps:

1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on **6-inch** centers, starting at corners. Install **3/8-inch-** diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
2. Fabricate boxes from:
 - a. Material;
 - 1) Galvanized steel
 - b. Thickness; (minimum);
 - 1) **0.060 inch** .
3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where PVC jackets are indicated, install with **1-inch** overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- B. Where metal jackets are indicated, install with **2-inch** overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands **12 inches** o.c. and at end joints.
- C. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with **1-1/2-inch** laps at longitudinal seams and **3-inch-** wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

3.7 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.

- B. Insulate indoor and outdoor equipment that is not factory insulated.
- C. Heat-recovery pump insulation shall be **one of** the following:
 - 1. Cellular Glass: **2 inches** thick.
 - 2. Mineral-Fiber Board: **2 inches** thick and **3-lb/cu. ft.** nominal density.
 - 3. Phenolic: **1 inch** thick.
- D. Heat-recovery expansion/compression tank insulation shall be **one of** the following:
 - 1. Mineral-Fiber Board:
 - a. Thickness; **1 inches** .
 - b. Nominal Density:
 - 1) **3-lb/cu. ft.**
 - 2. Mineral-Fiber Pipe and Tank: **1 inch** thick.
 - 3. Calcium Silicate: **1-1/2 inches** thick.
- E. Heat-recovery air-separator insulation shall be **one of** the following:
 - 1. Mineral-Fiber Board:
 - a. Thickness; **1 inches** .
 - b. Nominal Density:
 - 1) **3-lb/cu. ft.**
 - 2. Mineral-Fiber Pipe and Tank: **1 inch** thick.
 - 3. Calcium Silicate: **2 inches** thick.

3.8 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 - 1. PVC:
 - a. Color;
 - 1) Plain.
 - b. Thickness;
 - 1) **20 mils.**
 - 2. Aluminum:
 - a. Texture;
 - 1) **Smooth.**
 - b. Thickness;
 - 1) **0.032 inch.**
- D. Equipment, Exposed, up to **48 Inches** in Diameter or with Flat Surfaces up to **72 Inches**:
 - 1. PVC:
 - a. Color;
 - 1) **Plain.**

- b. Thickness;
 - 1) **20 mils.**
 - 2. Aluminum:
 - a. Texture;
 - 1) **Stucco Embossed.**
 - b. Thickness;
 - 1) **0.032 inch.**
- E. Equipment, Exposed, Larger Than **48 Inches** in Diameter or with Flat Surfaces Larger Than **72 Inches**:
 - 1. Aluminum:
 - a. Finish;
 - 1) **Bare.**
 - b. Texture;
 - 1) **Stucco Embossed.**
 - c. Pattern;
 - 1) **2-1/2-Inch- Deep Corrugations.**
 - d. Thickness;
 - 1) **0.040 inch.**

3.9 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 - 1. None.
 - 2. PVC:
 - a. Color;
 - 1) **Plain.**
 - b. Thickness;
 - 1) **20 mils.**
 - 3. Aluminum:
 - a. Texture;
 - 1) **Smooth.**
 - b. Thickness;
 - 1) **0.032 inch.**
- D. Equipment, Exposed, up to **48 Inches** in Diameter or with Flat Surfaces up to **72 Inches**:
 - 1. Aluminum:
 - a. Finish;
 - 1) **Bare.**
 - b. Texture;
 - 1) **Stucco Embossed.**

- c. Pattern;
 - 1) **Corrugated.**
 - d. Thickness;
 - 1) **0.032 inch.**
- E. Equipment, Exposed, Larger Than **48 Inches** in Diameter or with Flat Surfaces Larger Than **72 Inches**:
 - 1. Aluminum:
 - a. Finish;
 - 1) **Bare.**
 - b. Texture;
 - 1) **Stucco Embossed.**
 - c. Pattern:
 - 1) **2-1/2-Inch-** Deep Corrugations.
 - d. Thickness:
 - 1) **0.040 inch** thick.

END OF SECTION 230716

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:

- 1. Condensate drain piping.
- 2. Heat-recovery piping.

- B. Related Sections:

- 1. Section 230713 "Duct Insulation."
- 2. Section 230716 "HVAC Equipment Insulation."

1.3 DEFINITIONS:

- A. Refer to Section 230500 "Common Work Results for HVAC".

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.8 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.9 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Insulation for below-ambient service requires a vapor-barrier.
- C. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- D. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- E. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- F. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- G. Calcium Silicate:
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Industrial Insulation Group (IIG); Thermo-12 Gold.
 - 2. Preformed Pipe Sections: Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
 - 3. Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
 - 4. Prefabricated Fitting Covers: Comply with ASTM C 450 and ASTM C 585 for dimensions used in preforming insulation to cover valves, elbows, tees, and flanges.
- H. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.
- I. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553,
 - 1. Type II and ASTM C 1290, Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 2.

3. Products: Subject to compliance with requirements, provide one of the following:

- a. CertainTeed Corp.; SoftTouch Duct Wrap.
- b. Johns Manville; Microlite.
- c. Knauf Insulation; Friendly Feel Duct Wrap.
- d. Manson Insulation Inc.; Alley Wrap.
- e. Owens Corning; SOFTR All-Service Duct Wrap.

J. Mineral-Fiber, Preformed Pipe Insulation:

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Johns Manville; Micro-Lok.
- b. Knauf Insulation; 1000-Degree Pipe Insulation.
- c. Manson Insulation Inc.; Alley-K.
- d. Owens Corning; Fiberglas Pipe Insulation.
- e. Type I, **850 deg F** Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, **Type I, Grade A:**
 - 1) with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

K. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied:

1. **ASJ** complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is **2.5 lb/cu. ft.** or more. Thermal conductivity (k-value) at **100 deg F** is **0.29 Btu x in./h x sq. ft. x deg F** or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2. Products: Subject to compliance with requirements, provide one of the following:

- a. CertainTeed Corp.; CrimpWrap.
- b. Johns Manville; MicroFlex.
- c. Knauf Insulation; Pipe and Tank Insulation.
- d. Manson Insulation Inc.; AK Flex.
- e. Owens Corning; Fiberglas Pipe and Tank Insulation.

L. Prefabricated Thermal Insulating Fitting Covers: Comply with ASTM C 450 for dimensions used in preforming insulation to cover valves, elbows, tees, and flanges.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

1. Products: Subject to compliance with requirements, provide the following:

- a. Ramco Insulation, Inc.; Super-Stik.

B. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

1. Products: Subject to compliance with requirements, provide the following:

- a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of **50 to 800 deg F**.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-97.
 - b. Eagle Bridges - Marathon Industries; 290.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-27.
 - d. Mon-Eco Industries, Inc.; 22-30.
 - e. Vimasco Corporation; 760.
 - 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aeroseal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, **0.013 perm** at **43-mil** dry film thickness.
 3. Service Temperature Range: **Minus 20 to plus 180 deg F.**
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below-ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
 - b. Eagle Bridges - Marathon Industries; 570.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
2. Water-Vapor Permeance: ASTM F 1249, **0.05 perm** at **30-mil** dry film thickness.
3. Service Temperature Range: **Minus 50 to plus 220 deg F.**
4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
5. Color: White.

D. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, **1.8 perms** at **0.0625-inch** dry film thickness.
3. Service Temperature Range: **Minus 20 to plus 180 deg F.**
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

2.5 SEALANTS

A. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: **Minus 40 to plus 250 deg F.**
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 - 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: Color-code jackets based on system:
 - a. White
 - 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- C. Metal Jacket:
 - 1. Products: Subject to compliance with requirements, **provide one of the following**:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 - 2. Aluminum Jacket: Comply with **ASTM B 209**, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing or factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications:
 - 1) **1-mil-** thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications:
 - 1) **3-mil-** thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:

- 1) Same material, finish, and thickness as jacket.
- 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
- 3) Tee covers.
- 4) Flange and union covers.
- 5) End caps.
- 6) Beveled collars.
- 7) Valve covers.
- 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
2. Width: **3 inches**.
3. Thickness: **11.5 mils**.
4. Adhesion: **90 ounces force/inch** in width.
5. Elongation: 2 percent.
6. Tensile Strength: **40 lbf/inch** in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
2. Width: **2 inches**.
3. Thickness: **6 mils**.
4. Adhesion: **64 ounces force/inch** in width.
5. Elongation: 500 percent.
6. Tensile Strength: **18 lbf/inch** in width.

- C. **Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.**

- 1.

2.9 SECUREMENTS

- A. Staples: Outward-clinching insulation staples, nominal **3/4-inch**- wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with **3-inch-** wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced **4 inches** o.c.
 - 3. Overlap jacket longitudinal seams at least **1-1/2 inches**. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at
 - a. **2 inches o.c.**
 - b. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least **4 inches** beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.

5. Handholes.
6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least **2 inches** below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least **2 inches**.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 - 8. For services not specified to receive a field-applied jacket except for flexible elastomeric, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 - 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least **2 inches** over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF CALCIUM SILICATE INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure single-layer insulation with stainless-steel bands at **12-inch** intervals and tighten bands without deforming insulation materials.
2. Install two-layer insulation with joints tightly butted and staggered at least **3 inches**. Secure inner layer with wire spaced at **12-inch** intervals. Secure outer layer with stainless-steel bands at **12-inch** intervals.
3. Apply a skim coat of mineral-fiber, hydraulic-setting cement to insulation surface. When cement is dry, apply flood coat of lagging adhesive and press on one layer of glass cloth or tape. Overlap edges at least **1 inch**. Apply finish coat of lagging adhesive over glass cloth or tape. Thin finish coat to achieve smooth, uniform finish.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same material and thickness as pipe insulation.
4. Finish flange insulation same as pipe insulation.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.

2. When preformed insulation sections of insulation are not available, install mitered sections of calcium silicate insulation. Secure insulation materials with wire or bands.
3. Finish fittings insulation same as pipe insulation.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install mitered segments of calcium silicate insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
2. Install insulation to flanges as specified for flange insulation application.
3. Finish valve and specialty insulation same as pipe insulation.

3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at **6 inches** o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least **1 inch**, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.9 FIELD-APPLIED JACKET INSTALLATION

A. Where PVC jackets are indicated, install with **1-inch** overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

B. Where metal jackets are indicated, install with **2-inch** overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands **12 inches** o.c. and at end joints.

3.10 FINISHES

- A. Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 - 1. Flat Acrylic Finish: **Two** finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 Insulation shall have a k value that meets the minimum requirements of the latest International Energy Conservation Code (IECC).

3.13 INDOOR PIPING INSULATION SCHEDULE

- A. Condensate and Equipment Drain Water below **60 Deg F**:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric:
 - 1) **1/2 inch** thick
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I:
 - 1) **1/2 inch** thick
- B. Heat-Recovery Piping:
 - 1. All Pipe Sizes: Insulation shall be **one of** the following:

- a. Flexible Elastomeric: 1-1/2 inches thick.
- b. Mineral-Fiber, Preformed Pipe Insulation, Type I or Pipe and Tank Insulation: 1-1/2 inches thick.

3.14 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Heat-Recovery Piping:

- 1. All Pipe Sizes: Insulation shall be **one of** the following:
 - a. Flexible Elastomeric: **2 inches** thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: **2 inches thick**.

3.15 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. **PVC:**
 - a. White: **30 mils** thick.

3.16 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. Aluminum, Stucco Embossed: **0.016 inch** thick.

3.17 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION

SECTION 230900 – BUILDING AUTOMATION SYSTEM

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. The Facility Management and Control System (FMCS) Contractor shall furnish and install an extension of the existing fully integrated building automation system, incorporating direct digital control (DDC) for energy management, equipment monitoring and control as herein specified. The existing FMCS is a Delta control system by Atkinson Electronics. The system shall include all required computer software and licenses, hardware, controllers, sensors, transmission equipment, system workstations, local panels, conduit, wire, installation, engineering, database and setup, supervision, commissioning, acceptance test, training, warranty service and, at the owner's option, extended warranty service. Licenses for all software shall be registered Gunnison Valley Hospital. Include all upgrades for a period of two years.
- B. The system shall only employ BACnet communications in an open architecture with the capabilities to support a multi-vendor environment. The system shall be capable of integrating third party systems and utilizing the following standard protocols.
 - 1. BACnet communication according to ASHRAE standard ANSI/ASHRAE 135-2004.
 - 2. OPC server communications according to OPC Data Access 2.0 and Alarms and Events 1.0.
 - 3. LonWorks communication using LonTalk protocol.
 - 4. Modbus communication for integration to third party devices.
- C. The FMCS shall be web based and shall provide total integration of the facility infrastructure systems with user access to all system data either locally over a secure Intranet within the building or by remote access by a standard Web Browser over the Internet.
- D. The FMCS shall demonstrate, with (3) proof sources, integration with HVAC industry open standard protocols, including LonMark, BACnet, ModBus, OPC and Internet standard SQL database and HTTP / HTML / XML text formats.
- E. The FMCS shall communicate to third party systems on this project including VFD's, boilers, air handling systems, chillers, fuel systems, medical gas, air compressor, vacuum pumps, emergency generators, computer room units, transfer switches, fire-life safety systems and other building management related devices using any of the open, interoperable communication protocols referenced in Paragraph D.
- F. All materials and equipment used shall be standard components, regularly manufactured with standard part numbers and owners' manuals for this and/or other systems. One of a kind, third party or custom integrations devices designed specially for this project will not be allowed.

1.2 RELATED WORK SPECIFIED ELSEWHERE:

- A. Drawings and general provisions of the Contract, including General and supplementary Conditions and Division-1 specification sections, apply to work of this section.
- B. Products furnished but not installed under this section:

1. Valves, flow switches, flow sensors, thermowells and pressure taps to be installed under Division 22.
 2. Automatic dampers to be installed under Division 23.
- C. Coordination with electrical:
1. Installation of all line voltage power wiring by division 26.
 2. Each motor starter provided under Division 26, shall be furnished with individual control power transformer to supply 120-volt control power and auxiliary contacts (one N.O. and one N.C.) for use by this section.

1.3 QUALITY ASSURANCE

- A. The system shall be furnished, engineered, and installed by the manufacturers' locally authorized representative. The controls contractor shall have factory-trained technicians to provide instruction, routine maintenance, and emergency service within 24 hours upon receipt of request.
- B. At the time of bid, all FMCS Application Specific Controllers and Programmable Equipment Controllers shall be listed as follows:
1. Underwriters Laboratory, UL 916
 2. FCC Regulation, Part 15, Class B

1.4 SUBMITTALS

- A. Submit 6 complete sets of documentation in the following phased delivery schedule:
1. Valve and damper schedules
 2. Equipment data cut sheets
 3. System schematics, including:
 - a. sequence of operations
 - b. point names
 - c. point addresses
 - d. point to point wiring
 - e. interface wiring diagrams
 - f. panel layouts
 - g. system riser diagrams
 4. AutoCAD® compatible as-built drawings.
 5. ATC Submittals shall be completed using HVAC Solution Software. AutoCAD files will be accepted on components and systems which HVAC Solution does not support. The main Bulk of the submittals shall be submitted using HVAC Solution.
- B. Upon project completion, submit operation and maintenance manuals, consisting of the following:
1. Index sheet, listing contents in alphabetical order
 2. Manufacturer's equipment parts list of all functional components of the system, disk of system schematics, including wiring diagrams
 3. Description of sequence of operations
 4. As-Built interconnection wiring diagrams
 5. User's documentation containing product, system architectural and programming information.
 6. Trunk cable schematic showing remote electronic panel locations, and all trunk data

7. List of connected data points, including panels to which they are connected and input device (ionization detector, sensors, etc.)
8. Conduit routing diagrams
9. Copy of the warranty/guarantee
10. Operating and maintenance cautions and instructions
11. Recommended spare parts list

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Delta Controls System by Atkinson Electronics.

2.2 The Facility Management Control System (FMCS) shall be comprised of a network of interoperable, stand-alone digital controllers. The FMCS shall incorporate BACnet MSTP485 or Ethernet in all unitary, terminal, and other device controllers. The system shall include:

- A. Programmable Equipment Controllers (PEC's) for control of primary mechanical systems and distributed system applications. Controllers shall be fully programmable to create custom control solutions.
- B. Network Area Controllers (NAC's) for distributed system applications, databases, and networking functions.
- C. Application Specific Controllers (ASC's) for control of VAV terminal units, Fan coil terminal units, Unit Vent terminal units, Heat Pump units and other terminal equipment.
- D. Graphical User Interface (GUI), which includes the hardware and software necessary for a user to interface with the control system and devices.

2.3 The controller network shall use twisted pair wiring or loop. The PEC and ASC network shall communicate at a minimum 78Kbps using BACnet. The GUI and NAC shall reside on an Ethernet backbone.

2.4 All components and controllers supplied under this contract shall be true "peer-to-peer" communicating devices.

2.5 NETWORK AREA CONTROLLER (NAC)

- A. The Network Area Controller (NAC) shall provide the interface between the field control devices and provide global supervisory control functions over the control devices connected to the NAC. It shall be capable of executing application control programs to provide:
 1. Calendar functions
 2. Scheduling
 3. Trending
 4. Alarm monitoring and routing
 5. Time synchronization
 6. Integration of LonWorks controller data
 7. Integration of BACnet and MODBUS networks

- B. The NAC shall provide multiple, concurrent user access to the system and support for ODBC or SQL. A database resident on the NAC shall be an ODBC-compliant database or must provide an ODBC data access mechanism to read and write data stored within it.
- C. The NAC shall support standard Web browser access via the Intranet/Internet. It shall be capable of supporting multiple users, expandable to fifty.
- D. The NAC shall provide alarm recognition, storage; routing, management, and analysis to supplement distributed capabilities of equipment or application specific controllers.
 - 1. The NAC shall be able to route any alarm condition to any defined user location whether connected to a local network or remote via dial-up, telephone connection, or wide-area network.
 - 2. Alarm generation shall be selectable for annunciation type and acknowledgement requirements including, but not limited to:
 - a. To alarm
 - b. Return to normal
 - c. To fault
 - 3. Provide for the creation of an unlimited number of alarm classes for the purpose of routing types and or classes of alarms, i.e.: security, HVAC, Fire, etc.
 - 4. Provide timed (schedule) routing of alarms by class, object, group, or node.
 - 5. Provide alarm generation from binary object "runtime" and /or event counts for equipment maintenance. The user shall be able to reset runtime or event count values with appropriate password control.
- E. Alarms shall be annunciated in any of the following manners as user defined:
 - 1. Screen message text
 - 2. Email of the complete alarm message to multiple recipients. Provide the ability to route and email alarms based on:
 - a. Day of week
 - b. Time of day
 - c. Recipient
 - 3. Pagers via paging services that initiate a page on receipt of email message
 - 4. Graphic with flashing alarm object(s)
 - 5. Printed message, routed directly to a dedicated alarm printer
 - 6. Cell phones
- F. The following shall be recorded by the NAC for each alarm (at a minimum):
 - 1. Time and date
 - 2. Location (building, floor, zone, office number, etc.)
 - 3. Equipment (air handler #, accessway, etc.)
 - 4. Acknowledge time, date, and user who issued acknowledgement.
- G. Defined users shall be given proper access to acknowledge any alarm, or specific types or classes of alarms defined by the user.
- H. A log of all alarms shall be maintained by the NAC and/or a server and shall be available for review by the user.
- I. Provide a "query" feature to allow review of specific alarms by user defined parameters.

- J. A separate log for system alerts (controller failures, network failures, etc.) shall be provided and available for review by the user.
- K. An Error Log to record system errors shall be provided and available for review by the user.
- L. Data Collection and Storage
 - 1. The NAC shall collect data for any property of any object and store this data for future use.
 - 2. The data collection shall be performed by log objects, resident in the NAC that shall have, at a minimum, the following configurable properties:
 - a. Designating the log as interval or deviation.
 - b. For interval logs, the object shall be configured for time of day, day of week and the sample collection interval.
 - c. For deviation logs, the object shall be configured for the deviation of a variable to a fixed value. This value, when reached, will initiate logging of the object.
 - d. For all logs, provide the ability to set the maximum number of data stores for the log and to set whether the log will stop collecting when full, or rollover the data on a first-in, first-out basis.
 - e. Each log shall have the ability to have its data cleared on a time-based event or by a user-defined event or action.
 - 3. All log data shall be stored in a relational database in the NAC and the data shall be accessed from a standard Web Browser.
 - 4. All log data, when accessed from a server, shall be capable of being manipulated using standard SQL statements.
 - 5. All log data shall be available to the user in the following data formats:
 - a. HTML
 - b. XML
 - c. Plain Text
 - d. Comma or tab separated values
 - 6. The NAC shall have the ability to archive its log data either locally (to itself), or remotely to a server or other NAC on the network. Provide the ability to configure the following archiving properties, at a minimum:
 - a. Archive on time of day
 - b. Archive on user-defined number of data stores in the buffer (size)
 - c. Archive when buffer has reached its user-defined capacity
- M. Provide and maintain an Audit Log that tracks all activities performed on the NAC. Provide the ability to specify a buffer size for the log and the ability to archive log based on time or when the log has reached its user-defined buffer size. Provide the ability to archive the log locally (to the NAC), to another NAC on the network, or to a server. For each log entry, provide the following data:
 - 1. Time and date
 - 2. User ID
 - 3. Change or activity: i.e., Change setpoint, add or delete objects, commands, etc.
- N. The NAC shall have the ability to automatically backup its database. The database shall be backed up based on a user-defined time of day.
 - 1. Copies of the current database and, at the most recently saved database shall be stored in the NAC. The age of the most recently saved database is dependent on the user-defined database save interval.

2. The NAC database shall be stored, at a minimum, in XML format to allow for user viewing and editing, if desired. Other formats are acceptable as well, as long as XML format is supported.

2.6 PROGRAMMABLE EQUIPMENT CONTROLLERS (PEC)

- A. Programmable Equipment Controllers (PEC's) shall be stand-alone, multi-tasking, real-time digital control processors.
- B. The PEC's shall communicate via BACnet communication according to ASHRAE standard ANSI/ASHRAE 135-2004 or Lonworks FT110.
- C. The PEC must communicate peer-to-peer with all of the network application specific, programmable controllers and third party LonMark devices.
- D. The PEC software database must be able to execute all the specified mechanical system controls functions. The programming software shall be able to bundle software logic to simplify control sequencing. All values, which make up the PID output value, shall be readable and modifiable at a workstation or portable service tool. Each input, output, or calculation result shall be capable of being shared/bound with any controller or interface device on the network.
- E. Provide programming, engineering, and configuration tools used for the project duly licensed to the owner for owner's use.
- F. PEC's shall be able to execute custom, job-specific processes defined by the user, to automatically perform calculations and special control routines.
- G. A single process shall be able to incorporate measured or calculated data from any and all other PEC's on the network. In addition, a single process shall be able to issue commands to points in any and all other PEC's on the network.
- H. Each PEC shall support firmware upgrades without the need to replace hardware.
- I. Each PEC shall continuously perform self-diagnostics, which include communication diagnosis and diagnosis of all components.
- J. In the event of the loss of normal power, there shall be an orderly shutdown of all PEC's to prevent the loss of database or operating system software. Non-volatile memory shall be incorporated for all critical controller configuration data and battery backup shall be provided to support the real-time clock and all volatile memory for a minimum of 72 hours.
 1. Upon restoration of normal power, the PEC shall automatically resume full operation without manual intervention.
 2. All PEC's control programming and databases must be stored in Flash memory, therefore eliminating data loss, downtime, and re-load time.
- K. Provide a separate PEC for each AHU or other HVAC system such that the inputs, calculations, and outputs shall reside on a single controller.

2.7 APPLICATION SPECIFIC CONTROLLERS (ASC)

- A. Each Application Specific Controller (ASC) shall operate as a stand-alone Lon Mark or BacNet controller capable of performing its specified control responsibilities independent of other controllers in the network. Each ASC shall be a minimum 16-BIT microprocessor based, multi-tasking, multi-user, real time digital control processor.

- B. Controllers shall include all inputs and outputs necessary to perform the specified control sequences. Analog and digital outputs shall be industry standard signals such as 0-10V and 3-point floating control allowing for interface to a variety of industry standard modulating actuators. The ASC inputs and outputs shall consist of industry standards types. Inputs shall be electrically isolated from outputs, communications, and power.
- C. All controller sequences and operation shall provide closed loop control of the intended application. Closing control loops over the network is not acceptable.
- D. The control program shall reside in the ASC. The application program and the configuration information shall be stored in non-volatile memory with no battery back-up required.
- E. After a power failure the ASC must run the control application using the current setpoints and configuration. Reverting to default or factory setpoints are not acceptable.

2.8 GRAPHICAL USER INTERFACE SOFTWARE (GUI)

- A. Command of points from multiple manufacturers shall be transparent to the operator.
- B. The software shall provide a multi-tasking type environment that allows the user to run several applications simultaneously. The GUI software shall run on a Windows XP 32-bit operating system. The operator shall be able to work in Microsoft Word, Excel, and other Windows based software packages, while concurrently annunciating on-line FMCS alarms and monitoring information. If the software is unable to display several different types of displays at the same time, the FMCS contractor shall provide at least two operator workstations at each location specified.
- C. Real-Time Displays. The Graphical User Interface (GUI), shall at a minimum, support the following graphical features and functions:
 - 1. Graphic screens shall be developed using any drawing package capable of generating a GIF, BMP, or JPG file format. Use of proprietary graphic file formats shall not be acceptable. In addition to, or in lieu of a graphic background, the GUI shall support the use of scanned pictures and streaming video.
 - 2. Provide programming, engineering, and configuration tools used for the project duly licensed to the owner for owner's use.
 - 3. A gallery of HVAC and automation symbols shall be provided, including fans, valves, motors, chillers, AHU systems, standard ductwork diagrams and symbols. The user shall have the ability to add custom symbols to the gallery as required.
 - 4. Graphic screens shall contain objects for text, real-time values, animation, color spectrum objects, logs, graphs, HTML or XML document links, schedule objects, hyperlinks to other URL's, and links to other graphic screens.
 - 5. Graphics shall include layering and each graphic object shall be configurable for assignment to a layer. A minimum of six layers shall be supported.
 - 6. Modifying common application objects, such as schedules, calendars, and set points shall be accomplished in a graphical manner.
 - a. Schedule times will be adjusted by mouse command using a graphical slider, without requiring any keyboard entry from the operator.
 - b. Holidays shall be set by mouse command using a graphical calendar, without requiring any keyboard entry from the operator.
 - 7. Commands to start and stop binary objects shall be done by mouse command from the pop-up menu. No entry of text shall be required.
- D. System Configuration. At a minimum, the GUI shall permit the operator to perform the following tasks, with proper password access:

1. Create, delete or modify control strategies.
 2. Add/delete objects to the system.
 3. Tune control loops through the adjustment of control loop parameters.
 4. Enable or disable control strategies.
 5. Generate hard copy records or control strategies on a printer.
 6. Select points to be alarmable and define the alarm state.
 7. Select points to be trended over a period of time and initiate the recording of values automatically.
- E. On-Line Help. Provide a context sensitive, on-line help system to assist the operator in operation and editing of the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext. All system documentation and help files shall be in HTML format.
- F. Each operator shall be required to log on to that system with a username and password in order to view, edit, add, or delete data. System security shall be selectable for each operator. The system administrator shall have the ability to set passwords and security levels for all other operators. Each operator password shall be able to restrict the operators' access for viewing and/or changing each system application, full screen editor, and object. Each operator shall automatically be logged off of the system if no keyboard or mouse activity is detected. This auto log-off time shall be set per operator password. All system security data shall be stored in an encrypted format.
- G. All graphic displays shall be provided using web browser client as specified in 2.11.
- H. The system will be provided with a dedicated alarm window or console. This window will notify the operator of an alarm condition and allow the operator to view details of the alarm and acknowledge the alarm. The use of the Alarm Console can be enabled or disabled by the system administrator.
- I. When the Alarm Console is enabled, a separate alarm notification window will supercede all other windows on the desktop. This window will notify the operator of new alarms and un-acknowledged alarms. Alarm notification windows or banners that can be minimized or closed by the operator shall not be acceptable. The alarm console shall be loaded and operated at the following locations.

2.9 WEB BROWSER CLIENTS

- A. The system shall be capable of supporting an unlimited number of clients using a standard Web browser such as Internet Explorer® or Netscape Navigator®. Systems requiring additional software (to enable a standard Web browser) to be resident on the client machine, or manufacture-specific browsers shall not be acceptable.
- B. The Web browser software shall run on any operating system and system configuration that is supported by the Web browser. Web page access and control shall be from system Network Area Controllers, or the Workstation.
- C. The Web browser shall provide the same system view, in terms of graphics, schedules, calendars, logs, etc., and provide the same interface methodology as is provided by the Graphical User Interface. Systems that require different views or that require different means of interacting with objects such as schedules, or logs, shall not be permitted.
- D. The Web browser client shall support at a minimum, the following functions:

1. User log-on identification and password security shall be required and implemented using Java authentication and encryption techniques to prevent unauthorized access. If an unauthorized user attempts access, a blank web page shall be displayed.
2. Graphical screens developed for the GUI shall be the same screens used for the Web browser client. Any animated graphical objects supported by the GUI shall be supported by the Web browser interface.
3. HTML programming shall not be required to display system graphics or data on a Web page. HTML editing of the Web page shall be allowed if the user desires a specific look or format.
4. Storage of the graphical screens shall be in the Network Area Controller (NAC), without requiring any graphics to be stored on the client machine. Systems that require graphics storage on each client machine are not acceptable.
5. Real-time values displayed on a Web page shall update automatically without requiring a manual "refresh" of the Web page.
6. Users shall have administrator-defined access privileges. Depending on the access privileges assigned, the user shall be able to perform the following:
 - a. Modify in a graphical manner, common application objects, such as schedules, calendars, and set points. Schedule times will be adjusted by mouse command using a graphical slider, without requiring any keyboard entry from the operator. Holidays shall be set by mouse command using a graphical calendar, without requiring any keyboard entry from the operator.
 - b. Commands to start and stop binary objects shall be done by mouse command right-click of the selected object and selecting the appropriate command from the pop-up menu. No entry of text shall be required.
 - c. View logs and charts
 - d. View and acknowledge alarms
7. The system shall provide the capability to specify a user's home page (as determined by the log-on user identification). From the home page, links to other views, or pages in the system shall be possible, if allowed by the system administrator.
8. Graphic screens on the Web Browser client shall support hypertext links to other locations on the Internet or on Intranet sites, by specifying the Uniform Resource Locator (URL) for the desired link.

2.10 PROJECT SPECIFIC WEB PAGES:

- A. Home page shall include a campus layout of the individual buildings at the site. Once an individual building is selected the following minimum web-based tree structure shall be provided:
 1. Documents Page: The document page shall include the O&M Manuals for the control system in PDF format along with AutoCAD drawings for each drawing provided in the control system O&M Manual. This document page shall include links between the control diagrams and associated data sheet in PDF format, such that the system user shall be able to click on the control device and retrieve, in PDF format, the factory O&M sheets associated with that device.
 2. Station Functions:
 - a. Logging separate sheet of station functions for a particular selected building shall be the viewing of one or more logs or the creation of logs in which any value at any point, or the mode of any point, shall be selected via the web to be trended against any other point with an adjustable frequency in seconds, minutes, hours or days.
 - b. The alarm acknowledgement via the web shall allow the viewing and acknowledgement of the alarms.

- c. Audit log shall be provided via the web to show the operator actions as well as other audit logs as specified in section 2.4 Network Area Controller (NAC) paragraph “M” Data Collection and Storage.
- 3. Floor Plans:
 - a. AutoCAD drawings of floor plans shall be provided in the control system such that via the web the user shall be able to turn layers on and off on the mechanical floor plans. These floor plans shall also include an overlay of the temperature control as-built wiring for the project showing thermostat locations, communication runs, transformer locations, controller locations, etc.
 - b. Floor Display Summaries. The operator shall be able to select floor plans displaying the following formats:
 - 1) All zone temperatures
 - 2) All zone heating percentages
 - 3) All zone cooling percentages
 - 4) All zone room names and numbers as per architectural matrix and owner input.
 - 5) All zones cfm delivered.
- 4. Upon selecting a graphical floor plan layout the web page shall show all the zone temperature sensor locations on the floor. By clicking on the zone temperature location, an individual VAV box graphic shall be displayed with the following attributes:
 - a. A manual menu that shall allow the operator to manually set the air flow set point, space temperature set point, damper position, cooling percentage, heating percentage, and zero the box.
 - b. A 24 hour log chart that shows space temperature history, flow history, and allows the operator to build custom charts by comparing this log to other associated selectable logs.
 - c. A display of the VAV box discharge temperature, air handler discharge temperature, space temperature, and space temperature set point.
 - d. A bar graph that shows actual CFM, current air flow, and current air floor set point, percentage of heating and cooling in a thermometer-like fashion and changes color based on heating or cooling mode.
 - e. The damper position, reheat valve position, occupancy status, room name and heating/cooling mode shall also be shown.
- 5. Systems:
 - a. On selecting the systems menu, a tree structure shall allow the operator to select the air handlers, chillers, control valves, heat exchangers, med gas, boilers, fuel system, emergency generators and transfer switches, etc. systems associated with that building. The graphics shall also show the piping and ductwork associated with the air handler as well as the safeties, temperature sensors, humidity sensors, dampers, VFD's, associated with that fan system. See points lists for specifics. Each system in the points list shall be treated as a branch of the above tree.
 - b. All devices that provide dynamic function in the primary equipment, i.e., fans, pumps, coils, dampers shall be dynamic in nature showing their operating status/percentage of capacity by movement on the web page.
 - c. The set points for the various control loops shall be adjustable via the web page. Individual controlled devices, i.e., valves, dampers, fans shall be controlled via the web page and be stopped or started or placed in a command state or percentage of value output.

2.11 FIELD DEVICES

- A. Provide automatic control valves, automatic control dampers, thermostats, clocks, sensors, controllers, and other components as required for complete installation. Except as otherwise indicated, provide manufacturer's standard control system components as indicated by published product information, designed and constructed as recommended by manufacturer.
- B. Temperature Sensors
1. Temperature Sensors: Temperature sensors shall be linear precision elements with ranges appropriate for each specific application.
 2. Space (room) sensors shall be available with setpoint adjustment and override switch.
 3. Duct mounted averaging sensors shall utilize a sensing element incorporated in a copper capillary with a minimum length of 20 feet. The sensor shall be installed according to manufacture recommendation and looped and fastened at a minimum of every 36 inches.
 4. Sunshields shall be provided for outside air sensors.
 5. Thermo-wells for all immersion sensors shall be stainless steel or brass as required for the application.
- C. Humidity Sensors: Humidity sensors shall be of the solid-state type using a capacitance-sensing element. The sensor shall vary the output voltage with a change in relative humidity. Room humidity sensors shall have a minimum range of 10% to 90% $\pm 5\%$. Supply air humidity sensors shall have a range of 10% to 90% $\pm 5\%$.
- D. Pressure Sensors: The differential pressure sensor shall be temperature compensated and shall vary the output voltage with a change in differential pressure. Sensing range shall be suitable for the application with linearity of 1.5% of full scale and offset of less than 1% of full scale. Sensor shall be capable of withstanding up to 150% of rated pressure without damage.
- E. Flat plate (flush mount) temperature sensors shall be installed in public corridors, behavior health and any other locations where gurneys and/or carts could damage sensors and where public access of setpoint is not desired.
- F. Switches and Thermostats
1. The FMCS Contractor shall furnish all electric relays and coordinate with the supplier of magnetic starters for auxiliary contact requirements. All electric control devices shall be of a type to meet current, voltage, and switching requirement of their particular application. Relays shall be provided with 24 VAC coils and contacts shall be rated at 10 amps minimum.
 2. Duct Smoke Detectors: Duct smoke detectors shall be supplied by others with an integral auxiliary contact to be used by the FMCS contractor to provide a digital input to the FMCS.
 3. Low Temperature Detection Thermostats: Shall be the manual reset type. The thermostat shall operate in response to the coldest one-foot length of the 20-foot sensing element, regardless of the temperatures at other parts of the element. The element shall be properly supported to cover the entire downstream side of the coil with a minimum of three loops. Separate thermostats shall be provided for each 25 square feet of coil face area or fraction thereof.
 4. Differential Pressure Switches: Pressure differential switches shall have SPDT changeover contact, switching at an adjustable differential pressure setpoint.
 5. Current Sensing Relays: Motor status indications, where shown on the plans, shall be provided via current sensing relays. The switch output contact shall be rated for 30 VDC, .15 amps.
 6. Flow Switches: Motor status indications, where shown on the plans, shall be provided via flow switches. Flow switches shall be of the paddle type equipped with SPDT contacts to establish proof of flow.
 7. Carbon Monoxide Detector and Controller shall meet or exceed UL 2034 standard and OSHA standards for CO exposure. Controller shall be solid state sensor. Fan relay shall

activate at 35 ppm of CO averaged over 5 minutes. Alarm relay shall activate at 100 ppm after 30 minutes. Approved manufacturers shall be Macurco, Inc or approved equal.

G. OSA Air Flow Measurement and Air Handler

1. The monitor/controller shall be capable of direct measurement of airflow through an outside air inlet and produce dual outputs; one representing the measured airflow, and the other to control the inlet damper.
2. The monitor/controller shall contain an integral multi-line liquid crystal display for use during the configuration and calibration processes, and to display two measured processes (volume, velocity, temperature) during normal operation. All configuration, output scaling, calibration, and controller tuning will be performed digitally in the on-board microprocessor via input pushbuttons.
3. The monitor/controller shall measure inlet airflow with an accuracy of + or – 5% of reading over a range of 150-600 FPM or 250-1000 FPM or 500-3000 fpm and not have its reading affected by the presence of directional or gusting wind or turbulence. Measured airflow shall be density corrected for ambient temperature variances, and atmospheric pressure due to site altitude.
4. The monitor/controller shall interface with existing building automation systems (BAS), accepting inputs for fan system start, economizer mode operation, and an external controller set point, and provide flow deviation alarm outputs.
5. The sensors shall be constructed of materials that resist corrosion due to the presence of salt or chemicals in the air; all non-painted surfaces shall be constructed of stainless steel. The electronics enclosure shall be NEMA 1.
6. The monitor/controller shall be the VOLU-flo/OAM as manufactured by Air Monitor Corporation, Santa Rosa, California.

H. Supply Air and Exhaust Air Monitoring

1. Provide supply air and exhaust air flow monitoring. The monitor/controller shall be the Veltron DPT 2500 Plus as manufactured by Air Monitor Corporation, Santa Rosa, California. ¼% Accurate, Automatic Zero, has display.
2. Provide Valupress/FI on fan inlets on supply air and exhaust air.

I. Control Valves

1. General: Control Valves up to 4 inches shall be globe valves and shall be sized for a 3 to 5 psi pressure drop. Valves shall be packless, modulating, electrically or magnetically actuated, with a control rangeability of 100 to 1. These valves shall have equal percentage flow characteristics in relationship to valve opening.
2. ½ inch to 4 inch: Valves shall be equipped with handwheel, or manual position mounted dial adjacent to valve, to allow manual positioning of valve in absence of control power. (Valves with a rangeability of less than 200 to 1 shall utilize two valves in a 1/3 – 2/3 parallel arrangement in order to achieve control rangeability).
3. 4 inches to 6 inches: Valves for heating shall be globe valves modulating electrically actuated, 2-way or 3-way as required, with a rangeability of 50 to 1. Valve body shall be flanged and shall be equipped with a handwheel, or manual position dial mounted adjacent to the valve, to allow manual positioning of the valve in the absence of control power. Valves for cooling shall be butterfly with a rangeability of 25 to 1.
4. Butterfly Valves: 2-way and 3-way butterfly valves shall be cast iron valve body, with stainless steel stem, and available with disc seal for bubble-tight shut off.
5. Steam Valves: Valves shall have an ANSI Class 250 lb. body, teflon v-ring packing rated to 377°F., stainless steel trim rated to 50 psi, with rangeability greater than 100:1, Class 4 leakage and close off rating, linear flow characteristics, via perforated throttling cylinder.

J. Damper Actuators

1. Actuators shall be of the push-pull or rotary type of modulating, 3-point floating, or 2-position control as required by the application. The actuator shall use an overload-proof synchronous motor or an electric motor with end switches to de-energize the motor at the end of the stroke limits. Control voltage shall be 24 VAC, 0-20 VDC, or 4-20 ma as required. Actuators shall be available with spring return to the normal position when required. Actuators shall have a position indicator for external indication of damper position. Actuators shall have manual override capability without disconnecting damper linkage.

K. Control Dampers

1. Motorized dampers, unless otherwise specified elsewhere, shall have damper frames using 13 gauge galvanized steel channel or 1/8" extruded aluminum with reinforced corner bracing. Damper blades shall not exceed ten (10) inches in width or 48" in length. Blades are to be suitable for high velocity performance. Damper bearings shall be as recommended by manufacturer for application. Bushings that turn in the bearing are to be oil impregnated sintered metal. All blade edges and top and bottom of the frame shall be provided with replaceable, butyl rubber or neoprene seals. Side seals may be spring-loaded stainless steel. The seals shall provide a maximum of 1% leakage at a wide open face velocity of 1500 FPM and 4: W.C. close-off pressure. The damper linkage shall provide a linear flow or equal percentage characteristic as required. Provide Ruskin RCD46 model or equal.
2. Control dampers shall be parallel or opposed blade type as scheduled on drawings or outdoor and return air mixing box dampers shall be parallel blade, arranged to direct air streams towards each other. All other dampers may be parallel or opposed blade types.

2.12 AIRBORNE INFECTION ISOLATION ROOMS

- A. Pressure Monitor for Isolation Room Locations: Active pressure monitor shall have a 4 digit LED display which accurately measures the pressure differential between two spaces. It shall be capable of measuring and alarming to within 0.5% of full scale and displaying the pressure to 0.0001 inches of water gauge. The active pressure monitor shall consist of a room sensor, a reference space sensor and a room pressure monitor panel. Range shall be .05" w.c.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

- A. Provide a project manager who shall, as a part of his duties, be responsible for the following activities:
 1. Coordination between the Controls Contractor and all other trades, Owner, local authorities and the design team.
 2. Scheduling of manpower, material delivery, equipment installation and checkout.
 3. Maintenance of construction records such as project scheduling and manpower planning and AutoCAD or Visio for project co-ordination and as-built drawings.
 4. Coordination/Single point of contact

3.2 INSTALLATION METHODS

- A. Install systems and materials in accordance with manufacturer's instructions, rough-in drawings and equipment details. Install electrical components and use electrical products complying with requirements of applicable Division-16 sections of these specifications.

- B. The term "control wiring" is defined to include providing of wire, conduit, and miscellaneous materials as required for mounting and connecting electric or electronic control devices.
- C. To run BACnet on the ethernet network, the installer is required to run, at minimum, plenum rated CAT 5e cabling for all runs associated with this network.
- D. All exposed wiring, low and line voltage subject to mechanical damage, shall be run in conduit. Line and low voltage wiring shall be run in separate conduits. Concealed but accessible wiring, except in mechanical rooms and areas where other conduit and piping are exposed shall run in UL plenum rated cable as approved by local codes unless expressly restricted by requirements in Division 16 specification.
- E. All Controllers, Relays, Transducers, etc., required for stand-alone control shall be housed in a NEMA 1 enclosure with a lockable door.

3.3 SYSTEM ACCEPTANCE

- A. General: The system installation shall be complete and tested for proper operation prior to acceptance testing for the Owner's authorized representative. A letter shall be submitted to the Architect requesting system acceptance. This letter shall certify all controls are installed and the software programs have been completely exercised for proper equipment operation. Acceptance testing will commence at a mutually agreeable time within ten (10) calendar days of request. When the field test procedures have been demonstrated to the Owner's representative, the system will be accepted. The warranty period will start at this time.
- B. Field Equipment Test Procedures: DDC control panels shall be demonstrated via a functional end to end test. Such that:
 - 1. All output channels shall be commanded (on/off, stop/start, adjust, etc.) and their operation verified.
 - 2. All analog input channels shall be verified for proper operation.
 - 3. All digital input channels shall be verified by changing the state of the field device and observing the appropriate change of displayed value.
 - 4. If a point should fail testing, perform necessary repair action and retest failed point and all interlocked points.
 - 5. Automatic control operation shall be verified by introducing an error into the system and observing the proper corrective system response.
 - 6. Selected time and setpoint schedules shall be verified by changing the schedule and observing the correct response on the controlled outputs.
- C. As-Built Documentation: After a successful acceptance demonstration, the Contractor shall submit as-built drawings of the completed project for final approval. After receiving final approval, supply "6" complete as-built drawing sets, together with AutoCAD or Visio diskettes to the owner.
- D. Operation and Maintenance Manuals: Submit four copies of operation and maintenance manuals. Include the following
 - 1. Manufacturer's catalog data and specifications on sensors, transmitters, controllers, control valves, damper actuators, gauges, indicators, terminals, and any miscellaneous components used in the system.
 - 2. An operator's manual that will include detailed instructions for all operations of the system.
 - 3. An operator's reference table listing the addresses of all connected input points and output points. Settings shall be shown where applicable.
 - 4. A copy of the warranty/guarantee.

5. Operating and maintenance cautions and instructions.

3.4 TRAINING

- A. Contractor shall provide to the engineer a training class outline prior to any scheduled training.
- B. Factory trained control engineers and technicians shall provide training sessions for the Owner's personnel.
- C. The control contractor shall conduct two (2) four-hour training courses for the designated owners' personnel in the maintenance and operation of the control system. One class shall be given before system acceptance and the other six months into the warranty/guarantee time period.
- D. The course shall include instruction on specific systems and instructions for operating the installed system to include as a minimum:
 - 1. HVAC system overview
 - 2. Operation of Control System
 - 3. Function of each Component
 - 4. System Operating Procedures
 - 5. Programming Procedures
 - 6. Maintenance Procedures

3.5 WARRANTY/GUARANTEE

- A. The control system shall be warranted/guaranteed to be free from defects in both material and workmanship for a period of one (1) year of normal use and service. This warranty/guarantee shall become effective the date the owner accepts or receives beneficial use of the system.
- B. After completion, this contractor shall make adjustments and modification as necessary for the one-year warranty period. During this period, the contractor as directed by the engineer shall make modifications and adjustments to the building systems at no additional cost or compensation.

END OF SECTION 230900

SECTION 230950 - VARIABLE FREQUENCY DRIVES

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. The drawings and general provisions of this contract, including general and supplementary conditions and Division 1 specification sections, apply to work of this section.
- B. Information contained on the drawings and/or schedules shall detail the additional specific requirements for the Variable Frequency Drive (VFD) system equipment.

1.2 SCOPE OF WORK

- A. It is the intent of this specification to set the minimum acceptable requirements for the design, construction, installation, commissioning and vendor support requirements for the VFD systems herein specified.
- B. The VFD installation, harmonic mitigation, and associated equipment coordination and interface shall be provided by the ATC contractor. Mounting VFD and connecting 4-20mA control signal shall be by the ATC contractor. Power wiring to and from the VFD to the motor shall be by Division 26

1.3 CODE AND STANDARDS

- A. The equipment supplied under this specification shall conform to the latest applicable codes and standards of the following:
 - 1. NEC 2011 - (NFPA 70) - National Electric Code.
 - 2. ANSI/NEMA ICS 6 - Enclosures for Industrial Controls and Systems.
 - 3. NEMA AB 1 - Molded Case Circuit Breakers.
 - 4. NEMA ICS 2 - Industrial Control Devices, Controllers, and Assemblies.
 - 5. IEEE Standard 519-1992 - Recommended Practices for Harmonic Control in Electrical Power Systems.
 - 6. ANSI C37 - Standards for Circuit Breakers, Switchgear, Relays, Substations and Fuses.
 - 7. ANSI C57 - Distribution, Power, and Regulating Transformers (includes Reactors).
- B. The fully assembled VFD system shall carry the UL label certifying UL-508 standards. An equivalent safety labeling program by ETL or CSA documenting compliance with these industry standards shall be acceptable.

1.3 VENDOR QUALIFICATIONS

- A. All vendors supplying equipment and/or services under this specification, shall pre-qualify and be listed.
- B. Division 23 shall coordinate and assume system responsibility and compatibility between the various approved supplier's equipment and services required to meet these specifications.

- C. Division 23 shall be responsible for the coordination with qualified vendors of equipment and services outside the scope of this specification (but required for the proper operation of the system).

1.4 ACCEPTABLE SUPPLIERS

- A. The following VFD manufacturer's equipment have been pre-approved to meet the products section of this specification:
 - 1. ABB.
 - 2. Yaskawa
 - 3. Mitsubishi
- B. The following manufacturers have been pre-approved to meet the harmonic testing and documentation section of this specification:
 - 1. Energy Management Corporation.
 - 2. Power Quality Consultants.

1.5 HARMONIC TESTING

- A. Harmonic testing must be performed by a manufacturer that is independent of the supplier.
- B. Payment for the VFD materials and labor shall not be made until the harmonic testing has been completed and accepted.

1.6 SUBMITTALS

- A. The following information shall be included with the bid package:
 - 1. Description of equipment and tests included in bid to meet power quality requirements
 - 2. Qualifications and name of engineering and technical persons responsible for support and warranty on this project.
 - 3. Extended warranty/service contract bid.
- B. The following shall be included in the submittal package in the quantities required under the general provisions of this project:
 - 1. Completed Data Sheet.
 - 2. Set of outline drawings giving complete mounting and conduit entry and exit dimensions.
 - 3. Set of complete electrical drawings for power and control wiring.
 - 4. Detailed drawings of filter equipment and sample graphs and data to meet IEEE 519-1992 compliance for voltage and current distortion.
 - 5. Manufacturer's literature giving detailed information of equipment being supplied including part numbers, model numbers and ratings.
- C. The following compliance and approval forms shall be submitted for approval:
 - 1. Sample installation approval form.
 - 2. Sample VFD system commissioning approval form.
 - 3. Sample VFD system training approval form.
 - 4. Sample VFD quality assurance program and sample factory test and certification report forms.

PART 2 - PRODUCTS

2.1 PRODUCTS

- A. This portion of the specification outlines the overall fabrication, performance and functional requirements of VFDs supplied for positive speed control of standard NEMA design B induction motors.
- B. It is the intent of this section to specify non-proprietary designs and hardware that assure modern "state of the art" equipment which provides a high level of performance and reliability for the greatest long term, total value to the owner.

2.2 SYSTEM DESCRIPTION

- A. The VFD system shall be supplied as a complete, pre-integrated, stand-alone package produced by a single manufacturer regularly engaged in the production of same and who maintains full system support responsibility.
- B. The VFD system manufacturer shall integrate all components and equipment required to meet these specification features and functions as a single UL (or equivalent) labeled system. Vendors providing equipment requiring panel shop or job site modifications or additions that would not be valid under the original equipment manufacturer's (OEM's) safety labeling will not be acceptable.
- C. Pre-integrated equipment shall include but not be limited to incoming line filters, rectifier units, inverter units, control circuitry, operator interfaces, protective equipment, and other accessories and auxiliary items necessary to meet the highest standards for the type of service specified herein.
- D. VFD shall be connected to the ATC system.

2.3 CONSTRUCTION

- A. Space and Environment:
 - 1. All indoor VFD system components shall be housed in a grounded, dead front, wall-mounted, NEMA 1 enclosure. The VFD system size shall not exceed the size allotments specified on the drawings nor shall any portion of the system exceed a height of 90 inches. Entry shall be provided for incoming line and load cables as required or as shown on the drawings.
 - a. VFD systems mounted indoors shall be properly ventilated and sized to operate continuously at the job site elevation in an ambient environment of 32°F to 104°F, 0-90% RH.
 - 2. All outdoor VFD systems shall include environment control provisions as required (or as shown on the plans) and are to be located in a NEMA 3R enclosure. Outdoor VFD's are to be mounted to the equipment they serve or provided integral with the equipment.
 - a. VFD systems mounted outdoors shall be properly ventilated and sized to operate continuously at the job site elevation in an ambient environment of -22°F to 122°F, 0-100% RH.
- B. Supply Power:
 - 1. All components of the VFD system shall be selected to operate continuously without any system trip or damage based on the nominal power specifications

and requirements shown on the drawings or schedules. The above conditions must be maintained under the following expected variations:

- a. Plus or minus 10% voltage fluctuation.
- b. Plus or minus 3% frequency variation (5% if served by a back-up generator).
- c. Distorted voltage waveform with up to 7% total voltage harmonic distortion.

2. The VFD system shall employ voltage sag ride-through coordination under normal operating (average load) conditions to prevent nuisance trips with the following utility interruptions (based on preliminary IEEE working group P1346 data):

- a. 0% voltage for 1 cycle.
- b. 60% voltage for 10 cycles.
- c. 87% voltage continuous.

2.4 VFD FEATURES

- A. Provide an internal disconnect(s) with each VFD.
- B. All inverters shall be manufactured in the United States.
- C. The variable volume inverter duty motors and variable speed drives shall be manufactured by a single source. This will ensure total responsibility should a motor fail.
- D. The inverter manufacturer shall have a minimum of 15 years experience in manufacturing inverters and shall have a minimum of 8 years experience with IGBT transistors used in the inverter to produce the output PWM waveform, allowing for quiet motor operation. Inverters with carrier frequencies below 8kHz are not acceptable.
- E. The 3 through 30 HP, 230VAC, and 5 through 150 HP, 460VAC adjustable speed drive shall be a pulse width modulated (PWM) design that has a carrier frequency of 8kHz or higher so no acoustic noise will be produced onto the motor. The adjustable speed drive shall maintain a 120% current overload capability for 60 seconds with automatic stall prevention and voltage boost to prevent nuisance tripping during load or line side transient conditions. The adjustable speed drive shall maintain a displacement power factor of not less than 0.95 throughout its speed range.
- F. The inverters shall be rated for continuous duty at a 8kHz carrier frequency on the motor full load currents listed below (from NEC Table 430-150). If derating of the inverter is necessary to run at 8kHz, then the units must be derated and their new derated currents must equal or exceed the motor full load currents listed in the table below.
- G. The Insulated Gate Bipolar Transistors (IGBTs) shall have a minimum rating of 1200VDC on 460VAC and 600VDC on 230VAC units. The manufacturer of the inverter must have a minimum of 8 years experience in the manufacture and use of IGBTs.
- H. Enclosure: The VFD shall have a metal NEMA 1 (indoor locations) or NEMA 3R (outdoor locations) enclosure for reduction of radio and electromagnetic frequency interference. Plastic enclosures are not acceptable. The enclosure for indoor NEMA 1 VFD's shall be wall mount 125HP and below and floor mount 200HP and above. The enclosure for outdoor NEMA 3R VFD's shall be mounted to the equipment they serve or provided as integral with the equipment.
- I. The adjustable speed drive shall have, as a minimum, the following design features as standard:

1. 8KHz sine-coded, pulse width modulated output.
 2. Overload capability of 120% for 60 seconds, 110% continuous.
 3. Process follower 4-20mADC, 0-5VDC, or 0-10VDC input.
 4. An LED digital readout displaying output frequency, status, percent current, percent voltage, and response signal.
 5. Output signals proportional to current and frequency 0-1mADC / 0-7.5VDC.
 6. Current limiting circuit.
 7. Adjustable acceleration and deceleration.
 8. In addition to the inverter's self diagnostic features, the drive shall have a form C contact (1NO, 1NC) for remote indication of fault.
 9. Customer interlock for remote starting and stopping.
 10. On loss of speed reference signal, the drive shall operate at a preset minimum speed so that the inverter will not drive the fan at a speed capable of causing system problems.
 11. The drive shall provide a 24VDC open collector output signal which will indicate when the drive is running, and when the drive is at speed.
 12. The drive shall be capable of restarting into a rotating motor by sensing the frequency of the rotating motor and starting into the motor at that frequency.
 13. The drive shall have a digital keypad for performing all parameter adjustments and programming which shall include the following features:
 - a. Quick setup key to allow for simple setup and expeditious startup.
 - b. Manual/Off/Auto keys for selection of control mode.
 - c. Fault clear/reset key.
 - d. Run and stop keys for starting and stopping in manual mode.
 - e. Up and Down arrow keys for adjustment of motor speed and adjustment of programming parameters.
 - f. Program key for entering program mode for adjustment of parameters.
 - g. Read/write key for changing parameters in program mode.
 14. The drive shall have PID (set point) control.
 15. The inverter shall have a DC link reactor which will reduce harmonics at the input. If a DC link reactor is not provided, an AC input line reactor or isolation transformer shall be provided (20HP and larger, 460V).
 16. The drive shall be equipped with critical frequency avoidance where it shall be capable of avoiding up to three resonant points in the mechanical system.
 17. A user programmable personal lockout code shall prevent unauthorized programming of the inverter.
- J. The adjustable speed drive shall have, as a minimum, the following protective features:
1. Ground fault protection.
 2. Electronic motor overload protection.
 3. Current limit adjustable 10 - 120%.
 4. Current limited stall prevention during acceleration, deceleration, and run conditions.
 5. Automatic restart after momentary power loss or momentary overvoltage. The drive shall not restart into faults other than overvoltage, undervoltage, or overcurrent due to acceleration rate set too fast, because other faults, such as an overcurrent due to a blown transistor or a short circuit on the output, could cause damage to the inverter.
 6. Fault indicators shall indicate the following fault conditions (Faults should be displayed by flashing on the LED display on the front panel of the inverter. When a fault occurs, the drive shall have built in diagnostic functions that assist in determining the cause and source of the fault. The drive shall also indicate the level of current and voltage and the frequency at the time of the fault):
 - a. Overcurrent during acceleration (OC1).
 - b. Overcurrent during deceleration (OC2).
 - c. Overcurrent while running (OC3).

- d. Overcurrent on output (OCL).
 - e. Overcurrent detected at startup (OCA).
 - f. Overload (OL).
 - g. Overvoltage while deceleration (OP2).
 - h. Overvoltage due to power surge (OP).
 - i. Over temperature (OH).
 - j. Ground Fault (EF).
 - k. Emergency Stop (E).
 - l. Frequency Setting Fault (EFF).
 - m. EEPROM Abnormality (EEP).
 - n. EEPROM Abnormality (EEP2).
 - o. EEPROM Abnormality (EEP3).
 - p. Computer Link Abnormality (Err.t).
 - q. Power Supply Undervoltage (POFF).
 - r. DC Main Circuit Undervoltage (nOFF).
7. Current limiting DC bus fuse.
8. Phase-to-phase short circuit protection.
- K. The adjustable speed drive shall have the following adjustments available under the quick SETUP key:
- 1. Acceleration - 0.1 to 1200 seconds.
 - 2. Deceleration - 0.1 to 1200 seconds.
 - 3. Maximum frequency range.
 - 4. Maximum frequency (0 to 100% speed).
 - 5. Bias and gain adjustment for 4-20mA, 0-5VDC, 0-10VDC follower (Can be direct or indirect acting).
 - 6. Electronic thermal overload adjustment (10-100%).
- L. The adjustable speed drive shall be designed to operate within the following environmental and service conditions:
- 1. Ambient service temperature: -10EC to 40EC.
 - 2. Ambient storage temperature: -20EC to 60EC.
 - 3. Humidity: non-condensing to 95%.
 - 4. Altitude to 4400 feet.
 - 5. Service factor: 1.1.
 - 6. Input voltage: three phase, 208/230VAC +/- 10% for 230VAC series and 380/400/460VAC +/- 10% for 460VAC series.
 - 7. Input frequency: 50/60 hertz +/- 2 Hz.
- M. The adjustable speed drive shall be designed and built to the following standards:
- 1. UL
 - 2. CSA
 - 3. ISO 9001
 - 4. IEEE 587
- N. Inverter manufacturer shall have the following available:
- 1. Service engineer.
 - 2. Training/Service schools.
 - 3. Twenty-four hour phone service.
- O. Accessories to be furnished and mounted by the drive manufacturer:
- P. Customer Interlock Terminal Strip - provide a separate terminal strip for connection of freeze, fire, smoke contacts, fault contact output, input reference signal, and external start command. All external interlocks shall remain fully functional whether the drive is in

Hand or Auto modes. External start command shall be active when in the Auto mode only.

Q. Manual bypass circuit:

1. The bypass circuit shall allow the user to manually bypass the drive and transfer control of the motor across the line, running the motor at full speed. While in the bypass operation, the motor shall be protected by an overload relay. A three position selector switch to control the bypass contactor and the drive output contactor is to be mounted on the enclosure door. When in the Inverter mode, the bypass contactor is open and the drive output contactor is closed. In the Off position, power will be removed from both the inverter and the bypass circuits. In the Bypass position, the drive output contactor is open and the bypass contactor is closed. All safety interlocks will work in both the drive and bypass modes. The contactors shall have auxiliary contacts connected to a terminal strip for indication of bypass or inverter modes.
2. A service contactor shall be provided to electrically isolate the drive while in bypass operation without having to remove power from the motor. This will allow the drive to be serviced during bypass operation. The service contactor shall be controlled by a two position selector switch on the drive enclosure.
3. A motor overload relay shall be provided to protect the motor in the bypass mode.

R. Run Relay - Provides 1 N.O. and 1 N.C. form C contact for indication of inverter running.

1. RS232 Computer Interface - Allows inverter to be controlled by a local computer terminal. Only one inverter may be controlled by each computer. All programming, monitoring, and control functions which are possible at the inverter may be performed through the computer terminal.
2. Floating Point Control - This option allows control of the inverter through three sets of external contacts. When Contact #1 closes, the inverter will ramp up in speed (accelerate). When Contact #1 opens, the inverter will stay at its current speed. When Contact #2 closes, the inverter will ramp down in speed (decelerate). When Contact #2 opens, the inverter will stay at its current speed. When Contact #3 closes, the inverter will stop.
3. Isolated Input Option - This option will optically isolate a 4-20mA input signal from the inverter. This can prevent ground loops from occurring which may interfere with the control signal.
4. Isolated 4-20mA Output Option - This option will provide a 4-20mA isolated output signal that is proportional to either frequency OR current. It converts the inverter's 0-1mA output signal into a 4-20mA signal.

2.5 QUALITY ASSURANCE

- A. The VFD system manufacturer shall have a quality assurance program acceptable to the engineer. An outline of this program shall be submitted for approval.
- B. Prior to shipping any equipment, the manufacturer shall individually test and certify each unit to document compliance. This certification report shall be submitted as part of the operation and maintenance manual and include the following minimum testing:
 1. A visual inspection shall be made consisting of all system components, wiring connections, and safety mechanisms.
 2. High pot testing shall be conducted on the completed VFD system including all accessory power components as a complete package. This test shall be conducted per UL 508 (two times the rated voltage plus 1000 volts AC for 60 seconds) using regularly calibrated high pot test equipment.

3. A system run test shall be conducted using an actual motor accelerated and decelerated through the entire speed range.
4. All control panel devices, including switches, pilot lamps, keypad and special control devices shall be functional tested.
5. Special tests shown on the drawings or schedules or as later required by the engineer to demonstrate compliance with any specification herein shall be conducted upon request (either witnessed or not) at no additional cost.

2.6 POWER QUALITY REQUIREMENTS

A. IEEE STD. 519-1992 COMPLIANCE

Compliance with IEEE STD. 519-1992 (Recommended Practices for Harmonic Control in Electrical Power Systems) shall be a requirement of this project. Harmonic filters (passive or active), phase multiplication devices, or any other components required to mitigate harmonic voltage and current to IEEE STD. 519-1992 published levels shall be an integral part of the VFD system. Designs which are not pre-integrated and factory wired as part of the UL (or equal) labeled VFD system shall not be acceptable under this specification.

1. Designs which employ shunt tuned filters must be designed to prevent the importation of outside harmonics which could cause system resonance or filter failure. Calculations supporting the design, including a system harmonic flow analysis, must be provided as part of shunt tuned filter design documentation.
2. Designs which cause voltage rise at the VFD terminals must document coordination with the total system voltage variation to eliminate nuisance tripping.
3. Designs which do not provide both true and displacement power factor (measured at the VFD system input terminals) of at least 95% or better at full load are not acceptable. Designs that allow leading power factor at minimum loads which create voltage rise on the line side of the VFD system are not acceptable.

Relevant data for VFD system vendor calculations to meet IEEE Std. 519-1992 requirements are as follows:

1. For the purpose of this specification, the Point of Common Coupling (PCC) as identified in IEEE Std. 519-1992, shall be the connection at which each individual VFD system (the offending non-linear load) is connected to the electrical distribution system (linear loads). Required voltage and current harmonic distortion measurements shall be taken at each individual VFD system PCC.
2. The load current (I_L) is used to calculate the IEEE Std. 519-1992 I_{SC}/I_L ratio required for determining acceptable maximum harmonic current distortion table values as reproduced in 3.1.B.4. For the purposes of this specification, this calculated current (I_L) shall be the total combined full load current of each VFD system supplied as part of this project or the total combined amperage of loads designated as "non-linear" on the drawings or schedules.
3. The VFD system vendor is responsible to determine the short circuit current (I_{SC}) available at the PCC through the drawings, through coordination with other equipment suppliers, from the electric utility, and/or from actual job site electrical equipment nameplate or measurement data.
4. As a convenience, the IEEE Std. 519-1992 table of current distortion limits for general distribution systems (120 V through 69,000 V) is given below:

Current Distortion Limits for General Distribution Systems
(120 V through 69,000 V)

Maximum Harmonic Current Distortion in percent of I_L

I_{sc}/I_L	<11	$11 \leq h < 17$	$17 \leq h < 23$	$23 \leq h < 35$	$35 \leq h$	TDD

Individual Harmonic Order (Odd Harmonics)

<20	4.0	2.0	1.5	0.6	0.3	5.0
20<50	7.0	3.5	2.5	1.0	0.5	8.0
50<100	10.0	4.5	4.0	1.5	0.7	12.0
100<1000	12.0	5.5	5.0	2.0	1.0	15.0
>1000	15.0	7.0	6.0	2.5	1.4	20.0

Even harmonics are limited to 25% of the odd harmonic limits above.

- B. Documentation of IEEE Std. 519-1992 compliance shall be part of the commissioning required by the VFD supplier. Actual job site measurement testing shall be conducted at one half and full load and documented in the operation and maintenance manuals. Reports shall include the following data:
 - 1. Data (text and graphical) shall be supplied showing voltage and current waveforms, THD (or TDD) and individual harmonic spectrum analysis in compliance with the above standards.
 - 2. Power quality reports including transformer derate analysis, telephone influence factor, true and displacement power factor, and voltage and current imbalance reports shall also be supplied.
- C. All VFD suppliers shall obtain pre-approval based on satisfactory completion of previous VFD projects meeting the above requirements. Pre-approval requests to bid shall include calculations, test reports and other sufficient data to show the owner/engineer how compliance to IEEE Std. 519-1992 requirements have been met on previous projects and how compliance will be accomplished on this project.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Division 23 shall be responsible for installing and mounting VFD. Division 26 shall wire the VFD's.
- B. The VFD system equipment shall be installed and tested under the direction of factory trained personnel.

3.2 SYSTEM COMMISSIONING AND CERTIFICATION

- A. The VFD system start-up shall be performed by a service technician or engineer certified by the manufacturer. It shall include a minimum of 3 hours per VFD to work with Division 23 to start-up and commission the VFD's during system and building start-up. The

following adjustments and tests shall be performed as a minimum with certified copies included in the maintenance and operation manual:

1. Verify that the input voltage is within the manufacturer's specification tolerances.
 2. Verify that the motor rotation is correct in all modes of operation.
 3. Verify all operator devices, programming and monitoring functions to be fully operational.
 4. Verify operation of all field signal control connections.
 5. Measure and record system output voltage and current at 50% and 100% speed. Tune the output voltage to correspond to motor nameplate rating at full speed. Check full load current measurements against nameplate data.
 6. Make all parameter adjustments to tune and optimize the VFD system to the application. Record all configuration values as part of this report.
 7. Conduct harmonic tests. Measurements shall be recorded for each unit with the VFD system off, running at 50% speed, and running at full speed and load.
- B. Owner training shall be provided for each model and type of VFD system provided. Training shall consist of both classroom and actual equipment hands-on training. The training shall be certified on the approved form and included in the operation and maintenance manuals.

3.3 DOCUMENTATION

- A. The VFD system vendor shall supply certified as-built drawings based on the required drawings and approved drawing formats included as part of the submittal process.
1. The drawings shall be included as part of the operation and maintenance manual and be of a reproducible quality.
 2. Autocad format files of each drawing shall also be included on a floppy disk.
- B. The operation and maintenance manuals shall consist of the following instructions and information:
1. Uploading, handling, installation, and special consideration instructions.
 2. Operating functional descriptions and operating instructions.
 3. Bill of materials with all spare parts ordering information and availability.
 4. Factory test reports.
 5. Start-up and system commissioning reports.
 6. Training certification per.
 7. Power quality and harmonic test reports.

3.4 WARRANTY

- A. The VFD system vendor shall supply a complete parts and labor warranty (including travel expenses) for 1 year from the date of substantial completion.
1. The warranty shall cover the entire VFD system including power devices, controllers, filters, etc. enclosed as part of the system package.

END OF SECTION 230950

SECTION 230993 – SEQUENCES OF OPERATION

1. POWER FAILURE

All fan systems and exhaust fans shall be commanded off on detection of power failure. After power is restored, the fans shall be started sequentially. The restart sequence for other equipment shall be determined by the hospital personnel. If only emergency power is available, only those systems that operate on emergency power shall be commanded on, after the emergency generators have started, and the transfer switches are in the emergency power position. When normal power is available, and after the transfer switches have repositioned to the Utility power position, and after a one- minute (adjustable) delay, the equipment that operates on Utility power shall be started sequentially. All supply and interlocked exhaust fans shall stop on power failure. When power has been restored to normal for a minimum of two minutes, the fans shall restart at 30-second intervals (adjustable) in a predetermined sequence as directed by the hospital maintenance personnel. This restart sequence shall be changeable by the operator.

2. SCHEDULE

Although specific set points, time periods and reset values are listed in the sequence of operation, all values shall be changeable through the Facility Management System console or portable operators' terminal. The initial occupied/unoccupied schedules shall be as designated by the owner's representative. Although the facility is a 24-hour facility, schedules shall allow the owner the option to change the operation to occupied/unoccupied.

3. POINT DATABASE

Inputs and outputs required to meet the sequence of operation shall be provided, whether or not they are listed in the Input/Output schedule. All points listed in the Input/Output schedule shall also be provided.

4. ROOFTOP UNIT RTU-4

Provide a separate DDC control panel for this rooftop unit (all suggested set points and settings are adjustable).

This rooftop unit is to be interlocked to operate when its associated exhaust fan (EF-6) is operating.

This 100% outside air variable volume air handling unit consists of an outdoor air intake, MERV-8 pre-filter, glycol energy recovery coil/hoarfrost coil, electric pre-heating coil, supply fan with variable frequency drive, natural gas heating section, direct expansion cooling section, and a MERV-14 final filter. The pre-filter, electric pre-heat coil, & final filter are all duct-mounted and external to the unit itself. All other components are packaged with the unit. The unit is DDC controlled using electric actuation.

The rooftop unit is scheduled for automatic 24 hours per day operation. The unit operates in either infectious control mode or normal mode as selected by the occupancy sensors in either infectious control room. The unit is to normally operate in "Normal" mode, but switch to "infectious control" mode for a minimum of one hour when either of the occupancy sensors are triggered. The unit's operational mode will be controlled automatically via the occupancy sensors and can be monitored and overridden by the facilities management and control system (FMCS). Lights shall be mounted between the rooms. The lights will be labeled to show the current mode that is selected.

The electric pre-heating coil is to operate when the outside air temperature is below 40°F. On a rise in outside air temperature above 50°F, the electric pre-heating coil shall be disabled.

The rooftop unit operates in Infectious Control, Normal and Safety modes as follows:

Infectious Control

The electric pre-heating coil, the natural gas heating section, and the DX cooling section all modulate in sequence to maintain the space air temperature set point. The maximum heating season discharge air temperature setpoint is to be at 100°F and the minimum cooling season discharge air temperature setpoint is to be at 52°F. When in the occupied mode, the supply air volume is to be set at the maximum

design volume listed on the drawings (1050 CFM).

Normal Mode

The electric pre-heating coil, the natural gas heating section, and the DX cooling section all modulate in sequence to maintain the space air temperature set point. The maximum heating season discharge air temperature setpoint is to be at 100°F and the minimum cooling season discharge air temperature setpoint is to be at 52°F. When in the unoccupied mode, the supply air volume is to be set at the minimum design volume listed on the drawings (525 CFM).

Airborne Infection Isolation Room Pressurization Control

The supply fan variable frequency drive modulates to maintain a constant volume of supply air. The exhaust fan for these rooms will operate in the same manner with a higher volume of exhaust air than supply air. This consistent supply & exhaust air offset is to be maintained 24 hours per day in both occupied and unoccupied modes

A static pressure monitor shall be provided for each airborne infection isolation room & shall be monitored through the FMCS.

Safety

Fire alarm interlock by Div. 26, smoke detectors in the supply air stream, and supply fan VFD fault alarms de-energize the supply fan upon activation.

A temperature sensor in the supply discharge of the rooftop unit shall alarm the FMCS if the discharge air temperature drops to 45°F. If the space temperature falls 10°F below the space temperature setpoint, then the RTU supply fan shall be disabled, and the outside air damper shall close and an alarm shall be sent to the building operator via the FMCS system.

The DDC system uses VFD communications to confirm the supply fan is in the desired state (i.e. on or off) and generates an alarm if status deviates from DDC start/stop control. The DDC system generates a VFD trouble alarm independent from the fan status.

Filter

Provide and install a differential pressure transmitter across each pre and final filter bank. The differential pressure transmitter shall be monitored through the FMS. Alarm set points shall be adjustable at the FMCS.

5. EXHAUST FAN EF-6

Exhaust fan shall run continuously. The exhaust fan is to have an integral VFD for speed control that is mounted on the fan housing in an outdoor rated enclosure. The exhaust fan is scheduled for automatic 24 hours per day operation on Infectious Control and Normal modes of operation as selected by the occupancy sensors in either infectious control room. The exhaust fan is to normally operate in "Normal" mode, but switch to "infectious control" mode for a minimum of one hour when either of the occupancy sensors are triggered. The exhaust fan's operational mode will be controlled automatically via the occupancy sensors and can be monitored and overridden by the facilities management and control system (FMCS).

The exhaust fan operates in Infectious Control and Normal modes as follows:

Infectious Control

When in the Infectious Control mode, the exhaust air volume is to be set at the maximum design volume listed on the drawings (1500 CFM).

Normal Mode

When in the Normal mode, the exhaust air volume is to be set at the minimum design volume listed on the drawings (750 CFM).

The DDC system monitors the exhaust fan status and generates an alarm if status deviates from DDC start/stop control.

Filter

Provide and install a differential pressure transmitter across the pre-filter bank located near the inlet of this exhaust fan. The differential pressure transmitter shall be monitored through the FMCS. Alarm set points shall be adjustable at the FMCS.

6. EXHAUST FAN EF-17

This exhaust fan is to be manually controlled with on/off operation. A manual fan speed dial is to be mounted on the fan itself at the factory. The fan is to be connected to the existing exhaust fan on/off switch in the ER exam room served by this equipment. The on/off switch controls the operation of the fan and the manual fan speed dial controls the volume of air being exhausted during operation. When in operation the exhaust air volume is to be set at the design volume listed on the drawings (600 CFM).

7. AIRBORNE INFECTION ISOLATION ROOM CONTROL

The isolation room is supplied and exhausted with a constant volume of air to meet ventilation, pressurization, and thermal requirements. The room's pressurization is maintained by a fixed volumetric offset between the supply and exhaust air volumes. A local pressure monitor provides visual confirmation of status and audible and visual alarms if the room pressure is not as desired.

Control of the space temperature shall be through space temperature control. The RTU-4 rooftop unit shall modulate to maintain room air temperature setpoint. The discharge and space temperature shall be available for display at the FMCS. The space temperature sensor set point dial shall determine the space temperature setpoint or can be overridden by the operator.

Manual volume air dampers maintain the supply airflow into the room and the exhaust airflow out of the room. A fixed constant volume offset is maintained by setting the exhaust air volume greater than the supply air volume. The offset produces a negative pressure in the isolation room relative to the corridor.

A room pressure monitor is installed next to the door entering the isolation room. A room sensor and reference sensor in the adjoining space provide direct measurement of pressure. A green status light indicated that the room is negatively pressurized or "normal". A red light and audible alarm sound upon an unspecified loss of pressurization. A mute button silences the audible portion of the alarm. An adjustable alarm delay prevents nuisance alarms caused by opening the door. The monitor displays the room pressurization. All values of the room pressure monitor are to be available for display at the FMCS.

8. FIRE ALARM INTERLOCK & SMOKE CONTROL

When an alarm condition occurs, RTU-4 shall be set to safety mode and continue to operate. The RTU supply duct smoke detector will still function to shut down the AHU if smoke is detected. When an alarm condition occurs, exhaust fan EF-6 shall continue to operate.

9. ENERGY RECOVERY SYSTEM

The 50% propylene glycol energy recovery system consists of an energy recovery coil (RC-EF-6), energy delivery coil (HCC-RTU-4), air separator (AS-1), a system fill port, expansion tank (ET-1), and an inline vertical pump (P-1).

The energy recovery system shall operate when the ambient temperature is 10°F above or below the indoor room temperature and shall be de-activated when the ambient and room temperature are within this dead band. The system is to operate in a constant volume manner with the pump moving 4.8 GPM of the 50% propylene glycol solution throughout the piping & components. The pump is to have a starter for on/off control located on the roof next to the pump in an outdoor rated enclosure. The system is to be balanced using the balancing valve installed in the piping.

This energy recovery system is not equipped with an automatic glycol fill system. The FMCS shall monitor the system pressure and alarm when it drops 5 PSI below the system fill pressure listed on the expansion tank schedule on the drawings (12.7 PSI). The alarm shall report to the front end as follows: "GLYCOL HEAT RECOVERY SYSTEM FLUID LOW. FILL SYSTEM."

	Input / Output					Graphical Web Pages										Alarms			Trends Archive Size Verify with Owner					
Description	Digital Input	Digital Output	Analog Input	Analog Output	Hardwire Interlock	BAS Communication	Status	Temperature or Other Value	Cooling Percentage	Heating Percentage	Dynamic Flow Diagrams	O & M Manuals	Start/Stop	Status	Display Value	Adjust Value	Run Time Totalize	Operator Workstation	Remote Device/ Email	Life Safety Alarm	Run Time	30 Minute / Week	Change of Value / 800 Samples	Change of Value / 30 Samples
RTU-4 AIR HANDLER																								
Supply Fan VFD											X		X	X	X		X							
Fan Start/Stop		X				X																		
Fan Status	X					X	X											X			X			
Fan System Fault	X					X	X											X	X					
Fan Speed				X		X		X																X
Frequency Output						X																		
Percent Output						X																		
Current						X																		
Torque						X																		
Power						X																		
Drive Temperature						X																		
MWH						X																		
Runtime						X															X			
DC Bus Volts						X																		
PID Feedback						X																		
Fan Fault 1						X	X											X	X	X				X
Fan Fault 2						X	X											X	X	X				X
Smoke Detector - Supply Air	X										X			X	X			X	X	X				X
Pre-Filter Differential Pressure			X					X			X	X		X	X			X	X					X
Final Filter Differential Pressure			X					X			X	X		X	X			X	X					X
Outside Air Damper		X		X				X																
Supply Air Temperature			X					X			X		X	X	X		X	X						X
Space temperature			X					X							X							X		
Space temperature setpoint				X											X	X								
Controlling cooling setpoint				X											X	X								
Controlling heating setpoint				X											X	X								
Infectious/Normal Mode	X														X	X								
Current control mode selected		X													X									
Natural Gas Heating Status	X						X											X	X					
Electric Pre-heating Status	X						X											X	X					
DX Cooling Status	X						X											X	X					
Exhaust Fans																								
Fan(s) Start/Stop		X					X				X		X	X			X				X			

Fan(s) Status	X						X				X		X	X			X	X	X	X				X
Fire Alarm System																								
Alarm Point	X						X											X	X	X				
Common Trouble	X						X											X	X	X				
Airborne Infection Isolation Rooms																								
Space temperature			X				X							X								X		
Space temperature setpoint				X										X	X									
Supply air temperature			X				X							X							X			
Controlling cooling setpoint				X										X	X									
Controlling heating setpoint				X										X	X									
Exhaust Low Differential Press Alarm	X																							
Door Switch	X						X			X														
Room Pressure			X					X										X		X				
External Alarm	X						X											X		X				

END OF SECTION

SECTION 231123 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Pipes, tubes, and fittings.
2. Piping specialties.
3. Piping and tubing joining materials.
4. Valves.
5. Pressure regulators.
6. Service meters
7. Mechanical sleeve seals.
8. Grout.
9. Concrete bases.
10. This division is to pay all costs associated with the gas meter that are required by the local gas company/authority.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:

1. Piping and Valves: 100 psig minimum unless otherwise indicated.

- B. Natural-Gas System Pressures within Buildings: Two pressure ranges. Primary pressure is more than 2 psig but not more than 5 psig, and is reduced to secondary pressure of more than 0.5 psig but not more than 2 psig.

- C. Delegated Design: Design restraints and anchors for natural-gas piping and equipment, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.5 SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.
 - 2. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 - 3. Pressure regulators. Indicate pressure ratings and capacities.
 - 4. Dielectric fittings.
 - 5. Dielectric fittings.
 - 6. Mechanical sleeve seals.
 - 7. Escutcheons.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
 - 1. Shop Drawing Scale: 1/4 inch per foot.
- C. Delegated-Design Submittal: For natural-gas piping and equipment indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of seismic restraints.
 - 2. Design Calculations: Calculate requirements for selecting seismic restraints.
- D. Coordination Drawings: Plans and details, drawn to scale, on which natural-gas piping is shown and coordinated with other installations, using input from installers of the items involved.
- E. Site Survey: Plans, drawn to scale, on which natural-gas piping is shown and coordinated with other services and utilities.
- F. Qualification Data: For qualified professional engineer.
- G. Welding certificates.
- H. Field quality-control reports.
- I. Operation and Maintenance Data: For pressure regulators to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.
- D. Protect stored PE pipes and valves from direct sunlight.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

- a. Material Group: 1.1.
- b. End Connections: Threaded or butt welding to match pipe.
- c. Lapped Face: Not permitted underground.
- d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
- e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.

2.2 PIPING SPECIALTIES

A. Appliance Flexible Connectors:

- 1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
- 2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
- 3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
- 4. Corrugated stainless-steel tubing with polymer coating.
- 5. Operating-Pressure Rating: 0.5 psig.
- 6. End Fittings: Zinc-coated steel.
- 7. Threaded Ends: Comply with ASME B1.20.1.
- 8. Maximum Length: 72 inches.

B. Quick-Disconnect Devices: Comply with ANSI Z21.41.

- 1. Copper-alloy convenience outlet and matching plug connector.
- 2. Nitrile seals.
- 3. Hand operated with automatic shutoff when disconnected.
- 4. For indoor or outdoor applications.
- 5. Adjustable, retractable restraining cable.

C. Y-Pattern Strainers:

- 1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
- 2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
- 3. Strainer Screen: [40] [60]-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
- 4. CWP Rating: 125 psig.

D. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.3 JOINING MATERIALS

A. Joint Compound and Tape: Suitable for natural gas.

B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 MANUAL GAS SHUTOFF VALVES

A. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.

1. CWP Rating: 125 psig.
2. Threaded Ends: Comply with ASME B1.20.1.
3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.

B. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.

1. CWP Rating: 125 psig.
2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
4. Service Mark: Initials "WOG" shall be permanently marked on valve body.

C. One-Piece, Bronze Ball Valve with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated brass.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Separate packnut with adjustable-stem packing threaded ends.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated bronze.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Threaded-body packnut design with adjustable-stem packing.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

E. Two-Piece, Regular-Port Bronze Ball Valves with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated bronze.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE.
6. Packing: Threaded-body packnut design with adjustable-stem packing.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

F. Bronze Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Lee Brass Company.

- b. McDonald, A. Y. Mfg. Co.
 - 2. Body: Bronze, complying with ASTM B 584.
 - 3. Plug: Bronze.
 - 4. Ends: Threaded, socket, or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Operator: Square head or lug type with tamperproof feature where indicated.
 - 6. Pressure Class: 125 psig.
 - 7. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- G. Cast-Iron, Nonlubricated Plug Valves: MSS SP-78.
- a. McDonald, A. Y. Mfg. Co.
 - b. Mueller Co.; Gas Products Div.
 - c. Xomox Corporation; a Crane company.
 - 2. Body: Cast iron, complying with ASTM A 126, Class B.
 - 3. Plug: Bronze or nickel-plated cast iron.
 - 4. Seat: Coated with thermoplastic.
 - 5. Stem Seal: Compatible with natural gas.
 - 6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 7. Operator: Square head or lug type with tamperproof feature where indicated.
 - 8. Pressure Class: 125 psig.
 - 9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- H. Cast-Iron, Lubricated Plug Valves: MSS SP-78.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flowserve.
 - b. Homestead Valve; a division of Olson Technologies, Inc.
 - c. McDonald, A. Y. Mfg. Co.
 - d. Milliken Valve Company.
 - e. Mueller Co.; Gas Products Div.
 - f. R&M Energy Systems, A Unit of Robbins & Myers, Inc.
 - 2. Body: Cast iron, complying with ASTM A 126, Class B.
 - 3. Plug: Bronze or nickel-plated cast iron.
 - 4. Seat: Coated with thermoplastic.
 - 5. Stem Seal: Compatible with natural gas.
 - 6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 7. Operator: Square head or lug type with tamperproof feature where indicated.
 - 8. Pressure Class: 125 psig.

9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

2.5 EARTHQUAKE VALVES

A. Earthquake Valves: Comply with ASCE 25.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following
 - a. Vanguard Valves, Inc.
2. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction.
3. Maximum Operating Pressure: 5 psig.
4. Cast-aluminum body with nickel-plated chrome steel internal parts.
5. Nitrile-rubber valve washer.
6. Sight windows for visual indication of valve position.
7. Threaded end connections complying with ASME B1.20.1.
8. Wall mounting bracket with bubble level indicator.

B. Earthquake Valves: Comply with ASCE 25.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Pacific Seismic Products, Inc.
2. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction.
3. Maximum Operating Pressure: [0.5 psig] [7 psig] [60 psig].
4. Cast-aluminum body with stainless-steel internal parts.
5. Nitrile-rubber, reset-stem o-ring seal.
6. Valve position, open or closed, indicator.
7. Composition valve seat with clapper held by spring or magnet locking mechanism.
8. Level indicator.
9. End Connections: Threaded for valves NPS 2 and smaller; flanged for valves NPS 2-1/2 and larger.

2.6 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.

B. Line Pressure Regulators: Comply with ANSI Z21.80.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Actaris.
 - b. American Meter Company.
 - c. Eclipse Combustion, Inc.
 - d. Fisher Control Valves and Regulators; Division of Emerson Process Management.
 - e. Invensys.
 - f. Maxitrol Company.
 - g. Richards Industries; Jordan Valve Div.
2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Plate: Zinc-plated steel.
5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
6. Orifice: Aluminum; interchangeable.
7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
10. Overpressure Protection Device: Factory mounted on pressure regulator.
11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
12. Maximum Inlet Pressure: 5 psig.

2.7 DIELECTRIC FITTINGS

A. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Hart Industries International, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Watts Regulator Co.; Division of Watts Water Technologies, Inc.
 - f. Wilkins; Zurn Plumbing Products Group.
2. Minimum Operating-Pressure Rating: 150 psig.
3. Combination fitting of copper alloy and ferrous materials.
4. Insulating materials suitable for natural gas.
5. Combination fitting of copper alloy and ferrous materials with threaded, brazed-joint, plain, or welded end connections that match piping system materials.

B. Dielectric-Flange Kits:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
2. Minimum Operating-Pressure Rating: 150 psig.
3. Companion-flange assembly for field assembly.
4. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or PE bolt sleeves, phenolic washers, and steel backing washers.
5. Insulating materials suitable for natural gas.
6. Combination fitting of copper alloy and ferrous materials with threaded, brazed-joint, plain, or welded end connections that match piping system materials.

2.8 SLEEVES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

2.9 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico Inc.
 - c. Metraflex Company (The).
 - d. Pipeline Seal and Insulator, Inc.
 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe and sleeve.
 3. Pressure Plates: Stainless steel.
 4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one nut and bolt for each sealing element.

2.10 ESCUTCHEONS

- A. General Requirements for Escutcheons: Manufactured wall and ceiling escutcheons and floor plates, with ID to fit around pipe or tube, and OD that completely covers opening.

- B. One-Piece, Deep-Pattern Escutcheons: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Escutcheons: With set screw.
 - 1. Finish: Polished chrome-plated or rough brass.
- D. Split-Casting, Cast-Brass Escutcheons: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated or rough brass.
- E. One-Piece, Stamped-Steel Escutcheons: With set screw or spring clips and chrome-plated finish.
- F. Split-Plate, Stamped-Steel Escutcheons: With concealed hinge, set screw or spring clips, and chrome-plated finish.
- G. One-Piece, Floor-Plate Escutcheons: Cast-iron floor plate.
- H. Split-Casting, Floor-Plate Escutcheons: Cast brass with concealed hinge and set screw.

2.11 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

2.12 LABELING AND IDENTIFYING

- A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with the International Fuel Gas Code requirements for prevention of accidental ignition.

3.3 INDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Install escutcheons at penetrations of interior walls, ceilings, and floors.
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - d. Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.

- e. Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge and set screw.
 - f. Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - g. Piping in Unfinished Service Spaces: One-piece, stamped-steel type with set screw or spring clips.
 - h. Piping in Equipment Rooms: One-piece, cast-brass type.
 - i. Piping in Equipment Rooms: One-piece, stamped-steel type with set screw or spring clips.
 - j. Piping at Floor Penetrations in Equipment Rooms: One-piece, floor-plate type.
- L. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."
- M. Verify final equipment locations for roughing-in.
- N. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- O. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
- 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- P. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- Q. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- R. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
- 1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 - 2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 - 3. In Floor Channels: Install natural-gas piping in floor channels. Channels must have cover and be open to space above cover for ventilation.

- 4. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
- 5. Prohibited Locations:
 - a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - b. Do not install natural-gas piping in solid walls or partitions.
- S. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- T. Connect branch piping from top or side of horizontal piping.
- U. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- V. Do not use natural-gas piping as grounding electrode.
- W. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- X. Install pressure gage upstream and downstream from each line regulator. Pressure gages are specified in Division 23 Section "Meters and Gages for HVAC Piping."

3.4 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.
- D. Install earthquake valves aboveground outside buildings according to listing.
- E. Install anode for metallic valves in underground PE piping.

3.5 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Welded Joints:

1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
2. Bevel plain ends of steel pipe.
3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

D. Flanged Joints: Install gasket material, size, type, and thickness appropriate for natural-gas service. Install gasket concentrically positioned.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- B. Comply with requirements for pipe hangers and supports specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- C. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
 5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.7 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.8 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 23 Section "Identification for HVAC Piping and Equipment" for piping and valve identification.
- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.9 PAINTING

- A. Comply with requirements in Division 09 painting Sections for painting interior and exterior natural-gas piping.
- B. Paint exposed, exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.

- 1. Alkyd System: MPI EXT 5.1D.

- a. Prime Coat: Alkyd anticorrosive metal primer.
- b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
- c. Topcoat: Exterior alkyd enamel (semigloss).
- d. Color: Gray.

- C. Paint exposed, interior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.

- 1. Latex Over Alkyd Primer System: MPI INT 5.1Q.

- a. Prime Coat: Quick-drying alkyd metal primer.
- b. Intermediate Coat: Interior latex matching topcoat.
- c. Topcoat: Interior latex (flat).
- d. Color: Gray.

- 2. Alkyd System: MPI INT 5.1E.

- a. Prime Coat: Quick-drying alkyd metal primer.
- b. Intermediate Coat: Interior alkyd matching topcoat.
- c. Topcoat: Interior alkyd (flat).
- d. Color: Gray.

- D. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.10 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base.

1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
5. Install anchor bolts to elevations required for proper attachment to supported equipment.
6. Use 3000-psi 28-day, compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 1. Test, inspect, and purge natural gas according to the International Fuel Gas Code and authorities having jurisdiction.
- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.12 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain earthquake valves.

3.13 INDOOR PIPING SCHEDULE

- A. Aboveground, piping NPS 2 and smaller shall be the following:
 1. Steel pipe with wrought-steel fittings and welded or threaded joints.
- B. Aboveground, piping NPS 2-1/2" and larger shall be the following:
 1. Steel pipe with wrought-steel fittings and welded joints.
- C. Underground, below building, piping shall be the following:
 1. Steel pipe with wrought-steel fittings and welded joints in a vented conduit.
- D. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

- E. Containment Conduit Vent Piping: Steel pipe with malleable-iron fittings and threaded or wrought-steel fittings with welded joints. Coat underground pipe and fittings with protective coating for steel piping.

3.14 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at service meter shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Bronze plug valve.
- B. Valves for pipe sizes NPS 2-1/2 and larger at service meter shall be one of the following:
 - 1. Bronze plug valve.
 - 2. Cast-iron, nonlubricated plug valve.

END OF SECTION 231123

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes pipe and fitting materials and joining methods for the following:

1. Hot-water heating piping.
2. Chilled-water piping.
3. Condenser-water piping.
4. Makeup-water piping.
5. Condensate-drain piping.
6. Air-vent piping.
7. Dielectric fittings.
8. Dual-temperature heating and cooling water piping.
9. Glycol cooling-water piping.

1.3 SEISMIC REQUIREMENTS

- A. Component Importance Factor. All mechanical components shall be assigned a component importance factor. The component importance factor, I_p , shall be taken as 1.5 if any of the following conditions apply:
 1. The component is required to function for life-safety purposes after an earthquake.
 2. The component contains hazardous materials.
 3. The component is in or attached to an Occupancy Category IV structure and it is needed for continued operation of the facility or its failure could impair the continued operation of the facility.
- B. All other components shall be assigned a component importance factor, I_p , equal to 1.0.
- C. Seismic Performance: Pipe hangers and supports shall withstand the effects of earthquake motions determined according to SEI/ASCE 7 <Insert requirement> and with the requirements specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 1. For piping with a seismic importance factor of 1.0 the term "withstand" means "the system will remain in place without separation of any parts when subjected to the seismic forces specified."

2. For piping with a seismic importance factor of 1.5 the term "withstand" means "the system will remain in place without separation of any parts when subjected to the seismic forces specified and the system will be fully operational after the seismic event."

1.4 ACTION SUBMITTALS

A. Product Data: For each type of the following:

1. Steel pipe and fittings.
2. Copper pipe, tubing and fittings.
3. Dielectric fittings.

B. Delegated-Design Submittal:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors and alignment guides and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Seismic calculations and detailed analysis: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices. Project specific design documentation and calculations shall be prepared and stamped by a registered professional engineer who is responsible for the seismic restraint design and who is licensed in the state where the project is being constructed (ASCE 7, 13.2.1.1).

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Piping layout, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Other building services.
3. Structural members.

B. Qualification Data: For Installer.

C. Welding certificates.

D. Field quality-control reports: Written reports as specified in Part 3 of this section including:

1. Test procedures used.
2. Test results showing compliance with specified requirements.
3. Failed test results with corrective action taken to achieve compliance with specified requirements.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. All grooved joint couplings, fittings, valves and specialties shall be the products of a single manufacturer.
 - 1. All castings used for coupling housings, fittings, and valve bodies shall be date stamped for quality assurance and traceability.

1.7 COORDINATION

- A. Coordinate layout and installation of hydronic piping and suspension system components with other construction, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.
- B. Coordinate pipe sleeve installations for foundation wall penetrations.
- C. Coordinate piping installation with roof curbs, equipment supports, and roof penetrations. Roof specialties are specified in Division 7 Sections.
- D. Coordinate pipe fitting pressure classes with products specified in related sections.
- E. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into base. Concrete, reinforcement, and formwork requirements are specified in Division 3 Sections.
- F. Coordinate installation of pipe sleeves for penetrations through exterior walls and floor assemblies. Coordinate with requirements for firestopping specified in Division 7 Section "Through-Penetration Firestop Systems" for fire and smoke wall and floor assemblies.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. **Drawn-Temper Copper Tubing: ASTM B 88, Type L.**
- B. Grooved, Mechanical-Joint, Wrought-Copper Fittings: ASME B16.22.

1. Grooved-End Copper Fittings: ASTM B 75, copper tube or ASTM B 584, bronze casting.
2. Grooved-End-Tube Couplings: Coupling housings shall be cast with offsetting, rigid-pattern bolt pads to provide joint rigidity and support and hanging in accordance with ANSI B31.1 and B31.9. Ductile-iron housing with keys matching pipe and fitting grooves, EPDM gasket rated for minimum 230 deg F without use of special lubricants. For use with housing, and ASTM A449 electroplated steel nuts and bolts.

2.2 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.
- B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250 as indicated in "Piping Applications" Article.
- C. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in "Piping Applications" Article.
- D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.
- E. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.
- F. Wrought-Steel Fittings: ASTM A 234, wall thickness to match adjoining pipe.
- G. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 1. Material Group: 1.1.
 2. End Connections: Butt welding.
 3. Facings: Raised face.
- H. Forged Steel "Olet" Type Fittings, Welding, Socket-Welding and Threaded: ASME B16.11 and ASTM A105.
 1. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- I. Grooved Mechanical-Joint Fittings and Couplings:
 1. Manufacturers: Subject to compliance with requirements, **provide products by one of the following:**
 - a. Victaulic Company.
 - b. Anvil International, Inc. (Gruvlok)

2. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 53, Type F, E, or S, Grade B factory-fabricated steel; or ASTM A 234, Grade WPB steel fittings with grooves or shoulders designed and constructed to accept grooved-end couplings.
 3. Couplings: Two Ductile- housing and synthetic rubber gasket of central cavity pressure-responsive design; with ASTM A449 electroplated steel nuts and bolts to secure grooved pipe and fittings. Couplings shall comply with ASTM F1476 Standard Specification for the Performance of Gasketed Mechanical Couplings for Use in Piping Applications.
 - a. Rigid Type: Coupling housings shall be cast with offsetting, angle-pattern bolt pads to provide joint rigidity and support and hanging in accordance with ANSI B31.1 and B31.9.
 - b. Gasket: High temperature EPDM gasket, suitable for water service to +250 deg F, without use of special lubricants.
 - c. Flexible Type: For use in locations where vibration attenuation and stress relief are required, and for the elimination of flexible connectors.
 - d. 14" and Larger: Two –segment coupling, with lead-in chamfer on housing key and a wide-width gasket having a center-leg.
 4. Combinations of grooved mechanical-joint couplings and short nipples may also be used.
- J. Steel Pipe Nipples: ASTM A 733, made of same materials and wall thicknesses as pipe in which they are installed.

2.3 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch (3.2-mm) maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.
- E. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 DIELECTRIC FITTINGS

- A. General: Assembly or fitting with insulating material isolating joined dissimilar metals, to prevent galvanic action and stop corrosion.
1. Manufacturers:

- a. Advance Products & Systems, Inc.
 - b. Calpico, Inc. Capitol Manufacturing Co.
 - c. Capitol Manufacturing Company.
 - d. Central Plastics Company.
 - e. Elster Perfection.
 - f. Grinnell Mechanical Products.
 - g. Matco-Norca.
 - h. Pipeline Seal and Insulator, Inc.
 - i. Precision Plumbing Products, Inc.
 - j. Victaulic Company.
 - k. Watts Regulator Co.
 - l. Zurn Industries, LLC.
- B. Description: Combination of copper alloy and ferrous; threaded, solder, plain, and weld-neck end types and matching piping system materials.
- C. Insulating Material: Suitable for system fluid, pressure, and temperature.
- D. **End Connections:** Threaded, grooved, or flanged.
- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and **300-psig** minimum working pressure at **225 deg F**.
- F. Dielectric Nipples or Waterways: Electroplated steel with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and **300-psig** minimum working pressure at **225 deg F**.

2.5 EXTRA MATERIALS

- A. Chemicals: Furnish sufficient water treatment chemicals for initial system startup and for preventive maintenance for one year from date of Substantial Completion.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-water heating piping, aboveground, NPS 2 and smaller shall be **[any of]** the following:
- 1. **Type L** drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 - 2. **Schedule 40**, Grade B, Type 96 steel pipe; **Class 125, cast-iron** fittings; cast-iron flanges and flange fittings; and threaded joints.
- B. Hot-water heating piping, aboveground, NPS 2-1/2 and larger, shall be **[any of]** the following:
- 1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 - 2. **Schedule 40** steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.

3. **Schedule 40** steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- C. Chilled-water piping, aboveground, NPS 2 and smaller, shall be **[any of]** the following:
1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. **Schedule 40**, Grade B, Type 96 steel pipe; **Class 125, cast-iron** fittings; cast-iron flanges and flange fittings; and threaded joints.
- D. Chilled-water piping, aboveground, NPS 2-1/2 and larger, shall be **[any of]** the following:
1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. **Schedule 40** steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 3. **Schedule 40** steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- E. Dual-temperature heating and cooling water piping, aboveground, NPS 2 and smaller, shall be **any of** the following:
1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. .
 3. **Schedule 40**, Grade B, Type 96 steel pipe; **Class 125, cast-iron** fittings; cast-iron flanges and flange fittings; and threaded joints.
- F. Dual-temperature heating and cooling water piping, aboveground, NPS 2-1/2 and larger, shall be **any of** the following:
1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. **Schedule 40** steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 3. **Schedule 40** steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- G. Condenser-water piping, aboveground, NPS 2 and smaller, shall be **any of** the following:
1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. **Schedule 40**, Grade B, Type 96 steel pipe; **Class 125, cast-iron** fittings; cast-iron flanges and flange fittings; and threaded joints.
- H. Condenser-water piping, aboveground, NPS 2-1/2 and larger, shall be **any of** the following:
1. **Type L** , drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. **Schedule 40** steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 3. **Schedule 40** steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- I. Glycol cooling-water piping, aboveground, NPS 2 and smaller, shall be **any of** the following:

1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. **Schedule 40**, Grade B, Type 96 steel pipe; **Class 125, cast-iron** fittings; cast-iron flanges and flange fittings; and threaded joints.
- J. Glycol cooling-water piping, aboveground, NPS 2-1/2 and larger, shall be **any of** the following:
1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
 2. **Schedule 40** steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 3. **Schedule 40** steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- K. Makeup-water piping installed aboveground shall be **[any of]** the following:
1. **Type L**, drawn-temper copper tubing, wrought-copper fittings, and **soldered** joints.
- L. Condensate-drain piping shall be **[any of]** the following:
1. **Type M**, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
 2. Schedule 40 PVC plastic pipe and fittings and solvent-welded joints.
- M. Blowdown-Drain Piping: Same materials and joining methods as for piping specified for the service in which blowdown drain is installed.
- N. Air-Vent Piping:
1. Inlet: Same as service where installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.
 2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.
- O. Safety-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.

3.2 PIPING INSTALLATIONS

A. PRE-WORK / PRE-REQUISITES

1. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
2. The Contractor shall study the architectural, structural, mechanical, electrical and other drawings to eliminate conflict of piping with other structure lighting or other services.

B. CONDITION

1. All installed pipe lines shall be free from dents, scars, and burrs, with ends reamed smooth.
2. All piping shall be clean and free from acids and loose dirt when installed and shall be kept clean during the completion of the installation.
3. Install piping free of sags and bends.
4. All installed pipe lines shall remain straight against strains tending to cause distortion during system operation. The contractor shall make proper allowance for pipe line expansion and contraction so that no unsightly distortion, noise, damage or improper operation results therefrom.

C. SELECTION

1. Select system components with pressure rating equal to or greater than system operating pressure.
2. No street type fittings shall be used.
3. No short nipples shall be used except at drain valves.
4. Plugs of rags, wools, cottons, waste, or similar materials may not be used for plugging.

D. ROUTING/ARRANGEMENT

1. Piping installations shall be neatly organized.
2. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
3. Install groups of pipes parallel to each other.
4. Install piping spaced to permit application of insulation.
5. Install piping parallel and spaced to permit the servicing of valves.
6. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls or axis of the building.
7. Diagonal runs are prohibited unless specifically indicated otherwise.
8. Install fittings for all changes in direction.
9. No piping shall be run above any electrical panels, electrical equipment or access clearances for electrical for electrical panels or equipment. No piping shall be allowed to run through any electrical rooms.
10. Piping shall be arranged, placed and installed to facilitate equipment maintenance and shall be so arranged to not interfere with the installation of the air-conditioning equipment, ducts, or the removal of other equipment or devices. All specialties shall be so placed to permit easy operation and access.

11. All piping shall be so installed to insure noiseless circulation.
12. Install fittings for all branch connections.
13. Unless otherwise indicated, install branch connections to mains using tee fittings or forged steel branch fittings in main pipe, with the branch connected to the bottom of the main pipe.
14. For up-feed risers, connect the branch to the top of the main pipe.
15. Forged branch fittings shall be installed per the manufacturer's recommendations.

E. ACCESS / ARRANGEMENT

1. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal. All piping shall be so arranged to not block access to manholes, access openings, etc.
2. Install piping at indicated slopes. If not indicated, install piping at a uniform grade of 0.2 percent where possible, upward in direction of flow. Traps are to be avoided where-ever possible.
3. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
4. When insulated pipes are supported by a roller hanger they shall be protected from damage by suitable pipe covering protection saddles. Saddles shall support pipe on roller and shall be packed with insulation.
5. Install valves according to Section 230523 "General-Duty Valves for HVAC Piping."
6. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, at each coil on all sides of automatic valves where valves do not have union connections, elsewhere as indicated, and wherever necessary to prevent undue difficulty in making repairs or replacement. Unions are not required at flanged connections.
7. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated. Install flanges on valves, apparatus, and equipment having 2 1/2 inch NPS and larger connections. Flanges or unions as applicable for the type of piping specified, shall be provided in the piping at connections to all items of equipment.
8. Install shutoff valve immediately upstream of each dielectric fitting. Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.
9. Comply with requirements in Section 230516 "Expansion Fittings and Loops for HVAC Piping" for installation of expansion loops, expansion joints, anchors, and pipe alignment guides. Anchor piping for proper direction of expansion and contraction.
10. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

11. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
12. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."
13. Install strainers on supply side of each control valve, pressure-reducing valve, solenoid valve, in-line pump, and elsewhere as indicated. Install NPS 3/4" nipple and ball valve in blow-down connection of strainers NPS 2" and larger. Match size of strainer blow-off connection for strainers smaller than NPS 2").
14. Install flexible connectors at inlet and discharge connections to pumps (except inline pumps) and other vibration-producing equipment.
15. Polypropylene pipe in or passing through plenums must be fire wrapped or installed in a metal conduit.

F. DRAINAGE

1. Drain valves shall be installed at all low points in all piping systems to allow for complete drainage of piping systems.
2. Install drains, consisting of a tee fitting, NPS 3/4" ball valve, and short NPS 3/4" threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
3. All piping systems shall be installed so that they can be easily drained by means of drainage of low points of all piping without disconnecting pipe.
4. If not specifically indicated on the drawings, the frequency of draining shall determine whether drain caps, plugs, cocks, or valves are to be used.

G. IDENTIFICATION

1. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

3.3 DIELECTRIC FITTING INSTALLATION

A. Make connections according to the following, unless otherwise indicated:

1. **Install dielectric nipples or waterways** in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install **waterways**, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
3. Install Dielectric Fittings into Hydronic Piping Systems: Install dielectric nipples, waterways or couplings to connect piping materials of dissimilar metals.

4. **End Connections: Threaded, grooved, or flanged.**

3.4 HANGERS AND SUPPORTS

- A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.
- B. Comply with requirements in Section 230548 "Vibration and Seismic Controls for HVAC" for seismic restraints.
- C. Steel roof deck shall not be used to support loads from piping, ductwork or equipment, unless noted otherwise. Hanger loads less than 50 lbs. may be hung from the steel roof deck in cases when hanging from the steel roof deck cannot be avoided; the attachment method must distribute the load across the deck as approved by the Structural Engineer.
- D. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
 - 6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- E. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 7 feet; minimum rod size, 3/8 inch.
 - 2. NPS 1: Maximum span, 7 feet; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 - 4. NPS 2: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 - 5. NPS 2-1/2: Maximum span, 11 feet; minimum rod size, 1/2 inch.
 - 6. NPS 3 and Larger: Maximum span, 12 feet; minimum rod size, 1/2 inch.
- F. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 - 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 - 3. NPS 1-1/4: Maximum span, 7 feet; minimum rod size, 3/8 inch.
 - 4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 - 7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.

- G. PVC and CPVC Piping Hanger Spacing: Space hangers according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.
- H. PP Piping Hanger Spacing: Install vinyl-coated hangers with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1 and Smaller: 36 inches with 3/8-inch rod.
 - 2. NPS 1-1/4 to NPS 2: 48 inches with 3/8-inch rod.
 - 3. NPS 2-1/2 to NPS 3-1/2: 48 inches with 1/2-inch rod.
 - 4. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 5. NPS 6: 48 inches with 3/4-inch rod.
 - 6. NPS 8: 48 inches with 7/8-inch rod.
 - 7. Space all sizes of fiberglass composite reinforced PP pipe according to the manufacturer's written instructions.
- I. Install supports for vertical PP piping every 60 inches for NPS 1 and smaller, and every 72 inches for NPS 1-1/4 and larger.
- J. Fiberglass Piping Hanger Spacing: Space hangers according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.
- K. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.
- L. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.5 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- D. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- E. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

- F. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
- G. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- H. Grooved Joints: Assemble joints with coupling and gasket, lubricant, and bolts.
 - 1. Cut or roll grooves in ends of pipe based on pipe and coupling manufacturer's written instructions for pipe wall thickness. Use grooved-end fittings and rigid, grooved-end-pipe couplings.
 - 2. Installed in accordance with the manufacturer's written recommendations.
 - 3. Ends shall be clean and free from indentations, projections or roll marks.
 - 4. The gasket shall be molded and produced by the coupling manufacturer of an elastomer suitable for the intended service.
 - 5. Unions and flanges for servicing and disconnect are not required in installations using grooved joint couplings.
 - 6. Training: The coupling manufacturer's factory-direct trained representative shall provide on-site training for the contractor's field personnel in the use of grooving tools and installation of product. The representative shall periodically visit the job site to ensure best practices in grooved product installation are being followed. The distributor's representative will not be acceptable.

3.6 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.

3.7 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
 - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 - 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 - 3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
 - 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 - 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
 - 1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.

2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
3. Isolate expansion tanks and determine that hydronic system is full of water.
4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
6. Prepare written report of testing.

C. Perform the following before operating the system:

1. Open manual valves fully.
2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
7. Verify lubrication of motors and bearings.

END OF SECTION 232113

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes special-duty valves and specialties for the following:
 - 1. Hot-water heating piping.
 - 2. Makeup-water piping.
 - 3. Condensate-drain piping.
 - 4. Air-vent piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Valves: Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.
 - 2. Air-control devices.
 - 3. Hydronic specialties.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-control devices, hydronic specialties, and special-duty valves to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 VALVES

- A. **Globe, Check, Ball, and Butterfly Valves:** Comply with requirements specified in Section 230523 "General-Duty Valves for HVAC Piping. Gate valves are not allowed on this project.
- B. Automatic Temperature-Control Valves, Actuators, and Sensors: Comply with requirements specified in Section 230900 "Instrumentation and Control for HVAC.
- C. Refer to Part 3 "Valve Applications" Article for applications of each valve.
- D. Bronze, Calibrated-Orifice or Venturi, Balancing Valves, NPS 2 and smaller:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett Domestic Pump.
 - c. Flow Design Inc.
 - d. Gerand Engineering Co.
 - e. Griswold Controls.
 - f. Taco.
 - g. Tour & Andersson; available through Victaulic Company.
 - h. Nexus Valve, Inc.
 - 2. Body: Bronze, ball or plug type with calibrated orifice or venturi.
 - 3. Ball: Brass or stainless steel.
 - 4. Plug: Resin.
 - 5. Seat: PTFE.
 - 6. End Connections: Threaded or socket.
 - 7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
 - 8. Handle Style: Lever, with memory stop to retain set position.
 - 9. CWP Rating: Minimum **125 psig**.
 - 10. Maximum Operating Temperature: **250 deg F**.
- E. Cast-Iron or Steel, Calibrated-Orifice or Venturi, Balancing Valves, NPS 2 ½ and larger:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Flow Design Inc.
 - e. Gerand Engineering Co.
 - f. Grinnell.

- g. Griswold Controls.
 - h. Taco.
 - i. Tour & Andersson; available through Victaulic Company.
 - j. Spence Engineering Company Inc.
 - k. Watts Regulator Co.
 - l. Nexus Valve, Inc.
2. Body: Cast-iron or steel body, ball, plug, or globe pattern with calibrated orifice or venturi.
 3. Ball: Brass or stainless steel.
 4. Stem Seals: EPDM O-rings.
 5. Disc: Glass and carbon-filled PTFE.
 6. Seat: PTFE.
 7. End Connections: Flanged or grooved.
 8. Pressure Gage Connections: Integral seals for portable differential pressure meter.
 9. Handle Style: Lever, with memory stop to retain set position.
 10. CWP Rating: Minimum **125 psig**.
 11. Maximum Operating Temperature: **250 deg F**.

F. Diaphragm-Operated, Pressure-Reducing Valves: ASME labeled.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Conbraco Industries, Inc.
 - e. Spence Engineering Company, Inc.
 - f. Watts Regulator Co.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Low inlet-pressure check valve.
8. Inlet Strainer: **Brass**, removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.
10. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

G. Diaphragm-Operated Safety Valves: ASME labeled.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Conbraco Industries, Inc.

- e. Kunkle.
 - f. Spence Engineering Company, Inc.
2. Body: Bronze or brass.
 3. Disc: Glass and carbon-filled PTFE.
 4. Seat: Brass.
 5. Stem Seals: EPDM O-rings.
 6. Diaphragm: EPT.
 7. Wetted, Internal Work Parts: Brass and rubber.
 8. Inlet Strainer: **Brass**, removable without system shutdown.
 9. Valve Seat and Stem: Noncorrosive.
 10. Valve Size, Capacity, and Operating Pressure: Comply with ASME Boiler and Pressure Vessel Code: Section IV, and selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

H. Automatic Flow-Control Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett Domestic Pump.
 - c. Flow Design Inc.
 - d. Griswold Controls.
 - e. Taco
 - f. Nexus Valve, Inc.
2. Body: Brass or ferrous metal.
3. Piston and Spring Assembly: Tamper proof, self-cleaning, and removable, for inspections and replacement.
 - a. **Corrosion resistant.**
4. Combination Assemblies: Include bronze or brass-alloy ball valve.
5. Identification Tag: Attached by chain and marked with zone identification, valve number, and flow rate.
6. Size: Same as pipe in which installed.
7. Performance: Maintain constant flow, plus or minus 5 percent over system pressure fluctuations:
 - a. **Minimum CWP Rating: 175 psig.**
8. **Maximum Operating Temperature: 200 deg F.**
9. Fitted with pressure and temperature test valves.
10. Equipped with a readout kit including flow meter, probes, hoses, flow charts, and carrying case.

2.2 AIR-CONTROL DEVICES

A. Manual Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
- 2. Body: Bronze.
 - 3. Internal Parts: Nonferrous.
 - 4. Operator: Screwdriver or thumbscrew.
 - 5. Manually operated with ball valve in the down position.
 - 6. Inlet Connection: **NPS 1/2**.
 - 7. Discharge Connection: **NPS 1/8**.
 - 8. CWP Rating: **150 psig**.
 - 9. Maximum Operating Temperature: **225 deg F**.

B. Automatic Air Vents:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Bell & Gossett Domestic Pump.
 - c. Hoffman Specialty ITT; Fluid Handling Div.
 - d. Spirax-Sarco.
 - e. Spirovent.
 - f. Taco, Inc.
 - g. Honeywell-Baukman.
- 2. Body: Bronze or cast iron.
- 3. Internal Parts: Nonferrous.
- 4. Operator: Noncorrosive metal float.
- 5. Inlet Connection: **NPS 1/2**.
- 6. Discharge Connection: **NPS 1/4**.
- 7. CWP Rating: **150 psig**.
- 8. Maximum Operating Temperature: **240 deg F**.

C. **Bladder** -Type Expansion Tanks:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
- 2. Tank: Welded steel, rated for **125-psig** working pressure and **240 deg F** maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- 3. **Bladder** : Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.

4. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.
5. Access: Drain fitting and taps for pressure gage.
6. Support:
 - a. Vertical tanks with steel legs or base.
 - b. Horizontal tanks with steel saddles.

D. Tangential-Type Air Separators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
2. Tank: Welded steel; ASME constructed and labeled for **125-psig** minimum working pressure and **240 deg F** maximum operating temperature.
3. Air Collector Tube: Perforated stainless steel, constructed to direct released air into expansion tank.
4. Tangential Inlet and Outlet Connections: Threaded for **NPS 2** and smaller; flanged connections for **NPS 2-1/2** and larger.
5. Blowdown Connection: Threaded.
6. Size: Match system flow capacity.

2.3 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Machine Works.
 - b. Hoffman Specialty ITT; Fluid Handling Div.
 - c. Metraflex Co.
 - d. Mueller
 - e. Spirax Sarco.
 - f. Trane Co.
 - g. Tour & Andersson; available through Victaulic Company.
 - h. Watts Regulator Co.
 - i. Nexus Valve
2. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
3. End Connections: Threaded ends for **NPS 2** and smaller; flanged ends for **NPS 2-1/2** and larger.
4. Strainer Screen: Stainless-steel, or perforated stainless-steel basket:
 - a. **20**-mesh strainer.
5. CWP Rating: **125 psig**.

B. Basket Strainers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.
 - b. Metraflex Co.
 - c. Mueller
 - d. Spirax Sarco.
 - e. Tour & Andersson; available through Victaulic Company.
2. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
3. End Connections: Threaded ends for **NPS 2** and smaller; flanged ends for **NPS 2-1/2** and larger.
4. Strainer Screen: Perforated stainless-steel basket with 50 percent free area:
 - a. **40-mesh startup strainer.**
5. CWP Rating: **125 psig.**

C. Spherical, Rubber, Flexible Connectors:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amber-Booth.
 - b. Mason Industries.
 - c. Metraflex Co.
 - d. Flex-Weld.
 - e. Fugate.
 - f. Twin City Hose.
 - g. Nexus Valve, Inc.
2. Body: Double-sphere fiber-reinforced EPDM rubber body.
3. End Connections: Steel flanges drilled to align with Classes 150 and 300 steel flanges.
4. Performance: Capable of misalignment.
5. CWP Rating: **150 psig.**
6. Maximum Operating Temperature: **250 deg F.**

D. Diverting Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump.
 - d. Taco, Inc.
2. Body: Cast Iron or Wrought Copper
3. Ends: Threaded or Soldered
4. Flow Direction: Indicated on fitting.

5. CWP Rating: **125 psig**.
6. Maximum Operating Temperature: **250 deg F**.

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. **Install calibrated-orifice**, balancing valves at each branch connection to return main.
- C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.
- D. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- E. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.
- F. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

3.2 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Automatic air vents may cause damage to ceilings and other finished surfaces. Air vents aid in system filling. Air removal after initial startup is accomplished by air separator or boiler diptube. Manual air vents may be a better solution.
- C. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Install manual vents at heat-transfer coils and elsewhere as required for air venting.
- D. Install piping from boiler air outlet, air separator, or air purger to expansion tank with a 2 percent upward slope toward tank.
- E. Install in-line air separators in pump suction. Install drain valve on air separators **NPS 2** and larger.
- F. Install tangential air separator in pump suction. Install blowdown piping with full-port ball valve; extend full size to nearest floor drain.
- G. Install expansion tanks above the air separator. Install tank fitting in tank bottom and charge tank. Use manual vent for initial fill to establish proper water level in tank.
 1. Install tank fittings that are shipped loose.

2. Support tank from floor or structure above with sufficient strength to carry weight of tank, piping connections, fittings, plus tank full of water. Do not overload building components and structural members.
- H. Install expansion tanks on the floor. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

END OF SECTION 232116

SECTION 232123 - HYDRONIC PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Close-coupled, in-line centrifugal pumps.
 - 2. Separately coupled, vertically mounted, in-line centrifugal pumps.

1.3 DEFINITIONS

- A. Buna-N: Nitrile rubber.
- B. EPT: Ethylene propylene terpolymer.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of pump. Include certified performance curves and rated capacities, shipping weights, installed weights, operating characteristics, furnished specialties, final impeller dimensions, and accessories for each type of product indicated. Indicate pump's operating point on curves.
- B. Shop Drawings: For each pump.
 - 1. Show pump layout and connections.
 - 2. Include setting drawings with templates for installing foundation and anchor bolts and other anchorages.
 - 3. Include diagrams for power, signal, and control wiring.
 - a. Detail all wiring systems and differentiate clearly between manufacturer-installed and field-installed wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For pumps to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. UL Compliance: Fabricate and label pumps to comply with UL 778, "Motor-Operated Water Pumps," for construction requirements.
- B. Product Options: Drawings indicate size, profiles, connections, and dimensional requirements of pumps and are based on the specific types and models indicated. Other manufacturers' pumps with equal performance characteristics may be considered. Refer to Division 1 Section "Substitutions."
- C. Regulatory Requirements: Fabricate and test steam condensate pumps to comply with HI 1.1-1.5, "Centrifugal Pumps for Nomenclature, Definitions, Application and Operation," and HI 1.6, "Centrifugal Pump Tests."
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Manufacturer's Preparation for Shipping: Clean flanges and exposed machined metal surfaces and treat with anticorrosion compound after assembly and testing. Protect flanges, pipe openings, and nozzles with wooden flange covers or with screwed-in plugs.
- B. Store pumps in dry location.
- C. Retain protective covers for flanges and protective coatings during storage.
- D. Protect bearings and couplings against damage from sand, grit, and other foreign matter.
- E. Comply with pump manufacturer's written rigging instructions.

1.8 COORDINATION

- A. Coordinate size and location of concrete bases.

PART 2 - PRODUCTS

2.1 FACTORY STOCK CIRCULATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Armstrong Pumps Inc.
 - 2. Aurora Pump; Division of Pentair Pump Group.
 - 3. Crane Pumps & Systems.
 - 4. Flobab
 - 5. Flowserve Corporation.
 - 6. Grundfos Pumps Corporation.

7. ITT Corporation; Bell & Gossett.
 8. Mepco, LLC.
 9. Patterson Pump Co.; a subsidiary of the Gorman-Rupp Co.
 10. Peerless Pump Company.
 11. TACO Incorporated.
 12. Thrush Company Inc.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, in-line or motor mounted pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally or vertically. Rated for 125-psig minimum working pressure and a continuous water temperature of 225 deg F.
- C. Pump Construction:
1. Casing: Radially split, cast iron, with threaded gage tappings at inlet and outlet, and **threaded or threaded companion-flange or union-end connections or unions at connections for casings that are not available with threaded companion flanges.**
 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw.
 3. Pump Shaft: **Steel**, with oil lubricated **copper-alloy shaft sleeve.**
 4. **Seal:** Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and **Buna-N** bellows and gasket. Include water slinger on shaft between motor and seal.
 5. **Seal:** For glycol solutions or temperatures above 225 deg°F. provide mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Viton or EPT bellows and gasket. Include water slinger on shaft between motor and seal.
 6. Pump Bearings:
 - a. Oil lubricated, **bronze-journal.**
- D. Motor: Single speed and rigidly or resiliently mounted to pump casing.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - a. Enclosure: **Open, dripproof.**
 - b. Enclosure Materials:
 - 1) **Cast iron.**
 - c. Motor Bearings: **Permanently lubricated** ball bearings.
 - d. Efficiency:
 - 1) **Premium efficient.**
 - e. Service Factor: 1.15

2.2 CLOSE-COUPLED, IN-LINE CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Armstrong Pumps Inc.
 2. Aurora Pump; Division of Pentair Pump Group.
 3. Flobab
 4. Grundfos Pumps Corporation.
 5. ITT Corporation; Bell & Gossett.
 6. Mepco, LLC.
 7. PACO Pumps; Grundfos CBG.
 8. Patterson Pump Co.; a subsidiary of the Gorman-Rupp Co.
 9. TACO Incorporated.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, close-coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally or vertically. Rated for **175-psig** minimum working pressure and a continuous water temperature of **225 deg F**.
- C. Pump Construction:
1. Casing: Radially split, cast iron, with threaded gage tappings at inlet and outlet, and **threaded or threaded companion-flange or union-end connections or unions at connections for casings that are not available with threaded companion flanges.**
 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For constant-speed pumps, trim impeller to match specified performance.
 3. **Pump Shaft: Steel**, with oil lubricated copper-alloy shaft sleeve.
 4. **Seal:** Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Buna-N bellows and gasket. Include water slinger on shaft between motor and seal.
 5. **Seal:** For glycol solutions or temperatures above **225 deg°F**, provide mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Viton or **EPT** bellows and gasket. Include water slinger on shaft between motor and seal.
 6. Pump Bearings:
 1. Oil lubricated, **bronze-journal**.
- D. Motor: Single speed and rigidly or resiliently mounted to pump casing.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - a. **Enclosure: Totally enclosed, air over**
 - b. Enclosure Materials:
 - 1) **Cast iron.**

- c. Motor Bearings:
 - 1) **Grease-lubricated ball bearings.**
- d. Efficiency:
 - 1) **Premium efficient.**
- e. Service Factor: 1.15

2.3 SEPARATELY COUPLED, VERTICALLY MOUNTED, IN-LINE CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Armstrong Pumps Inc.
 - 2. Aurora Pump; Division of Pentair Pump Group.
 - 3. Flobab
 - 4. ITT Corporation; Bell & Gossett.
 - 5. PACO Pumps; Grundfos CBG.
 - 6. Peerless Pump Company.
 - 7. Patterson Pump Co.; a subsidiary of the Gorman-Rupp Co.
 - 8. TACO Incorporated.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, separately coupled, bronze fitted, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted vertically. Rated for **175-psig** minimum working pressure and a continuous water temperature of **225 deg F**.
- C. Pump Construction:
 - 1. Casing: Radially split, cast iron, bronze fitted, with threaded gage tappings at inlet and outlet **and threaded companion-flange or union-end connections.**
 - 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. ~~For pumps not frequency-drive-controlled,~~ Trim impeller to match specified performance.
 - 3. **Pump Shaft: Steel**, with copper-alloy shaft sleeve.
 - 4. **Seal:** Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and **Buna-N** bellows and gasket. Include water slinger on shaft between motor and seal.
 - 5. **Seal:** For glycol solutions or temperatures above **225 deg°F**, provide mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Viton or **EPT** bellows and gasket. Include water slinger on shaft between motor and seal.
 - 6. Pump Bearings:
 - a. Oil lubricated, **bronze-journal.**
- D. Shaft Coupling: Axially split spacer coupling.
- E. Motor: Single speed and rigidly mounted to pump casing with lifting eyebolt and supporting lugs in motor enclosure.

1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - a. **Enclosure: Totally enclosed, air over.**
 - b. **Enclosure Materials: Cast iron.**
 - c. **Motor Bearings: Grease-lubricated ball bearings.**
 - d. Efficiency: Premium efficient.
 - e. Service Factor: 1.15

2.4 PUMP SPECIALTY FITTINGS

A. Suction Diffuser:

1. Angle pattern.
2. **175-psig** pressure rating, **cast-iron** body and end cap, pump-inlet fitting.
3. Bronze startup and **bronze** or stainless-steel permanent strainers.
4. Bronze or stainless-steel straightening vanes.
5. Drain plug.
6. **Factory-fabricated** support.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.
- C. Examine foundations and inertia bases for suitable conditions where pumps are to be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PUMP INSTALLATION

- A. Install pumps according to HI 1.1-1.5, "Centrifugal Pumps for Nomenclature, Definitions, Application and Operation."
- B. Comply with **HI 1.4**.
- C. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.

- D. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- E. Automatic Condensate Pump Units: Install units for collecting condensate and extend to open drain.
- F. Equipment Mounting:
 - 1. Install base-mounted pumps on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in **Division 03 "Cast-in-Place Concrete."**
 - 2. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- G. **Equipment Mounting:** Install in-line pumps with continuous-thread hanger rods and spring hangers **elastomeric hangers** of size required to support weight of in-line pumps.
 - 1. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 2. Comply with requirements for hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

3.3 ALIGNMENT

- A. **Engage a factory-authorized service representative to perform** alignment service.
- B. Comply with requirements in Hydronics Institute standards for alignment of pump and motor shaft. Add shims to the motor feet and bolt motor to base frame. Do not use grout between motor feet and base frame.
- C. Comply with pump and coupling manufacturers' written instructions.
- D. After alignment is correct, tighten foundation bolts evenly but not too firmly. Completely fill baseplate with nonshrink, nonmetallic grout while metal blocks and shims or wedges are in place. After grout has cured, fully tighten foundation bolts.

3.4 CONNECTIONS

- A. Comply with requirements for piping specified in Division 23 Section "Steam and Condensate Heating Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to pump, allow space for service and maintenance.
- C. Connect piping to pumps. Install valves that are same size as piping connected to pumps.
- D. **Install check, shutoff, and throttling** on discharge side of pumps.
- E. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.

- F. Install **suction diffuser** and shutoff valve on suction side of vertical-inline and base-mounted pumps.
- G. Install flexible connectors on suction and discharge sides of base-mounted pumps between pump casing and valves.
- H. Install pressure gages on pump suction and discharge or at integral pressure-gage tapping, or install single gage with multiple-input selector valve.
- I. Install thermometers at pump suction and discharge.
- J. Install check valve and gate or ball valve on each condensate pump unit discharge.
- K. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
 - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- L. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
 - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.5 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

- 1. Complete installation and startup checks according to manufacturer's written instructions.
- 2. Check piping connections for tightness.
- 3. Clean strainers on suction piping.
- 4. Perform the following startup checks for each pump before starting:
 - a. Verify that electrical wiring installation complies with manufacturer's written instructions and the Contract Documents.
 - b. Verify bearing lubrication.
 - c. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - d. Verify that pump is rotating in the correct direction.
- 5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
- 6. Open cooling water-supply valves in cooling water supply to bearings, where applicable.
- 7. Open cooling water-supply valves if stuffing boxes are water cooled.
- 8. Open sealing liquid-supply valves if pumps are so fitted.
- 9. Open warm-up valves of pumps handling hot liquids if pumps are not normally kept at operating temperature.
- 10. Open circulating line valves if pumps should not be operated against dead shutoff.

11. Start motor.
 12. Open discharge valve slowly.
 13. Observe leakage from stuffing boxes and adjust sealing liquid valve for proper flow to ensure lubrication of packing. Let packing "run in" before reducing leakage through stuffing boxes; then tighten glands.
 14. Check general mechanical operation of pumps and motors.
 15. Close circulating line valves once there is sufficient flow through pumps to prevent overheating.
- B. When pumps are to be started against closed check valves with discharge shutoff valves open, steps are the same, except open discharge valves before starting motors.

3.6 DEMONSTRATION

- A. **Engage a factory-authorized service representative to train** Owner's maintenance personnel to adjust, operate, and maintain hydronic pumps as specified below:
1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining pumps.
 2. Review data in maintenance manuals. Refer to Division 1 Section "Contract Closeout."
 3. Review data in maintenance manuals. Refer to Division 1 Section Contract Closeout.
 4. Schedule training with Owner, through Architect, with at least seven days' advance notice.

END OF SECTION 232123

SECTION 233001 - COMMON DUCT REQUIREMENTS

PART 1 - PRODUCTS

1.1 SUMMARY

A. Includes But Not Limited To:

1. General procedures and requirements for ductwork.
2. Repair leaks in ductwork, as identified by smoke test, at no additional cost to Owner.
3. Soundproofing procedures for duct penetrations of walls, ceilings, and floors in mechanical equipment rooms.

B. Related Sections:

1. Division 07: Quality of Acoustic Sealant.
2. Section 23 0500: Common Work Results for HVAC
3. Section 23 0593: Testing Adjusting and Balancing for HVAC.

1.2 SUBMITTALS

A. Samples: Sealer and gauze proposed for sealing ductwork.

B. Quality Assurance / Control:

1. Manufacturer's installation manuals providing detailed instructions on assembly, joint sealing, and system pressure testing for leaks.
2. Specification data on sealer and gauze proposed for sealing ductwork.

1.3 QUALITY ASSURANCE

A. Requirements: Construction details not specifically called out in Contract Documents shall conform to applicable requirements of SMACNA HVAC Duct Construction Standards.

B. Pre-Installation Conference: Schedule conference immediately before installation of ductwork.

PART 2 - PRODUCTS

2.1 Finishes, Where Applicable: Colors as selected by Architect.

2.2 Duct Hangers:

- A. One inch by **18 ga** galvanized steel straps or steel rods as shown on Drawings, and spaced not more than **96 inches** apart. Do not use wire hangers.

1. Attaching screws at trusses shall be **2 inch** No. 10 round head wood screws. Nails not allowed.
2. Attach threaded rod to steel joist with Grinnell Steel washer plate Fig. 60 - ph-1. Double nut connection.

2.3 Penetration Soundproofing Materials:

- A. Insulation for Packing: Fiberglass.
- B. Calking: Polysulphide.
- C. Escutcheon Frame: **22 ga** galvanized iron **2 inches** wide.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. During installation, protect open ends of ducts by covering with plastic sheet tied in place to prevent entrance of debris and dirt.
- B. Make necessary allowances and provisions in installation of sheet metal ducts for structural conditions of building. Revisions in layout and configuration may be allowed, with prior written approval of Architect. Maintain required airflows in suggesting revisions.
- C. Hangers And Supports:
 1. Install pair of hangers close to each transverse joint and elsewhere as required by spacing indicated in table on Drawings.
 2. Install upper ends of hanger securely to floor or roof construction above by method shown on Drawings.
 3. Attach strap hangers to ducts with cadmium-plated screws. Use of pop rivets or other means will not be accepted.
 4. Where hangers are secured to forms before concrete slabs are poured, cut off flush all nails, strap ends, and other projections after forms are removed.
 5. Secure vertical ducts passing through floors by extending bracing angles to rest firmly on floors without loose blocking or shimming. Support vertical ducts, which do not pass through floors, by using bands bolted to walls, columns, etc. Size, spacing, and method of attachment to vertical ducts shall be same as specified for hanger bands on horizontal ducts.
- D. Penetration Soundproofing
 1. Pack space between ducts and structure full of fiberglass insulation of sufficient thickness to be wedged tight, allowing space for application of calking.
 2. Provide calking at least **2 inches** thick between duct and structure on both ends of opening through structure.
 3. Provide metal escutcheon on Equipment Room side. Secure escutcheon to wall.

3.2 CLEANING

- A. Clean interior of duct systems before final completion.

END OF SECTION 233001

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Single-wall rectangular ducts and fittings.
- 2. Double-wall rectangular ducts and fittings.
- 3. Single-wall **round** ducts and fittings.
- 4. Double-wall **round** ducts and fittings.
- 5. Sheet metal materials.
- 6. Duct liner.
- 7. Sealants and gaskets.
- 8. Hangers and supports.
- 9. Seismic-restraint devices.

- B. Related Sections:

- 1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
- 2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.
- 3. Section 230713 "Duct Insulation" for duct insulation and fire wrap.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Seismic Performance: Duct hangers and supports shall withstand the effects of earthquake motions determined according to SEI/ASCE 7 and with the requirements specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 1. For equipment with a seismic importance factor of **1.0** the term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

2. For equipment with a seismic importance factor of **1.5** the term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
- C. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"
- D. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:
 1. Liners and adhesives.
 2. Sealants and gaskets.
 3. Seismic-restraint devices.
- B. Shop Drawings:
 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 2. Factory- and shop-fabricated ducts and fittings.
 3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
 4. Elevation of top of ducts.
 5. Dimensions of main duct runs from building grid lines.
 6. Fittings.
 7. Reinforcement and spacing.
 8. Seam and joint construction.
 9. Penetrations through fire-rated and other partitions.
 10. Equipment installation based on equipment being used on Project.
 11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
 - 12. Hangers and supports, including methods for duct and building attachment and vibration isolation.**
 13. Hangers and supports, including methods for duct and building attachment, **seismic restraints, and vibration isolation.**
 14. Duct fabrication shall not begin until shop drawings have been submitted and reviewed by the mechanical engineer.
- C. Delegated-Design Submittal:
 1. Sheet metal thicknesses.
 2. Joint and seam construction and sealing.
 3. Reinforcement details and spacing.
 4. Materials, fabrication, assembly, and spacing of hangers and supports.
 - 5. Design Calculations: Calculations for selecting hangers and supports and seismic restraints.**

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
 - 2. Suspended ceiling components.
 - 3. Structural members to which duct will be attached.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Penetrations of smoke barriers and fire-rated construction.
 - 6. Items penetrating finished ceiling including, but not limited to the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
- B. Welding certificates.
- C. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to [**AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.**] [**AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.**] [**AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.**]
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 - 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Duct dimensions shown on drawings are inside clear dimensions.
- E. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Rectangular Ducts: Fabricate ducts with indicated dimensions for the inner duct.
- B. Duct dimensions shown on drawings are inside clear dimensions.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- D. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- E. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- F. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
1. Maximum Thermal Conductivity: **0.27 Btu x in./h x sq. ft. x deg F** at **75 deg F** mean temperature.
 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 3. Coat insulation with antimicrobial coating.
 4. Cover insulation with polyester film complying with UL 181, Class 1.
- G. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B.
1. Maximum Thermal Conductivity: **0.25 Btu x in./h x sq. ft. x deg F** at **75 deg F** mean temperature.
- H. **Inner Duct:** Minimum **0.028-inch** perforated galvanized sheet steel having **3/32-inch**-diameter perforations, with overall open area of 23 percent. Inner duct shall be solid sheet steel a minimum of 10 feet downstream of humidifiers or air washers.
- I. Formed-on Transverse Joints (Flanges): Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- J. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
- B. Duct dimensions shown on drawings are inside clear dimensions.
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
1. Transverse Joints in Ducts Larger Than **60 Inches** in Diameter: Flanged.
- D. Longitudinal Seams: Not allowed.

- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 DOUBLE-WALL ROUND DUCTS AND FITTINGS

- A. Duct dimensions shown on drawings are inside clear dimensions.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
 - 1. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than **60 Inches** in Diameter: Flanged.
 - 2. Longitudinal Seams: Not allowed.
 - 3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. **Inner Duct:** Minimum **0.028-inch** perforated galvanized sheet steel having **3/32-inch**-diameter perforations, with overall open area of 23 percent.
 - 1. Inner duct shall be solid sheet steel a minimum of 10 feet downstream of humidifiers and/or air washers.
- D. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: **0.27 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- E. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B.

1. Maximum Thermal Conductivity: **0.25 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.

2.5 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653.
 1. Galvanized Coating Designation: **G90**.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Reinforcement Shapes and Plates: ASTM A 36, steel plates, shapes, and bars; black and galvanized.
 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- D. Tie Rods: Galvanized steel, **1/4-inch** minimum diameter for lengths **36 inches** or less; **3/8-inch** minimum diameter for lengths longer than **36 inches**.

2.6 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 2. Maximum Thermal Conductivity:
 - a. Type I, Flexible: **0.27 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 - b. Type II, Rigid: **0.23 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 3. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 4. Water-Based Liner Adhesive:
 - a. Comply with NFPA 90A or NFPA 90B and with ASTM C 916.

- b. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA Inc.
 - b. Armacell LLC.
 - c. Rubatex International, LLC
 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Insulation Pins and Washers:
 1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, , length to suit depth of insulation indicated with integral **1-1/2-inch** galvanized carbon-steel washer.
 - a. **0.135-inch**-diameter shank.
 2. Insulation-Retaining Washers: With beveled edge sized as required to hold insulation securely in place but not less than **1-1/2 inches** in diameter.
 - a. Self-locking washers formed from **0.016-inch-thick aluminum**.
- D. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
 1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Secure liner with mechanical fasteners **4 inches** from corners and at intervals not exceeding **12 inches** transversely; at **3 inches** from transverse joints and at intervals not exceeding **18 inches** longitudinally.
 7. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:

- a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
- 8. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: **3/32-inch** diameter, with an overall open area of 23 percent.
- 9. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated build-outs (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.7 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: **4 inches**.
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: **10-inch wg**, positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: **Minus 40 to plus 200 deg F**.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
 - 10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: **10-inch wg**, positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum sheets.

D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
9. VOC: Maximum 395 g/L.
10. Maximum Static-Pressure Class: **10-inch wg**, positive or negative.
11. Service: Indoor or outdoor.
12. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of **3 cfm/100 sq. ft. at 1-inch wg** and shall be rated for **10-inch wg** static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.8 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," **Table 5-1**, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.

- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.9 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, **provide products by one of the following:**
 - 1. Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2. Ductmate Industries, Inc.
 - 3. Hilti Corp.
 - 4. Kinetics Noise Control.
 - 5. Loos & Co.; Cableware Division.
 - 6. Mason Industries.
 - 7. TOLCO; a brand of NIBCO INC.
 - 8. Vibro-Acoustics
 - 9. Unistrut Corporation; Tyco International, Ltd.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by **an agency acceptable to authorities having jurisdiction.**
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least [**four**] times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
- D. Restraint Cables: **ASTM A 492, stainless-**steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- E. Hanger Rod Stiffener: **Steel tube or steel slotted-support-system sleeve with internally bolted connections** to hanger rod.

- F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install **round** ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of **2 inch**, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least **1-1/2 inches**.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. **Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines" .**

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. **Outdoor, Exhaust Ducts: Seal Class A.**
 - 4. **Outdoor, Return-Air Ducts: Seal Class A.**
 - 5. **Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class A.**
 - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than **2-Inch wg**: Seal Class A.
 - 7. **Unconditioned Space, Exhaust Ducts: Seal Class A.**
 - 8. **Unconditioned Space, Return-Air Ducts: Seal Class A.**
 - 9. **Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class A.**
 - 10. **Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.**
 - 11. **Conditioned Space, Exhaust Ducts: Seal Class A.**
 - 12. **Conditioned Space, Return-Air Ducts: Seal Class A.**

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than **4 inches** thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than **4 inches** thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," **Table 5-1**, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within **24 inches** of each elbow and within **48 inches** of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of **16 feet**.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with the requirements specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 - 1. Comply with **ASCE/SEI 7**.
- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install seismic-restraint devices using methods approved by an evaluation service member of **an agency acceptable to authorities having jurisdiction**.
- E. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- F. Drilling for and Setting Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Set anchors to manufacturer's recommended torque, using a torque wrench.
5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 2. Test the following systems:
 - a. Supply Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - b. Return Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - c. Exhaust Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.

- d. Outdoor Air Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than **50 percent** of total installed duct area for each designated pressure class.
 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 4. Test for leaks before applying external insulation.
 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 6. Give **seven** days' advance notice for testing.
- C. Duct System Cleanliness Tests:
1. Visually inspect duct system to ensure that no visible contaminants are present.
 2. Any liner showing evidence that it has wet at any time shall be removed and replaced with new liner.
 - a. Disinfect affected sheet metal, and pins.
 - b. Install new liner per specifications
 - c. Seal friable edges and seams of repaired liner.
- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.9 DUCT CLEANING

- A. Clean **new** duct system before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
1. When venting vacuuming system inside the building, use HEPA filtration with **99.97 percent** collection efficiency for **0.3-micron**-size (or larger) particles.
 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.10 START UP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.11 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel, except as otherwise indicated and as follows:
- B. Ductwork running in areas where there are no ceilings or when noted on the drawings shall be doubled wall duct and shall meet the requirements indicated below.
- C. Supply Ducts:
 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:

- a. Pressure Class: Positive **2-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. Minimum SMACNA Seal Class: **A.**
 - d. SMACNA Leakage Class for Rectangular: **16.**
 - e. SMACNA Leakage Class for Round: **8.**
 - 2. Ducts Connected to Constant-Volume Air-Handling Units:
 - a. Pressure Class: Positive **3-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **8.**
 - d. SMACNA Leakage Class for Round: **4.**
 - 3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive **6-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **4.**
 - d. SMACNA Leakage Class for Round: **2.**
 - 4. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive **4-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for **Rectangular:** **4.**
 - d. SMACNA Leakage Class for Round: **2.**
- D. Return Ducts:
- 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative **2-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **16.**
 - d. SMACNA Leakage Class for Round: **8.**
 - 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative **2-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **16.**
 - d. SMACNA Leakage Class for Round: **8**

3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative **3-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **8.**
 - d. SMACNA Leakage Class for Round: **4.**
- E. Exhaust Ducts:
1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative **2-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **16.**
 - d. SMACNA Leakage Class for Round: **4.**
 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative **3-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **8.**
 - d. SMACNA Leakage Class for Round: **4.**
 3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive **6-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **4.**
 - d. SMACNA Leakage Class for Round: **2.**
 4. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative **4-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **4.**
 - d. SMACNA Leakage Class for Round: **2.**
- F. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative **2-inch wg.**

- b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **16 .**
 - d. SMACNA Leakage Class for Round and Flat Oval: **4.**
- 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative **3-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **8.**
 - d. SMACNA Leakage Class for Round: **4.**
- 3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative **3-inch wg.**
 - b. Minimum SMACNA Seal Class: **A.**
 - c. SMACNA Leakage Class for Rectangular: **8.**
 - d. SMACNA Leakage Class for Round: **4.**
- G. Intermediate Reinforcement:
 - 1. Galvanized-Steel Ducts: **Galvanized steel.**
 - 2. PVC-Coated Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: **Match duct material.**
 - 3. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: **Match duct material.**
 - 4. **Aluminum Ducts: Aluminum.**
- H. Duct Liner Restrictions:
 - 1. **Duct Liner exposed to air movement shall not be used on medium pressure ductwork (2000 to 4000 FPM velocity). See section 230713 “Duct Insulation” for insulation requirements.**
 - 2. **Duct Liner exposed to air movement shall not be used on high pressure ductwork (Greater than 4000 FPM velocity). See section 230713 “Duct Insulation” for insulation requirements.**
 - 3. **All duct liner shall meet all of the requirements found in 2012 IECC**
- I. Liner: (Ductwork located in Unconditioned space)

1. Low Pressure Supply Air Ducts (Less than 2000 FPM velocity): **Fibrous glass, Type I, 1-1/2 inch** thick with a minimum R value of 6.0 for ducts in unconditioned spaces.
2. Supply Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick for ducts in conditioned spaces.
3. Return Air Ducts: **Fibrous glass, Type I, 1-1/2 inch** thick with a minimum R value of 6.0 for ducts in unconditioned spaces.
4. Return Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick for ducts in conditioned spaces.
5. Exhaust Air Ducts: **Fibrous glass, Type I, 1-1/2 inch** thick with a minimum R value of 6.0.
6. Exhaust Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick.
7. Supply Fan Plenums: **Fibrous glass, Type I, 1-1/2 inch** thick with a minimum R value of 6.0.
8. Return- and Exhaust-Fan Plenums: **Fibrous glass, Type II, 1-1/2 inch** thick with a minimum R value of 6.0.
9. Transfer Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick. **[1-1/2 inches] [2 inches]**.

J. Liner: (Ductwork located Interior to building Insulated Envelope)

1. Low Pressure Supply Air Ducts (Less than 2000 FPM velocity): **Fibrous glass, Type I, 1 inch** thick with a minimum R value of 4.0 for ducts in unconditioned spaces.
2. Supply Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick for ducts in conditioned spaces.
3. Return Air Ducts: **Fibrous glass, Type I, 1 inch** thick with a minimum R value of 4.0 for ducts in unconditioned spaces.
4. Return Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick for ducts in conditioned spaces.
5. Exhaust Air Ducts: **Fibrous glass, Type I, 1 inch** thick with a minimum R value of 4.0.
6. Exhaust Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick.
7. Supply Fan Plenums: **Fibrous glass, Type I, 1 inch** thick with a minimum R value of 4.0.
8. Return- and Exhaust-Fan Plenums: **Fibrous glass, Type II, 1 inch** thick with a minimum R value of 4.0.

9. Transfer Ducts: **Fibrous glass, Type I** [or flexible elastomeric] [Natural fiber], **1 inch** thick. [1-1/2 inches] [2 inches].
- K. Double-Wall Duct Interstitial Insulation:
1. Supply Air Ducts: **2 inches**.
 2. Return Air Ducts: **2 inches**.
 3. Exhaust Air Ducts: **2 inches**.
- L. Exterior Ductwork Liner Insulation:
1. Supply Air Ducts: **2 inch** thick with a minimum R value of 8.0.
 2. Return Air Ducts: **2 inch** thick with a minimum R value of 8.0.
 3. Exhaust Air Ducts: **2 inch** thick with a minimum R value of 8.0.
- M. Elbow Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity **1000 fpm** or Lower: 1.0 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity **1000 to 1500 fpm**: 1.5 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity **1500 fpm** or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, **12 Inches** and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, **14 Inches** and Larger in Diameter: Welded.
- N. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry high efficiency take-off.
 - b. Rectangular Main to Round Branch: 45-degree entry high efficiency take-off.
2. **Round:**
 - a. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - b. Velocity **1000 to 1500 fpm**: **45-degree entry high efficiency tap.**
 - c. Velocity **1500 fpm** or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Backdraft dampers.
2. Pressure relief dampers.
3. Barometric relief dampers.
4. Manual volume dampers.
5. Control dampers.
6. Fire dampers.
7. Smoke dampers.
8. Combination fire and smoke dampers.
9. Duct silencers.
10. Turning vanes.
11. Remote damper operators.
12. Duct-mounted access doors.
13. Flexible connectors.
14. Flexible ducts.
15. Duct accessory hardware.
16. High efficiency take-offs.

- B. Related Requirements:

1. Division 23 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.
2. Division 23 "Diffusers, Registers and Grilles".
3. Division 28 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.
4. Division 28 "Zoned (DC-Loop) Fire-Alarm System" for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, pressure relief-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to **10** percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653.
 - 1. **Galvanized Coating Designation: G60.**
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Aluminum Sheets: Comply with **ASTM B 209**, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- C. Extruded Aluminum: Comply with **ASTM B 221**, Alloy 6063, Temper T6.
- D. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- E. Tie Rods: Galvanized steel, **1/4-inch** minimum diameter for lengths **36 inches** or less; **3/8-inch** minimum diameter for lengths longer than **36 inches**.

2.3 BACKDRAFT DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Greenheck Fan Corporation.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Ruskin Company.
 - 6. United Enertech
- B. Function:
 - 1. Designed to allow airflow in one direction and prevent reverse airflow.
 - 2. Keeps outside air out of the space by sensing and closing against mass flow.
- C. Description:
 - 1. Gravity balanced.
- D. Maximum Air Velocity:
 - 1. **1000 fpm**
- E. Maximum System Pressure:
 - 1. **3-inch wg.**
- F. Frame: Hat-shaped, with welded corners or mechanically attached and mounting flange:
 - 1. **16GA 0.063-inch- thick extruded aluminum.**
- G. Blades: Multiple single-piece blades, maximum **6-inch** width noncombustible, tear-resistant, neoprene-coated fiberglass with sealed edges:
 - 1. **Center pivoted: 16GA 0.050-inch- thick aluminum sheet.**
- H. Blade Action: Parallel.

- I. Blade Seals: Mechanically locked.
 - 1. **Neoprene.**
- J. Blade Axles: **0.20 inch** diameter:
 - 1. **Material: Nonferrous metal.**
- K. Tie Bars and Brackets:
 - 1. **Aluminum .**
- L. Return Spring: Adjustable tension.
- M. Bearings:
 - 1. **Synthetic pivot bushings.**
- N. Accessories.
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: **20 gage** minimum.
 - b. Sleeve Length: **6 inches** minimum.
 - 4. Screen Mounting: Rear mounted.
 - 5. Screen Material:
 - a. **Aluminum.**
 - 6. Screen Type:
 - a. **Bird**
 - 7. 90-degree stops.

2.4 PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Greenheck Fan Corporation.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Ruskin Company.
- B. Function:
 - 1. Provide component designed to protect HVAC systems by relieving air pressure from within a space that is beyond a pre-determined limit.
 - 2. To automatically begin to open at a pre-set pressure difference above maximum system pressure.
 - 3. Internally self-controlled with system pressure utilizing adjustable arms and weights.
 - 4. Self-actuated with system pressure utilizing adjustable arms and weights.
 - 5. Employs blade counterbalancing.
 - 6. Automatically closes and re-sets when pressures return to normal conditions.

- C. Air Velocity:
 - 1. **3900 fpm.**
- D. Maximum System Pressure (MSP):
 - 1. **4-inch wg.**
- E. Differential Pressure Preset above MSP:
 - 1. **1-inch wg.**
- F. Maximum Damper Pressure Limit:
 - 1. **5.0-inch wg.**
- G. Frame Material: Flanged Channel:
 - 1. **14GA 0.079-inch- thick galvanized steel.**
- H. Frame Depth: **8-inch-** minimum.
- I. Blades:
 - 1. Material:
 - a. **16GA 0.063-inch- formed galvanized steel.**
 - 2. Type:
 - a. **Formed Sheetmetal.**
 - 3. Blade-stop:
 - a. **With stop.**
- J. Blade Action: Parallel.
- K. Blade Seals:
 - 1. **Thermo Plastic Elastomer.**
- L. Blade Axles:
 - 1. Material:
 - a. **Plated steel.**
 - 2. **Diameter: 0.375 inch.**
- M. Linkage:
 - 1. **External heavy duty type with galvanized steel clevis arms and plated steel tie bars & pivot pins with nylon pivot bearings.**
- N. Bearings:
 - 1. **Galvanized Steel ball.**

2.5 BAROMETRIC RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Greenheck Fan Corporation.
 - 3. Nailor Industries Inc.

4. Pottorff.
 5. Ruskin Company.
- B. Function:
1. Senses and compares outdoor ambient and indoor pressures.
 2. Allows any higher pressure indoor air to escape.
- C. Description: Suitable for horizontal or vertical mounting.
- D. Maximum Air Velocity:
1. **1000 fpm**
- E. Maximum System Pressure:
1. **3-inch wg .**
- F. Frame: Hat-shaped, with welded corners or mechanically attached and mounting flange.
1. **13GA 0.094-inch- thick, galvanized sheet steel.**
- G. Blades: Multiple:
1. **16GA 0.050-inch- thick aluminum sheet.**
 2. Maximum Width: **6 inches.**
 3. Action: Parallel.
 4. Balance: Gravity.
 5. Pivot:
 - a. **Eccentric.**
- H. Blade Seals:
1. **Neoprene**
- I. Blade Axles:
1. **Galvanized steel .**
- J. Tie Bars and Brackets: Rattle free with 90-degree stop.
1. Material:
 - a. **Galvanized steel.**
- K. Return Spring: Adjustable tension.
- L. Bearings:
1. **Synthetic**
- 2.6 MANUAL VOLUME DAMPERS
- A. Standard, Steel, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Warming and Ventilating; a division of Mestek, Inc.
 - b. McGill AirFlow LLC.
 - c. Nailor Industries Inc.

- d. Pottorff.
 - e. Ruskin Company.
 - f. United Enertech
 - 2. Standard leakage rating , **with linkage outside airstream** .
 - 3. Suitable for horizontal or vertical applications.
 - 4. Frames: Hat-shaped, Mitered and welded corners. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - a. **16GA 0.064-inch thick, galvanized sheet steel.**
 - 5. Blades:
 - a. Multiple or single blade. Parallel- or opposed-blade design. Stiffened damper blades for stability.
 - b. Material:
 - 1) **Galvanized -steel, 16GA 0.064 inch thick.**
 - 6. Blade Axles:
 - a. **Nonferrous metal**
 - b. Shall extend full length of damper blades in ducts with pressure classes of **3-inch wg** or more.
 - 7. Bearings:
 - a. Material:
 - 1) **Molded synthetic.**
 - b. Bearings at both ends of damper operating shafts in ducts with pressure classes of **3-inch wg** or more.
 - 8. Tie Bars and Brackets: Galvanized steel.
- B. Low-Leakage, Steel, Manual Volume Dampers:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Warming and Ventilating; a division of Mestek, Inc.
 - b. McGill AirFlow LLC.
 - c. Nailor Industries Inc.
 - d. Pottorff.
 - e. Ruskin Company.
 - f. United Enertech
 - 2. Comply with AMCA 500-D testing for damper rating.
 - 3. Low-leakage rating , **with linkage outside airstream**, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 - 4. Suitable for horizontal or vertical applications.
 - 5. Frames:
 - a. Frame: Hat-shaped,
 - 1) **16GA 0.064-inch thick, galvanized sheet steel.**
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.

6. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Material:
 - 1) **Galvanized, roll-formed steel, 16GA 0.064 inch thick.**
7. Blade Axles:
 - a. **Nonferrous metal.**
8. Bearings:
 - a. **Molded synthetic.**
 - b. Dampers in ducts with pressure classes of **3-inch wg** or more shall have axles full length of damper blades and bearings at both ends of operating shaft.
9. Blade Seals:
 - a. **Neoprene.**
10. Jamb Seals: Cambered **Stainless steel** or **aluminum**.
11. Tie Bars and Brackets: **Galvanized steel** or **aluminum**.
12. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.

C. Jackshaft:

1. Size:
 - a. **1-inch diameter.**
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

D. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of **3/32-inch-** thick zinc-plated steel, and a **3/4-inch** hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.7 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Greenheck Fan Corporation.
 2. Pottorff.
 3. Ruskin Company.
 4. Young Regulator Company.

5. United Enertech

B. Low-leakage rating, **with linkage outside airstream**, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

C. Frames:

1. Section:
 - a. **Hat** shaped.
2. Material:
 - a. **20 GA 0.40-inch- thick galvanized steel .**
3. Corners:
 - a. **Mitered-and-welded.**

D. Blades: Multiple.

1. Maximum blade width:
 - a. **6 inches.**
2. **Opposed -blade design.**
3. Material:
 - a. **Galvanized-steel.**
4. Thickness:
 - a. **20 GA 0.40-inch- thick galvanized steel**
5. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
 - a. **Closed-cell neoprene**

E. Blade Axles:

1. Section:
 - a. **3/8-inch-square**
2. Material:
 - a. **Galvanized steel.**
3. Blade-linkage hardware:
 - a. Zinc-plated steel and brass.
 - b. Ends sealed against blade bearings:
4. Operating Temperature Range: From **minus 40 to plus 200 deg F.**

F. Bearings:

1. Type:
 - a. **Molded synthetic.**
2. Axles: Dampers in ducts with pressure classes of **3-inch wg** or more shall have axles full length of damper blades.
3. Bearings: Thrust bearings at each end of every blade. Bearings at both ends of each operating shaft.

2.8 FIRE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Arrow United Industries; a division of Mestek, Inc.
 2. Greenheck Fan Corporation.
 3. Nailor Industries Inc.
 4. Pottorff.
 5. Ruskin Company.
 6. United Enertech
- B. Type:
1. **Dynamic.**
- C. Standard: Rated and labeled according to UL 555 by an NRTL.
- D. Closing rating in ducts up to **4-inch wg** static pressure class and minimum **2000-fpm** velocity.
- E. Fire Rating:
1. **1-1/2 hours.**
- F. Frame:
1. **Curtain type with blades outside airstream.**
 2. Material:
 - a. Fabricated with roll-formed galvanized steel; with mitered and interlocking corners.
 - b. Thickness:
 - 1) **20GA-0.040-inch-.**
- G. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel. Length to suit application.
1. Minimum Thickness:
 - a. **18GA-0.05 inch, as indicated.**
 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- H. Mounting Orientation: Vertical or horizontal as indicated.
- I. Blades: Roll-formed, interlocking, galvanized sheet steel.
1. Thickness:
 - a. **24GA-0.024-inch-**
 2. In place of interlocking blades, use full-length, **0.034-inch-** thick, galvanized-steel blade connectors.
- J. Horizontal Dampers: Include blade lock and Type 301 constant force stainless-steel closure spring.
- K. **Heat-Responsive Device:** Replaceable, **212 deg F** rated, fusible links.

2.9 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. Nailor Industries Inc.
 - 3. Pottorff.
 - 4. Ruskin Company.
 - 5. United Enertech
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Integral, factory wired for single-point connection.
 - 1. Type: Photoelectric.
- D. Frame: Galvanized sheet steel. With or without mounting flange as required.
 - 1. Thickness:
 - a. **Hat-shaped, 16GA-0.064-inch.**
 - 2. Corners:
 - a. **Welded.**
- E. Blades: Horizontal, galvanized sheet steel.
 - 1. Section;
 - a. **Roll-formed.**
 - 2. Fit:
 - a. **Interlocking.**
 - 3. Thickness:
 - a. **14GA-0.079-inch.**
- F. Leakage:
 - 1. **Class II.**
- G. Seals:
 - 1. Blade: Inflatable silicone fiberglass material to maintain smoke leakage rating to a minimum of **450 deg F**.
- H. Rated pressure and velocity to exceed design airflow conditions.
- I. Mounting Sleeve: Factory-installed, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
 - 1. Minimum **17-inches** long.
 - 2. Thickness:
 - a. **0.05-inch-**
- J. Damper Motors:
 - 1. Action:
 - a. **Two-position**
 - 2. Mode: Fail close.
 - 3. Mounting: External.

- K. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
1. Electrical Connection: **115 V, single phase, 60 Hz** .

L. Accessories:

1. Auxiliary switches for signaling:
 - a. **Position indication.**
2. Test Switch type:
 - a. **Momentary test switch.**
3. Test Switch Mounting:
 - a. **Damper.**

2.10 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Greenheck Fan Corporation.
 2. Nailor Industries Inc.
 3. Pottorff.
 4. Ruskin Company.
 5. United Enertech
- B. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- C. Closing rating in ducts up to **4-inch wg** static pressure class and minimum velocity of:
1. **4000-fpm**
- D. Fire Rating:
1. **1-1/2 hours.**
- E. Frame: Hat shaped, galvanized sheet steel. With or without mounting flange as required.
1. Thickness:
 - a. **16GA-0.064-inch**
 2. Corners:
 - a. **Welded.**
- F. **Heat-Responsive Device:** Replaceable, **212 deg F** rated, fusible links.
1. .
- G. Blades: Horizontal, galvanized sheet steel.
1. Type:
 - a. **Air-foil.**
 2. Fit:
 - a. **Interlocking.**
 3. Thickness:
 - a. **0.063-inch-.**

- H. Leakage:
 - 1. **Class I.**
- I. Rated pressure and velocity to exceed design airflow conditions.
- J. Mounting Sleeve: Factory-installed, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone calking.
 - 1. Thickness:
 - a. **18GA 0.05-inch.**
- K. Master control panel for use in dynamic smoke-management systems.
- L. Damper Motors:
 - 1. Locate outside air stream unless otherwise indicated,
 - 2. Action:
 - a. **Two-position.**
 - 3. Voltage: to match fire alarm system (coordinate).
 - 4. Listed: UL, as part of damper assembly.
 - 5. Outdoor Motors and Motors in Outside-Air Intakes:
 - a. Gaskets: O-ring gaskets designed to make motors weatherproof.
 - b. Internal heaters: Equip to permit normal operation at minus **40 deg F**.
- M. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Electrical Connection: 115 V, single phase, 60 Hz.
- N. Accessories:
 - 1. Auxiliary switches:
 - a. **Signaling.**
 - b. **Position indication.**
 - 2. Test Switch type:
 - a. **Momentary test switch.**
 - 3. Test Switch Mounting:
 - a. **Damper.**

2.11 DUCT SILENCERS

- A. Manufacturers: Subject to compliance with requirements, provide products by **one of** the following:
 - 1. Industrial Acoustics Company.
 - 2. Ruskin Company.
 - 3. SEMCO Incorporated.
 - 4. Vibro-Acoustics.
- B. General Requirements:
 - 1. Factory fabricated.

2. Fire-Performance Characteristics: Adhesives, sealants, packing materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84.
3. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

C. Shape:

1. Rectangular straight with splitters or baffles.
2. Round straight with center bodies or pods.
3. Rectangular elbow with splitters or baffles.
4. Round elbow with center bodies or pods.
5. Rectangular transitional with splitters or baffles.

D. Rectangular Silencer Outer Casing: Galvanized sheet steel.

1. ASTM A 653:
 - a. **G60.**
2. Thickness:
 - a. **22GA-0.034 inch.**

E. Round Silencer Outer Casing: Galvanized sheet steel.

1. ASTM A 653:
 - a. **G60.**
2. Sheet Metal Thickness for Units up to **24 Inches** in Diameter: **22GA-0.034 inch** thick.
3. Sheet Metal Thickness for Units **26 through 40 Inches** in Diameter: **20GA-0.040 inch** thick.
4. Sheet Metal Thickness for Units **42 through 52 Inches** in Diameter: **18GA-0.05 inch** thick.
5. Sheet Metal Thickness for Units **54 through 60 Inches** in Diameter: **16GA-0.064 inch** thick.

F. Inner Casing and Baffles: Galvanized sheet metal with **1/8-inch-** diameter perforations.

1. ASTM A 653:
 - a. **G60.**
2. Thickness:
 - a. **22GA-0.034 inch.**

G. Special Construction:

1. Suitable for outdoor use.
2. High transmission loss to achieve **STC 45**.

H. Connection Sizes: Match connecting ductwork unless otherwise indicated.

I. Principal Sound-Absorbing Mechanism:

1. Controlled impedance membranes and broadly tuned resonators without absorptive media.
2. Dissipative or Film-lined type with fill material:

- a. **Fill Material:** Inert and vermin-proof fibrous material, packed under not less than 15 percent compression
 - b. Erosion Barrier: Polymer bag enclosing fill, and heat sealed before assembly.
 - c. Prohibited: Mineral wool will not be permitted as a substitute for glass fiber.
- 3. Lining:
 - a. Material:
 - 1) **Tedlar**
 - b. Prohibited: Mesh, screen or corrugated perforated liner will not be acceptable as a substitute for the specified spacer.
- J. Fabricate silencers to form rigid units that will not pulsate, vibrate, rattle, or otherwise react to system pressure variations. Do not use mechanical fasteners for unit assemblies.
 - 1. Joints:
 - a. **Lock formed and sealed.**
 - 2. Suspended Units: Factory-installed suspension hooks or lugs attached to frame in quantities and spaced to prevent deflection or distortion.
 - 3. Reinforcement: Cross or trapeze angles for rigid suspension.
 - 4. Structural Criteria: The silencers shall not fail structurally when subjected to a differential air pressure of **8 inches** water gage.
 - 5. Spot Welds: All spot welds shall be painted.
- K. Accessories:
 - 1. Integral [1-1/2] [3]-hour fire damper with access door. **Access door to be high transmission loss to match silencer.**
 - 2. Factory-installed end caps to prevent contamination during shipping.
 - 3. Removable splitters.
 - 4. Airflow measuring devices.

2.12 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. METALAIRE, Inc.
 - 2. SEMCO Incorporated.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Fabricate single blade vanes to comply with SMACNA's "HVAC Duct Construction Standards-Metal and Flexible."
 - 2. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction:
 - 1. **Single** wall
- F. Vane Spacing:
 - 1. 1-1/2" spacing between turning vanes
 - 2. 3-1/4" spacing not allowed.
- G. Vane Construction: Single wall for ducts up to 36 **inches** wide and additional bracing for larger dimensions.

2.13 REMOTE DAMPER OPERATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Pottorff.
 - 2. Ruskin Company; Tomkins PLC.
 - 3. Young Regulator Company.
- B. Cable Type:
 - 1. Description: Cable system designed for remote manual damper adjustment.
 - 2. Tubing/Sheathing: Galvinsed, Brass, Copper or Aluminum.
 - 3. Cable: Stainless steel or Steel.
 - 4. Wall-Box Mounting: Coordinate with Architect.
 - 5. Wall-Box Cover-Plate Material: Coordinate with Architect.
- C. Activated Electric Type:
 - 1. Description: Electrically activated zone control damper for remote adjustment. When an adjustment is needed the system is powered up.
 - 2. Means: Factory mounted actuator factory wired to damper.
 - 3. Portable **9 volt** system. No field power requirement.
 - 4. Mounting: Recessed Wall Box or Diffuser or Hand Held.
 - 5. Wall-Box Cover Finish: Coordinate with Architect.
 - 6. Wall-Box Porting: 1 to 6 ports or more.

2.14 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. McGill AirFlow LLC.

3. Pottorff.
 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
 5. Ruskin Company
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: **1-by-1-inch** butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 3. Number of Hinges and Locks:
 - a. Access Doors Less Than **12 Inches** Square: No hinges and two sash locks.
 - b. Access Doors up to **18 Inches** Square:
 - 1) Hinges:
 - a) **Two hinges and two sash locks.**
 - c. Access Doors up to **24 by 48 Inches**, provide outside and inside handles:
 - 1) Hinges:
 - a) **Three hinges and two compression latches.**
 - d. Access Doors Larger Than **24 by 48 Inches**, provide outside and inside handles:
 - 1) Hinges:
 - a) **Continuous and two compression latches with outside and inside handles.**

2.15 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
 2. Ventfabrics, Inc.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a wide fabric strip attached to two narrower metal strips. Provide strips of metal compatible with connected ducts.
1. Wide Strip:
 - a. **3-1/2 inches.**
 2. Narrow Strips:

a. 0.028-inch- thick, galvanized sheet steel.

- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
1. Minimum Weight: **26 oz./sq. yd.**
 2. **Tensile Strength: 530 lbf/inch** in the warp and **440 lbf/inch** in the filling.
 3. Service Temperature: **Minus 40 to plus 200 deg F.**
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: **24 oz./sq. yd.**
 2. Tensile Strength: **530 lbf/inch** in the warp and **440 lbf/inch** in the filling.
 3. Service Temperature: **Minus 50 to plus 250 deg F.**

2.16 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Flexmaster U.S.A., Inc.
 2. McGill AirFlow LLC.
 3. Themaflex
 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Ducts shall conform to the requirements for Class I connectors when tested in accordance with "Standard for Factory Made Air Ducts Materials and Air Duct Connectors" (UL 181).
- C. Ducts shall also pass the 15 minute U.L. flame penetration test as specified in the UL 181 Standard.
- D. Insulated, Flexible Duct: Two-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene or aluminized vapor-barrier film.
1. Pressure Rating: **10-inch wg** positive and **1.0-inch wg** negative.
 2. Maximum Air Velocity: **4000 fpm.**
 3. Temperature Range: **Minus 10 to plus 160 deg F.**
 4. Insulation R-value: **Comply with ASHRAE/IESNA 90.1.**
- E. Flexible Duct Connectors:
1. **Clamps:** in sizes **3 through 18 inches**, to suit duct size.
 - a. **Material:** Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action.

2.17 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.
- C. Splitter Damper Accessories: Zinc-plated damper blade bracket; **1/4-inch**, zinc-plated operating rod; and a duct-mounted, ball-joint bracket with flat rubber gasket and square-head set screw.
- D. Flexible Duct Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action, in sizes **3 to 18 inches** to suit duct size.

2.22 HIGH EFFICIENCY TAKE-OFFS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following.
 - 1. Air-Rite
 - 2. Hercules Industries
 - 3. Sheet Metal Connectors, Inc.
 - 4. Spiral Manufacturing Co. Inc.
 - 5. Ferguson
- B. Materials:
 - 1. 24 gauge galvanized sheet metal meeting ASTM A653 and A924
- C. Take-off shall meet SMACNA third edition Section 4.8 figure 4.6 - 45 degree entry.
- D. Rectangular opening with flanged sides on all sides. Complete with closed cell neoprene gasket to provide a tight seal.

PART 3 - EXECUTION

3.1 INSTALLATION

General

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Use the Remote Damper Operator when they are called out on the drawings or when the damper cannot be easily accessed.
- D. Install high efficiency take-off on all branch duct take-offs. Provide take-off with balancing damper as shown on drawings. Spin-in fittings are not allowed.

Flexible Ducts / Flexible Duct Connectors

- E. Install flexible connectors to connect ducts to equipment.
- F. Flexible duct connections from the main trunk ducts to diffuser boots shall be furnished and installed as shown on the drawings. Flexible ductwork shall only be used as indicated on the drawings.
- G. Where flexible duct is indicated, use insulated flexible duct for supply air return and exhaust air.
- H. Flexible ductwork shall be run in straight lengths.
- I. Provide support in flexible duct every three feet.
- J. Flexible ducts shall have compression fittings on both ends.
- K. Flexible ductwork is not allowed to bend 90 degrees. If a bend is needed use sheet-metal hard elbows. Hard turns, offsets, or kinks will not be allowed.
- L. Flexible ducts shall connect to trunk duct with high efficiency takeoffs.
- M. Connect flexible ducts to metal ducts with **draw bands**.
- N. Connect ducts to duct silencers:
 - 1. **With flexible duct connectors.**
- O. Connect terminal units to supply ducts:
 - 1. **With maximum 12-inch lengths of flexible duct.**
- P. Do not use flexible ducts to change directions.
- Q. Connect diffusers or light troffer boots to ducts:
 - 1. **With maximum 60-inch** lengths of flexible duct clamped or strapped in place.

Backdraft/Control/Pressure Relief Dampers

- R. **Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.**
- S. Install pressure relief damper immediately upstream of main fire damper.

Volume Damper

- T. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- U. Set dampers to fully open position before testing, adjusting, and balancing. Exception: Pressure relief damper.
- V. A balance damper with locking quadrant will be provided downstream of take-off from trunk duct.

Fans And Test Holes

- W. For fans developing static pressures of **5-inch wg** and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- X. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of **1/4-inch** movement during start and stop of fans.
- Y. Install duct test holes where required for testing and balancing purposes.
- Z. Install test holes at fan inlets and outlets and elsewhere as indicated.

FIRE, SMOKE AND FIRE-SMOKE DAMPERS

- AA. Install fire **and smoke** dampers according to UL listing.
 - 1. Install fusible links in fire dampers.
- BB. For round ductwork **24-inch** and smaller a true round fire damper with the same rating may be used.

Access Doors

- CC. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On upstream side of duct coils.
 - 2. **Upstream** from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be **standard access doors** and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 7. At each change in direction and at maximum **50-foot** spacing.

8. **Upstream** from turning vanes.
9. Upstream or downstream from duct silencers.
10. Control devices requiring inspection.
11. Elsewhere as indicated.

DD. Install access doors with swing against duct static pressure.

EE. Access Door Sizes:

1. One-Hand or Inspection Access: **8 by 5 inches**.
2. Two-Hand Access: **12 by 6 inches**.
3. Head and Hand Access: **18 by 10 inches**.
4. Head and Shoulders Access: **21 by 14 inches**.
5. Body Access: **25 by 14 inches**.
6. Body plus Ladder Access: **25 by 17 inches**.

FF. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.
5. Operate remote damper operators to verify full range of movement of operator and damper.

3.3 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Adjust fire and smoke dampers for proper action.
- C. Final positioning of manual-volume dampers is specified in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

END OF SECTION 233300

SECTION 233423 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Utility set fans.
 - 2. Centrifugal roof ventilators.
 - 3. Axial roof ventilators.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on:
 - 1. Actual Project site elevations.
- B. Operating Limits: Classify according to AMCA 99.
- C. Fan Schedule: Fan characteristics and performance data are described in an equipment schedule on the drawings including:
 - 1. Fan arrangement with wheel configuration, inlet and discharge configurations, and required accessories.
 - 2. Capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, shipping weights, operating weights, operating characteristics, and furnished specialties and accessories. Also include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Roof curbs.
 - 7. Fan speed controllers.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 2. Wiring Diagrams: For power, signal, and control wiring.
 - a. Detail all wiring systems and differentiate clearly between manufacturer-installed and field-installed wiring.
- C. Delegated-Design Submittal: For unit hangars and supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 2. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 3. Seismic calculations.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
1. Roof framing and support members relative to duct penetrations.
 2. Ceiling suspension assembly members.
 3. Size and location of initial access modules for acoustical tile.
 4. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- B. Field quality-control Reports

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.7 MATERIALS MAINTENANCE SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Belts: One set for each belt-driven unit.

1.8 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.
- C. NEMA Compliance: Power ventilator electrical components shall comply with applicable NEMA standards.
- D. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.
- E. TUV Certified: High Volume low speed fan shall comply with UL 507

1.9 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

PART 2 - PRODUCTS

2.1 PRODUCTS FURNISHED BUT NOT INSTALLED

- A. Products furnished, but not installed, under this Section include roof curbs for roof-mounted exhaust fans. Roof curbs to be installed by Division 07, section "Roof Accessories".

2.2 UTILITY SET FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Aerovent; a division of Twin City Fan Companies, Ltd.
 - 2. Greenheck Fan Corp.
 - 3. Hartzell Fan Incorporated.
 - 4. Loren Cook Company.
 - 5. New York Blower Company (The).
 - 6. PennBarry.
 - 7. Twin City
- B. Housing: Fabricated of steel with side sheets fastened with a deep lock seam or welded to scroll sheets.
 - 1. Housing Discharge Arrangement: Adjustable to eight standard positions.
- C. Fan Wheels: Single-width, single inlet; welded to cast-iron or cast-steel hub and spun-steel inlet cone, with hub keyed to shaft.
 - 1. Blade Materials:

- a. **Steel**
 - 2. Blade Type:
 - a. **Airfoil**
- D. Direct-Drive Units: Motor mounted outside of airstream.
- E. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves.
 - 1. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - 2. Shaft Bearings: Prelubricated and sealed, self-aligning, pillow-block-type ball bearings with ABMA 9:
 - a. **L₋₅₀ of 200,000 hours.**
 - b. External Lubrication Lines: Lubricating tubes from fan bearings extended to accessible location outside of fan housing.
 - 3. Belt drives factory mounted, with final alignment and belt adjustment made after installation
 - 4. Service Factor Based on Fan Motor Size:
 - a. **1.5**
 - 5. Motor Pulleys: Adjustable pitch for use with motors through **5 hp**; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
 - 6. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
 - 7. Belt Guards: Fabricate of steel for motors mounted on outside of fan cabinet.
 - a. **OSHA compliant.**
 - 8. Fan Guard: **1/2- by 1-inch** mesh of galvanized steel in removable frame. Provide guard for inlet and/or outlet on units not connected to ductwork, where contact with fan wheel is within personal reach through access opening, or where falling objects and/or debris may enter fan.
- F. Accessories:
 - 1. Inlet and Outlet: Flanged.
 - 2. Access Door: Gasketed door in scroll with latch-type handles.
 - 3. Inlet Screens: Removable wire mesh.
 - 4. Drain Connections: **NPS 3/4** threaded coupling drain connection installed at lowest point of housing.
 - 5. Weather Hoods: Weather resistant with stamped vents over motor and drive compartment.
 - 6. Backdraft Dampers: Gravity actuated with counterweight and interlocking aluminum blades with felt edges in steel frame installed on fan discharge.
 - 7. Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 - 8. Disconnect Switch: Nonfusible type:
 - a. Thermal-overload protection; factory wired through an internal aluminum conduit.
 - 1) **Mounted inside fan housing.**

2.3 CENTRIFUGAL ROOF VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Aerovent; a division of Twin City Fan Companies, Ltd.

2. Greenheck Fan Corporation.
 3. Loren Cook Company.
 4. PennBarry.
 5. Twin City.
- B. Housing: Removable: Square, one-piece, aluminum base with venture inlet cone.
1. **Spun-aluminum, dome top and outlet baffle.**
 2. **Hinged Subbase:** Galvanized-steel hinged arrangement permitting service and maintenance.
- C. Fan Wheels:
1. Aluminum hub and wheel with backward-inclined blades.
- D. Direct-Drive Units: Motor mounted outside of airstream within fan housing.
- E. Belt-Driven Units: Motor mounted on adjustable base, adjustable sheaves and with motor and belts within fan housing.
- F. Belt Drives:
1. Resiliently mounted to housing.
 2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 4. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 5. Fan and motor isolated from exhaust airstream.
- G. Accessories:
1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 2. Disconnect Switch: Nonfusible type:
 - a. Thermal-overload protection; factory wired through an internal aluminum conduit.
 - 1) **Mounted inside fan housing.**
 3. Bird Screens: Removable, **1/2-inch** mesh:
 - a. **Aluminum wire.**
 4. Dampers:
 - a. **Counterbalanced, parallel-blade**, backdraft dampers mounted in curb base; factory set to close when fan stops.
 - b. **Motorized parallel-blade** dampers mounted in curb base with electric actuator; wired to close when fan stops.
- H. Roof Curbs: Galvanized steel; mitered and welded corners; **1-1/2-inch** thick, rigid, fiberglass insulation adhered to inside walls; and **1-1/2-inch** wood nailer. Size as required to suit roof opening and fan base. Provide neoprene gasket between fan base and curb to reduce sound transmission.
1. Configuration:
 - a. **Self-flashing without a cant strip, with mounting flange.**
 2. Overall Height:
 - a. **14 inches.**

2.4 AXIAL ROOF VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Aerovent; a division of Twin City Fan Companies, Ltd.
 2. Greenheck Fan Corporation.
 3. Loren Cook Company.
 4. New York Blower Company (The).
 5. PennBarry.
 6. Twin City.
- B. Housing: Heavy-gage, removable, spun-aluminum, dome top and outlet baffle; square, one-piece, hinged, aluminum base.
1. Hinged Subbase: Galvanized-steel hinged arrangement permitting service and maintenance.
- C. Fan Wheel:
1. **Steel** hub and blades.
- D. Direct-Drive Units: Motor mounted in airstream.
- E. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves, enclosure around belts within fan housing.
- F. Accessories:
1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 2. Disconnect Switch: Nonfusible type:
 - a. Thermal-overload protection; factory wired through an internal aluminum conduit.
 - 1) **Mounted inside fan housing.**
 3. Bird Screens: Removable, **1/2-inch** mesh:
 - a. **Aluminum wire.**
 4. Dampers:
 - a. **Counterbalanced, parallel-blade**, backdraft dampers mounted in curb base; factory set to close when fan stops.
 - b. **Motorized parallel-blade** dampers mounted in curb base with electric actuator; wired to close when fan stops.
- G. Roof Curbs: Galvanized steel; mitered and welded corners; **1-1/2-inch** thick, rigid, fiberglass insulation adhered to inside walls; and **1-1/2-inch** wood nailer. Size as required to suit roof opening and fan base. Provide neoprene gasket between fan base and curb to reduce sound transmission.
1. Configuration:
 - a. **Self-flashing without a cant strip, with mounting flange.**
 2. Overall Height:
 - a. **14 inches.**

2.5 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.
- B. Enclosure Type: Totally enclosed;
 - 1. **Fan cooled**

2.6 FACTORY FINISH

- A. Metal Parts: All assembly parts shall be protected from rust and corrosion.
 - 1. Stainless steel, aluminum, and other non-corroding materials require no protective finish.
 - 2. Non-galvanized sheet metal parts shall be prime coated or powder coated before final assembly.
 - 3. Prime coated parts shall receive baked enamel finish coat after assembly.

2.7 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions for compliance with requirements of installation tolerances and other conditions affecting performance of the power ventilators. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PROJECT CONDITIONS

- A. Field Measurements: Verify dimensions by field measurements. Verify clearances.

- B. Do not operate fans until ductwork is clean, filters are in place, bearings are lubricated, and fans have been commissioned.

3.3 INSTALLATION

- A. Install power ventilators level and plumb according to manufacturer's written instructions.
- B. Base Mounted Equipment:
 - 1. Install power ventilators on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in:
 - a. **Division 33 "Cast-in-Place Concrete."**
- C. Secure roof-mounted fans to roof curbs with cadmium-plated hardware. See Section 077200 "Roof Accessories" for installation of roof curbs.
- D. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- E. **Support Steel:** Support suspended units from structure using threaded steel as specified in Division 23 "Vibration and Seismic Controls for HVAC."
- F. Label units according to requirements specified in Division 23 "Identification for HVAC Piping and Equipment."
- G. Install power ventilators with factory recommended and code required clearances for service and maintenance.

3.4 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Division 26 "Grounding and Bonding for Electrical Systems."
 - 1. Tighten electrical connectors and terminals, including grounding connections, according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- D. Connect wiring according to Division 26 "Low-Voltage Electrical Power Conductors and Cables."
 - 1. Tighten electrical connectors and terminals, including grounding connections, according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

3.6 ADJUSTING

A. Adjust damper linkages for proper damper operation.

B. Adjust belt tension.

C. Comply with requirements in Division 23 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.

D. Replace fan and motor pulleys as required to achieve design airflow.

E. Lubricate bearings.

3.7 CLEANING

A. After completing installation, inspect exposed finish. Remove burrs, dirt, and construction debris, and repair damaged finishes including chips, scratches, and abrasions.

B. Clean fan interiors to remove foreign material and construction debris. Vacuum clean fan wheel and cabinet.

3.8 DEMONSTRATION

A. Train Owner's maintenance personnel on procedures and schedules related to startup and shutdown, troubleshooting, servicing, and preventive maintenance.

B. Review data in the operation and maintenance manuals. Refer to Division 1 Section "Contract Closeout."

C. Schedule training with Owner, through Architect, with at least 7 days' advance notice.

D. Demonstrate operation of power ventilators. Conduct walking tour of the Project. Briefly identify location and describe function, operation, and maintenance of each power ventilator.

END OF SECTION 233423

SECTION 233425 – LABORATORY EXHAUST

PART 1 – GENERAL

1.1 WORK INCLUDED

- A. High-Plume Laboratory Exhaust System

1.2 RELATED WORK

- A. All sections, drawing plans, specifications and contract documents.

1.3 REFERENCES

- A. AMCA Publication 99, "Standards Handbook
- B. ANSI/AMCA Standard 210-99, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating"
- C. AMCA Publication 211-05, "Certified Ratings Program - Product Rating Manual for Fan Air Performance"
- D. AMCA Standard 300-96, "Reverberant Room Method for Sound Testing of Fans"
- E. AMCA Publication 311-05, "Certified Ratings Programmed"
- F. AMBA Method of Evaluating Load Ratings of Bearings ANSI-11 (r1999)
- G. ANSI/AMCA Standard 204-96, "Balance Quality and Vibration Levels for Fans"
- H. AMCA Standard 500-D-98, "Laboratory Methods of Testing Dampers For Rating"
- I. AMCA Standard 500-L-99, "Laboratory Methods of Testing Louvers For Rating"
- J. SMACNA - Medium Pressure Plenum Construction Standard
- K. ANSI Z9.5 – Laboratory Design
- L. ASHRAE - Laboratory Design Guide

1.4 QUALITY ASSURANCE

- A. Performance ratings: Conform to AMCA standard 211 and 311. Fans must be tested in accordance with AMCA 211 and 311 in an AMCA accredited laboratory and certified for sound and air performance. Fan shall be licensed to bear the AMCA ratings seal for both sound and air performance.

- B. Classification for Spark Resistant Construction Conform to AMCA 99.
- C. Each fan shall be vibration tested, as an assembly, at the factory before shipping.

1.5 SUBMITTALS

- A. Provide dimensional drawings and product data on each high-plume laboratory exhaust fan assembly.
- B. Provide fan curves for each fan at the specified operation point, with the flow, static pressure and horsepower clearly plotted.
- C. Provide nozzle velocity of exhaust fan, total exhaust flow, and discharge plume height at specified wind velocity.
- D. Strictly adhere to QUALITY ASSURANCE requirements, as stated in section 1.04.

PART 2 – EQUIPMENT

2.1 GENERAL

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation
 - 2. Loren Cook Company
 - 3. PennBarry
 - 4. Twin City
- B. Base fan performance at standard conditions (density 0.075 Lb/ft³).
- C. Fans selected shall be capable of accommodating static pressure and flow variations of +/- 15% of scheduled values.
- D. Each fan shall be belt driven.
- E. Fans to be equipped with lifting lugs.
- F. Fan to be coated steel with a minimum of 4 mils of Hi-Pro Polyester Resin. Color to be gray.
- G. Fasteners to be stainless steel.
- H. Fan assembly shall be designed for a minimum of 125 MPH wind loading, without the use of guy wires.

2.2 FAN HOUSING AND OUTLET

- A. Fan housing to be aerodynamically designed with high-efficiency inlet, engineered to reduce incoming air turbulence.
- B. Fan housing shall be welded steel with a minimum of 4 mils of Hi-Pro Polyester Resin. No uncoated metal fan parts shall be acceptable.
- C. Fan housings that are fabricated of polypropylene or fiberglass that have lower mechanical properties than steel, have rough interior surfaces in which corrosive, hazardous compounds can collect, and / or which chalk and structurally degrade due to the UV component of the sunlight shall not be acceptable.
- D. A high velocity conical discharge nozzle shall be supplied by the fan manufacturer and be designed to efficiently handle an outlet velocity of up to 6000 FPM. Discharge stack caps or hinged covers, impeding exhaust flow shall not be permitted.
- E. Provide housing drain for removal of rain and condensation.
- F. A bolted and gasketed access door shall be supplied in the fan housing allowing for impeller inspection or removal of impeller, shaft and bearings without removal of the fan housing.
- G. Standard finish color to be gray.

2.3 FAN IMPELLER

- A. Fan impeller shall be centrifugal, backward inclined, with non-stall characteristics. The impeller shall be electronically balanced both statically and dynamically per AMCA Standard 204.
- B. Fan impeller shall be manufactured of aluminum (AMCA type B spark resistant), fully welded and coated with a minimum of 4 mils of Hi-Pro Polyester resin.

2.4 FAN BYPASS AIR PLENUM

- A. For constant volume systems, the fan shall be connected directly to the exhaust duct without the need of a bypass air plenum.
- B. For variable volume systems, a bypass air plenum shall be provided as shown on drawings. The plenum shall be equipped with a bypass air damper and intake air hood with bird screen for introducing outside air at roof level upstream of the fan.
- C. The plenum shall be constructed of fully welded steel, and coated with a minimum of 4 mils of Hi-Pro Polyester resin, and mounted on roof curb as shown on the project drawings. Plenums that are fabricated of plastics or resins that are combustible and have mechanical properties less than steel shall not be acceptable.
- D. The bypass air plenum shall be mounted on factory fabricated roof curb provided by the fan manufacturer, as shown on the project drawings (see section 2.5)

- E. Fan designs that use inlet flexible connectors that can leak causing loss of lab exhaust shall not be accepted.
- F. Bypass air dampers shall be opposed-blade design, and coated with a minimum of 4 mils of Hi-Pro Polyester resin, electrostatically applied and baked.
- G. A fan isolation damper, either gravity back draft or two position actuated, fabricated of steel or aluminum and coated with minimum 4 mils of Hi-Pro Polyester resin, electrostatically applied and baked, shall be provided as shown on the project documents.
- H. Blower / Plenum vibration isolation shall be limited to neoprene / cork vibration pads.

2.5 BYPASS AIR PLENUM CURB

- A. Exhaust system manufacturer shall supply a structural support curb for the plenum, of specified height, as shown on the drawings.
- B. Curb shall be fabricated of a minimum of 12 gauge corrosion resistant coated steel and structurally reinforced.
- C. Curbs shall be insulated.
- D. When properly anchored to the roof structure, the standard curb / plenum / blower assembly shall withstand wind loads of up to 125 mph without additional structural support.

2.6 FAN MOTORS AND DRIVE

- A. Motors to be premium efficiency, standard NEMA frame, TEFC with a 1.15 service factor. A factory mounted NEMA 3R disconnect switch shall be provided for each fan. Motor maintenance shall be accomplished without fan impeller removal or requiring maintenance personnel to access the contaminated exhaust components.
- B. Drive belts and sheaves shall be sized for 150% of the motor horsepower, and shall be readily and easily accessible for service, if required. Drive shall consist of a minimum of two belts under all circumstances.
- C. Shaft to be polished and ground steel.
- D. Fan shaft bearings shall be Air Handling Quality, ball or roller pillow block type and be sized for an L-10 life of no less than 100,000 hours. Bearings shall be fixed to the fan shaft using concentric mounting locking collars, which reduce vibration, increase service life, and improve serviceability. Bearings that use set screws shall not be allowed.
- E. Bearings shall have extended lube lines with Zerk fittings.

2.7 INSTALLATION

- A. Install fans as indicated, with flexible electrical leads.
- B. Pipe housing drain to nearest drain.

- C. Install fans in accordance with manufacturers instructions.

2.8 ACCEPTABLE MANUFACTURERS

- A. Greenheck Fan Corp, Model Vektor-H High Plume Laboratory Exhaust System
- B. Cook Fans.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions for compliance with requirements of installation tolerances and other conditions affecting performance of the power ventilators. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install power ventilators according to manufacturer's written instructions.
- B. Support units using the vibration-control devices indicated. Vibration-control devices are specified in Division 23 Section "Vibration Control."
 - 1. Secure roof-mounted fans to roof curbs with cadmium-plated hardware.
 - a. Installation of roof curbs is specified in Division 7 Sections.
- C. Install units with clearances for service and maintenance.
- D. Label units according to requirements specified in Division 23 Section "Mechanical Identification."

3.3 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors.
- B. Electrical: Conform to applicable requirements in Division 26 Sections.
- C. Grounding: Ground equipment. Tighten electrical connectors and terminals, including grounding connections, according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Provide services of a factory-authorized service representative to supervise the field assembly of components and installation of fans, including duct and electrical connections, and to report results in writing.

3.5 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Lubricate bearings.

3.6 CLEANING

- A. After completing installation, inspect exposed finish. Remove burrs, dirt, and construction debris, and repair damaged finishes including chips, scratches, and abrasions.
- B. Clean fan interiors to remove foreign material and construction debris. Vacuum clean fan wheel and cabinet.

3.7 COMMISSIONING

- A. Final Checks before Startup: Perform the following operations and checks before startup:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections for piping, ducts, and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnects.
 - 3. Perform cleaning and adjusting specified in this Section.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Lubricate bearings, pulleys, belts, and other moving parts with factory-recommended lubricants.
 - 6. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in the fully open position.
 - 7. Disable automatic temperature-control operators.
- B. Starting procedures for fans are as follows:
 - 1. Energize motor; verify proper operation of motor, drive system, and fan wheel. Adjust fan to indicated RPM.
 - 2. Measure and record motor voltage and amperage.
- C. Shut unit down and reconnect automatic temperature-control operators.
- D. Refer to Division 23 Section "Testing, Adjusting, and Balancing" for procedures for air-handling-system testing, adjusting, and balancing.

- E. Replace fan and motor pulleys as required to achieve design conditions.

3.8 DEMONSTRATION

- A. Train Owner's maintenance personnel on procedures and schedules related to startup and shutdown, troubleshooting, servicing, and preventive maintenance.
- B. Review data in the operation and maintenance manuals. Refer to Division 1 Section "Contract Closeout."
- C. Schedule training with Owner, through Architect, with at least 7 days' advance notice.
- D. Demonstrate operation of power ventilators. Conduct walking tour of the Project. Briefly identify location and describe function, operation, and maintenance of each power ventilator.

END OF SECTION

SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This section includes ceiling- and wall-mounted diffusers, registers, and grilles.
- B. Related Sections:
 - 1. Section 233714 "Fixed Louvers" for fixed and louvers and wall vents, whether or not they are connected to ducts.
 - 2. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.
 - 3. Section 230594 "General Testing, Adjusting and Balancing" for balancing diffusers, registers, and grilles.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Method of attaching hangers to building structure.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 - 5. Duct access panels.
- B. Source quality-control reports.

1.5 QUALITY ASSURANCE

- A. Product Options: Drawings and schedules indicate specific requirements of diffusers, registers, and grilles and are based on the specific requirements of the systems indicated.
- B. NFPA Compliance: Install diffusers, registers, and grilles according to NFPA 90A, "Standard for the Installation of Air-Conditioning and Ventilating Systems."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Factors
 - 2. Carnes.
 - 3. Kruegar.
 - 4. METALAIRE, Inc.
 - 5. Nailor Industries Inc.
 - 6. Price Industries.
 - 7. Titus.
 - 8. Tuttle & Bailey.
 - 9. Air Concepts.
 - 10. Trox.

2.2 REGISTERS, GRILLES, & DIFFUSERS

- A. General: The frames for all registers, grilles, and diffusers shall match type of ceiling where they are to be installed. Special frames shall be provided for narrow T-bar ceilings. Refer to reflected ceiling plan and other specification divisions for ceiling type. See drawings AND schedules for additional information.

2.3 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb, according to manufacturer's written instructions, coordination drawings, original design, and referenced standards.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

3.4 CLEANING

- A. After installation of diffusers, registers, and grilles, inspect exposed finish. Clean exposed surfaces to remove burrs, dirt, and smudges. Replace diffusers, registers, and grilles that have damaged finishes.

END OF SECTION 233713

SECTION 237413 - PACKAGED, OUTDOOR, ROOFTOP UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes packaged, outdoor, rooftop units.

1.3 DEFINITIONS

- A. BAS: Building Automation System
- B. ECM: Electrically commutated motor.
- C. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: RTUs shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
- B. Delegated Design: Design RTU supports to comply with seismic performance requirements, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.5 ACTION SUBMITTALS

- A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, dimensions, required clearances, characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1. Wiring Diagrams: Power, signal, and control wiring.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices their installation requirements.
- C. Delegated-Design Submittal: For vibration isolation and seismic restraints indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 2. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.

1.6 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Structural members to which RTUs will be attached.
 2. Roof openings
 3. Roof curbs and flashing.
- A. Manufacturer Seismic Qualification Certification: Submit certification that the indirect gas-fired H-V units, accessories, and components will withstand seismic forces defined in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment." Include the following:
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- B. Field quality-control test reports and startup reports.
- C. Warranty: Special warranty specified in this Section.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.

1.8 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan Belts: One set for each belt-driven fan.
 - 2. Filters: Two sets of filters for each unit. One set to be used for startup, testing and balancing; second set to be installed at Substantial Completion.

1.9 QUALITY ASSURANCE

- A. ARI Compliance:
 - 1. Comply with ARI 203/110 and ARI 303/110 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with ARI 270 for testing and rating sound performance for RTUs.
- B. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigeration system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
- C. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- D. NFPA Compliance: Comply with NFPA 90A.
- E. UL Compliance: Comply with UL 1995.
- F. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.10 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTUs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Compressors: Manufacturer's standard, but not less than five **[ten]** years from date of Substantial Completion.
 - 2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 - 3. Warranty Period for Solid-State Ignition Modules: Manufacturer's standard, but not less than three years from date of Substantial Completion.
 - 4. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AAON.
 - 2. Carrier Corporation; a United Technologies company;
 - 3. Lennox Industries Inc.;
 - 4. Daikin Applied (McQuay);
 - 5. Trane; a division of Ingersoll-Rand;
 - 6. York, a Johnson Control Company.

2.2 CASING

- A. General Fabrication Requirements for Casings: Single-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Exterior Casing: Galvanized steel bonderized and coated with baked enamel finish on all exposed surfaces. Casing panel shall pass ASTM B 117 672-hour salt spray test.
- C. Casing Insulation: ASTM C 1071, Type I fiberglass board insulation; ½-inch thick, 1.5 lb/cu.ft. density; aluminum foil face attached with mechanical fastener and adhesive in compliance with ASTM C 916 Type 1.
- D. Condensate Drain Pans: Minimum 1/8-inch per foot double sloped pan complying with ASHRAE 62.1.
 - 1. Material: Formed sections of galvanized steel sheet, a minimum of 2- inches deep.
 - 2. Drain Connections: Threaded nipple extending through casing.

2.3 FANS

- A. Direct-Driven Supply-Air Fans:
 - 1. Wheel, forward curved, double width, centrifugal. Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls;
 - 2. Motor: ECM motor, adjustable for multiple speeds; Permanently lubricated bearing, resiliently mounted in the fan inlet;
- B. Condenser-Coil Fan: Propeller, mounted on shaft of permanently lubricated, totally enclosed, ECM motor.
- C. Fan Motors: Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

- D. Seismic Fabrication Requirements: Fabricate fan section, internal mounting frame and attachment to fans, fan housings, motors, casings, accessories, and other fan section components with reinforcement to withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC" when fan-mounted frame and RTU-mounted frame are anchored to building structure.

2.4 COILS

- A. Seamless internally grooved copper tubes; all brazed joints; with mechanically bonded aluminum fins in galvanized steel casing and equalizing-type vertical distributor.
1. Evaporator coils shall be leak tested to 150 psig; pressure tested to 450 psig and qualified to UL burst test at 1,775 psig.
 2. Condenser coils shall be leak tested to 150 psig; pressure tested to 650 psig and qualified to UL burst test at 1,980 psig.
- B. Electric-Resistance Heating:
1. Open Heating Elements: Resistance wire of 80 percent nickel and 20 percent chromium, supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame. Terminate elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
 2. Over-temperature Protection: Disk-type, automatically reset, thermal-cutout, safety device; serviceable through terminal box.
 3. Overcurrent Protection: Manual-reset thermal cutouts, factory wired in each heater stage.
 4. Control Panel: Unit mounted with disconnecting means and overcurrent protection. Include the following controls:
 - a. Magnetic contactors.
 - b. Mercury contactors.
 - c. Step Controller: Pilot lights and override toggle switch for each step.
 - d. SCR Controller: Pilot lights operate on load ratio, a minimum of five steps.
 - e. Time-delay relay.
 - f. Airflow proving switch.

2.5 REFRIGERANT CIRCUIT COMPONENTS

- A. Number of Refrigerant Circuits: One.
- B. Compressor: Hermetic scroll, mounted on vibration isolators, with internal overcurrent and high-temperature protection, internal pressure relief, with crankcase heater.
- C. Refrigeration Specialties:
1. Refrigerant: R-407C or R-410A.
 2. Thermostatic expansion valve with replaceable thermostatic element.
 3. Refrigerant filter/dryer.
 4. Manual-reset high-pressure safety switch.

5. Automatic-reset low-pressure safety switch.
6. Minimum off-time relay.
7. Automatic-reset compressor motor thermal overload.
8. Brass service valves installed in compressor suction and liquid lines.
9. Low-ambient kit high-pressure sensor.

2.6 AIR FILTRATION

A. General Requirements for Air Filtration Section:

1. UL listed and labeled: UL 900 in accordance with NFPA 90A.
2. Provide minimum efficiency reporting value (MERV) according to ASHRAE 52.2.

B. Pleated Panel Filters:

1. Description: Factory-fabricated, self-supported, extended-surface, pleated, panel-type disposable air filters with holding frames.
2. Media: Interlaced glass or synthetic fibers coated with nonflammable adhesive.
 - a. Adhesive: As recommended by air-filter manufacturer and with a VOC content of 80 g/L or less.
 - b. Media shall be coated with an antimicrobial agent.
 - c. Media shall be bonded to frame to prevent air bypass.
3. Capacities and Characteristics:
 - a. Thickness or Depth: 2-inches.
 - b. MERV Rating: 8 when tested according to ASHRAE 52.2.

2.7 GAS FURNACE

A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47 and NFPA 54.

1. ETL Certification: Designed and certified by and bearing ETL label.

B. Burners: Type 409 Stainless steel.

1. Fuel: Natural Gas
2. Ignition: Electronically controlled electric spark or hot-surface igniter with flame sensor.
3. High-Altitude capability: Burner performance shall be as scheduled at project elevation. Provide additional high-altitude kit or accessories as necessary.

C. Heat-Exchanger and Drain Pan: Type 409 Stainless steel.

D. Power Vent: Integral, motorized centrifugal induced draft fan interlocked with gas valve and air flow safety switch.

E. Safety Controls:

1. Gas Control Valve: Modulating.
2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.8 DAMPERS

- A. Outdoor- and Return-Air Mixing Dampers: Parallel- or opposed-blade galvanized-steel dampers mechanically fastened to cadmium plated for galvanized-steel operating rod in reinforced cabinet. Connect operating rods with common linkage and interconnect linkages so dampers operate simultaneously.

1. Damper Motor: Modulating with adjustable minimum position.
2. Relief-Air Damper: Gravity actuated (barometric) with bird screen and hood.

2.9 ELECTRICAL POWER CONNECTION

- A. Provide for single connection of power to unit with control-circuit transformer with built-in overcurrent protection.
- B. Provide with unit-mounted disconnect switch accessible from outside.

2.10 CONTROLS

- A. Control equipment and sequence of operation are specified in Section 230900 "Building Automation System."
- B. Basic Unit Controls:
 1. Control-voltage transformer.
 2. Wall-mounted 7-day electronic programmable thermostat or sensor with:
 - a. Heat-cool-off switch.
 - b. Fan on-auto switch.
 - c. Fan-speed switch.
 - d. Changeover: Automatic
 - e. Adjustable deadband.
 - f. Setpoint: Exposed
 - g. Indication, by Degree F: Exposed
 3. Unit-Mounted Annunciator Panel for Each Unit:
 - a. Lights to indicate power on, cooling, heating, fan running, filter dirty, and unit alarm or failure.
 - b. DDC controller or programmable timer and interface with HVAC instrumentation and control system.
 - c. Digital display of outdoor-air temperature, supply-air temperature, return-air temperature, economizer damper position, indoor-air quality, and control parameters.

C. Interface Requirements for Building Automation System:

1. Interface relay for scheduled operation.
2. Interface relay to provide indication of fault at the central workstation and diagnostic code storage.
3. Provide ASHRAE 135.a (BACnet) compatible interface for BAS control workstation for the following:
 - a. Adjusting set points.
 - b. Monitoring supply fan start, stop, and operation.
 - c. Inquiring data to include:
 - 1) Outdoor- air damper position.
 - 2) Supply- air temperature.
 - 3) Room-air temperature.
 - d. Monitoring:
 - 1) Occupied and unoccupied operations.
 - 2) Constant and variable motor loads.
 - 3) Variable-frequency drive operation.
 - 4) Cooling load.
 - 5) Air-distribution static pressure and ventilation air volume.

2.11 ACCESSORIES

- A. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Outlet shall be non-powered (power shall be provide by Division 26).
- B. Low-ambient kit using variable-speed condenser fans for operation down to 10 deg F.
- C. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- D. Hail guards of galvanized steel, painted to match casing.

2.12 ROOF CURBS

- A. Roof curbs with vibration isolators and seismic restraints are specified in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.
 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Thickness: 1 inch.

2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- C. Curb Height: 36 inches.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Equipment Mounting:
 1. Install RTUs on seismically restrained vibration isolation curb. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC"
 - 2.
- B. Roof Curb: Install on roof structure level and secure, according to NRCA's "Low-Slope Membrane Roofing Construction Details Manual," Illustration "Raised Curb Detail for Rooftop Air Handling Units and Ducts."
 1. Provide sound isolation package with frames to hold 5/8" gypsum board to totally enclose roof below unit and sound isolation insulation.
- C. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.
- D. Install gas-fired units according to NFPA 54 "National Fuel Gas Code".

3.3 CONNECTIONS

- A. Install condensate drain; size to match RTU connection or next size larger; with trap and indirect connection to nearest roof drain or area drain.
- B. Install piping adjacent to RTUs to allow service and maintenance.
 - 1. Gas Piping: Comply with applicable requirements in Section 231123 "Facility Natural-Gas Piping." Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- C. Duct installation requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Section 233300 "Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing. Submit written report to Architect.
- B. Tests and Inspections:
 - 1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 - 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Prepare written report of findings and corrective actions. Submit written report to Architect.
- D. Remove and replace malfunctioning units and retest as specified above.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions and do the following:
 - 1. Inspect for visible damage to unit casing.
 - 2. Inspect for visible damage to furnace combustion chamber.

3. Inspect for visible damage to compressor, coils, and fans.
4. Inspect internal insulation.
5. Verify that labels are clearly visible.
6. Verify that clearances have been provided for servicing.
7. Verify that controls are connected and operable.
8. Verify that filters are installed.
9. Clean condenser coil and inspect for construction debris.
10. Clean furnace flue and inspect for construction debris.
11. Connect and purge gas line.
12. Remove packing from vibration isolators.
13. Inspect operation of barometric relief dampers.
14. Verify lubrication on fan and motor bearings.
15. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
16. Adjust fan belts to proper alignment and tension.
17. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.
18. Inspect and record performance of interlocks and protective devices; verify sequences.
19. Operate unit for an initial period as recommended or required by manufacturer.
20. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency.
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
21. Calibrate thermostats.
22. Adjust and inspect high-temperature limits.
23. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
24. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
25. Inspect controls for correct sequencing of heating, mixing dampers, refrigeration, and normal and emergency shutdown.
26. Measure and record the following minimum and maximum airflows. Plot fan volumes on fan curve.

- a. Supply-air volume.
 - b. Return-air volume.
 - c. Relief-air volume.
 - d. Outdoor-air intake volume.
27. Simulate maximum cooling demand and inspect the following:
- a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
28. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
- a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.
 - d. Economizer to minimum outdoor-air changeover.
 - e. Relief-air fan operation.
 - f. Smoke and firestat alarms.
29. Prepare written report of findings and corrective actions. Submit written report to Architect.

3.6 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions.
- B. After startup and performance testing; and testing, adjusting, and balancing RTU and air-distribution systems and prior to Substantial Completion; clean filter housings and install new filters.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel on procedures and schedules related to adjusting, operating, startup and shutdown; troubleshooting; servicing and preventative maintenance of Rooftop Units.
 - 1. Review data in the Operation and Maintenance Manual. Refer to Division 1 Section "Contact Closeout".
 - 2. Schedule training with Owner through the Architect with at least 14 days advance notice.

END OF SECTION 23 7413

SECTION 238216.11 - HYDRONIC AIR COILS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Hydronic air coils.
 - 2. Integral face-and-bypass hot-water coils.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each air coil.
 - 2. Include rated capacities, operating characteristics, and pressure drops for each air coil.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, sections, and other details, or BIM model, drawn to scale, showing the items described in this Section and coordinated with all building trades.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air coils to include in operation and maintenance manuals.

1.6 FIELD CONDITIONS

- A. Altitude above Mean Sea Level: 5200 **feet**.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENT

- A. ASHRAE 62.1 Compliance: Comply with applicable requirements in ASHRAE 62.1, Section 5, "Systems and Equipment," and Section 7, "Construction and Startup."
- B. Performance Ratings: Tested and rated in accordance with AHRI 410 and ASHRAE 33.
- C. Minimum Working-Pressure/Temperature Ratings: **200 psig/300 deg F**.
- D. Select cooling coils for no moisture carryover at design conditions. Provide moisture eliminators on discharge face of cooling coil if necessary, to eliminate moisture carryover.

2.2 HYDRONIC AIR COILS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Aerofin.
 - 2. Carrier Corporation.
 - 3. Coil Company, LLC.
 - 4. Greenheck Fan Corporation.
 - 5. Modine Commercial and Industrial Solutions.
 - 6. RAE Coils; a division of RAE Corporation.
 - 7. Trane
 - 8. USA Coil & Air.
 - 9. Temtrol.
 - 10. Precision Coils.
- B. Source Limitations: Obtain hydronic coils from single source from single manufacturer.
- C. Description: Coils constructed of staggered tubes mechanically expanded into continuous collars that are die-formed into the coil fins; self-venting; counterflow design of air to fluid.
- D. Tubes:
 - 1. Material: **Copper**.
 - 2. Nominal Diameter: Minimum **5/8 inch** before expanding, selected to provide performance indicated.
 - 3. Nominal Wall Thickness: As required by performance, minimum **0.020 inch** thick.
 - 4. Return Bends: 180-degree bends; material and nominal diameter to match tubes.
 - 5. Fluid Velocity at Design Flow Rate:
 - a. Maximum: **6 fps**.
 - b. Minimum: **3 fps**.
- E. Fins:
 - 1. Type: Plate.
 - 2. Materials:

- a. Aluminum: **0.0060 inch** thick.
 - b. Copper: **0.0060 inch** thick.
 - c. 90/10 Cupronickel: **0.0060 inch** thick.
- 3. Spacing: Maximum **10 fins per inch**.
 - 4. Collars: Full collars for accurate fin spacing and maximum tube contact while leaving no surface of tube exposed.
 - 5. Configuration: **Fin type as required by performance requirements**.
 - 6. Fin and Tube Joint: **Mechanical bond or silver brazed**.

F. Headers:

- 1. Material: **Copper**
- 2. Tube-to-Header Connections: Tube-to-header holes to intrude inward, so landed surface area is 3 times the core tube thickness, to provide enhanced-header-to-tube joint integrity. Evenly extend tubes within the ID of the header no more than 0.12 inch (3 mm).
- 3. Header Top and Bottom Caps: End caps to be die-formed and installed on the ID of header, such that the landed surface area is 3 times the header wall thickness.
- 4. Drains: Include low point of **supply and return** header with a **NPS ½** drain connection.
- 5. Vents: Include high point of **supply and return** header with a **NPS 1/2** vent connection.
- 6. Supply and Return Connections: **Copper** pipe; **threaded or flanged, same end** of coil.
- 7. Protect opening of supply, return, vent, and drain connections with a threaded cap to prevent entry of dirt into coil.
- 8. Fluid Velocity at Design Flow Rate: Maximum of **6 fps**.

G. Casings and Tube Sheets:

- 1. Depth: Extend coil casing and tube sheets a minimum of **1/2 inch** beyond face of fins on both entering and leaving sides.
- 2. Materials:
 - a. Stainless steel, **Type 304** No. 2D finish, ASTM A240/A240M.
 - b. Galvanized steel, ASTM A653/A653M, G90 coating.
 - c. Copper, ASTM B152/B152M.

H. Top and Bottom Casings:

- 1. Flange face minimum of **1-1/2 inches**; double-flange edge for rigidity and ease of removal with secondary flange face minimum of **1/2 inch**.
- 2. Thickness:
 - a. Coils with Fin Length of Up to **72 Inches**: Minimum of **16 gauge** thick.
 - b. Coils with Fin Length Exceeding **72 Inches**: Minimum of **16 gauge** thick.

I. End Tube Sheets:

- 1. Tube sheet holes rolled to prevent chaffing of tubes during thermal expansion and contraction.
- 2. Flange face minimum of **1-1/2 inches**.
- 3. Thickness: Minimum of **16 gauge** thick.

J. Intermediate Tube Sheets:

1. Tube sheet holes rolled to prevent chaffing of tubes during thermal expansion and contraction.
2. Space intermediate tube sheets a maximum of **48 inches** o.c. and locate to provide equal spacing between tube sheet across coil tube length.
3. Flange face minimum of **1/2 inch**.
4. Thickness: Minimum of **16 gauge** thick.

K. Holes: Include number, size, and location of holes in casing and end tube sheets required for coil installation.

L. Hardware: Use hex-head bolts, nuts, and washers constructed of **Type 304** stainless steel.

M. Nameplate: Aluminum or stainless steel nameplate with brass or stainless steel chain for each coil, with the following data engraved or embossed:

1. Manufacturer name, address, telephone number, and website address.
2. Manufacturer model number.
3. Serial number.
4. Manufacturing date.
5. Coil identification (indicated on Drawings).
6. Coil fin length.
7. Coil fin height.
8. Coil weight with fluid/without fluid.
9. Coil casing material and thickness.
10. Coil fin material and thickness.
11. Coil tube material and thickness.
12. Coil header material and thickness.

N. Comply with Section 230546 "Coatings for HVAC" for corrosion-resistant coating. See Drawings for coils requiring a corrosion-resistant coating.

O. Coating: **None**.

2.3 MATERIALS

A. Aluminum: ASTM B209.

B. Copper Tube: ASTM B75/ASTM 75M annealed temper or ASTM B280 drawn temper.

C. Copper Sheet: ASTM B152.

D. 90/10 Cupronickel Alloy: ASTM B122/ASTM B122M.

E. Steel:

1. Pipe Connections: ASTM A53/A53M.

2.4 SOURCE QUALITY CONTROL

- A. Hydronic Coils: Factory tested with air while coil is completely submerged underwater to design pressure indicated, but not less than **300-psig** internal pressure.
- B. Coils to display a tag with inspector's identification as proof of testing.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine ducts, plenums, and casings to receive air coils for compliance with requirements for installation tolerances and other conditions affecting coil performance.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before coil installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install coils level and plumb.
- B. Install coils in metal ducts and casings constructed in accordance with SMACNA's "HVAC Duct Construction Standards, Metal and Flexible."
- C. Install **stainless steel** drain pan under each cooling coil.
 - 1. Construct drain pans with connection for drain; insulated and complying with ASHRAE 62.1.
 - 2. Construct drain pans to extend beyond coil length and width and to connect to condensate trap and drainage.
 - 3. Extend drain pan upstream and downstream from coil face.
 - 4. Extend drain pan under coil headers and exposed supply piping.
- D. Install moisture eliminators for cooling coils. Extend drain pan under moisture eliminator.
- E. Straighten bent fins on air coils.
- F. Clean coils using materials and methods recommended in writing by manufacturers, and clean inside of casings and enclosures to remove dust and debris.

3.3 PIPING CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to coils to allow service and maintenance.

- C. Connect water piping with unions and shutoff valves to allow coils to be disconnected without draining piping. Control valves are specified in Section 230923.11 "Control Valves," and other piping specialties are specified in Section 232116 "Hydronic Piping Specialties."

END OF SECTION 238216.11

SECTION 238236 - RADIATION HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes **electric baseboard** radiation heaters.

1.3 DESCRIPTION OF WORK

- A. Extent of terminal unit work is indicated by drawings and schedules, and by requirements of this section.
- B. Refer to other Division-23 sections for piping; ductwork; and testing, adjusting and balancing of finned-tube radiation units.
- C. Refer to Division-26 sections for the following work.
 - 1. Power supply wiring from power source to power connection on finned-tube radiation unit. Include starters, disconnects, and required electrical devices, except where specified as furnished, or factory-installed, by manufacturer.
- D. Provide the following electrical work as work of this section, complying with requirements of Division-26 sections:
 - 1. Control wiring between field-installed controls, indicating devices, and finned-tube radiation unit control panels.
 - a. Control wiring specified as work of Division-23 for Automatic Temperature Controls is work of that section.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include details and dimensions of custom-fabricated enclosures.
 - 4. Indicate location and size of each field connection.
 - 5. Indicate location and arrangement of piping valves and specialties.

6. Indicate location and arrangement of integral controls.
 7. Include enclosure joints, corner pieces, access doors, and other accessories.
 8. Include diagrams for power, signal, and control wiring.
- C. Samples: For each exposed product and for each color and texture specified.
- D. Color Samples for Initial Selection: For finned-tube radiation heaters with factory-applied color finishes.
- E. Color Samples for Verification: For each type of exposed finish.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Structural members, including wall construction, to which finned-tube radiation heaters will be attached.
 2. Method of attaching finned-tube radiation heaters to building structure.
 3. Penetrations of fire-rated wall and floor assemblies.
- B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 ELECTRIC BASEBOARD RADIATION HEATERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Berko.
 2. INDEECO.
 3. Markel Products; TPI Corporation.
 4. Marley Engineered Products.
 5. Ouellet Canada Inc.
 6. QMark Electric Heating.
 7. Runtal.
- B. Description: Factory-packaged units constructed according to UL 499, UL 1030, and UL 2021.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Heating Elements: Nickel-chromium-wire heating element enclosed in metallic sheath mechanically bonded to fins, with high-temperature cutout and sensor running the full length of the element. Element supports shall eliminate thermal expansion noise.
1. See Drawing Schedules.
- D. Enclosures: Minimum **21GA-0.0329-inch-** thick steel, removable front cover.

1. Full-height back.
 2. Full-length damper.
 3. End panel.
 4. **End caps.**
 5. Inside and outside corners.
 6. Joiner pieces to snap together.
 7. See Drawing Schedules.
 8. See Drawing Schedules.
 9. Finish: Baked-enamel finish in manufacturer's **standard** color as selected by Architect.
 10. Element Brackets: Primed and painted steel to support front panel and element.
- E. Rust-Resistant Enclosures: Minimum **20GA-0.040-inch-** thick ASTM A 653, G60 galvanized-steel, removable front cover.
1. Full-height back.
 2. Full-length damper.
 3. End panel.
 4. **End caps.**
 5. Inside and outside corners.
 6. Joiner pieces to snap together.
 7. See Drawing Schedules.
 8. See Drawing Schedules.
 9. Finish: Baked-enamel finish in manufacturer's **standard** color as selected by Architect.
 10. Element Brackets: Primed and painted steel to support front panel and element.
- F. Unit Controls: **Integral wired thermostat with external adjustment.**
- G. Accessories:
1. Filler sections without a heating element matching the adjacent enclosure.
 2. Straight-blade-type receptacles complying with DSCC W-C-596G/GEN, NEMA WD 1, NEMA WD 6, and UL 498; in color selected by Architect.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive finned-tube radiation heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for **electrical** connections to verify actual locations before installation of finned-tube radiation heaters.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONNECTIONS

- A. Connect wiring according to Division-26 "Low-Voltage Electrical Power Conductors and Cables."

- B. Install electrical devices furnished by manufacturer but not specified to be factory-mounted. Furnish copy of manufacturer's wiring diagram submittal to Electric Installer.
- C. Verify that electrical wiring installation is in accordance with manufacturer's submittal and installation requirements of Division-26 sections. Do not proceed with equipment start-up until wiring installation is acceptable to equipment installer.

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Appearance Test: After construction is completed, including painting, clean unit exposed surfaces, vacuum clean terminal coils and inside of cabinets.
 - a. Retouch any marred or scratched surfaces of factory-finished cabinets, using finish materials furnished by manufacturer.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION

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SPECIFICATIONS GROUP

Facility Services Subgroup

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SECTION 26 0519

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.
- B. Related Requirements:
 - 1. Section 26 05 33 "Raceways and Boxes for Electrical Systems"
 - 2. Section 26 09 23 "Lighting Control Devices"
 - 3. Section 27 41 33 "Master Antenna Television System"
 - 4. Section 28 31 11 "Digital, Addressable Fire-Alarm System"

1.3 DEFINITIONS

- A. Outlet Box: Electrical box used to support utilization equipment such as a receptacle or light fixture.
- B. Pull Box: Electrical box through which branch circuit or feeder conductors are run but are not spliced.
- C. Junction Box: Electrical box used for splicing branch circuit or feeder conductors.
- D. Multiwire Branch Circuit: A branch circuit as defined by the National Electrical Code that shares a grounded conductor between two of more phase conductors.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SINGLE CONDUCTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Alpha Wire Company.
 - 2. Belden Inc.
 - 3. Cerro Wire LLC.
 - 4. Encore Wire Corporation.
 - 5. General Cable; General Cable Corporation.
 - 6. Southwire Company.
 - 7. Thomas & Betts Corporation; A Member of the ABB Group.
- B. Aluminum and Copper Conductors: Comply with NEMA WC 70/ICEA S-95-658.
- C. Conductor Insulation: Comply with NEMA WC 70/ICEA S-95-658 for Type THHN/THWN-2, Type XHHW-2 and Type SO.

2.2 MULTI-CONDUCTOR CABLES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Southwire Company.
 - 2. AFC Cable Systems.
- B. Copper Conductors: Comply with NEMA WC 70/ICEA S-95-658.
- C. Conductor Insulation: Comply with NEMA WC 70/ICEA S-95-658 for Type THHN/THWN-2, Type XHHW-2 and Type SO.
- D. Multi-conductor Cable, Type AC-HCF:
 - 1. Armor: Galvanized Interlocking Steel Strip (green striped or solid green).
 - 2. Conductors: Solid Copper
 - 3. Conductor Insulation: THHN-2 with individual moisture resistant, fire retardant paper wrap on each individual conductor.
 - 4. Grounding: 16 AWG integral bond wire and insulated green copper grounding conductor.
 - 5. Neutral (Grounded) Conductor: White for 120Y/208 volt systems.
 - 6. Maximum Voltage Rating: 600 volts.
 - 7. References and Ratings:
 - a. UL 4, 83, 1479, 1581, 2556, File Reference E7330
 - b. NEC 250.118(8), 300.22(C), 392, 320, 517.13, 518, 645
 - c. Federal Specification A-A-59544 (formerly J-C-30B)
 - d. UL Classified 1, 2, and 3-hour through (Fire) penetration product, R-14141
 - e. Environmental Air-Handling Space Installation per NEC 300.22(C)
- E. Other Multi-conductor Cable: Comply with NEMA WC 70/ICEA S-95-658 for Type SO with ground wire.

2.3 CONNECTORS AND SPLICES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. 3M.
 - 2. AFC Cable Systems; a part of Atkore International.
 - 3. Hubbell Power Systems, Inc.
 - 4. Ideal Industries, Inc.
 - 5. ILSCO.
 - 6. O-Z/Gedney; a brand of Emerson Industrial Automation.
- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.4 CORD REELS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. APC Group; Kitchen Leash
- B. Case (housing):
 - 1. Dimensions: 9" x 12" x 3'
 - 2. Material: Molded Polypropylene 3.175 mm thickness
 - 3. 94v-2 flammability rating
- C. Power Cord
 - 1. Conductors: 14/3 AWG copper type SJOW
 - 2. Length: 10 feet
 - 3. Rating: 200 degrees F
- D. Receptacle/Plug
 - 1. Rated: 125vac/20 amp
 - 2. Receptacle: NEMA 5-15P
 - 3. Plug: Dual Duplex rated 20 amp
- E. Mounting Bracket: Designed for installation on the ceiling type where the cord reel will be installed.

2.5 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper for feeders smaller than No. 4 AWG; for feeders No. 4 AWG and larger provide copper feeders unless aluminum is specifically indicated on the one-line diagrams. Solid or stranded for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid or stranded for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Refer to Section 26 05 33 "Raceways and Boxes for Electrical Systems" for raceway types and applications.
- B. Exposed Feeders: Type THHN/THWN-2, single conductors in raceway.
- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN/THWN-2, single conductors in raceway.
- D. Feeders below Slabs-On-Grade, and Underground: Type THWN-2, single conductors in raceway.
- E. Multiwire Circuits: may not be used for branch circuit wiring. All 120 volt and 277 volt circuits shall be provided with a dedicated grounded conductor (neutral) for each phase conductor. Up to three of these circuits may be installed in a single conduit but not more than one conductor of each phase may be installed in a single conduit.
- F. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN/THWN-2, single conductors in raceway.
 - 1. Armored cable, Type AC-HCF may be installed for normal and equipment system single branch circuits concealed in walls, and partitions in lengths between outlet boxes 30' or less and not as homeruns or wiring between pullboxes or junction boxes.
 - 2. Armored cable, Type AC-HCF may be installed between the first outlet box concealed in a wall or partition and a junction box above an accessible ceiling immediately above the location where the cable exits the wall or partition framing.
- G. Branch Circuits below Slabs-on-Grade and Underground: Type THHN/THWN-2, single conductors in raceway. Installation of raceways within any concrete slab or composite concrete and steel deck is prohibited. NEC 517.13 (A) requires that all branch circuits serving patient care areas are provided with an effective ground-fault current path by installation in a metal raceway system, or a cable having a metallic armor or sheath assembly that qualifies as an equipment grounding conductor. Metallic raceways are not a specified raceway for branch circuits installed below slabs-on-grade. To assure compliance with the NEC requirement, both initially and when remodels occur in the future, the installation of branch circuit wiring under slabs-on-grade is limited to circuits supplying only the following rooms and area types without extension beyond the room or area to a room or area not listed here:
 - 1. Mechanical Spaces.
 - 2. Electrical Rooms.
 - 3. Food Service.

- H. Branch circuit wiring may also be installed under slabs-on-grade to supply power for the following:
 - 1. Systems Furniture.
 - 2. Floor Boxes.
 - 3. Direct wired equipment that is not located against a wall.
- I. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain-relief device at terminations to suit application.
- J. Isolated Power System Conductors: #10 AWG, Type XHHW-2 stranded with cross-linked PE insulation and a dielectric constant of 3.5 or less, installed in EMT conduit.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points according to Section 26 05 33 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values. Do not use pulling compounds or lubricant for installation of branch circuit conductors for Isolated Power Systems.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 26 05 29 "Hangers and Supports for Electrical Systems."

3.4 CORD REELS

- A. Coordinate location of cord reels to align with kitchen equipment supplied by the cord reel.
- B. Fasten brackets to structure using minimum 3/8" threaded rod and to rigidly support the cord reel. Minimum of 2 rods per bracket with addition if required to provide a rigid support.
- C. Adjust cord stopper as coordinated with owner.

3.5 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.

- C. Wiring at Outlets: Install conductor at each outlet, with at least 12 inches (300 mm) of slack.

3.6 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 26 05 53 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with panel and circuit number and identify as spare conductor.

3.7 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 26 05 44 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.8 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 07 84 13 "Penetration Firestopping."

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. After installing conductors and cables and before electrical circuitry has been energized, test feeder conductors and conductors feeding the following critical equipment and services for compliance with requirements.
 - a. Imaging Equipment
 - 2. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.
 - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
 - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- B. Test and Inspection Reports: Prepare a written report to record the following:
 - 1. Procedures used.
 - 2. Results that comply with requirements.
 - 3. Results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- C. Cables will be considered defective if they do not pass tests and inspections.

END OF SECTION

SECTION 26 0526

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes grounding and bonding systems and equipment.
- B. Section includes grounding and bonding systems and equipment, plus the following special applications:
 - 1. Installation and Bonding of Grounding Electrodes including:
 - a. Metal Underground Water Pipe
 - b. Metal Frame of the Structure
 - c. Concrete-Encased Electrodes including UFER Grounds
 - d. Ground Ring
 - e. Rod Electrodes
 - 2. Ground bonding common with lightning protection system.
 - 3. Foundation steel electrodes.
 - 4. Electrical Room Ground Bus.
- C. Installation and bonding of grounding electrodes including bonding of the metal frame of the structure, concrete-encased electrodes including UFER grounds, ground ring and rod electrodes is provided under previous bid package 3.01.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. As-Built Data: Plans showing dimensioned as-built locations of grounding features specified in "Field Quality Control" Article, including the following:
 - 1. Test wells.
 - 2. Grounding Electrodes
 - 3. Bonding Jumpers
 - 4. Electrical Room Grounding Bus.
 - 5. TEC and TDR Grounding Bus.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For grounding to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 01 78 23 "Operation and Maintenance Data," include the following:
 - a. Instructions for periodic testing and inspection of grounding features at test wells based on NFPA 70B.
 - 1) Tests shall determine if ground-resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if values do not.
 - 2) Include recommended testing intervals.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

2.2 CONDUCTORS

- A. Insulated Conductors: Copper or tinned-copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Stranded Conductors: ASTM B 8.
 - 2. Tinned Conductors: ASTM B 33.
 - 3. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch (6 mm) in diameter.
- C. Electrical Room Grounding Bus: Predrilled rectangular bars of annealed copper, 1/4 by 4 inches (6.3 by 100 mm) in cross section, with 9/32-inch (7.14-mm) holes spaced 1-1/8 inches (28 mm) apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V and shall be Lexan or PVC, impulse tested at 5000 V. Length as required for all specified terminations plus 25% spare but not less than 20 inches.
- D. TEC and TDR Grounding Bus: Predrilled rectangular bars of annealed copper, 1/4 by 4 inches (6.3 by 100 mm) in cross section, with 9/32-inch (7.14-mm) holes spaced 1-1/8 inches (28 mm) apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V and shall be Lexan or PVC, impulse tested at 5000 V. Length as required for all specified terminations plus 25% spare but not less than 12 inches.

2.3 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- D. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

2.4 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel; 3/4 inch by 10 feet (19 mm by 3 m).

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install stranded conductors unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare tinned-copper conductor, No. 4/0 AWG minimum.
 - 1. Bury at least 18 inches (600 mm) below grade.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Grounding Bus: Install in Normal Power Electrical Room, Essential Power Electrical Room, TEC and all TDR. Install bus horizontally, on insulated spacers 2 inches (50 mm) minimum from wall, 96 inches (2400 mm) above finished floor unless otherwise indicated.
- E. Conductor Terminations and Connections:
 - 1. Pipe Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Pad-Mounted Transformers and Switches: Install tinned-copper conductor not less than No. 4/0 AWG from equipment grounding terminals to ground ring. Bury ground ring not less 18 inches below finished grade.

3.3 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.
 - 4. Single-phase motor and appliance branch circuits.
 - 5. Three-phase motor and appliance branch circuits.
 - 6. Flexible raceway runs.
 - 7. Armored and metal-clad cable runs.
 - 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
 - 9. X-Ray Equipment Circuits: Install insulated equipment grounding conductor in circuits supplying x-ray equipment.
- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.
- F. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.
- G. Metallic Fences: Comply with requirements of IEEE C2.
 - 1. Grounding Conductor: Bare, tinned copper, not less than No. 8 AWG.
 - 2. Gates: Shall be bonded to the grounding conductor with a flexible bonding jumper.

3.4 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service

grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.

- C. Ground Rods: Drive rods until tops are 2 inches (50 mm) below finished floor or final grade unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
- D. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are shall be at least 12 inches (300 mm) deep, with cover.
 - 1. Test Wells: Install one test well at the ground rod location indicated on the drawings.
- E. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through concrete footings.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Use exothermic-welded connectors; if a disconnect-type connection is required, use a bolted clamp.
- F. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate interior and exterior columns at distances not more than 60 feet (18 m) apart.
 - 1.
- G. Ground Ring: Install a grounding conductor, electrically connected to each building structure ground rod.
 - 1. Install tinned-copper conductor not less than No. 4/0 AWG for bond to ground ring and for taps to building steel.
 - 2. Bury ground ring not less than 24 inches (600 mm) from building's foundation.
- H. Concrete-Encased Grounding Electrode (Ufer Ground): Fabricate according to NFPA 70; use a minimum of 20 feet (6 m) of bare copper conductor not smaller than No. 4/0 AWG.
 - 1. If concrete foundation is less than 20 feet (6 m) long, coil excess conductor within base of foundation.
 - 2. Bond grounding conductor to reinforcing steel in at least four locations in mat footing and at four spread footing locations evenly distributed throughout building. Extend grounding conductor below grade and connect to building's grounding grid or to grounding electrode external to concrete.
- I. Grounding and Bonding for Piping:
 - 1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 - 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 - 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.

3.5 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 - 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 - 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding conductor, at ground test wells, and at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
 - 4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- B. Grounding system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.
- D. Report measured ground resistances that exceed 3 ohms.
- E. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION

SECTION 26 0529

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.
- B. Related Requirements:
 - 1. Section 260548.16 "Seismic Controls for Electrical Systems" for products and installation requirements necessary for compliance with seismic criteria.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - a. Hangers.
 - b. Steel slotted support systems.
 - c. Nonmetallic support systems.
 - d. Trapeze hangers.
 - e. Clamps.
 - f. Turnbuckles.
 - g. Sockets.
 - h. Eye nuts.
 - i. Saddles.
 - j. Brackets.
 - 2. Include rated capacities and furnished specialties and accessories.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. For fabrication and installation details for electrical hangers and support systems.
 - 1. Trapeze hangers. Include product data for components.
 - 2. Steel slotted-channel systems.
 - 3.
 - 4. Nonmetallic slotted-channel systems.
 - 5. Equipment supports.
 - 6. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- C. Delegated-Design Submittal: For hangers and supports for electrical systems.

1. Include design calculations and details of trapeze hangers.
2. Include design calculations for seismic restraints.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 1. Suspended ceiling components.
 2. Structural members to which hangers and supports will be attached.
 3. Size and location of initial access modules for acoustical tile.
 4. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures and lighting control.
 - b. Electrical power devices
 - c. Communications devices.
 - d. Air outlets and inlets.
 - e. Speakers.
 - f. Fire sprinklers.
 - g. Access panels.
 - h. Projectors.
 - i. Fire alarm system devices.
 - j. Nurse call system devices.
- B. Seismic Qualification Certificates: For hangers and supports for electrical equipment and systems, accessories, and components, from manufacturer.
 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design hanger and support system.
- B. Seismic Performance: Hangers and supports shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 1. The term "withstand" means "the supported equipment and systems will remain in place without separation of any parts when subjected to the seismic forces specified and the system will be fully operational after the seismic event."
 2. Component Importance Factor: 1.5.

- C. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame Rating: Class 1.
 - 2. Self-extinguishing according to ASTM D 635.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4 factory-fabricated components for field assembly.
 - 1. Material: Galvanized steel.
 - 2. Channel Width: Use 1-1/4 inches (31.75 mm) where possible and minimum 13/16 inches (20.64 mm) where necessary due to space restrictions.
 - 3. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 4. Channel Dimensions: Selected for applicable load criteria.
- B. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- C. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for electrical conductors in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be made of malleable iron.
- D. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M steel plates, shapes, and bars; black and galvanized.
- E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - 2. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - 3. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
 - 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
 - 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 - 6. Hanger Rods: Threaded steel.

2.3 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems unless requirements in this Section are stricter.
- B. Comply with requirements for raceways and boxes specified in Section 260533 "Raceways and Boxes for Electrical Systems."
- C. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMTs, IMCs, and RMCs as scheduled in NECA 1, where Table 1 lists maximum spacings that are less than those stated in NFPA 70. Minimum rod size shall be 3/8 inch (9 mm) in diameter.
- D. Multiple Raceways: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with single-bolt conduit clamps.
- E. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch (38-mm) and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMTs, IMCs, and RMCs may be supported by openings through structure members, according to NFPA 70. Only prefabricated openings in structure members may be used. Do not create openings in structure members unless directed to do so by the structural engineer of record.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches (100 mm) thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches (100 mm) thick.
 - 6. To Steel: Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69.
 - 7. To Light Steel: Sheet metal screws.

8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on 13/16 inches (20.64 mm) slotted-channel racks attached to substrate by means that comply with seismic-restraint strength and anchorage requirements.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches (100 mm) larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000-psi (20.7-MPa), 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Section 03 30 00 "Cast-in-Place Concrete" or Section 03 30 53 "Miscellaneous Cast-in-Place Concrete."
- C. Anchor equipment to concrete base as follows:
 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Touchup: Comply with requirements in Section 09 91 13 "Exterior Painting", Section 099123 "Interior Painting" and Section 099600 "High-Performance Coatings" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION

SECTION 26 0533

RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal conduits, tubing, and fittings.
 - 2. Nonmetal conduits, tubing, and fittings.
 - 3. Metal wireways and auxiliary gutters.
 - 4. Surface raceways.
 - 5. Boxes, enclosures, and cabinets.
 - 6. Handholes and boxes for exterior underground cabling.

1.3 DEFINITIONS

- A. ARC: Aluminum rigid conduit.
- B. GRC: Galvanized rigid steel conduit.
- C. IMC: Intermediate metal conduit.

1.4 ACTION SUBMITTALS

- A. Product Data: For color coded EMT conduit, surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:
 - 1. Structural members in paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.
- B. Qualification Data: For professional engineer.

- C. Seismic Qualification Certificates: For enclosures, cabinets, and conduit racks and their mounting provisions, including those for internal components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - 4. Detailed description of conduit support devices and interconnections on which the certification is based and their installation requirements.
- D. Source quality-control reports.

PART 2 - PRODUCTS

2.1 METAL CONDUITS, TUBING, AND FITTINGS

- A. Listing and Labeling: Metal conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. GRC: Comply with ANSI C80.1 and UL 6.
- C. ARC: Comply with ANSI C80.5 and UL 6A.
- D. IMC: Comply with ANSI C80.6 and UL 1242.
- E. EMT: Comply with ANSI C80.3 and UL 797. Factory applied color finish available in black, orange, green, purple, red, yellow, blue, and white. Refer to Specification Section 26 05 53 "Identification for Electrical Systems" for color coding of raceways.
- F. FMC: Comply with UL 1; zinc-coated steel.
- G. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- H. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.
 - 1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
 - 2. Fittings for EMT:
 - a. Material: Steel.
 - b. Type: compression.
 - 3. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
- I. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS, TUBING, AND FITTINGS

- A. Listing and Labeling: Nonmetallic conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.
- C. LFNC: Comply with UL 1660.
- D. Continuous HDPE: Comply with UL 651B.
- E. RTRC: Comply with UL 1684A and NEMA TC 14.
- F. Fittings for RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
- G. Fittings for LFNC: Comply with UL 514B.
- H. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- I. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

- A. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1 unless otherwise indicated, and sized according to NFPA 70.
 - 1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- C. Wireway Covers: Hinged type unless otherwise indicated.
- D. Finish: Manufacturer's standard enamel finish.

2.4 RECEPTACLE RACEWAYS

- A. Listing and Labeling: Receptacle raceways shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Surface Metal Raceways: Aluminum with snap-on covers complying with UL. Clear anodized finish.
 - 1. Raceways for receptacles only: Wiremold AL3300 series.
 - 2. Raceways for applications where both receptacles and data devices are installed in the raceway and at all laboratory locations: Wiremold ALA4800 series two-channel and dual-cover. Satin anodized finish.
 - 3. Provide duplex receptacles at 12 inches on center in all receptacle raceways. Provide GFCI receptacles as noted on drawings.

2.5 BOXES, ENCLOSURES, AND CABINETS

- A. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.

- B. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.
- D. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.
- E. Floor Boxes and Poke-Through Devices: Refer to Specification Section 26 27 26 "Wiring Devices" for floor boxes and poke-through devices
- F. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb (23 kg). Outlet boxes designed for attachment of luminaires weighing more than 50 lb (23 kg) shall be listed and marked for the maximum allowable weight.
- G. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- H. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.
- I. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
- J. Device Box Dimensions:
 - 1. Wiring Devices other than data or communications devices: Minimum 4 inches square by 2-1/8 inches deep with switch ring as required for the device configuration and wall or ceiling surface. Where light switches are indicated at a common location provide multi-gang boxes to accommodate the quantity and type of switches indicated. Where deeper boxes are required provide masonry type boxes which do not require a separate switch ring.
 - 2. Data and communications devices: Minimum 4-11/16 inches square by 3 inches deep with single-gang 5/8 inch deep (or deeper if wall or ceiling finish is deeper) ring.
- K. Pull boxes behind monitors: Minimum 6 inches square by 3-1/2 inches deep with two-gang ring.
- L. Gangable boxes are prohibited.
- M. Partitions: Provide partitions to separate emergency system conductors from conductors or other systems, where voltage between adjacent switches exceeds 300 volts and where switches controlling Low Voltage Controllers for interface to Nurse Call systems are installed in common boxes with line voltage switches.
- N. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250.
 - 1. Indoor: Type 1 with continuous-hinge cover with flush latch unless otherwise indicated. Steel, finished inside and out with manufacturer's standard enamel.
 - 2. Outdoor: Type 4X with continuous-hinge cover with flush latch unless otherwise indicated. 304 stainless steel with smooth brushed finish.
 - 3. Interior Panels: Steel; all sides finished with manufacturer's standard enamel. Provide interior panels when there are control devices or power blocks located inside the enclosure.
- O. Handholes and Boxes for Exterior Underground Wiring: Refer to Specification Section 26 05 43 "Underground Ducts and Raceways for Electrical Systems".

2.6 PUTTY PADS

- A. Moldable intumescent wall opening-protective pads designed for application to the back of electrical outlet boxes prior to installation of the wall finish to provide up to 2-hour fire barrier ratings and minimum Sound Transmission Class (STC) of 52 when tested in an STC-53 rated wall assembly or 59 according to ASTM E90-97.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. 3M Company.
 - 2. Hilti

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed Conduit: GRC or IMC.
 - 2. Concealed Conduit, Aboveground: EMT.
 - 3. Underground Conduit for branch circuits: RNC, Type EPC-40-PVC, direct buried.
 - 4. Underground Conduit for feeders: Refer to Specification Section 26 05 43 "Underground Ducts and Raceways for Electrical Systems".
 - 5. Raceways Embedded in slabs or composite steel and concrete decks are prohibited.
 - 6. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 - 7. Boxes and Enclosures, Aboveground: NEMA 250, Type 4X, 304 stainless steel.
- B. Indoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: EMT.
 - 2. Exposed, Not Subject to Severe Physical Damage: EMT.
 - 3. Exposed and Subject to Severe Physical Damage: GRC or IMC. Raceway locations include the following:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms below 8 feet.
 - d. Gymnasiums.
 - 4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
 - 5. Feeder Raceways under Slabs: RNC, Type EPC-40-PVC encased in not less than 2 inches of 3000 psi concrete. Change from RNC, Type EPC-40-PVC to GRC or IMC before rising above floor.
 - 6. Branch Circuit Raceways under Slabs: Refer to Specifications Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables" for allowable application of under slab raceways. RNC, Type EPC-40-PVC direct buried. Change from RNC, Type EPC-40-PVC to GRC or IMC before rising above floor.
 - 7. Raceways Embedded in slabs or composite steel and concrete decks are prohibited.
 - 8. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 - 9. Damp or Wet Locations: GRC or IMC.
 - 10. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4X, 304 stainless steel in kitchens and damp or wet locations.
 - 11.

- C. Minimum Raceway Size: 3/4-inch (21-mm) trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 - 2. EMT: Use setscrew or compression, steel fittings. Comply with NEMA FB 2.10.
 - 3. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.
- F. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.
- G. Install surface raceways only where indicated on Drawings.

3.2 INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- B. Separation of Life Safety and Critical Branch Wiring: Comply with NFPA 70 Article 517.
- C. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- D. Complete raceway installation before starting conductor installation.
- E. Comply with requirements in Section 26 05 29 "Hangers and Supports for Electrical Systems" for hangers and supports.
- F. Arrange stub-ups so curved portions of bends are not visible above finished slab except where concealed in chases.
- G. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches (300 mm) of changes in direction.
- H. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- I. Support conduit within 12 inches (300 mm) of enclosures to which attached.
- J. Raceways Embedded in Slabs are prohibited.
- K. Stub-ups to Above Recessed Ceilings:
 - 1. Use EMT, IMC, or RMC for raceways.
 - 2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

- L. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- M. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.
- N. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- O. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch (35mm) trade size and insulated throat metal bushings on 1-1/2-inch (41-mm) trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- P. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- Q. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- R. Cut conduit perpendicular to the length. For conduits 2-inch (53-mm) trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- S. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- T. Surface Raceways:
 - 1. Install surface raceway with a minimum 2-inch (50-mm) radius control at bend points.
 - 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches (1200 mm) and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.
- U. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.
- V. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where an underground service raceway enters a building or structure.
 - 3. Where otherwise required by NFPA 70.
- W. Comply with manufacturer's written instructions for solvent welding RNC and fittings.
- X. Expansion(Seismic)-Joint Fittings:
 - 1. Install flexible metal conduit at all locations where conduits cross building or structure expansion joints. Allow for minimum 4 inches deflection in all directions or greater if expansion joint exceeds 4 inches. Provide droop in flexible conduit to accommodate

movement. Do not loop the flexible conduit. When calculating total bend degrees in conduit runs with expansion fittings use minimum 60 degrees for each expansion-joint fitting

2. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- Y. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches (1830 mm) of flexible conduit for recessed and semi-recessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations.
- Z. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.
- AA. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.
- BB. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- CC. Locate boxes so that cover or plate will not span different building finishes.
- DD. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
- EE. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- FF. Set metal floor boxes level and flush with finished floor surface.
- GG. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 26 05 44 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.4 FIRESTOPPING AND SOUND TRANSMISSION MITIGATION

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 07 84 13 "Penetration Firestopping."
- B. Install putty pads with acoustical and firestopping capabilities on all boxes that are installed in wall or partition cavities and in gypsum board ceilings.

3.5 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION

SECTION 26 05 44
SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
 - 2. Sleeve-seal systems.
 - 3. Sleeve-seal fittings.
 - 4. Grout.
 - 5. Silicone sealants.
- B. Related Requirements:
 - 1. Section 07 84 13 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. LEED Submittals:
 - 1. Product Data for Credit EQ 4.1: For sealants, documentation including printed statement of VOC content.
 - 2. Laboratory Test Reports for Credit EQ 4: For sealants, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Wall Sleeves:
 - 1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
 - 2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.
- C. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- D. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.
- E. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.
- F. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.
 - 2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
 - b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 SLEEVE-SEAL SYSTEMS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 - 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
 - 2. Sealant shall have VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed or unless seismic criteria require different clearance.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 4 inches above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.

- F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using cast-iron pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.
- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION

SECTION 26 0548

SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Restraint channel bracings.
 - 2. Restraint cables.
 - 3. Seismic-restraint accessories.
 - 4. Mechanical anchor bolts.
 - 5. Adhesive anchor bolts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an evaluation service member of ICC-ES.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
- B. Delegated-Design Submittal: For each seismic-restraint device.
 - 1. Include design calculations and details for selecting seismic restraints complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 2. Design Calculations: Calculate static and dynamic loading caused by equipment weight, operation, and seismic forces required to select seismic restraints and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
 - 3. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.

- c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
- d. Preapproval and Evaluation Documentation: By an evaluation service member of ICC-ES, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of seismic bracing for electrical components with other systems and equipment in the vicinity, including other supports and seismic restraints.
- B. Qualification Data: For professional engineer.
- C. Welding certificates.
- D. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis. They shall bear anchorage preapproval, showing maximum seismic-restraint ratings, by ICC-ES or another agency acceptable to authorities having jurisdiction. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) that support seismic-restraint designs must be signed and sealed by a qualified professional engineer.
- D. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading: Refer to Structural criteria for the project.

2.2 RESTRAINT CHANNEL BRACINGS

- A. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end, with other matching components, and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.3 RESTRAINT CABLES

- A. Restraint Cables: ASTM A 492 stainless-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.4 SEISMIC-RESTRAINT ACCESSORIES

- A. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- B. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings and restraint cables.
- C. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings and matched to type and size of anchor bolts and studs.
- D. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings and matched to type and size of attachment devices used.
- E. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.5 MECHANICAL ANCHOR BOLTS

- A. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.6 ADHESIVE ANCHOR BOLTS

- A. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an evaluation service member of ICC-ES.
- B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods caused by seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 03 30 00 "Cast-in-Place Concrete" and Section 03 30 53 "Miscellaneous Cast-in-Place Concrete."
- B. Equipment and Hanger Restraints:
 - 1. Install resilient, bolt-isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
 - 2. Install seismic-restraint devices using methods approved by an evaluation service member of ICC-ES providing required submittals for component.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- E. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- F. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where connection is terminated to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 - 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 - 5. Test to 90 percent of rated proof load of device.
- B. Seismic controls will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION

SECTION 26 0553

IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Identification for raceways.
 - 2. Identification of power and control cables.
 - 3. Identification for conductors.
 - 4. Underground-line warning tape.
 - 5. Warning labels and signs.
 - 6. Instruction signs.
 - 7. Equipment identification labels, including arc-flash warning labels.
 - 8. Miscellaneous identification products.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for electrical identification products.
- B. Samples: For each type of label and sign to illustrate composition, size, colors, lettering style, mounting provisions, and graphic features of identification products.
- C. Identification Schedule: For each piece of electrical equipment and electrical system components to be an index of nomenclature for electrical equipment and system components used in identification signs and labels. Use same designations indicated on Drawings.
- D. Delegated-Design Submittal: For arc-flash hazard study.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with ASME A13.1 and IEEE C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.

- D. Comply with ANSI Z535.4 for safety signs and labels.
- E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.
- F. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2.2 COLOR AND LEGEND REQUIREMENTS

- A. Color code for all electrical equipment that is specified to be labeled: White letters on black background.
- B. Warning labels and signs shall include, but are not limited to, the following legends:
 - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR XX INCHES" where XX is replaced by the clearance requirements of NFPA 70.
- C. Raceways:
 - 1. Color Coding for Raceways:
 - a. Fire Alarm: Red

2.3 LABELS

- A. Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: printed, flexible labels laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.
- B. Indoor Equipment Labels: Self-adhesive, engraved, laminated acrylic or melamine plastic label. Unless otherwise indicated, provide a single line of text with 1/2-inch- (13-mm-) high letters on 1-1/2-inch- (38-mm-) high label; where two lines of text are required, use labels 2 inches (50 mm) high. Color coded as indicated in Color and Legend Requirements.
- C. Outdoor Equipment: Engraved, laminated acrylic or melamine plastic label, punched or drilled for mechanical fasteners. Unless otherwise indicated, provide a single line of text with 1/2-inch- (13-mm-) high letters on 1-1/2-inch- (38-mm-) high label; where two lines of text are required, use labels 2 inches (50 mm) high. Color coded as indicated in Color and Legend Requirements.

2.4 BANDS AND TUBES:

- A. Snap-Around, Color-Coding Bands for Cables: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inches (50 mm) long, with diameters sized to suit diameters of raceways or cables they identify, and that stay in place by gripping action.

2.5 TAPES AND STENCILS:

- A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.6 Signs

- A. Laminated Acrylic or Melamine Plastic Signs:
 - 1. Engraved legend.
 - 2. Thickness:
 - a. For signs up to 20 sq. inches (129 sq. cm), minimum 1/16-inch- (1.6-mm-).
 - b. For signs larger than 20 sq. inches (129 sq. cm), 1/8 inch (3.2 mm) thick.
 - c. Engraved legend with white letters on a dark grey background.
 - d. Punched or drilled for mechanical fasteners.
 - e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.7 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).
- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 INSTALLATION

- A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.
- B. Install identifying devices before installing acoustical ceilings and similar concealment.
- C. Verify identity of each item before installing identification products.
- D. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.
- E. Apply identification devices to surfaces that require finish after completing finish work.

- F. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
- G. Attach plastic raceway and cable labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to the location and substrate.
- H. System Identification for Feeder Raceways: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot (15-m) maximum intervals in straight runs, and at 25-foot (7.6-m) maximum intervals in congested areas.
- I. During backfilling of trenches, install continuous underground-line warning tape directly above cable or raceway at 6 to 8 inches (150 to 200 mm) below finished grade. Use multiple tapes where width of multiple lines installed in a common trench **[or concrete envelope]** exceeds 16 inches (400 mm) overall.

3.3 IDENTIFICATION SCHEDULE

- A. Accessible Raceways, including above accessible ceilings, for all Feeder Circuits and for Branch Circuit rated more than 30A: Identify with self-adhesive vinyl label. Install labels at 30-foot (10-m) maximum intervals.
- B. Accessible Raceways and Cables, including above accessible ceilings, within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels containing the wiring system legend and system voltage. System legends shall be as follows:
 - 1. Standby Power
 - 2. Life Safety Branch
 - 3. Critical Branch
 - 4. Equipment System
 - 5. Normal Power
 - 6. UPS
 - 7. Fire Alarm
 - 8. Communications
 - 9. Access Control
- C. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
 - 1. Grounded Systems: Color-Coding for Phase-, Neutral- and Voltage-Level Identification: Use colors listed below for feeder and branch-circuit conductors.
 - a. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - 4) Feeder Neutral: White
 - 5) Branch Circuit Neutral: White with colored stripe matching the color of the phase circuit that is paired with the neutral.
 - b. Colors for 480/277-V Circuits:
 - 1) Phase A: Brown.
 - 2) Phase B: Orange.
 - 3) Phase C: Yellow.
 - 4) Feeder Neutral: Grey
 - 5) Branch Circuit Neutral: Grey with colored stripe matching the color of the phase circuit that is paired with the neutral.
 - 2. Isolated Power Systems: Color-Coding for Circuit Identification: Use colors listed below for Isolated Power conductors.

- a. Isolated Conductor No.1: Orange with at least one distinctive colored stripe other than white, green, or grey along the entire length of the conductor.
 - b. Isolated Conductor No. 2: Brown with at least one distinctive colored stripe other than white, green, or grey along the entire length of the conductor.
 - 3. Color shall be factory applied or field applied for sizes larger than No. 8 AWG if authorities having jurisdiction permit.
 - a. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches (150 mm) from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
 - 4. Provide a sign at each panelboard identifying the color coding scheme.
- D. Install instructional sign, including the color code for grounded and ungrounded conductors using adhesive-film-type labels.
- E. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive vinyl labels with the conductor or cable designation, origin, and destination.
- F. Control-Circuit Conductor Termination Identification: For identification at terminations, provide self-adhesive vinyl labels with the conductor designation.
- G. Conductors To Be Extended in the Future: Attach write-on tags to conductors and list source.
- H. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
- 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 - 2. Use system of marker-tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.
- I. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical-fiber cable.
- 1. Limit use of underground-line warning tape to direct-buried cables.
 - 2. Install underground-line warning tape for direct-buried cables and cables in raceways.
- J. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall comply with NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.
- K. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive warning labels.
- 1. Comply with 29 CFR 1910.145.
 - 2. Identify system voltage with black letters on an orange background.
 - 3. Apply to exterior of door, cover, or other access.
 - 4. For equipment with multiple power or control sources, apply to door or cover of equipment, including, but not limited to, the following:
 - a. Power-transfer switches.
 - b. Controls with external control power connections.
- L. Arc Flash Warning Labeling: Self-adhesive thermal transfer vinyl labels.
- 1. Comply with NFPA 70E and ANSI Z535.4.

2. Comply with Section 26 05 74 "Overcurrent Protective Device Arc-Flash Study" requirements for arc-flash warning labels.
- M. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
- N. Emergency Operating Instruction Signs: Install instruction signs with white legend on a red background with minimum 3/8-inch- (10-mm-) high letters for emergency instructions at equipment used for power transfer or load shedding.
- O. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and operation and maintenance manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm unless equipment is provided with its own identification.
1. Labeling Instructions:
 - a. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 - b. Fasten mechanically fastened labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.
 2. Equipment To Be Labeled:
 - a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer.
 - b. Enclosures and electrical cabinets.
 - c. Lighting control relay cabinets.
 - d. Access doors and panels for concealed electrical items.
 - e. Switchgear.
 - f. Switchboards.
 - g. Transformers: Label that includes tag designation shown on Drawings for the transformer, feeder, and panelboards or equipment supplied by the secondary.
 - h. Emergency system boxes and enclosures.
 - i. Motor-control centers.
 - j. Enclosed switches.
 - k. Enclosed circuit breakers.
 - l. Enclosed controllers.
 - m. Variable-speed controllers.
 - n. Push-button stations.
 - o. Power-transfer equipment.
 - p. Contactors.
 - q. Remote-controlled switches, dimmer modules, and control devices.
 - r. Battery-inverter units.
 - s. Battery racks.
 - t. Power-generating units.
 - u. Monitoring and control equipment.
 - v. UPS equipment.
 - w. Communications Equipment Racks.
 - x. Fire Alarm System.
 - y. Access Control System.
 - z. Overhead Paging System.
 - aa. Nurse Call System.

END OF SECTION

SECTION 26 0923

LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Photoelectric switches.
 - 2. Stand Alone Indoor occupancy sensors.
- B. Related Requirements:
 - 1. Section 26 2726 "Wiring Devices" for wall-box dimmers, wall-switch occupancy sensors, and manual light switches.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Show installation details for occupancy and light-level sensors.
 - 1. Submit complete scale drawing showing recommended location for each sensor, optimized for project conditions and coverage patterns for submitted devices.
 - 2. Interconnection diagrams showing field-installed wiring.
 - 3. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each type of lighting control device to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cooper Industries, Inc.
 2. Intermatic, Inc.
 3. Leviton Manufacturing Co., Inc.
 4. NSi Industries LLC.
 5. TE Connectivity Ltd.
- B. Description: Solid state, with SPST dry contacts rated for 1800 VA, to operate connected load, complying with UL 773.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Light-Level Monitoring Range: 1.5 to 10 fc (16.14 to 108 lux), with an adjustment for turn-on and turn-off levels within that range.
 3. Time Delay: Thirty-second minimum, to prevent false operation.
 4. Lightning Arrester: Air-gap type.
 5. Mounting: Twist lock complying with NEMA C136.10, with base.

2.2 INDOOR OCCUPANCY SENSORS

- A. Provide products that are of the same manufacturer or compatible with the manufacturers listed in Section 26 09 43, Relay Based Lighting Controls.
- B. General Requirements for Sensors: Wall- or ceiling-mounted, solid-state indoor occupancy sensors with a separate power pack.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 3. In locations where the sensor or the local switch is/are marked "VS" the sensor shall turn the lights off automatically upon room vacancy. The lights shall turn on only upon activation from the associated wall station.
 4. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor is powered from the power pack.
 5. Power Pack: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
 6. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch (13-mm) knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 7. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
 8. Bypass Switch: Override the "on" function in case of sensor failure.
 9. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc (21.5 to 2152 lux); turn lights off when selected lighting level is present.
- C. Dual-Technology Type: Ceiling mounted; detect occupants in coverage area using both PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.
1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch- (150-mm-) minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. (232 sq. cm), and detect a person of average size and weight moving not less than 12 inches (305 mm)

- in either a horizontal or a vertical manner at an approximate speed of 12 inches/s (305 mm/s).
- 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. (93 sq. m) when mounted on a 96-inch- (2440-mm-) high ceiling.
- 4. Remote powerpacks using one or more sensors shall be used to cover space as indicated on drawings.
- 5. Device shall be vacancy sensing (in conjunction with local wall station) if marked "VS". Otherwise device shall be occupancy sensing.

2.3 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

- A. Provide products that are of the same manufacturer or compatible with the manufacturers listed in Section 260943, Relay Based Lighting Controls.
- B. General Requirements for Sensors: Automatic-wall-switch occupancy sensor, suitable for mounting in a single gang switchbox.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application,
 - 2. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F (0 to 49 deg C).
 - 3. Switch Rating: Not less than 800-VA LED at 120 V, 1200-VA LED loads at 277 V,
- C. Wall-Switch Sensor:
 - 1. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft. (84 sq. m).
 - 2. Sensing Technology: Dual technology - PIR and ultrasonic.
 - 3. Switch Type: SP. SP, manual "on," automatic "off."
 - 4. Voltage: Dual voltage, 120 and 277 V;
 - 5. Ambient-Light Override: Concealed, field-adjustable, light-level sensor from 10 to 150 fc (108 to 1600 lux). The switch prevents the lights from turning on when the light level is higher than the set point of the sensor.
 - 6. Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.
 - 7. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and helps eliminate false "off" switching.
 - 8. Device shall be Vacancy sensing if marked VS or occupancy sensing if not otherwise marked.

2.4 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables."
- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 22 AWG. Comply with requirements in Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 SENSOR INSTALLATION

- A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.
- B. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.2 WIRING INSTALLATION

- A. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch (13 mm).
- B. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.3 IDENTIFICATION

- A. Identify components and power and control wiring according to Section 260553 "Identification for Electrical Systems."
 - 1. Identify controlled circuits in lighting contactors.
 - 2. Identify circuits or luminaires controlled by photoelectric and occupancy sensors at each sensor.
- B. Label time switches and contactors with a unique designation.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified commissioning agent to evaluate lighting control devices and perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Lighting control devices will be considered defective if they do not pass tests and inspections.

- E. Prepare test and inspection reports.

END OF SECTION

SECTION 26 2416

PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Lighting and appliance branch-circuit panelboards.

1.3 DEFINITIONS

- A. GFCI: Ground-fault circuit interrupter.
- B. GFEP: Ground-fault equipment protection.
- C. MCCB: Molded-case circuit breaker.
- D. SPD: Surge protective device.
- E. VPR: Voltage protection rating.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of panelboard.
 - 1. Include materials, switching and overcurrent protective devices, SPDs, accessories, and components indicated.
 - 2. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details.
 - 2. Show tabulations of installed devices with nameplates, conductor termination sizes, equipment features, and ratings.
 - 3. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and locks.
 - 4. Detail bus configuration, current, and voltage ratings.
 - 5. Short-circuit current rating of panelboards and overcurrent protective devices.
 - 6. Include evidence of NRTL listing for SPD as installed in panelboard.
 - 7. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Panelboard Schedules: For installation in panelboards.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 01 78 23 "Operation and Maintenance Data," include the following:
 - 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 - 2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Keys: Two spares for each type of panelboard cabinet lock.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications: ISO 9001 or 9002 certified.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Handle and prepare panelboards for installation according to NEMA PB 1.

1.10 FIELD CONDITIONS

- A. Environmental Limitations:
 - 1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 23 deg F (minus 5 deg C) to plus 104 deg F (plus 40 deg C).
 - b. Altitude: Not exceeding 6600 feet (2000 m).
- B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
 - 1. Ambient temperatures within limits specified.
 - 2. Altitude not exceeding 6600 feet (2000 m).
- C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:

1. Notify Owner no fewer than two weeks in advance of proposed interruption of electric service.
2. Do not proceed with interruption of electric service without Owner's written permission.
3. Comply with NFPA 70E.

1.11 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace panelboards that fail in materials or workmanship within specified warranty period.
 1. Panelboard Warranty Period: 18 months from date of Substantial Completion.
- B. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace SPD that fails in materials or workmanship within specified warranty period.
 1. SPD Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PANELBOARDS COMMON REQUIREMENTS

- A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Section 26 05 48 "Seismic Controls for Electrical Systems."
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with NEMA PB 1.
- E. Comply with NFPA 70.
- F. Enclosures: Flush and Surface-mounted, dead-front cabinets as indicated on drawings.
 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - b. Outdoor Locations including in water feature vaults: NEMA 250, Type 4X, stainless steel.
 - c. Kitchen Areas: NEMA 250, Type 4X, stainless steel.
 - d. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 2. Height: 84 inches (2.13 m) maximum.
 3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims shall cover all live parts and shall have no exposed hardware.
 4. Finishes:
 - a. Panels and Trim: Steel and galvanized steel, unless stainless steel is specified elsewhere, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Galvanized steel.
- G. Incoming Mains:
 1. Location: Convertible between top and bottom.

- H. Phase, Neutral, and Ground Buses:
1. Material: Hard-drawn copper, 98 percent conductivity.
 - a. Plating shall run entire length of bus.
 - b. Bus shall be fully rated the entire length.
 2. Interiors shall be factory assembled into a unit. Replacing switching and protective devices shall not disturb adjacent units or require removing the main bus connectors.
 3. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 4. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box. Only required where indicated on drawings.
 5. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure. Do not mount neutral bus in gutter.
- I. Conductor Connectors: Suitable for use with conductor material and sizes.
1. Material: Hard-drawn copper, 98 percent conductivity.
 2. Terminations shall allow use of 75 deg C rated conductors without derating.
 3. Size: Lugs suitable for indicated conductor sizes, with additional gutter space, if required, for larger conductors.
 4. Main and Neutral Lugs: Mechanical type, with a lug on the neutral bar for each pole in the panelboard.
 5. Ground Lugs and Bus-Configured Terminators: Mechanical type, with a lug on the bar for each pole in the panelboard.
 6. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
- J. NRTL Label: Panelboards shall be labeled by an NRTL acceptable to authority having jurisdiction for use as service equipment with one or more main service disconnecting and overcurrent protective devices. Panelboards or load centers shall have meter enclosures, wiring, connections, and other provisions for utility metering. Coordinate with utility company for exact requirements.
- K. Future Devices: Panelboards shall have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices at all locations that are indicated in schedules as space or provision. Note that schedules may include provisions or spaces that are not shown on the one-line diagrams.
- L. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed by an NRTL for 100 percent interrupting capacity.
1. Panelboards and overcurrent protective devices rated 240 V or less shall have short-circuit ratings as shown on Drawings, but not less than 10,000 A rms symmetrical.
 2. Panelboards and overcurrent protective devices rated above 240 V and less than 600 V shall have short-circuit ratings as shown on Drawings, but not less than 14,000 A rms symmetrical.
- M. SPD.
1. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 100 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
 2. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V and 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:
 - a. Line to Neutral: 1200 V for 480Y/277 V / 700 V for 208Y/120 V.
 - b. Line to Ground: 1200 V for 480Y/277 V / 700 V for 208Y/120 V.
 - c. Neutral to Ground: 1200 V for 480Y/277 V / 700 V for 208Y/120 V.
 - d. Line to Line: 2000 V for 480Y/277 V / 1200 V for 208Y/120 V.
 3. SCCR: Equal to the SCCR of the panelboard in which installed or exceed 100 kA.

2.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Panelboards shall withstand the effects of earthquake motions determined according to ASCE/SEI 7
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and will continue to function after the seismic event."
- B. Surge Suppression: Factory installed as an integral part of indicated panelboards, complying with UL 1449 SPD Type 1.

2.3 POWER PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton.
 - 2. General Electric Company; GE Energy Management - Electrical Distribution.
 - 3. Siemens Energy.
 - 4. Square D; by Schneider Electric.
- B. Panelboards: NEMA PB 1, distribution type.
- C. Mains: Circuit breaker or Lugs only as indicated on drawings.
- D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers.

2.4 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Siemens Energy.
- B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Mains: Circuit breaker or lugs only as indicated on drawings.
- D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- E. Doors: Door-in-door construction with concealed hinges; secured with multipoint latch with tumbler lock; keyed alike. Outer door shall permit full access to the panel interior. Inner door shall permit access to breaker operating handles and labeling, but current carrying terminals and bus shall remain concealed.

2.5 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Siemens Energy.
- B. MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers:

- a. Inverse time-current element for low-level overloads.
 - b. Instantaneous magnetic trip element for short circuits.
 - c. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- 3. Electronic Trip Circuit Breakers:
 - a. RMS sensing.
 - b. Field-replaceable rating plug or electronic trip.
 - c. Digital display of settings, trip targets, and indicated metering displays.
 - d. Multi-button keypad to access programmable functions and monitored data.
 - e. Ten-event, trip-history log. Each trip event shall be recorded with type, phase, and magnitude of fault that caused the trip.
 - f. Integral test jack for connection to portable test set or laptop computer.
 - g. Field-Adjustable Settings:
 - 1) Instantaneous trip.
 - 2) Long- and short-time pickup levels.
 - 3) Long and short time adjustments.
 - 4) Ground-fault pickup level, time delay, and $I^2 T$ response.
- 4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
- 5. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6-mA trip).
- 6. GFEP Circuit Breakers: Class B ground-fault protection (30-mA trip).
- 7. MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Breaker handle indicates tripped status.
 - c. UL listed for reverse connection without restrictive line or load ratings.
 - d. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - e. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and HID lighting circuits.
 - f. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - g. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
 - h. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage with field-adjustable 0.1- to 0.6-second time delay.
 - i. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
 - j. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

2.6 IDENTIFICATION

- A. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles shall be located on the interior of the panelboard door.
- B. Breaker Labels: Faceplate shall list current rating, UL and IEC certification standards, and AIC rating.
- C. Circuit Directory: Computer-generated circuit directory mounted inside panelboard door with transparent plastic protective cover.
 - 1. Circuit directory shall identify specific purpose with detail sufficient to distinguish it from all other circuits.

2.7 ACCESSORY COMPONENTS AND FEATURES

- A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.
- B. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify actual conditions with field measurements prior to ordering panelboards to verify that equipment fits in allocated space in, and comply with, minimum required clearances specified in NFPA 70.
- B. Receive, inspect, handle, and store panelboards according to NEMA PB 1.1.
- C. Examine panelboards before installation. Reject panelboards that are damaged, rusted, or have been subjected to water saturation.
- D. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Comply with NECA 1.
- C. Install panelboards and accessories according to NEMA PB 1.1.
- D. Equipment Mounting:
 - 1. Install panelboards on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 03 30 00 "Cast-in-Place Concrete" or Section 03 30 53 "Miscellaneous Cast-in-Place Concrete."
 - 2. Attach panelboard to the vertical finished or structural surface behind the panelboard.
 - 3. Comply with requirements for seismic control devices specified in Section 260548.16 "Seismic Controls for Electrical Systems."
- E. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
- F. Comply with mounting and anchoring requirements specified in Section 26 05 48 "Seismic Controls for Electrical Systems."

- G. Mount top of trim 90 inches (2286 mm) above finished floor unless otherwise indicated.
- H. Mount panelboard cabinet plumb and rigid without distortion of box.
- I. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- J. Mounting panelboards with space behind is recommended for damp, wet, or dirty locations. The steel slotted supports in the following paragraph provide an even mounting surface and the recommended space behind to prevent moisture or dirt collection.
- K. Mount surface-mounted panelboards to steel slotted supports 5/8 inch (16 mm) in depth. Orient steel slotted supports vertically.
- L. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
 - 2. Tighten bolted connections and circuit breaker connections using calibrated torque wrench or torque screwdriver per manufacturer's written instructions.
- M. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
- N. Install filler plates in unused spaces.
- O. For flush mounted panels only stub four 1-inch (27-EMT) empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch (27-EMT) empty conduits into raised floor space or below slab not on grade.
- P. Arrange conductors in gutters into groups and bundle and wrap with wire ties.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; install warning signs complying with requirements in Section 26 05 53 "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 26 05 53 "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in power panelboards with a nameplate complying with requirements for identification specified in Section 26 05 53 "Identification for Electrical Systems."
- E. Install warning signs complying with requirements in Section 26 05 53 "Identification for Electrical Systems" identifying source of remote circuit.

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Tests and Inspections:
1. Perform each visual and mechanical inspection and electrical test for low-voltage surge arrestors stated in NETA ATS, Paragraph 7.19.1 Surge Arrestors, Low-Voltage. Do not perform optional tests. Certify compliance with test parameters.
 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
 - c. Instruments and Equipment:
 - 1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
- C. Panelboards will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results, with comparisons of the two scans. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION

SECTION 26 2726

WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 - 2. Hospital-grade receptacles.
 - 3. Tamper-resistant receptacles.
 - 4. Weather-resistant receptacles.
 - 5. Snap switches and wall-box dimmers.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. RFI: Radio-frequency interference.

1.4 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Receptacles for Owner-Furnished Equipment: Match plug configurations.
 - 2. Cord and Plug Sets: Match equipment requirements.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.6 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton (Arrow Hart).
 - 2. Hubbell Incorporated; Wiring Device-Kellems.
 - 3. Leviton Manufacturing Co., Inc.
 - 4. Pass & Seymour/Legrand (Pass & Seymour).
- B. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. All devices must be manufactured for use with modular plug-in connectors, shall comply with UL 2459 and shall be made with stranded building wire. Devices shall comply with the requirements in this Section.

2.3 STRAIGHT-BLADE RECEPTACLES

- A. Hospital-Grade, Duplex Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498 Supplement sd, and FS W-C-596.
 - 1. Description: Single-piece, rivetless, nickel-plated, all-brass grounding system. Nickel-plated, brass mounting strap.

2.4 GFCI RECEPTACLES

- A. General Description:
 - 1. Straight blade, non-feed-through type.
 - 2. Comply with NEMA WD 1, NEMA WD 6, UL 498, UL 943 Class A, and FS W-C-596.
 - 3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.
- B. Hospital-Grade, Tamper Resistant, Duplex GFCI Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498 Supplement sd, and FS W-C-596.

2.5 TOGGLE SWITCHES

- A. Comply with NEMA WD 1, UL 20, and FS W-S-896.
- B. Switches, 120/277 V, 20 A:
 - 1. Single Pole and Three Way:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Eaton (Arrow Hart).
 - 2) Hubbell Incorporated; Wiring Device-Kellems.
 - 3) Leviton Manufacturing Co., Inc.
 - 4) Pass & Seymour/Legrand (Pass & Seymour).
- C. Key-Operated Switches, 120/277 V, 20 A:
 - 1. Description: Single pole, with factory-supplied key in lieu of switch handle.
- D. Momentary Contact Switches: 2-Button, Single Pole, Low-voltage switch, mounts in standard single gang ring.
- E. Key-Operated, Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches: 120/277 V, 20 A; for use with mechanically held lighting contactors, with factory-supplied key in lieu of switch handle.

2.6 WALL-BOX DIMMERS

- A. Dimmer Switches: Modular, full-wave, solid-state units with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.
- B. Control: Continuously adjustable slider; with single-pole or three-way switching. Comply with UL 1472.
- C. Incandescent Lamp Dimmers: 120 V; control shall follow square-law dimming curve. On-off switch positions shall bypass dimmer module for off.
 - 1. These shall be used to control power modules driving large quantity of LED drivers using 0-10VDC control signals. This interface shall operate either 120 or 277 volt circuits, 200 ma rating.
- D. LED Dimmer Switches: Modular; compatible with LED drivers; trim potentiometer to adjust low-end dimming used where "LR" is shown, otherwise full range of 1% to 100% light or as noted. This dimmer shall operate either 120 or 277 volt circuits, 28 ma minimum rating.

2.7 WALL PLATES

- A. Single and combination types shall match corresponding wiring devices.
 - 1. Plate-Securing Screws: Metal with head color to match plate finish.
 - 2. Material for Finished Spaces, except Operating Rooms and Food Service Kitchen: Smooth, high-impact thermoplastic.
 - 3. Material for Operating Rooms and Food Service Kitchen: 0.035-inch- (1-mm-) thick, satin-finished, Type 302 stainless steel.
 - 4. Material for Unfinished Spaces: Galvanized steel.

5. Material for Damp Locations: Cast aluminum with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, die-cast aluminum with lockable, weatherproof-in-use cover.

2.8 FINISHES

- A. Device Color:
 1. Wiring Devices Connected to Normal Power System: Gray in Food Service Kitchen. As selected by Architect in other finished spaces unless otherwise indicated or required by NFPA 70 or device listing.
 2. Wiring Devices Connected to Essential Power System: Red.
 3. Isolated-Ground Receptacles: Orange.
- B. Wall Plate Color: For plastic covers, match device color.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.
- B. Coordination with Other Trades:
 1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 4. Install wiring devices after all wall preparation, including painting, is complete.
- C. Conductors:
 1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
 2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
 3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
 4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtail existing conductors is permitted, provided the outlet box is large enough.
- D. Device Installation:
 1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
 2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.

3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
 4. Connect devices to branch circuits using pigtails that are not less than 6 inches (152 mm) in length.
 5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
 6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
 7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
 8. Tighten unused terminal screws on the device.
 9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.
- E. Receptacle Orientation:
1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the right.
 2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.
- F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.
- G. Dimmers:
1. Install dimmers within terms of their listing.
 2. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.
 3. Install 0-10VDC control wiring in conduit with power wiring. Use conductors with insulation equivalent to insulation of power wiring.
- H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.
- I. Adjust locations of floor boxes and pokethroughs to suit arrangement of partitions and furnishings.

3.2 GFCI RECEPTACLES

- A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

3.3 IDENTIFICATION

- A. Comply with Section 260553 "Identification for Electrical Systems."
- B. Identify each receptacle with panelboard identification and circuit number.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections[with the assistance of a factory-authorized service representative]:
1. In healthcare facilities, prepare reports that comply with recommendations in NFPA 99.

2. Test Instruments: Use instruments that comply with UL 1436.
 3. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- B. Tests for Convenience Receptacles:
1. Line Voltage: Acceptable range is 105 to 132 V.
 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.
- C. Test straight-blade convenience outlets in patient-care areas for the retention force of the grounding blade according to NFPA 99. Retention force shall be not less than 4 oz. (115 g).
- D. Wiring device will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

END OF SECTION

SECTION 26 28 13
FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cartridge fuses rated 600-V ac and less for use in enclosed switches, panelboards and enclosed controllers.,
 - 2. Spare-fuse cabinets.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material, dimensions, descriptions of individual components, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:
 - 1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
 - 2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
 - 3. Fuse sizes for elevator feeders and elevator disconnect switches.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - 1. Ambient temperature adjustment information.
 - 2. Coordination charts and tables and related data.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.
- D. Comply with NFPA 70.

- E. Comply with UL 248-11 for plug fuses.

1.7 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F (5 deg C) or more than 100 deg F (38 deg C), apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.8 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Cooper Bussmann, Inc.
 2. Edison Fuse, Inc.
 3. Ferraz Shawmut, Inc.
 4. Littelfuse, Inc.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

2.3 PLUG FUSES

- A. Characteristics: UL 248-11, nonrenewable plug fuses; 125-V ac.

2.4 PLUG-FUSE ADAPTERS

- A. Characteristics: Adapters for using Type S, rejection-base plug fuses in Edison-base fuseholders or sockets; ampere ratings matching fuse ratings; irremovable once installed.

2.5 SPARE-FUSE CABINET

- A. Characteristics: Wall-mounted steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.
 1. Size: Adequate for storage of spare fuses specified with 15 percent spare capacity minimum.
 2. Finish: Gray, baked enamel.
 3. Identification: "SPARE FUSES" in 1-1/2-inch- (38-mm-) high letters on exterior of door.
 4. Fuse Pullers: For each size of fuse, where applicable and available, from fuse manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.

- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Feeders: Class J, time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install spare-fuse cabinet(s).

3.4 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION

SECTION 26 2816

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Molded-case circuit breakers (MCCBs).
 - 4. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of NRTL listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.

6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.
 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.
 1. Test procedures used.
 2. Test results that comply with requirements.
 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- D. Manufacturer's field service report.

1.7 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.
 2. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

1.8 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- E. Comply with NFPA 70.

1.9 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than minus 22 deg F (minus 30 deg C) and not exceeding 104 deg F (40 deg C).
 - 2. Altitude: Not exceeding 6600 feet (2010 m).
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Owner no fewer than 2 weeks days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without Owner's written permission.
 - 4. Comply with NFPA 70E.

1.10 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton.
 - 2. General Electric Company.
 - 3. Siemens Industry, Inc.
 - 4. Square D; by Schneider Electric.
- B. Type HD, Heavy Duty, Single Throw, 240, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate indicated fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 - 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.

5. Lugs: Mechanical type, suitable for number, size, and conductor material.
6. Service-Rated Switches: Labeled for use as service equipment.
7. Accessory Control Power Voltage: Remote mounted and powered; 120-V ac.

2.2 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Eaton.
 2. General Electric Company.
 3. Siemens Industry, Inc.
 4. Square D; by Schneider Electric.
- B. Type HD, Heavy Duty, Single Throw, 240, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 4. Lugs: Mechanical type, suitable for number, size, and conductor material.
 5. Accessory Control Power Voltage: Remote mounted and powered; 120-V ac.

2.3 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Eaton.
 2. General Electric Company.
 3. Siemens Industry, Inc.
 4. Square D; by Schneider Electric.
- B. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.
- C. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- D. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- E. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
 1. Instantaneous trip.
 2. Long- and short-time pickup levels.
 3. Long- and short-time time adjustments.

4. Ground-fault pickup level, time delay, and I²t response.
- F. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.
- G. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker and trip activation on fuse opening or on opening of fuse compartment door.
- H. Ground-Fault, Circuit-Interrupter (GFCI) Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
- I. Ground-Fault, Equipment-Protection (GFEP) Circuit Breakers: With Class B ground-fault protection (30-mA trip).
- J. Features and Accessories:
 1. Standard frame sizes, trip ratings, and number of poles.
 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
 3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
 4. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
 5. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.

2.4 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 3R.
 3. Kitchen Wash-Down Areas: NEMA 250, Type 4X, stainless steel.
 4. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
 5. Imaging Rooms: Flush Mount.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."

- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install fuses in fusible devices.
- E. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Comply with requirements in Section 26 05 53 "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 - 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.
 - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - 4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Section 26 05 73 "Overcurrent Protective Device Coordination Study."

END OF SECTION

SECTION 26 5119

LED INTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Interior solid-state luminaires that use LED technology.
 - 2. Lighting fixture supports.
 - 3. Standby Emergency Power supplies for individual luminaires
- B. Related Requirements:
 - 1. Section 26 09 23 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. LED: Light-emitting diode.
- F. Lumen: Measured output of lamp and luminaire, or both.
- G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Arrange in order of luminaire designation.
 - 2. Include data on features, accessories, and finishes.
 - 3. Include physical description and dimensions of luminaires.
 - 4. Include emergency lighting units, including batteries and chargers.
 - 5. Include life, output (lumens, CCT, and CRI), and energy efficiency data.
 - 6. Photometric data and adjustment factors based on laboratory tests, complying with IESNA Lighting Measurements Testing and Calculation Guides, of each lighting fixture

type. The adjustment factors shall be for lamps and accessories identical to those indicated for the lighting fixture as applied in this Project. Report data compliant with IES LM-79 and IES LM-80. Only Absolute Photometry is acceptable.

- a. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products (NVLAP).
- B. Shop Drawings: For nonstandard or custom luminaires.
 1. Include plans, elevations, sections, and mounting and attachment details.
 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 3. Include diagrams for power, signal, and control wiring.
- C. LEED Submittals:
 1. Product Data for Credit IEQ 4.2: For paints and coatings, documentation including printed statement of VOC content.
 2. Laboratory Test Reports for Credit IEQ 4.2: For paints and coatings, documentation indicating that products comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- D. Samples: For each luminaire and for each color and texture with standard factory-applied finish.
- E. Samples for Initial Selection: For each type of luminaire with custom factory-applied finishes.
 1. Include Samples of luminaires and accessories involving color and finish selection.
- F. Samples for Verification: For each type of luminaire.
 1. Include Samples of luminaires and accessories to verify finish selection.
- G. Product Schedule: For luminaires and lamps. Use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 1. Lighting luminaires.
 2. Suspended ceiling components.
 3. Partitions and millwork that penetrate the ceiling or extend to within 12 inches (300 mm) of the plane of the luminaires.
 4. Structural members to which equipment and or luminaires will be attached.
 5. Initial access modules for acoustical tile, including size and locations.
 6. Items penetrating finished ceiling, including the following:
 - a. Other luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Ceiling-mounted projectors.
 - g.
 7. Moldings.

- B. Qualification Data: For testing laboratory providing photometric data for luminaires.
- C. Seismic Qualification Certificates: For luminaires, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
- D. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- E. Product Certificates: For each type of luminaire.
- F. Product Test Reports: For each luminaire, for tests performed by manufacturer or a qualified testing agency holding NVLAP accreditation.
- G. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.
 - 1. Provide a list of all lamp types LED Modules and LED Drivers used on Project; use ANSI and manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents citing lighting fixture types.
 - 1. Lamps: 2 for every 100 of each type and rating installed. Furnish at least one of each type.
 - 2. Diffusers and Lenses: One for every 100 of each type and rating installed. Furnish at least one of each type.
 - 3. Globes and Guards: One for every 20 of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
- B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7, accredited under the NVLAP for Energy Efficient Lighting Products, and complying with the applicable IES testing standards.
- C. Provide luminaires from a single manufacturer for each luminaire type.
- D. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

- E. Mockups: For interior lighting luminaires in room or module mockups, complete with power and control connections.
 - 1. Obtain Architect's approval of luminaires in mockups before starting installations.
 - 2. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.10 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
- B. Warranty Period: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Luminaires shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- B. Seismic Performance: Luminaires and lamps shall be labeled vibration and shock resistant.
 - 1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified and the luminaire will be fully operational during and after the seismic event."

2.2 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by an NRTL.
- C. FM Global Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by FM Global.
- D. Recessed Fixtures: Comply with NEMA LE 4.
- E. Bulb shape complying with ANSI C79.1.

- F. Lamp base complying with ANSI C81.61 or IEC 60061-1, where employing universal base or mount.
- G. CRI of minimum 80. CCT of 4000 K.
- H. L70 rated lamp life of 50,000 hours.
- I. Lamps dimmable as indicated or 0.5 to 100 percent of maximum light output, via 0-10 VDC control signal or, where indicated, Digital Dimming Control Signal.
- J. Field Replaceable driver.
- K. Nominal Operating Voltage: Universal voltage 120 V ac or 277 V ac unless scheduled differently.
 - 1. Lens Thickness: At least 0.125 inch (3.175 mm) minimum unless otherwise indicated.
- L. Housings:
 - 1. Hydroformed, cast or extruded-aluminum housing and heat sink suitable for the environment.
 - 2. Anodized or powder-coat finish.

2.3 LED LAMPS AND DRIVERS:

- A. Minimum CRI Ra- 82 or as specified.
- B. Lumen output shall be Luminaire Lumens or Delivered Lumens. Source lumens shall not be used.
- C. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.
- D. LED Rated life L70 of 50,000 hours per (IES LM-80). Luminaire shall maintain LED operating temperature to achieve this rating per TM-21.
- E. Flicker: No visible or detectable flicker, operating on all dimmed intensities.
- F. Dimming drivers shall be compatible with the control method shown on the drawings. All dimmed drivers shall use 0-10vdc control unless specified differently. Minimum level as scheduled.
- G. Inrush current shall be reported and the lighting controls adjusted for inrush of LED product supplied.
- H. THD: THD shall not exceed 80%.
- I. Minimum driver efficiency shall be 83%.
- J. LED module shall be replaceable in the field using modules with digitally traceable matching modules.
- K. Luminaire shall be NRTL Listed at intended operating temperature.
- L. Photometry shall be measured or absolute photometry. Derived or calculated photometry shall not be provided for consideration.

- M. Approved Manufacturers- Drivers
 - 1. General Electric.
 - 2. Philips.
 - 3. Osram / Sylvania.
 - 4. Lutron
 - 5. EldoLED
 - 6. Thomas Research
- N. Approved Manufacturers- LEDs
 - 1. General Electric
 - 2. Philips
 - 3. Osram
 - 4. Cree
 - 5. Xicato
 - 6. Nichia
- O. Approved Manufacturers for Luminaires shall be as scheduled.

2.4 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components shall be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- C. Diffusers and Globes:
 - 1. Acrylic Diffusers: One hundred percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
 - 3. Lens Thickness: At least 0.125 inch (3.175 mm) minimum unless otherwise indicated.
- D. Housings:
 - 1. Hydroformed, cast or extruded-aluminum housing and heat sink suitable for the environment.
 - 2. Anodized or powder-coat finish.
- E. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps and line wattage. Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage, and coating.
 - c. CCT and CRI for all luminaires.

2.5 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.6 LUMINAIRE FIXTURE SUPPORT COMPONENTS

- A. Comply with requirements in Section 26 05 29 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch (13-mm) steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
- C. Wires: ASTM A 641/A 641 M, Class 3, soft temper, zinc-coated steel, 12 gauge (2.68 mm).
- D. Rod Hangers: 3/16-inch (5-mm) minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

2.7 GENERAL REQUIREMENTS FOR EMERGENCY LIGHTING

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Fabricate and label emergency lighting units, exit signs, and batteries to comply with UL 924.
- C. Comply with NFPA 70 and NFPA 101.
- D. Comply with NEMA LE 4 for recessed luminaires.
- E. Internal Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within luminaire body and compatible with LED light source and driver, including dimming driver.
 - 1. Emergency Connection: Operate luminaire continuously at an output of 5 watts upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
 - 2. Operation: Relay automatically turns driver/led module on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
 - 3. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Less than 0 deg F or exceeding 104 deg F with an average value exceeding 95 deg over a 24-hour period.
 - b. Ambient Storage Temperature: Not less than minus 4 deg F and not exceeding 140 deg F
 - c. Humidity: More than 95 percent (condensing).

- d. Altitude: Exceeding 3300 feet
- 4. Battery: Sealed, maintenance-free, lead-acid type.
- 5. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
- 6. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before fixture installation. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

- A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is sufficiently complete, clean luminaires used for temporary lighting and install new lamps.

3.3 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and repair.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.
 - 4. Luminaire mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and vertical force of 400 percent of luminaire weight.
- D. Flush-Mounted Luminaire Support:
 - 1. Secured to outlet box.
 - 2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
 - 3. Trim ring flush with finished surface.
- E. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members or approved backer plate in walls
 - 2. Do not attach luminaires directly to gypsum board.
- F. Ceiling-Mounted Luminaire Support:
 - 1. Ceiling mount with four 5/32-inch- (4-mm) diameter steel wire or aircraft cable supports.

2. Ceiling mount with hook mount.
- G. Suspended Luminaire Support:
1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
 2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
 3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and wire support for suspension for each unit length of luminaire chassis, including one at each end.
 4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.
- H. Ceiling-Grid-Mounted Luminaires:
1. Secure to any required outlet box.
 2. Secure luminaire to the luminaire opening using approved fasteners in a minimum of four locations, spaced near corners of luminaire.
 3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.
- I. Comply with requirements in Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.4 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 26 05 53 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION

SECTION 28 3111

DIGITAL, ADDRESSABLE FIRE-ALARM SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Manual fire-alarm boxes.
 - 2. System smoke detectors.
 - 3. Air-sampling smoke detectors.
 - 4. Notification appliances.

1.3 DEFINITIONS

- A. EMT: Electrical Metallic Tubing.
- B. FACP: Fire Alarm Control Panel.
- C. HLI: High Level Interface.
- D. NICET: National Institute for Certification in Engineering Technologies.
- E. PC: Personal computer.
- F. VESDA: Very Early Smoke-Detection Apparatus.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product, including furnished options and accessories.
 - 1. Include construction details, material descriptions, dimensions, profiles, and finishes.
 - 2. Include rated capacities, operating characteristics, and electrical characteristics.
- B. Shop Drawings: For fire-alarm system.
 - 1. Comply with recommendations and requirements in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
 - 2. Include plans, elevations, sections, details, and attachments to other work.
 - 3. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and locations. Indicate conductor sizes, indicate termination locations and requirements, and distinguish between factory and field wiring.
 - 4. Detail assembly and support requirements.
 - 5. Include voltage drop calculations for notification-appliance circuits.

6. Include battery-size calculations.
 7. Include input/output matrix.
 8. Include statement from manufacturer that all equipment and components have been tested as a system and meet all requirements in this Specification and in NFPA 72.
 9. Include performance parameters and installation details for each detector.
 10. Verify that each duct detector is listed for complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
 11. Provide program report showing that air-sampling detector pipe layout balances pneumatically within the airflow range of the air-sampling detector.
 12. Include plans, sections, and elevations of heating, ventilating, and air-conditioning ducts, drawn to scale; coordinate location of duct smoke detectors and access to them.
 - a. Show critical dimensions that relate to placement and support of sampling tubes, detector housing, and remote status and alarm indicators.
 - b. Show field wiring required for HVAC unit shutdown on alarm.
 - c. Show field wiring and equipment required for HVAC unit shutdown on alarm and override by firefighters' control system.
 - d. Show field wiring and equipment required for HVAC unit shutdown on alarm and override by firefighters' smoke-evacuation system.
 - e. Locate detectors according to manufacturer's written recommendations.
 - f. Show air-sampling detector pipe routing.
 13. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits and point-to-point wiring diagrams.
- C. General Submittal Requirements:
1. Submittals shall be approved by authorities having jurisdiction prior to submitting them to Architect.
 2. Shop Drawings shall be prepared by persons with the following qualifications:
 - a. Trained and certified by manufacturer in fire-alarm system design.
 - b. NICET-certified, fire-alarm technician; Level IV minimum.
 - c. Licensed or certified by authorities having jurisdiction.
- D. Delegated-Design Submittal: For notification appliances and smoke and heat detectors, in addition to submittals listed above, indicate compliance with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Drawings showing the location of each notification appliance and smoke and heat detector, ratings of each, and installation details as needed to comply with listing conditions of the device.
 2. Design Calculations: Calculate requirements for selecting the spacing and sensitivity of detection, complying with NFPA 72. Calculate spacing and intensities for strobe signals and sound-pressure levels for audible appliances.
 3. Indicate audible appliances required to produce square wave signal per NFPA 72.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Seismic Qualification Certificates: For fire-alarm control unit, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

- C. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire-alarm systems and components to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following and deliver copies to authorities having jurisdiction:
 - a. Comply with the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
 - b. Provide "Fire Alarm and Emergency Communications System Record of Completion Documents" according to the "Completion Documents" Article in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
 - c. Complete wiring diagrams showing connections between all devices and equipment. Each conductor shall be numbered at every junction point with indication of origination and termination points.
 - d. Riser diagram.
 - e. Device addresses.
 - f. Air-sampling system sample port locations and modeling program report showing layout meets performance criteria.
 - g. Record copy of site-specific software.
 - h. Provide "Inspection and Testing Form" according to the "Inspection, Testing and Maintenance" chapter in NFPA 72, and include the following:
 - 1) Equipment tested.
 - 2) Frequency of testing of installed components.
 - 3) Frequency of inspection of installed components.
 - 4) Requirements and recommendations related to results of maintenance.
 - 5) Manufacturer's user training manuals.
 - i. Manufacturer's required maintenance related to system warranty requirements.
 - j. Abbreviated operating instructions for mounting at fire-alarm control unit and each annunciator unit.
- B. Software and Firmware Operational Documentation:
 - 1. Software operating and upgrade manuals.
 - 2. Program Software Backup: On magnetic media or compact disk, complete with data files.
 - 3. Device address list.
 - 4. Printout of software application and graphic screens.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Lamps for Remote Indicating Lamp Units: Quantity equal to 10 percent of amount installed, but no fewer than one unit.
 - 2. Lamps for Strobe Units: Quantity equal to 10 percent of amount installed, but no fewer than one unit.
 - 3. Smoke Detectors, Fire Detectors: Quantity equal to 10 percent of amount of each type installed, but no fewer than one unit of each type.
 - 4. Detector Bases: Quantity equal to two percent of amount of each type installed, but no fewer than one unit of each type.
 - 5. Keys and Tools: One extra set for access to locked or tamperproofed components.
 - 6. Audible and Visual Notification Appliances: One of each type installed.
 - 7. Fuses: Two of each type installed in the system. Provide in a box or cabinet with compartments marked with fuse types and sizes.

8. Filters for Air-Sampling Detectors: Quantity equal to two percent of amount of each type installed, but no fewer than one unit of each type.
9. Air-Sampling Fan: Quantity equal to one for every five detectors, but no fewer than one unit of each type.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project.
- B. Installer Qualifications: Installation shall be by personnel certified by NICET as fire-alarm Level III technician.

1.9 PROJECT CONDITIONS

- A. Perform a full test of the existing system prior to starting work. Document any equipment or components not functioning as designed.
- B. Interruption of Existing Fire-Alarm Service: Do not interrupt fire-alarm service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary guard service according to requirements indicated:
 1. Notify Owner no fewer than 21 days in advance of proposed interruption of fire-alarm service.
 2. Do not proceed with interruption of fire-alarm service without Owner's written permission.
- C. Use of Devices during Construction: Protect devices during construction unless devices are placed in service to protect the facility during construction.

1.10 SEQUENCING AND SCHEDULING

- A. Existing Fire-Alarm Equipment: Maintain existing equipment fully operational until new equipment has been tested and accepted. As new equipment is installed, label it "NOT IN SERVICE" until it is accepted. Remove labels from new equipment when put into service, and label existing fire-alarm equipment "NOT IN SERVICE" until removed from the building.
- B. Equipment Removal: After acceptance of new fire-alarm system, remove existing disconnected fire-alarm equipment and wiring.

1.11 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace fire-alarm system equipment and components that fail in materials or workmanship within specified warranty period.
 1. Warranty Extent: All equipment and components not covered in the Maintenance Service Agreement.
 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. The existing fire alarm system is a Gamewell Digital Addressable Fire Alarm System that was installed and is maintained by Nelson Fire Alarm. All new fire alarm equipment will be an extension of the existing system.
- B. Source Limitations for Fire-Alarm System and Components: Components shall be compatible with, and operate as an extension of, the new system installed. Provide system manufacturer's certification that all components provided have been tested as, and will operate as, a system.
- C. Noncoded, UL-certified addressable system, with multiplexed signal transmission and horn/strobe evacuation.
- D. Automatic sensitivity control of certain smoke detectors.
- E. All components provided shall be listed for use with the selected system.
- F. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 SYSTEMS OPERATIONAL DESCRIPTION

- A. Fire-alarm signal initiation shall be by one or more of the following devices and systems:
 - 1. Manual stations.
 - 2. Smoke detectors.
 - 3. Duct smoke detectors.
 - 4. Automatic sprinkler system water flow.
- B. Fire-alarm signal shall initiate the following actions:
 - 1. Continuously operate alarm notification appliances.
 - 2. Identify alarm and specific initiating device at fire-alarm control unit, connected network control panels, off-premises network control panels, and remote annunciators.
 - 3. Transmit an alarm signal to the remote alarm receiving station.
 - 4. Unlock electric door locks in designated egress paths.
 - 5. Release fire and smoke doors held open by magnetic door holders.
 - 6. Activate occupant notification system.
 - 7. Switch heating, ventilating, and air-conditioning equipment controls to fire-alarm mode.
 - 8. Close smoke dampers in air ducts of designated air-conditioning duct systems.
 - 9. Recall elevators to primary or alternate recall floors.
 - 10. Record events in the system memory.
 - 11. Indicate device in alarm on the graphic annunciator.
- C. Supervisory signal initiation shall be by one or more of the following devices and actions:
 - 1. Valve supervisory switch.
 - 2. Alert and Action signals of air-sampling detector system.
 - 3. Elevator shunt-trip supervision.
 - 4. Loss of communication with any panel on the network.
 - 5. Insert supervisory signal-initiating devices and actions.
- D. System trouble signal initiation shall be by one or more of the following devices and actions:
 - 1. Open circuits, shorts, and grounds in designated circuits.

2. Opening, tampering with, or removing alarm-initiating and supervisory signal-initiating devices.
 3. Loss of communication with any addressable sensor, input module, relay, control module, remote annunciator, printer interface, or Ethernet module.
 4. Loss of primary power at fire-alarm control unit.
 5. Ground or a single break in internal circuits of fire-alarm control unit.
 6. Abnormal ac voltage at fire-alarm control unit.
 7. Break in standby battery circuitry.
 8. Failure of battery charging.
 9. Abnormal position of any switch at fire-alarm control unit or annunciator.
- E. System Supervisory Signal Actions:
1. Initiate notification appliances.
 2. Identify specific device initiating the event at fire-alarm control unit, connected network control panels, off-premises network control panels, and remote annunciators.
 3. Record the event on system printer.
 4. After a time delay of 200 seconds, transmit a trouble or supervisory signal to the remote alarm receiving station.
 5. Transmit system status to building management system.
 6. Display system status on graphic annunciator.

2.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Fire-alarm control unit and raceways shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.4 MANUAL FIRE-ALARM BOXES

- A. General Requirements for Manual Fire-Alarm Boxes: Comply with UL 38. Boxes shall be finished in red with molded, raised-letter operating instructions in contrasting color; shall show visible indication of operation; and shall be mounted on recessed outlet box. If indicated as surface mounted, provide manufacturer's surface back box.
1. Double-action mechanism requiring two actions to initiate an alarm, pull-lever type; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
 2. Station Reset: Key- or wrench-operated switch.
 3. Indoor Protective Shield: Factory-fabricated, clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm. Lifting the cover actuates an integral battery-powered audible horn intended to discourage false-alarm operation.
 4. Weatherproof Protective Shield: Factory-fabricated, clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm.

2.5 SYSTEM SMOKE DETECTORS

- A. General Requirements for System Smoke Detectors:
1. Comply with UL 268; operating at 24-V dc, nominal.
 2. Detectors shall be four -wire type.
 3. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

4. Base Mounting: Detector and associated electronic components shall be mounted in a twist-lock module that connects to a fixed base. Provide terminals in the fixed base for connection to building wiring.
 5. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
 6. Integral Visual-Indicating Light: LED type, indicating detector has operated and power-on status.
 7. Remote Control: Unless otherwise indicated, detectors shall be digital-addressable type, individually monitored at fire-alarm control unit for calibration, sensitivity, and alarm condition and individually adjustable for sensitivity by fire-alarm control unit.
 - a. Rate-of-rise temperature characteristic of combination smoke- and heat-detection units shall be selectable at fire-alarm control unit for 15 or 20 deg F per minute.
 - b. Fixed-temperature sensing characteristic of combination smoke- and heat-detection units shall be independent of rate-of-rise sensing and shall be settable at fire-alarm control unit to operate at 135 or 155 deg F.
 - c. Multiple levels of detection sensitivity for each sensor.
 - d. Sensitivity levels based on time of day.
- B. Photoelectric Smoke Detectors:
1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
 2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:
 - a. Primary status.
 - b. Device type.
 - c. Present average value.
 - d. Present sensitivity selected.
 - e. Sensor range (normal, dirty, etc.).
- C. Duct Smoke Detectors: Photoelectric type complying with UL 268A.
1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
 2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:
 - a. Primary status.
 - b. Device type.
 - c. Present average value.
 - d. Present sensitivity selected.
 - e. Sensor range (normal, dirty, etc.).
 3. Weatherproof Duct Housing Enclosure: NEMA 250, Type 4X; NRTL listed for use with the supplied detector for smoke detection in HVAC system ducts.
 4. Each sensor shall have multiple levels of detection sensitivity.
 5. Sampling Tubes: Design and dimensions as recommended by manufacturer for specific duct size, air velocity, and installation conditions where applied.
 6. Relay Fan Shutdown: Fully programmable relay rated to interrupt fan motor-control circuit.

2.6 NOTIFICATION APPLIANCES

- A. General Requirements for Notification Appliances: Individually addressed, connected to a signaling-line circuit, equipped for mounting as indicated, and with screw terminals for system connections.

- B. General Requirements for Notification Appliances: Connected to notification-appliance signal circuits, zoned as indicated, equipped for mounting as indicated, and with screw terminals for system connections.
 - 1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly, equipped for mounting as indicated, and with screw terminals for system connections.
- C. Chimes, Low-Level Output: Vibrating type, 75-dBA minimum rated output.
- D. Chimes, High-Level Output: Vibrating type, 81-dBA minimum rated output.
- E. Horns: Electric-vibrating-polarized type, 24-V dc; with provision for housing the operating mechanism behind a grille. Comply with UL 464. Horns shall produce a sound-pressure level of 90 dBA, measured 10 feet from the horn, using the coded signal prescribed in UL 464 test protocol.
- F. Visible Notification Appliances: Xenon strobe lights complying with UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- high letters on the lens.
 - 1. Rated Light Output:
 - a. 15/30/75/110 cd, selectable in the field.
 - 2. Mounting: Wall mounted unless otherwise indicated.
 - 3. For units with guards to prevent physical damage, light output ratings shall be determined with guards in place.
 - 4. Flashing shall be in a temporal pattern, synchronized with other units.
 - 5. Strobe Leads: Factory connected to screw terminals.
 - 6. Mounting Faceplate: Factory finished, red.

2.7 ADDRESSABLE INTERFACE DEVICE

- A. General:
 - 1. Include address-setting means on the module.
 - 2. Store an internal identifying code for control panel use to identify the module type.
 - 3. Listed for controlling HVAC fan motor controllers.
- B. Monitor Module: Microelectronic module providing a system address for alarm-initiating devices for wired applications with normally open contacts.
- C. Integral Relay: Capable of providing a direct signal to elevator controller to initiate elevator recall and to circuit-breaker shunt trip for power shutdown.
 - 1. Allow the control panel to switch the relay contacts on command.
 - 2. Have a minimum of two normally open and two normally closed contacts available for field wiring.
- D. Control Module:
 - 1. Operate notification devices.
 - 2. Operate solenoids for use in sprinkler service.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions for compliance with requirements for ventilation, temperature, humidity, and other conditions affecting performance of the Work.
 - 1. Verify that manufacturer's written instructions for environmental conditions have been permanently established in spaces where equipment and wiring are installed, before installation begins.
- B. Examine roughing-in for electrical connections to verify actual locations of connections before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EQUIPMENT INSTALLATION

- A. Comply with NFPA 72, NFPA 101, and requirements of authorities having jurisdiction for installation and testing of fire-alarm equipment. Install all electrical wiring to comply with requirements in NFPA 70 including, but not limited to, Article 760, "Fire Alarm Systems."
 - 1. Devices placed in service before all other trades have completed cleanup shall be replaced.
 - 2. Devices installed but not yet placed in service shall be protected from construction dust, debris, dirt, moisture, and damage according to manufacturer's written storage instructions.
- B. Connecting to Existing Equipment: Verify that existing fire-alarm system is operational before making changes or connections.
 - 1. Connect new equipment to existing control panel in existing part of the building.
 - 2. Connect new equipment to existing monitoring equipment at the supervising station.
 - 3. Expand, modify, and supplement existing control and monitoring equipment as necessary to extend existing control and monitoring functions to the new points. New components shall be capable of merging with existing configuration without degrading the performance of either system.
- C. Install wall-mounted equipment, with tops of cabinets not more than 78 inches above the finished floor.
 - 1. Comply with requirements for seismic-restraint devices specified in Section 260548.16 "Seismic Controls for Electrical Systems."
- D. Manual Fire-Alarm Boxes:
 - 1. Install manual fire-alarm box in the normal path of egress within 60 inches of the exit doorway.
 - 2. Mount manual fire-alarm box on a background of a contrasting color.
 - 3. The operable part of manual fire-alarm box shall be between 42 inches and 48 inches above floor level. All devices shall be mounted at the same height unless otherwise indicated.
- E. Smoke- or Heat-Detector Spacing:
 - 1. Comply with the "Smoke-Sensing Fire Detectors" section in the "Initiating Devices" chapter in NFPA 72, for smoke-detector spacing.
 - 2. Comply with the "Heat-Sensing Fire Detectors" section in the "Initiating Devices" chapter in NFPA 72, for heat-detector spacing.

3. Smooth ceiling spacing shall not exceed 30 feet .
 4. Spacing of detectors for irregular areas, for irregular ceiling construction, and for high ceiling areas shall be determined according to Annex B in NFPA 72.
 5. HVAC: Locate detectors not closer than 36 inches from air-supply diffuser or return-air opening.
 6. Lighting Fixtures: Locate detectors not closer than 12 inches from any part of a lighting fixture and not directly above pendant mounted or indirect lighting.
- F. Install a cover on each smoke detector that is not placed in service during construction. Cover shall remain in place except during system testing. Remove cover prior to system turnover.
- G. Duct Smoke Detectors: Comply with NFPA 72 and NFPA 90A. Install sampling tubes so they extend the full width of duct. Tubes more than 36 inches long shall be supported at both ends.
1. Do not install smoke detector in duct smoke-detector housing during construction. Install detector only during system testing and prior to system turnover.
- H. Air-Sampling Smoke Detectors: If using multiple pipe runs, the runs shall be pneumatically balanced.
- I. Elevator Shafts: Coordinate temperature rating and location with sprinkler rating and location. Do not install smoke detectors in sprinklered elevator shafts.
- J. Single-Station Smoke Detectors: Where more than one smoke alarm is installed within a dwelling or suite, they shall be connected so that the operation of any smoke alarm causes the alarm in all smoke alarms to sound.
- K. Remote Status and Alarm Indicators: Install in a visible location near each smoke detector, sprinkler water-flow switch, and valve-tamper switch that is not readily visible from normal viewing position.
- L. Audible Alarm-Indicating Devices: Install not less than 6 inches below the ceiling. Install bells and horns on flush-mounted back boxes with the device-operating mechanism concealed behind a grille. Install all devices at the same height unless otherwise indicated.
- M. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inches below the ceiling. Install all devices at the same height unless otherwise indicated.
- N. Device Location-Indicating Lights: Locate in public space near the device they monitor.

3.3 PATHWAYS

- A. All fire alarm pathways shall be installed in EMT conduit.
- B. Exposed EMT shall be painted red enamel.

3.4 CONNECTIONS

- A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements in Section 087100 "Door Hardware." Connect hardware and devices to fire-alarm system.
1. Verify that hardware and devices are listed for use with installed fire-alarm system before making connections.

- B. Make addressable connections with a supervised interface device to the following devices and systems. Install the interface device less than 36 inches from the device controlled. Make an addressable confirmation connection when such feedback is available at the device or system being controlled.
 - 1. Smoke dampers in air ducts of designated HVAC duct systems.
 - 2. Alarm-initiating connection to elevator recall system and components.

3.5 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 26 0553 "Identification for Electrical Systems."
- B. Install framed instructions in a location visible from fire-alarm control unit.

3.6 GROUNDING

- A. Ground fire-alarm control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to fire-alarm control unit.
- B. Ground shielded cables at the control panel location only. Insulate shield at device location.

3.7 FIELD QUALITY CONTROL

- A. Field tests shall be witnessed by authorities having jurisdiction.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
- D. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Visual Inspection: Conduct visual inspection prior to testing.
 - a. Inspection shall be based on completed record Drawings and system documentation that is required by the "Completion Documents, Preparation" table in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
 - b. Comply with the "Visual Inspection Frequencies" table in the "Inspection" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72; retain the "Initial/Reacceptance" column and list only the installed components.
 - 2. System Testing: Comply with the "Test Methods" table in the "Testing" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
 - 3. Test audible appliances for the public operating mode according to manufacturer's written instructions. Perform the test using a portable sound-level meter complying with Type 2 requirements in ANSI S1.4.
 - 4. Test audible appliances for the private operating mode according to manufacturer's written instructions.
 - 5. Test visible appliances for the public operating mode according to manufacturer's written instructions.
 - 6. Factory-authorized service representative shall prepare the "Fire Alarm System Record of Completion" in the "Documentation" section of the "Fundamentals" chapter in NFPA 72 and the "Inspection and Testing Form" in the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.

- E. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.
- F. Fire-alarm system will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.
- H. Train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION